FLM240D Hardware Design

Wi-Fi&Bluetooth Module Series

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Status: Preliminary

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Safety Information

The following safety precautions must be observed during all phases of operation, such as usage, service or repair of any terminal or mobile incorporating the module. Manufacturers of the terminal should notify users and operating personnel of the following safety information by incorporating these guidelines into all manuals of the product. Otherwise, Quectel assumes no liability for customers' failure to comply with these precautions.

	Full attention must be paid to driving at all times to reduce the risk of an accident. Using a mobile phone while driving (even with a handsfree kit) causes distraction and can lead to an accident. Please comply with laws and regulations restricting the use of wireless devices while driving.
	Switch off the terminal or mobile before boarding an aircraft. The operation of wireless appliances in an aircraft is forbidden to prevent interference with communication systems. If there is an Airplane Mode, it should be enabled prior to boarding an aircraft. Please consult the airline staff for more restrictions on the use of wireless devices on an aircraft.
	Wireless devices may cause interference on sensitive medical equipment, so please be aware of the restrictions on the use of wireless devices when in hospitals, clinics or other healthcare facilities.
	Terminals or mobiles operating over radio signal and cellular network cannot be guaranteed to connect in certain conditions, such as when the mobile bill is unpaid or the (U)SIM card is invalid. When emergency help is needed in such conditions, use emergency call if the device supports it. In order to make or receive a call, the terminal or mobile must be switched on in a service area with adequate cellular signal strength. In an emergency, the device with emergency call function cannot be used as the only contact method considering network connection cannot be guaranteed under all circumstances.
	The terminal or mobile contains a transceiver. When it is ON, it receives and transmits radio frequency signals. RF interference can occur if it is used close to TV sets, radios, computers or other electric equipment.
	In locations with explosive or potentially explosive atmospheres, obey all posted signs and turn off wireless devices such as mobile phones or other terminals. Areas with explosive or potentially explosive atmospheres include fueling areas, below decks on boats, fuel or chemical transfer or storage facilities, and areas where the air contains chemicals or particles such as grain, dust or metal powders.

About the Document

Revision History

Version	Date	Author	Description
-	2023-08-07	Devin YU/Neil CHENG	Creation of the document
1.0.0	2023-08-07	Devin YU/Neil CHENG	Preliminary

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Table Index

Figure Index

1 Introduction

QuecOpen® is a solution where the module acts as the main processor. Constant transition and evolution of both the communication technology and the market highlight its merits. It can help you to:

- Realize embedded applications' quick development and shorten product R&D cycle
- Simplify circuit and hardware structure design to reduce engineering costs
- Miniaturize products
- Reduce product power consumption
- Apply OTA technology
- Enhance product competitiveness and price-performance ratio

This document defines FLM240D in QuecOpen® solution and describes its air interfaces and hardware interfaces, which are connected with your applications. The document provides a quickly insight into interface specifications, RF performance, electrical and mechanical details, as well as other related information of the module.

FCC ID:XMR2023FLM240D, IC:10224A-2023FLM240D
HVIN:FLM240D

2 Product Overview

FLM240D is a high-performance MCU Wi-Fi and Bluetooth module for smart-home and industrial IoT terminals supporting IEEE 802.11b/g/n and Bluetooth 5.2 standards. The module, featuring a built-in high-performance PCB antenna, provides PWM and multiple ADC interfaces for various applications, especially for high-performance LED products.

FLM240D supports either SMT or wave-soldering technology with compact packaging. The general features of the module are as follow:

- 120 MHz and 32-bit MCU processor
- 256 KB RAM and a built-in 4 MB Flash
- Support secondary development

Table 1: Basic Information

FLM240D	
Packaging type	LCC compatible with DIP
Pin counts	7
Dimensions	(17.3 ±0.2) mm × (15.0 ±0.2) mm × (2.8 ±0.2) mm
Weight	Approx. 0.85 g

2.1. Key Features

Table 2: Key Features

Basic Information	
Protocols and Standards	- Wi-Fi Protocols: IEEE 802.11b/g/n - Bluetooth protocol: BLE 5.2 1Mbps - All hardware components are fully compliant with EU RoHS directive
Power Supply	**VBAT Power Supply:** 3.0–3.6 V - Typ.: 3.3 V
Temperature Ranges	Operating temperature [1]: -40 to +105 °C Storage temperature: -45 to +115 °C
EVB Kit	FLM240D TE-B [2]
Antenna/Antenna Interface	
Antenna/ Antenna Interface [3]	- PCB antenna - RF coaxial connector 50 Ω characteristic impedance
Application Interfaces [4]	
Application Interfaces	PWM, ADC, GPIO

---

[1] Within the operating temperature range, the module's related performance meets IEEE and Bluetooth specifications.

[3] The module is provided in one of the two antenna/antenna interface designs. For more details, contact Quectel Technical Support.
[4] For more details about the interfaces, see *Chapter 0* and *Chapter 3.4*.

3 Application Interfaces

3.1. Pin/Test Point Assignment
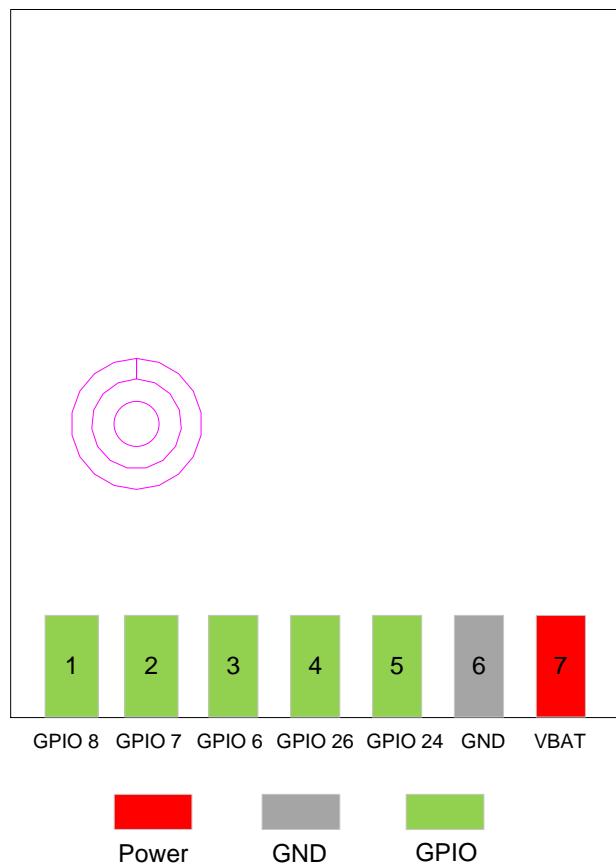
Figure 1: Pin Assignment (Top View)

<table>
<tr><td>NOTE</td></tr>
</table>

1. The module provides 5 GPIO interfaces by default. In the case of multiplexing, it supports up to 5 GPIO interfaces, 5 PWM interfaces, 2 ADC interfaces. For more details, see *Chapter 0* and *Chapter 3.4*.
2. All GND pins should be connected to ground.
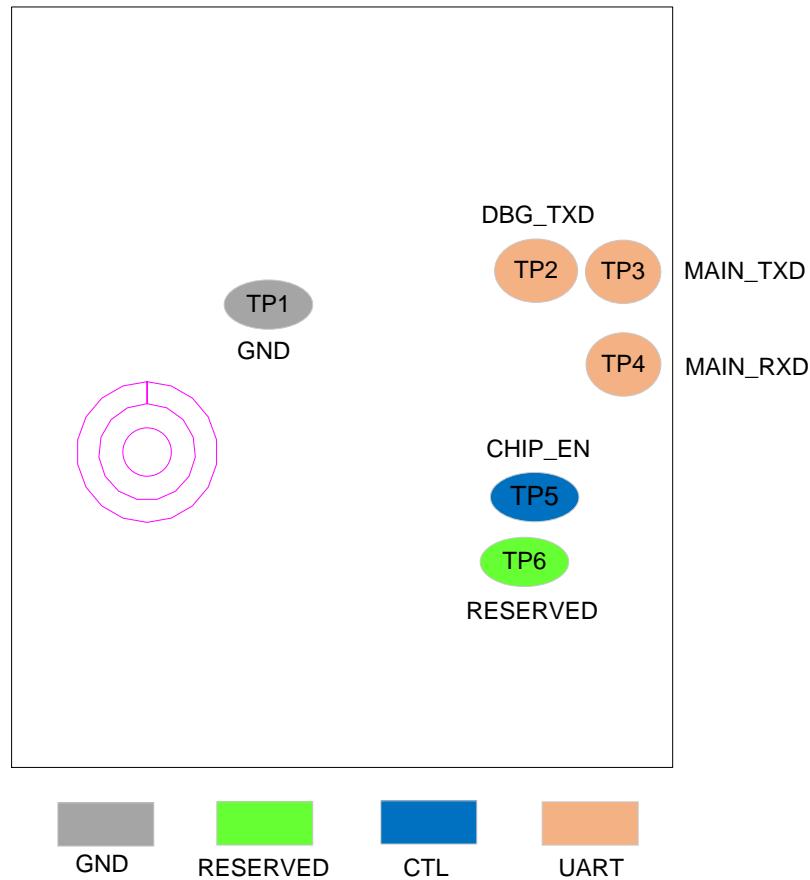
Figure 2: Test Point Assignment (Top View)

3.2. Pin/Test Point Description

Table 3: I/O Parameter Description

Type	Description
DI	Digital Input
DO	Digital Output
DIO	Digital Input/Output
PI	Power Input

DC characteristics include power domain and rated current.

Table 4: Pin Description

Power Supply					
Pin Name	**Pin No.**	**I/O**	**Description**	**DC Characteristics**	**Comment**
VBAT	7	PI	Power supply for the module	Vmax = 3.6 V Vmin = 3.0 V Vnom = 3.3 V	It must be provided with sufficient current of at least 0.3 A.
GND	6				
GPIO Interfaces					
Pin Name	**Pin No.**	**I/O**	**Description**	**DC Characteristics**	**Comment**
GPIO8	1	DIO	General-purpose input/output	VBAT	Interrupt wakeup.
GPIO7	2	DIO			
GPIO6	3	DIO			
GPIO26	4	DIO			
GPIO24	5	DIO			

Table 5: Test Point Description

Control Signal				
TP Name	**Function**	**I/O**	**Description**	**Comment**
TP5	CHIP_EN	DI	Enable the module (default)	Hardware enable. Internally pulled up to VBAT. Active high.
			Reset the module	Hardware reset. Internally pulled up to VBAT. Active low.
UARTs				
TP Name	**Function**	**I/O**	**Description**	**Comment**
TP3	MAIN_TXD	DO	Main UART transmit	
TP4	MAIN_RXD	DI	Main UART receive	

TP2	DBG_TXD	DO	Debug UART transmit	Pull it down to GND with a 4.7 kΩ resistor for RF non-signaling test.

Other Signals		
TP Name	**Function**	
TP6	RESERVED	
TP1	GND	

> **NOTE**
>
> The power domain of TP2–TP5 is VBAT.

3.3. GPIO Multiplexing

The module provides 5 GPIO interfaces by default. Pins are defined as follows:

Table 6: GPIO Multiplexing

Pin Name	Pin No.	Multiplexing Function 0 (GPIO No.)	Multiplexing Function 1	Multiplexing Function 2	Multiplexing Function 3
GPIO8	1	GPIO8	BT_ACTIVE	PWM2	-
GPIO7	2	GPIO7	WIFI_ACTIVE	PWM1	-
GPIO6	3	GPIO6	13M_CLK_OUT	PWM0	-
GPIO26	4	GPIO26	ADC1	IRDA	PWM5
GPIO24	5	GPIO24	ADC2	32K_CLK_OUT	PWM4

> **NOTE**
>
> All the GPIO pins of the module support interrupting wakeup.

3.4. Application Interfaces

3.4.1. UARTs

The module supports two UARTs by default: the main UART and the debug UART supporting transmission only.

Table 7: Test Point Definition of UARTs

TP Name	Function	I/O	Description	Comment
TP3	MAIN_TXD	DO	Main UART transmit	
TP4	MAIN_RXD	DI	Main UART receive	
TP2	DBG_TXD	DO	Debug UART transmit	Pull down to GND with a 4.7 kΩ resistor for RF non-signaling test.

The main UART can be used for AT command communication and data transmission. It sends and receives instruction data during downloading and debugging. The default baud rate is 115200 bps, and the maximum baud rate can reach 6 Mbps. The main UART is also available for firmware upgrading and supports a default baud rate of 921600 bps.

The debug UART supports 115200 bps baud rate by default, and is used for outputting partial logs with debugging tools. The module enters RF non-signaling mode when pull DBG_TXD down to GND with a 4.7 kΩ resistor.

3.4.2. PWM Interfaces

In the case of multiplexing, the module supports maximum 5 PWM channels. Pin description of PWM interfaces are as follows.

Table 8: Pin Definition of PWM Interfaces

Pin Name	Pin No.	Multiplexing Function	I/O	Description
GPIO6	3	PWM0	DO	PWM0 out
GPIO7	2	PWM1	DO	PWM1 out
GPIO8	1	PWM2	DO	PWM2 out
GPIO24	5	PWM4	DO	PWM4 out

| GPIO26 | 4 | PWM5 | DO | PWM5 out |

3.4.3. ADC Interfaces

In the case of multiplexing, the module supports maximum 2 ADC interfaces, and the voltage range is 0–2.4 V. To improve ADC accuracy, surround ADC trace with ground.

Table 9: Pin Definition of ADC Interfaces

Pin Name	Pin No.	Multiplexing Function	I/O	Description
GPIO24	5	ADC2	AI	General-purpose ADC interface
GPIO26	4	ADC1	AI	General-purpose ADC interface

Table 10: ADC Features

Parameter	Min.	Typ.	Max.	Unit
ADC Voltage Range	0	-	2.4	V
ADC Resolution Rate	-	13	-	bit

4 Operating Characteristics

4.1. Power Supply

Power supply pin and ground pins of the module are defined in the following table.

Table 11: Pin Definition of Power Supply and GND Pins

Pin Name	Pin No.	I/O	Description	Min.	Typ.	Max.	Unit
VBAT	7	PI	Power supply for the module	3.0	3.3	3.6	V
GND	6						

4.1.1. Reference Design for Power Supply

The module is powered by VBAT, and the power supply of the module should be able to provide sufficient current of at least 0.3 A. For better power supply performance, it is recommended to parallel a 22 µF decoupling capacitor, and two filter capacitors (1 µF and 100 nF) near the module's VBAT pin. C4 is reserved for debugging and not mounted by default. In addition, it is recommended to add a TVS near the VBAT to improve the surge voltage bearing capacity of the module. In principle, the longer the VBAT trace is, the wider it should be.

VBAT reference circuit is shown below:
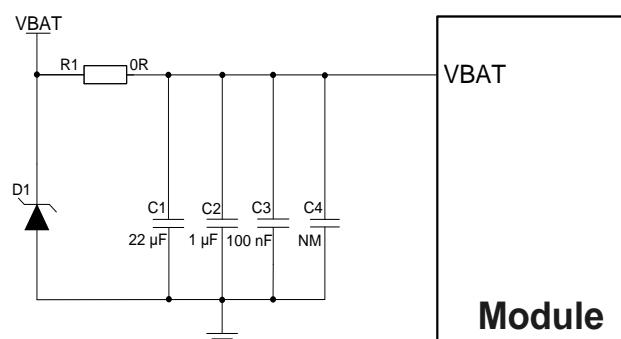
Figure 3: VBAT Reference Circuit

4.2. Turn On

After the module VBAT is powered on, keep the CHIP_EN pin at high level to realize the automatic startup of the module.

Table 12: Test Point Definition of CHIP_EN

TP Name	Function	I/O	Description	Comment
TP5	CHIP_EN	DI	Enable the module	Hardware enable. Internally pulled up to VBAT. Active high.

The turn-on timing is shown below:
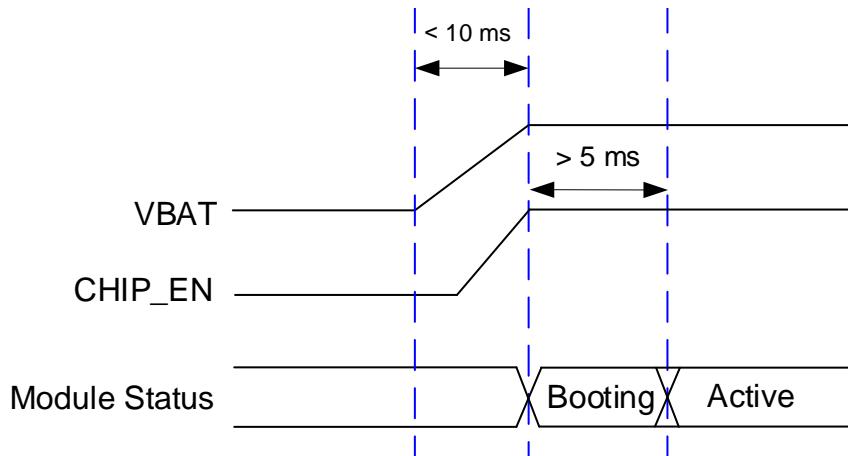
Figure 4: Turn-on Timing

4.3. Reset

Drive CHIP_EN low for at least 100 ms and then release it to reset the module.

Table 13: Test Point Definition of CHIP_EN

TP Name	Function	I/O	Description	Comment
TP5	CHIP_EN	DI	Reset the module	Hardware reset. Internally pulled up to VBAT. Active low.

The module reset timing is illustrated in the following figure.

VBAT

$T \geq 100 \text{ ms}$

CHIP_EN $V_{IH} \geq 2.4 \text{ V}$

$V_{IL} \leq 0.5 \text{ V}$
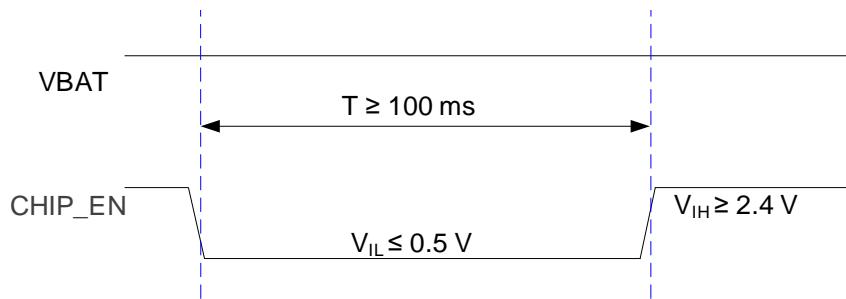
Figure 5: Reset Timing

4.4. Download Mode

Keep CHIP_EN at low level during resetting or power-up and the module will enter download mode. In the download mode, the firmware can be download through the main UART.

5 RF Performances

5.1. Wi-Fi Performances

Table 14: Wi-Fi Performances

Operating Frequency
2.4 GHz: 2.400–2.4835 GHz
Modulation
BPSK, QPSK, CCK, 16QAM, 64QAM
Operating Mode
● AP ● STA
Encryption Mode
WPA-PSK, WPA2-PSK, WPA3-SAE
Transmission Data Rate
● 802.11b: 1 Mbps, 2 Mbps, 5.5 Mbps, 11 Mbps ● 802.11g: 6 Mbps, 9 Mbps, 12 Mbps, 18 Mbps, 24 Mbps, 36 Mbps, 48 Mbps, 54 Mbps ● 802.11n: HT20 (MCS 0–MCS 7)

5.2. Bluetooth Performances

Table 15: Bluetooth Performances

Operating Frequency
2.400–2.4835 GHz

Modulation
GFSK

Operating Mode
BLE

5.3. Antenna/Antenna Interface

Appropriate antenna type and design should be used with matched antenna parameters according to specific application. It is required to perform a comprehensive functional test for the RF design before mass production of terminal products. The entire content of this chapter is provided for illustration only. Analysis, evaluation and determination are still necessary when designing target products.

The module is provided in one of the two antenna/antenna interface designs: PCB antenna or RF coaxial connector. The RF coaxial connector is not available when the module is designed with a PCB antenna.

5.3.1. PCB Antenna [5]

Table 16: PCB Antenna Specifications

Parameter	Requirement
Frequency Range (GHz)	2.400–2.500
Input Impedance (Ω)	50
VSWR	≤ 3
Gain (dBi)	3.58 (Max.)
Efficiency	37 %

When designed with PCB antenna, the module should be placed on the edge of the motherboard. The PCB antenna should be at least 16 mm away from the metal components, connectors, vias, traces, and copper pour area on the motherboard. On the motherboard, all PCB layers under the PCB antenna should be designed as a keepout area.
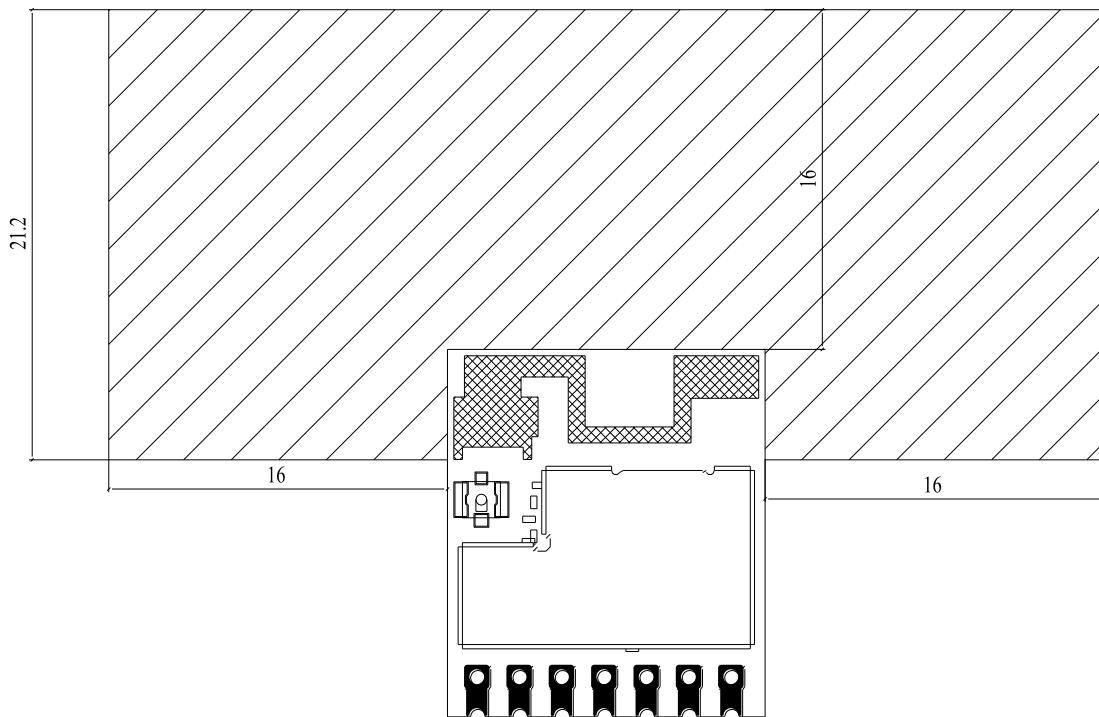

Figure 6: Keepout Area on Motherboard

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[5] The module is provided in one of the two antenna/antenna interface designs. For more details, contact Quectel Technical Support.

During PCB design, do not route traces across the RF test point at the bottom of the module to ensure the module performance.
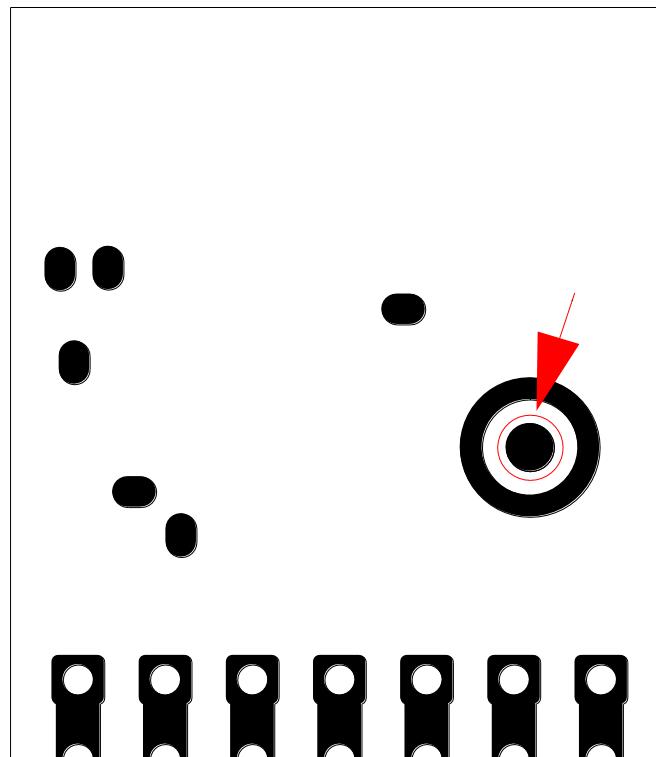

Figure 7: Prohibited Area for Routing

5.3.2. RF Coaxial Connector [6]

5.3.2.1. Receptacle Specifications

The mechanical dimensions of the receptacle mounted on the module are as follows.

---

[6] The module is provided in one of the two antenna/antenna interface designs. For more details, contact Quectel Technical Support.
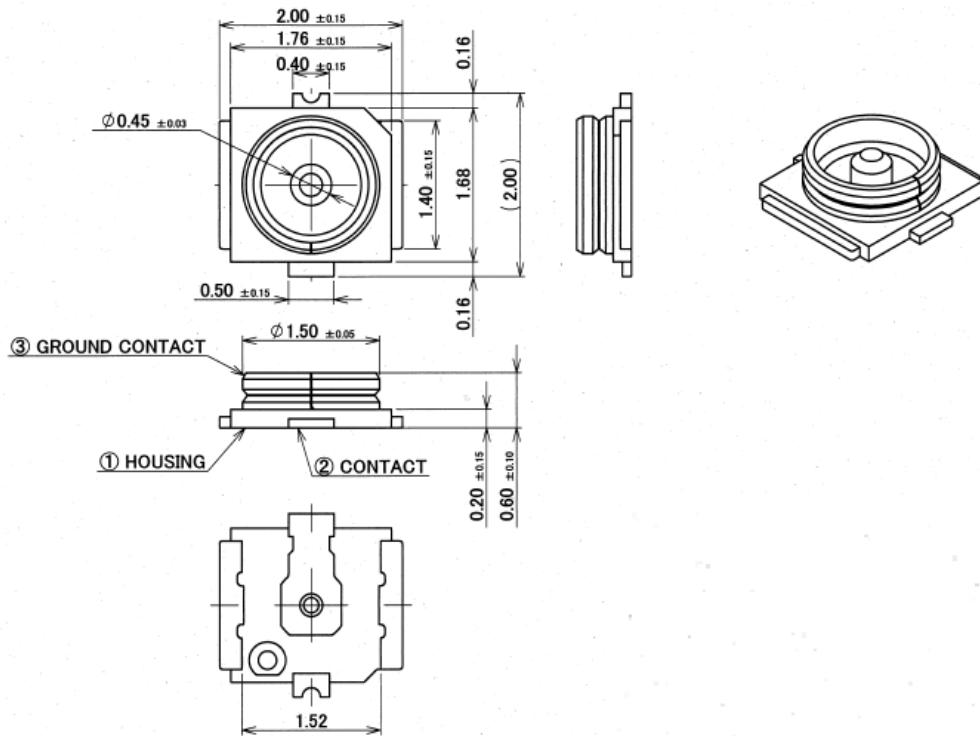
Figure 8: Dimensions of the Receptacle (Unit: mm)

Table 17: Major Specifications of the RF Connector (Receptacle)

Item	Specification
Nominal Frequency Range	DC to 6 GHz
Nominal Impedance	50 Ω
Temperature Rating	-40 °C to +105 °C
Voltage Standing Wave Ratio (VSWR)	Meet the requirements of: Max. 1.3 (DC–3 GHz) Max. 1.45 (3–6 GHz)

5.3.2.2. Antenna Connector Installation

The receptacle mounted on the module accepts two types of mated plugs that will meet a maximum height of 1.2 mm using a Ø 0.81 mm coaxial cable or a maximum height of 1.45 mm utilizing a Ø 1.13 mm coaxial cable.

The following figure shows the dimensions of mated plugs using Ø 0.81 mm coaxial cables.
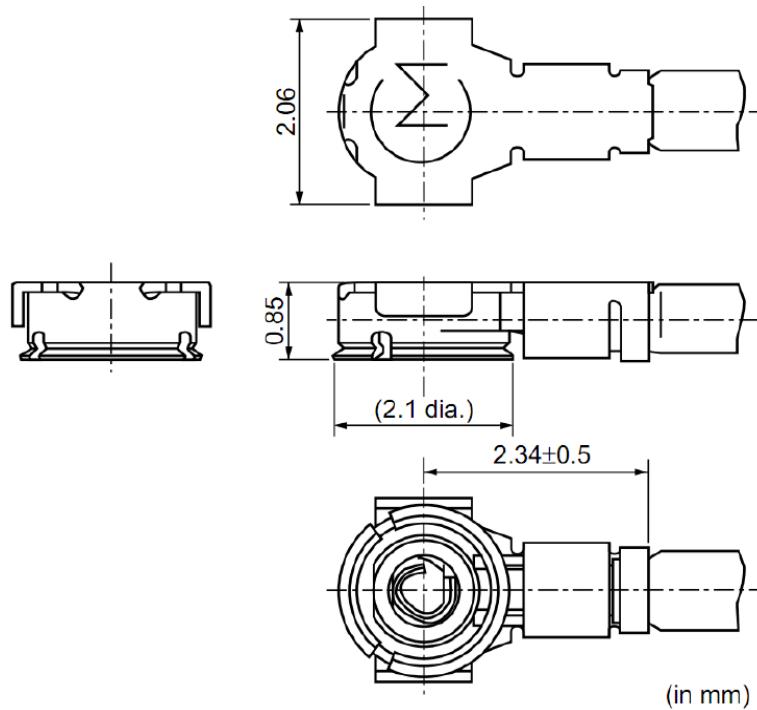
Figure 9: Dimensions of Mated Plugs (Ø 0.81 Coaxial Cables) (Unit: mm)

The following figure illustrates the connection between the receptacle on the module and the mated plug using a Ø 0.81 mm coaxial cable.
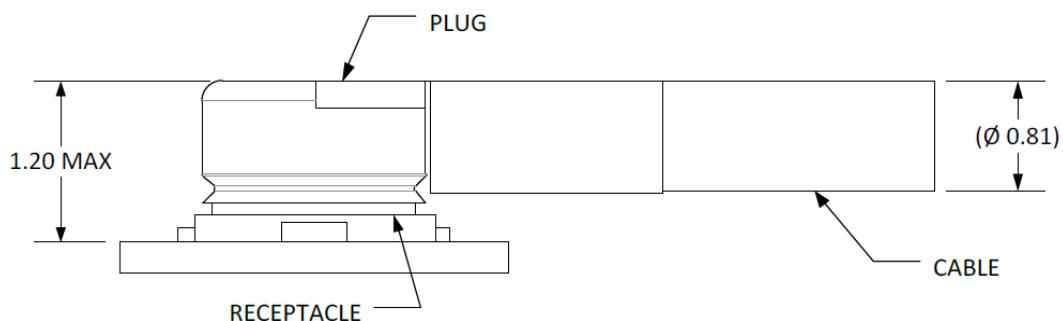

Figure 10: Space Factor of Mated Connectors (Ø 0.81 mm Coaxial Cables) (Unit: mm)

The following figure illustrates the connection between the receptacle mounted on the module and the mated plug using a Ø 1.13 mm coaxial cable.
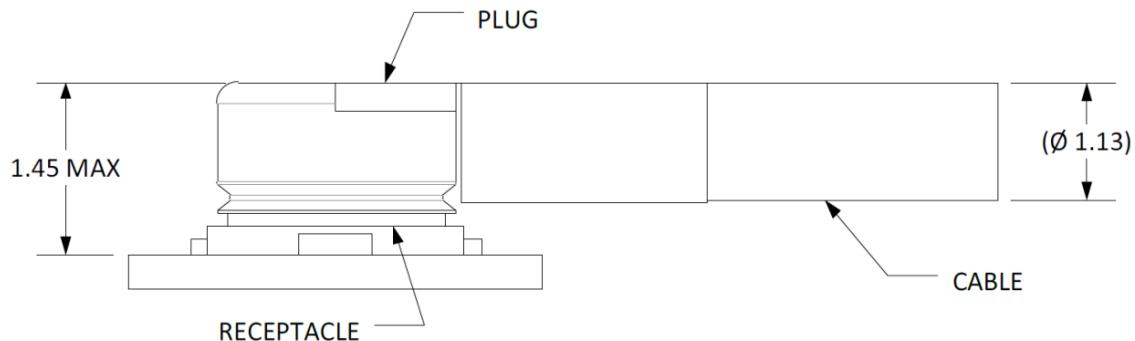
Figure 11: Space Factor of Mated Connectors (Ø 1.13 mm Coaxial Cables) (Unit: mm)

5.3.2.3. Assemble Coaxial Cable Plug Manually

The pictures for plugging in a coaxial cable plug is shown below, θ = 90° is acceptable, while θ ≠ 90° is not.

θ = 90° Allowed   θ ≠ 90° Prohibited
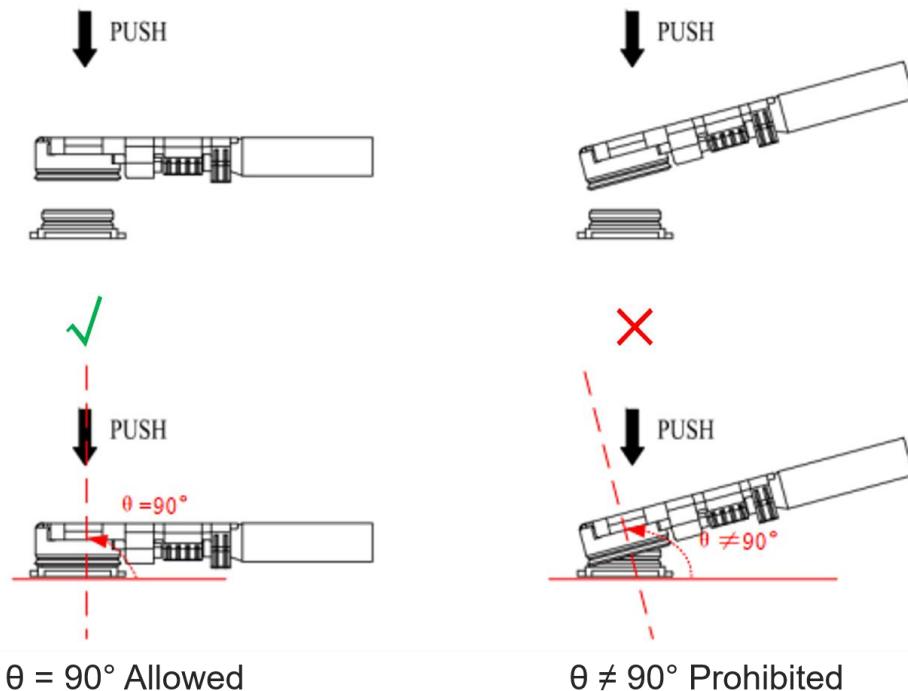
Figure 12: Plug in a Coaxial Cable Plug

The pictures of pulling out the coaxial cable plug is shown below, θ = 90° is acceptable, while θ ≠ 90° is not.
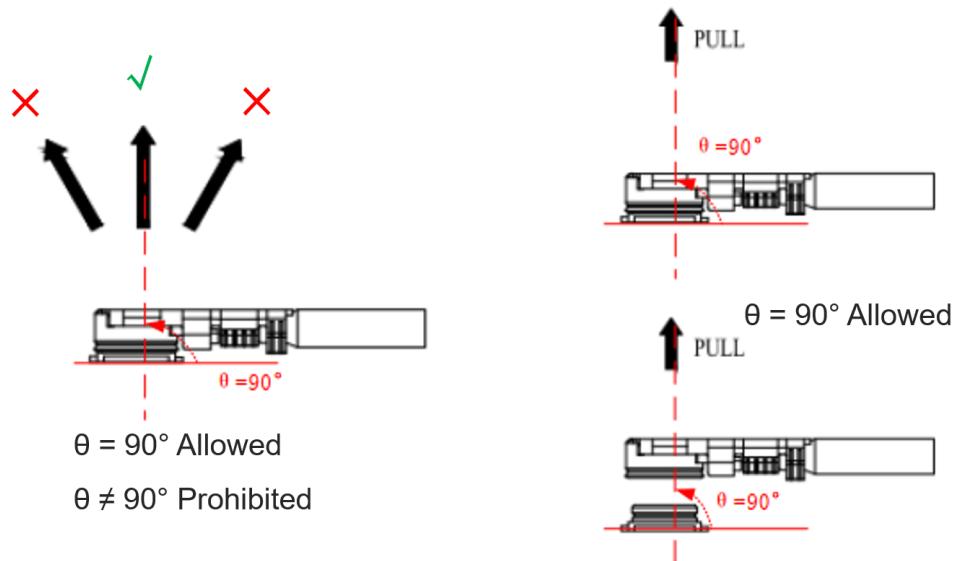
Figure 13: Pull out a Coaxial Cable Plug

5.3.2.4. Assemble Coaxial Cable Plug with Jig

The pictures of installing the coaxial cable plug with a jig is shown below, θ = 90° is acceptable, while θ ≠ 90° is not.
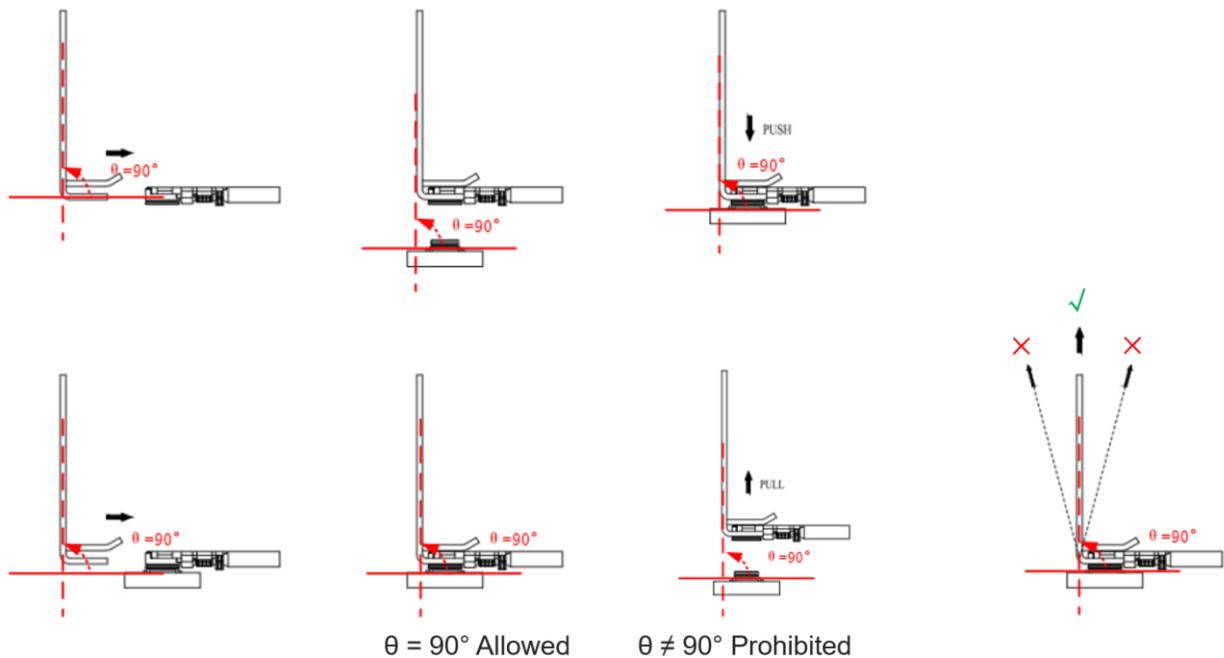
Figure 14: Install the Coaxial Cable Plug with Jig

5.3.2.5. Recommended Mated Plug and Cable Manufacturer

Mated plugs and cables by I-PEX are recommended. For more details, visit https://www.i-pex.com.

6 Electrical Characteristics & Reliability

6.1. Absolute Maximum Ratings

Table 18: Absolute Maximum Ratings (Unit: V)

Parameter	Min.	Max.
VBAT	-0.3	3.9
Voltage at Digital Pins	-0.3	3.9
Voltage at ADC1	0	2.4
Voltage at ADC2	0	2.4

6.2. Power Supply Ratings

Table 19: Module Power Supply Ratings (Unit: V)

Parameter	Description	Condition	Min.	Typ.	Max.
VBAT	Power supply for the module	The actual input voltages must be kept between the minimum and maximum values.	3.0	3.3	3.6

6.3. Wi-Fi Power Consumption

Table 20: Power Consumption in RF Non-signaling Mode (Unit: mA)

Condition (VBAT = 3.3 V; Temp.: 25 °C; Duty Cycle: 99 %)			I_{VBAT} (Typ.)
2.4 GHz	802.11b	Tx 1 Mbps @ 16 dBm	295
		Tx 11 Mbps @ 16 dBm	296
	802.11g	Tx 6 Mbps @ 15 dBm	263
		Tx 54 Mbps @ 14 dBm	265
	802.11n	Tx HT20 MCS 0 @ 14 dBm	253
		Tx HT20 MCS 7 @ 13 dBm	256

6.4. Digital I/O Characteristics

Table 21: VBAT I/O Characteristics (Unit: V)

Parameter	Description	Min.	Max.
V_{IH}	High-level input voltage	0.7 × VBAT	VBAT + 0.2
V_{IL}	Low-level input voltage	-0.3	0.3 × VBAT
V_{OH}	High-level output voltage	0.9 × VBAT	VBAT
V_{OL}	Low-level output voltage	0	0.1 × VBAT

6.5. ESD Protection

Static electricity occurs naturally and may damage the module. Therefore, applying proper ESD countermeasures and handling methods is imperative. For example, wear anti-static gloves during the development, production, assembly and testing of the module; add ESD protection components to the ESD sensitive interfaces and points in the product design.

Table 22: ESD Characteristics (Unit: kV)

Model	Test Result	Standard
Human Body Model (HBM)	±4	*ANSI/ESDA/JEDEC JS-001-2017*
Charged Device Model (CDM)	±0.25	*ANSI/ESDA/JEDEC JS-002-2018*

7 Mechanical Information

This chapter describes the mechanical dimensions of the module. All dimensions are measured in millimeters (mm), and the dimensional tolerances are ±0.2 mm unless otherwise specified.

7.1. Mechanical Dimensions
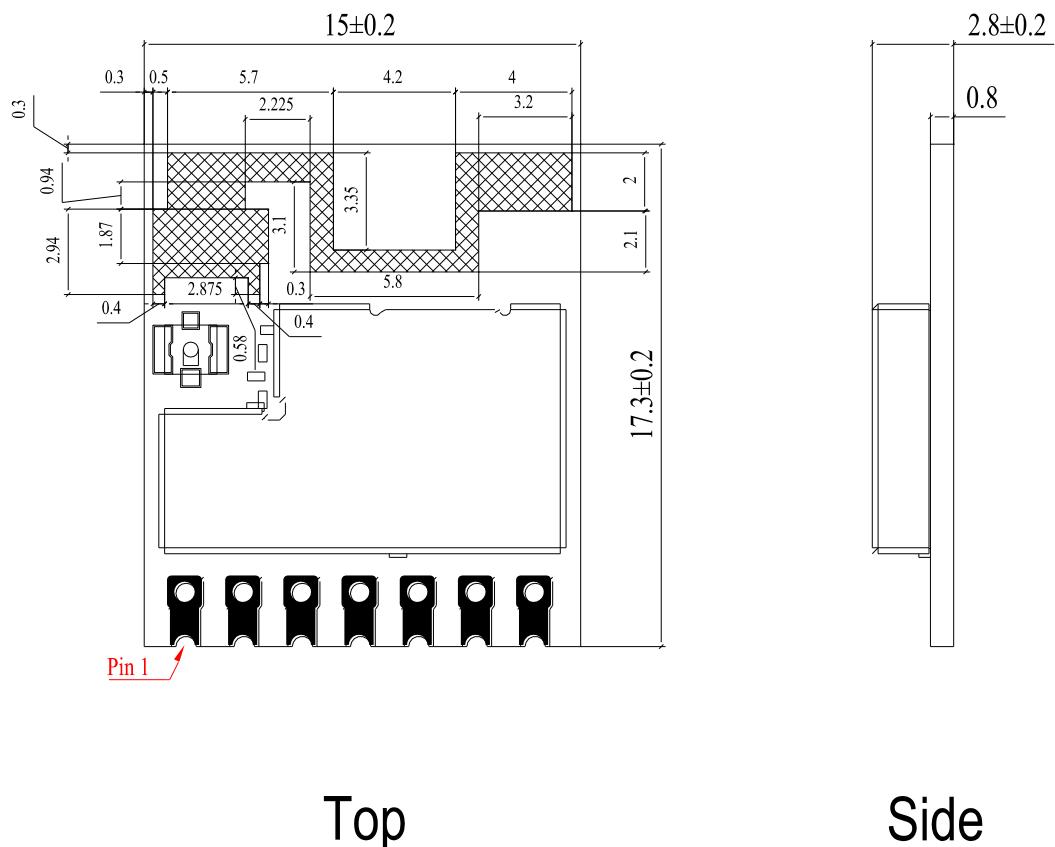
Figure 15: Top and Side Dimensions
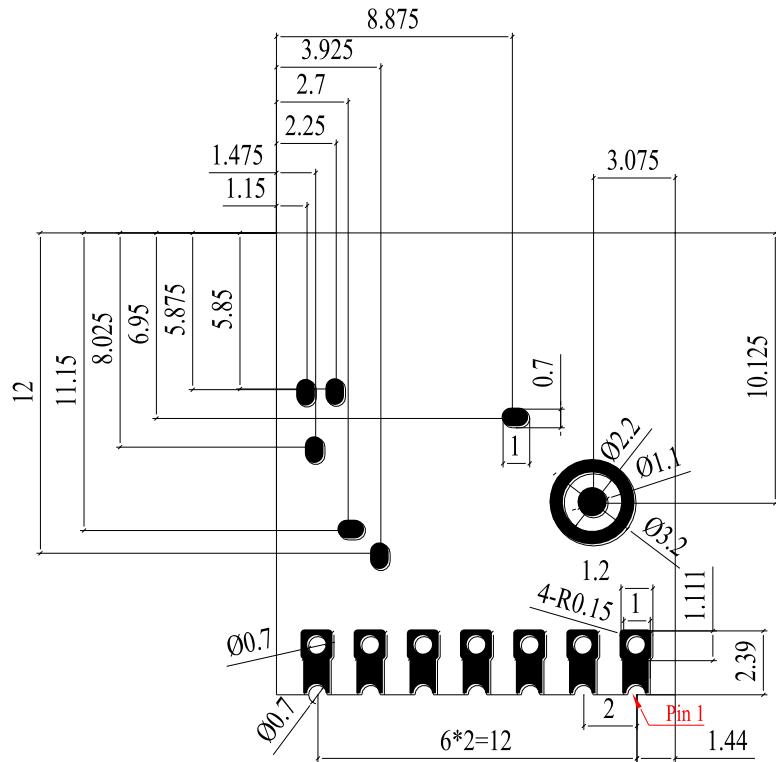
Bot

Figure 16: Bottom Dimensions (Bottom View)

> **NOTE**
>
> The package warpage level of the module conforms to the *JEITA ED-7306* standard.

7.2. Recommended Footprint
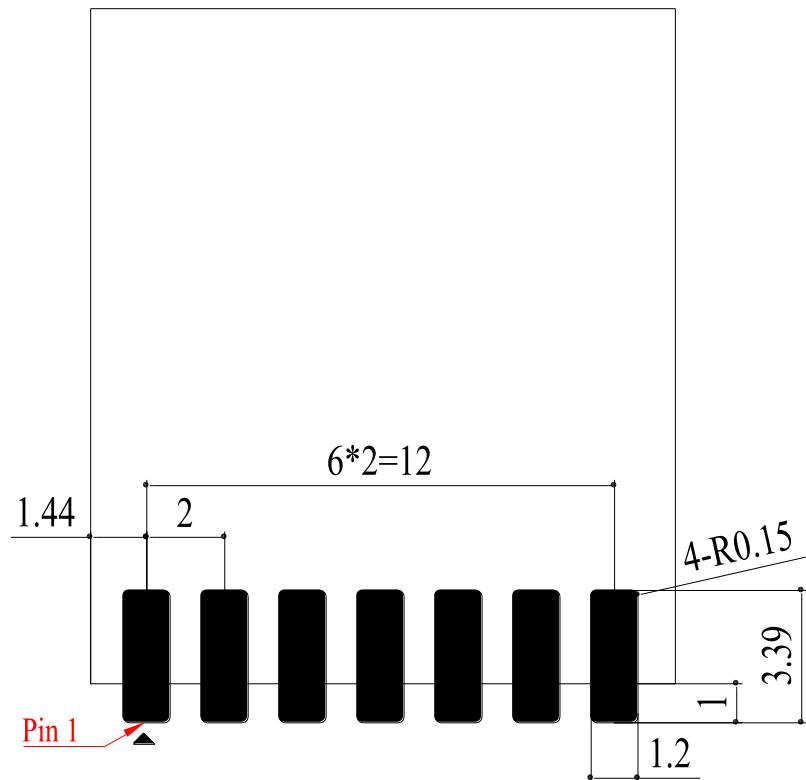
Figure 17: Recommended Footprint

> **NOTE**
>
> Keep at least 3 mm between the module and other components on the motherboard to improve soldering quality and maintenance convenience.

7.3. Top and Bottom Views
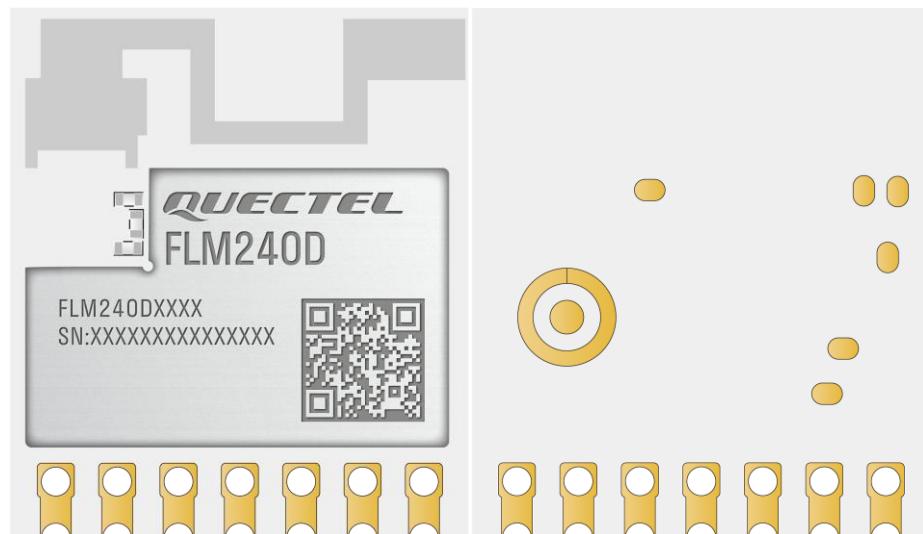
Figure 18: Top and Bottom Views (PCB Antenna)
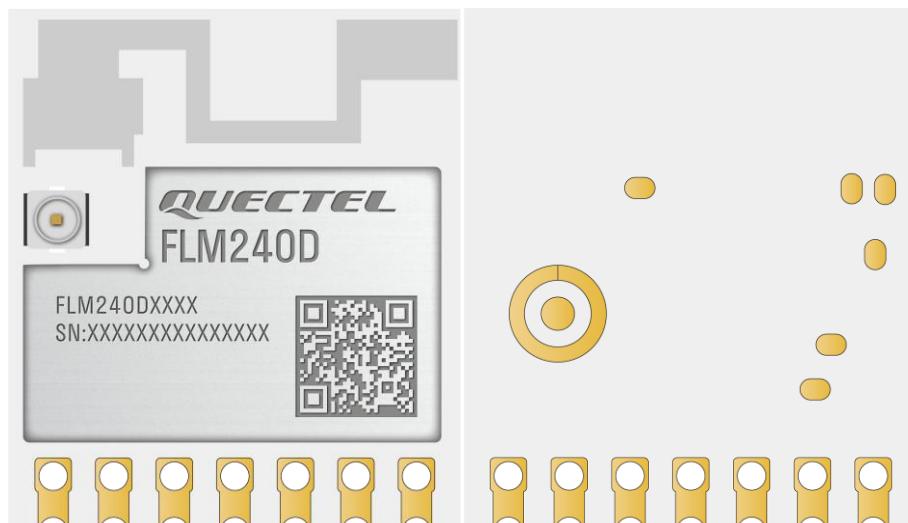
Figure 19: Top and Bottom Views (Coaxial RF Connector)

NOTE

1. Images above are for illustrative purposes only and may differ from the actual module. For authentic appearance and label, please refer to the module received from Quectel.
2. The RF coaxial connector is not available when the module is designed with a PCB antenna.

8 Storage, Manufacturing & Packaging

8.1. Storage Conditions

The module is provided with vacuum-sealed packaging. MSL of the module is rated as 3. The storage requirements are shown below.

1. Recommended Storage Condition: the temperature should be 23 ±5 °C and the relative humidity should be 35–60 %.

2. Shelf life (in a vacuum-sealed packaging): 12 months in Recommended Storage Condition.

3. Floor life: 168 hours [7] in a factory where the temperature is 23 ±5 °C and relative humidity is below 60 %. After the vacuum-sealed packaging is removed, the module must be processed in reflow soldering or other high-temperature operations within 168 hours. Otherwise, the module should be stored in an environment where the relative humidity is less than 10 % (e.g., a dry cabinet).

4. The module should be pre-baked to avoid blistering, cracks and inner-layer separation in PCB under the following circumstances:

   ● The module is not stored in Recommended Storage Condition;
   ● Violation of the third requirement mentioned above;
   ● Vacuum-sealed packaging is broken, or the packaging has been removed for over 24 hours;
   ● Before module repairing.

5. If needed, the pre-baking should follow the requirements below:

   ● The module should be baked for 8 hours at 120 ±5 °C;
   ● The module must be soldered to PCB within 24 hours after the baking, otherwise it should be put in a dry environment such as in a dry cabinet.

---

[7] This floor life is only applicable when the environment conforms to *IPC/JEDEC J-STD-033*. It is recommended to start the solder reflow process within 24 hours after the package is removed if the temperature and moisture do not conform to, or are not sure to conform to *IPC/JEDEC J-STD-033*. Do not unpack the modules in large quantities until they are ready for soldering.

> **NOTE**
>
> 1. To avoid blistering, layer separation and other soldering issues, extended exposure of the module to the air is forbidden.
> 2. Take out the module from the package and put it on high-temperature-resistant fixtures before baking. If shorter baking time is desired, see *IPC/JEDEC J-STD-033* for the baking procedure.
> 3. Pay attention to ESD protection, such as wearing anti-static gloves, when touching the modules.

8.2. Manufacturing and Soldering

Push the squeegee to apply the solder paste on the surface of stencil, thus making the paste fill the stencil openings and then penetrate to the PCB. Apply proper force on the squeegee to produce a clean stencil surface on a single pass. To guarantee module soldering quality, the thickness of stencil for the module is recommended to be 0.15–0.18 mm.

The recommended peak reflow temperature should be 235–246 ºC, with 246 ºC as the absolute maximum reflow temperature. To avoid damage to the module caused by repeated heating, it is recommended that the module should be mounted only after reflow soldering for the other side of PCB has been completed. The recommended reflow soldering thermal profile (lead-free reflow soldering) and related parameters are shown below.
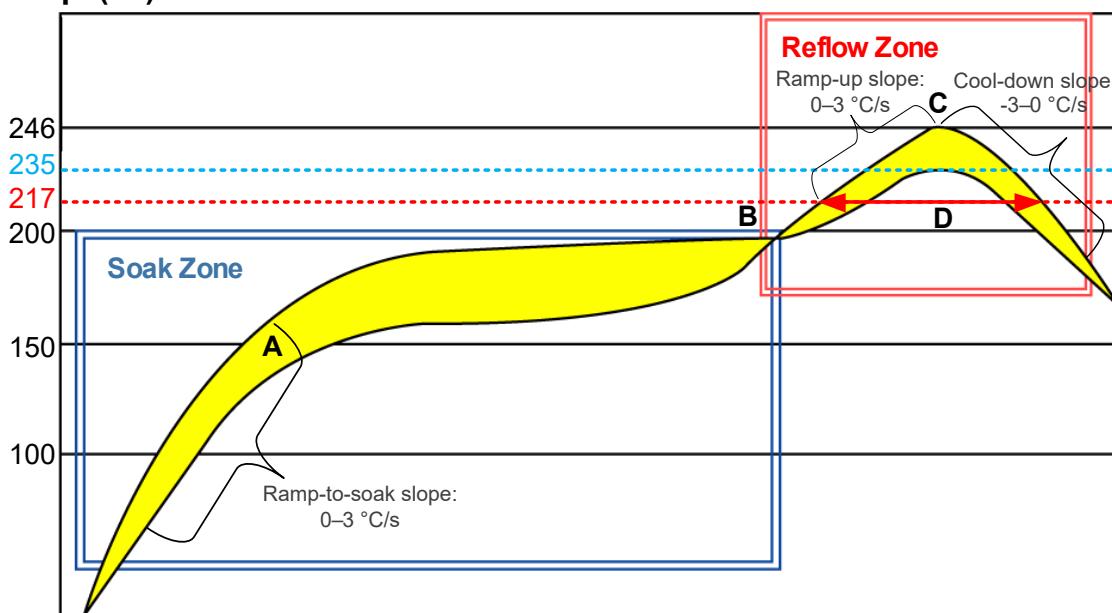

Figure 20: Recommended Reflow Soldering Thermal Profile

Table 23: Recommended Thermal Profile Parameters

Factor	Recommended Value	
Soak Zone		
Ramp-to-soak slope	0–3 °C/s	
Soak time (between A and B: 150 °C and 200 °C)	70–120 s	
Reflow Zone		
Ramp-up slope	0–3 °C/s	
Reflow time (D: over 217 °C)	40–70 s	
Max. temperature	235–246 °C	
Cool-down slope	-3–0 °C/s	
Reflow Cycle		
Max. reflow cycle	1	

NOTE

1. The above profile parameter requirements are for the measured temperature of solder joints. Both the hottest and coldest spots of solder joints on the PCB should meet the above requirements.
2. During manufacturing and soldering, or any other processes that may contact the module directly, NEVER wipe the module's shielding can with organic solvents, such as acetone, ethyl alcohol, isopropyl alcohol, trichloroethylene, etc. Otherwise, the shielding can may become rusted.
3. The shielding can for the module is made of Cupro-Nickel base material. It is tested that after 12 hours' Neutral Salt Spray test, the laser engraved label information on the shielding can is still clearly identifiable and the QR code is still readable, although white rust may be found.
4. If a conformal coating is necessary for the module, do NOT use any coating material that may chemically react with the PCB or shielding cover, and prevent the coating material from flowing into the module.
5. Avoid using ultrasonic technology for module cleaning since it can damage crystals inside the module.
6. Due to the complexity of the SMT process, please contact Quectel Technical Support in advance for any situation that you are not sure about.

8.3. Packaging Specifications

This chapter describes only the key parameters and process of packaging. All figures below are for reference only. The appearance and structure of the packaging materials are subject to the actual delivery.

8.3.1. Carrier Tape

Carrier tape dimensions are detailed below:
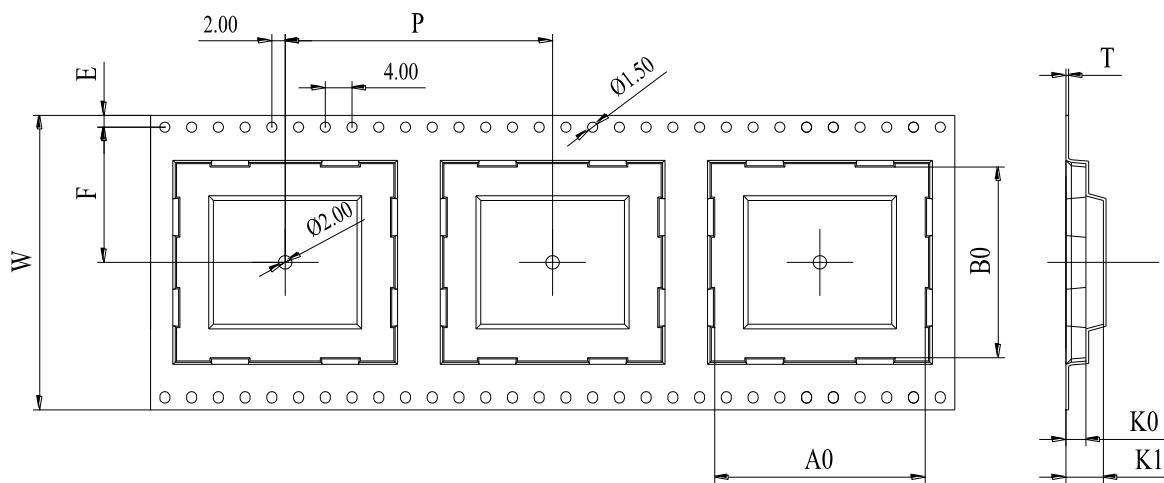
Figure 21: Carrier Tape Dimension Drawing

Table 24: Carrier Tape Dimension Table (Unit: mm)

W	P	T	A0	B0	K0	K1	F	E
32	24	0.4	17.7	15.4	3.3	4.6	14.2	1.75

8.3.2. Plastic Reel
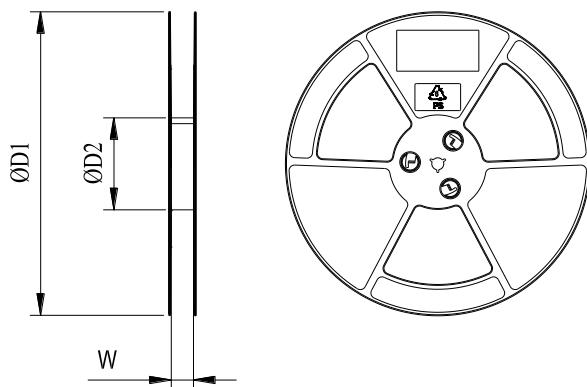
Figure 22: Plastic Reel Dimension Drawing

Table 25: Plastic Reel Dimension Table (Unit: mm)

øD1	øD2	W
330	100	32.5

8.3.3. Mounting Direction
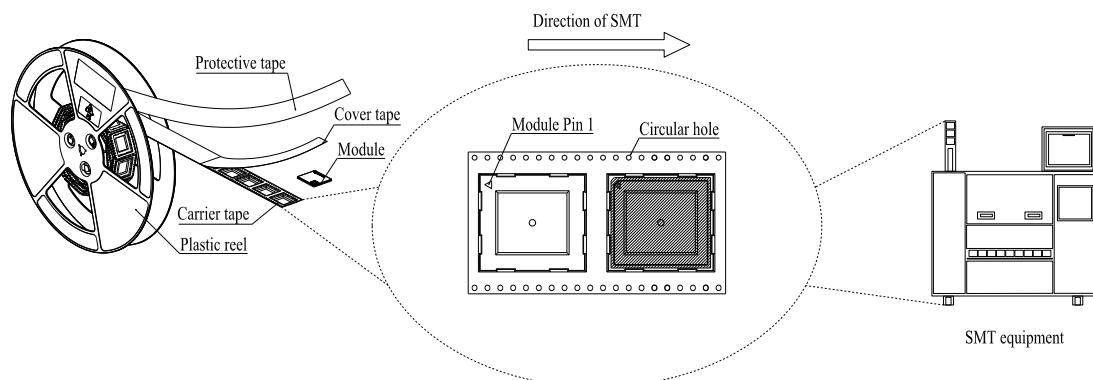
Figure 23: Mounting Direction

8.3.4. Packaging Process
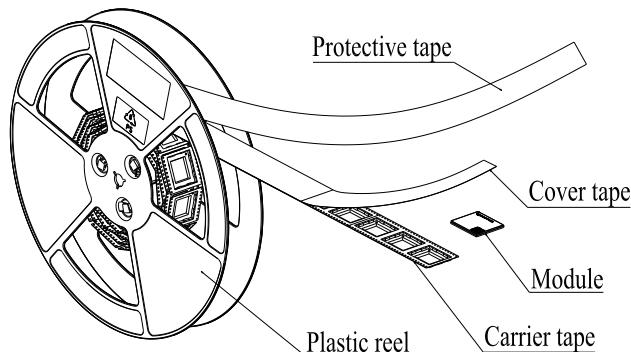
Place the modules into the carrier tape and use the cover tape to cover them; then wind the heat-sealed carrier tape on the plastic reel and use the protective tape for protection. 1 plastic reel can load 500 modules.
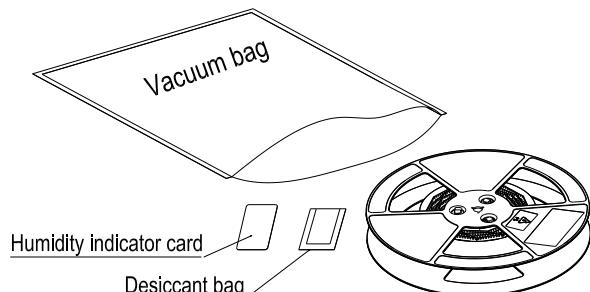
Place the packaged plastic reel, 1 humidity indicator card and 1 desiccant bag into a vacuum bag, then vacuumize it.
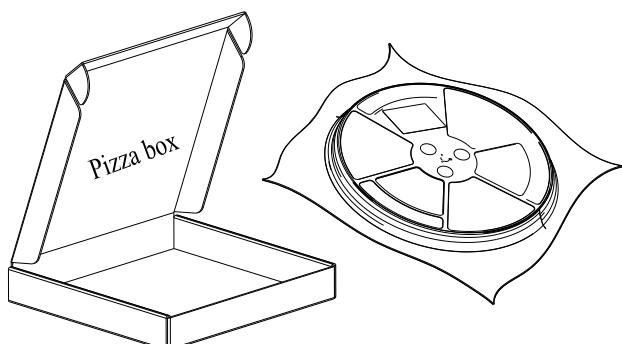
Place the vacuum-packed plastic reel inside the pizza box.
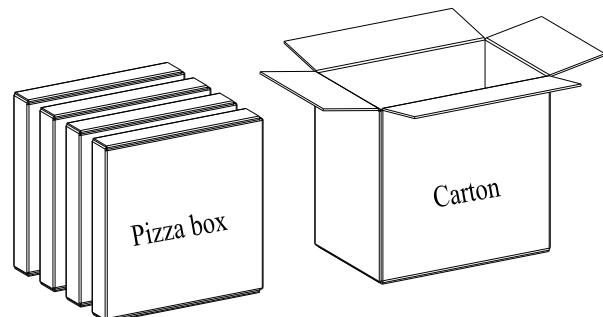
Put 4 packaged pizza boxes into 1 carton box and seal it. 1 carton box can pack 2000 modules.

Figure 24: Packaging Process

9 Appendix References

Table 26: Reference Documents

Document Name
[1] Quectel_FLM240D_TE-B_User_Guide
[2] Quectel_Module_SMT_Application_Note

Table 27: Terms and Abbreviations

Abbreviation	Description
ADC	Analog-to-Digital Converter
AP	Access Point
BLE	Bluetooth Low Energy
BPSK	Binary Phase Shift Keying
CCK	Complementary Code Keying
CDM	Charged Device Model
DIP	Dual In-line Package
ESD	Electrostatic Discharge
EVM	Error Vector Magnitude
GFSK	Gauss Frequency Shift Keying
GND	Ground
GPIO	General-Purpose Input/Output
HBM	Human Body Model

HT	High Throughput
IEEE	Institute of Electrical and Electronics Engineers
I/O	Input / Output
IoT	Internet of Things
LCC	Leadless Chip Carrier (package)
Mbps	Megabits per second
MCS	Modulation and Coding Scheme
MCU	Microcontroller Unit
MSL	Moisture Sensitivity Level
OTA	Over-The-Air
PCB	Printed Circuit Board
PSK	Pre-Shared Key
PWM	Pulse Width Modulation
QAM	Quadrature Amplitude Modulation
QPSK	Quadrature Phase Shift Keying
RAM	Random Access Memory
RF	Radio Frequency
RoHS	Restriction of Hazardous Substances
SAE	Simultaneous Authentication of Equals
SMT	Surface Mount Technology
STA	Station
TVS	Transient Voltage Suppressor
Tx	Transmit
UART	Universal Asynchronous Receiver/Transmitter
V_{IH}	High-level Input Voltage

V_{IL}	Low-level Input Voltage
Vmax	Maximum Voltage
Vmin	Minimum Voltage
Vnom	Nominal Voltage Value
V_{OH}	High-level Output Voltage
V_{OL}	Low-level Output Voltage
VSWR	Voltage Standing Wave Ratio
WPA	Wi-Fi Protected Access

Important Notice to OEM integrators

1. This module is limited to OEM installation ONLY.

2. This module is limited to installation in mobile or fixed applications, according to Part 2.1091(b).

3. The separate approval is required for all other operating configurations, including portable configurations with respect to Part 2.1093 and different antenna configurations

4. For FCC Part 15.31 (h) and (k): The host manufacturer is responsible for additional testing to verify compliance as a composite system. When testing the host device for compliance with Part

15 Subpart B, the host manufacturer is required to show compliance with Part 15 Subpart B while the transmitter module(s) are installed and operating. The modules should be transmitting and the evaluation should confirm that the module's intentional emissions are compliant (i.e. fundamental and out of band emissions). The host manufacturer must verify that there are no additional unintentional emissions other than what is permitted in Part 15 Subpart B or emissions are complaint with the transmitter(s) rule(s). The Grantee will provide guidance to the host manufacturer for Part 15 B requirements if needed.

Important Note

notice that any deviation(s) from the defined parameters of the antenna trace, as described by the instructions, require that the host product manufacturer must notify to XXXX that they wish to change the antenna trace design. In this case, a Class II permissive change application is required to be filed by the USI, or the host manufacturer can take responsibility through the change in FCC ID (XMR2023FLM240D) procedure followed by a Class II permissive change application.

End Product Labeling

When the module is installed in the host device, the FCC/IC ID label must be visible through a window on the final device or it must be visible when an access panel, door or cover is easily re-moved. If not, a second label must be placed on the outside of the final device that contains the following text: "Contains FCC ID: XMR2023FLM240D"

"Contains IC: 10224A-2023FLM240D "

The FCC ID/IC ID can be used only when all FCC/IC compliance requirements are met.

Antenna Installation

(1) The antenna must be installed such that 20 cm is maintained between the antenna and users,

(2) The transmitter module may not be co-located with any other transmitter or antenna.

(3) Only antennas of the same type and with equal or less gains as shown below may be used with this module. Other types of antennas and/or higher gain antennas may require additional authorization for operation.

Antenna type	2.4GHz band Peak Gain (dBi)	5.2GHz band Peak Gain (dBi)	5.3GHz band Peak Gain (dBi)	5.5GHz band Peak Gain (dBi)	5.8GHz band Peak Gain (dBi)
PCB	3.58	/	/	/	/

In the event that these conditions cannot be met (for example certain laptop configurations or co-location with another transmitter), then the FCC/IC authorization is no longer considered valid and the FCC ID/IC ID cannot be used on the final product. In these circumstances, the OEM integrator will be responsible for re-evaluating the end product (including the transmitter) and obtaining a separate FCC/IC authorization.

Manual Information to the End User

The OEM integrator has to be aware not to provide information to the end user regarding how to install or remove this RF module in the user's manual of the end product which integrates this module. The end user manual shall include all required regulatory information/warning as show in this manual.

Federal Communication Commission Interference Statement

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications.　However, there is no guarantee that interference will not occur in a particular installation.　If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment. This transmitter must not be co-located or operating in conjunction with any other antenna or transmitter.

List of applicable FCC rules

This module has been tested and found to comply with part 22, part 24, part 27, part 90, 15.247 and 15.407 requirements for Modular Approval.
The modular transmitter is only FCC authorized for the specific rule parts (i.e., FCC transmitter rules) listed on the grant, and that the host product manufacturer is responsible for compliance to any other FCC rules that apply to the host not covered by the modular transmitter grant of

certification. If the grantee markets their product as being Part 15 Subpart B compliant (when it also contains unintentional-radiator digital circuity), then the grantee shall provide a notice stating that the final host product still requires Part 15 Subpart B compliance testing with the modular transmitter installed.

This device is intended only for OEM integrators under the following conditions: (For module device use)

1) The antenna must be installed such that 20 cm is maintained between the antenna and users, and
2) The transmitter module may not be co-located with any other transmitter or antenna.
As long as 2 conditions above are met, further transmitter test will not be required. However, the OEM integrator is still responsible for testing their end-product for any additional compliance requirements required with this module installed.

Radiation Exposure Statement

This equipment complies with FCC radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with minimum distance 20 cm between the radiator & your body.

<mark>IC</mark>

Industry Canada Statement

This device complies with Industry Canada's licence-exempt RSSs. Operation is subject to the following two conditions:

(1) This device may not cause interference; and

(2) This device must accept any interference, including interference that may cause undesired operation of the device.

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes:

(1) l'appareil ne doit pas produire de brouillage, et

(2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement."

Radiation Exposure Statement

This equipment complies with IC radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with minimum distance 20 cm between the radiator & your body.

Déclaration d'exposition aux radiations:

Cet équipement est conforme aux limites d'exposition aux rayonnements ISED établies pour un environnement non contrôlé. Cet équipement doit être installé et utilisé avec un minimum de 20 cm de distance entre la source de rayonnement et votre corps.

This device is intended only for OEM integrators under the following conditions: (For module device use)

1) The antenna must be installed such that 20 cm is maintained between the antenna and users, and

2) The transmitter module may not be co-located with any other transmitter or antenna.

As long as 2 conditions above are met, further transmitter test will not be required. However, the OEM integrator is still responsible for testing their end-product for any additional compliance requirements required with this module installed.

Cet appareil est conçu uniquement pour les intégrateurs OEM dans les conditions suivantes: (Pour utilisation de dispositif module)

1) L'antenne doit être installée de telle sorte qu'une distance de 20 cm est respectée entre l'antenne et

les utilisateurs, et

2) Le module émetteur peut ne pas être coïmplanté avec un autre émetteur ou antenne.

Tant que les 2 conditions ci-dessus sont remplies, des essais supplémentaires sur l'émetteur ne seront pas nécessaires. Toutefois, l'intégrateur OEM est toujours responsable des essais sur son produit final pour toutes exigences de conformité supplémentaires requis pour ce module installé.

IMPORTANT NOTE:

In the event that these conditions can not be met (for example certain laptop configurations or colocation with another transmitter), then the Canada authorization is no longer considered valid and the IC ID can not be used on the final product. In these circumstances, the OEM integrator will be responsible for re-evaluating the end product (including the transmitter) and obtaining a separate Canada authorization.

NOTE IMPORTANTE:

Dans le cas où ces conditions ne peuvent être satisfaites (par exemple pour certaines configurations d'ordinateur portable ou de certaines co-localisation avec un autre émetteur), l'autorisation du Canada n'est plus considéré comme valide et l'ID IC ne peut pas être utilisé sur le produit final. Dans ces circonstances, l'intégrateur OEM sera chargé de réévaluer le produit final (y compris l'émetteur) et l'obtention d'une autorisation distincte au Canada.

End Product Labeling

This transmitter module is authorized only for use in device where the antenna may be installed such that 20 cm may be maintained between the antenna and users. The final end product must be labeled in a visible area with the following: "Contains IC:10224A-2023FLM240D".

Plaque signalétique du produit final

Ce module émetteur est autorisé uniquement pour une utilisation dans un dispositif où l'antenne peut être installée de telle sorte qu'une distance de 20cm peut être maintenue entre l'antenne et les utilisateurs. Le produit final doit être étiqueté dans un endroit visible avec l'inscription suivante: "Contient des IC: 10224A-2023FLM240D ".

Manual Information To the End User

The OEM integrator has to be aware not to provide information to the end user regarding how to install or remove this RF module in the user's manual of the end product which integrates this module.

The end user manual shall include all required regulatory information/warning as show in this manual.

Manuel d'information à l'utilisateur final

L'intégrateur OEM doit être conscient de ne pas fournir des informations à l'utilisateur final quant à la façon d'installer ou de supprimer ce module RF dans le manuel de l'utilisateur du produit final qui intègre ce module.

Le manuel de l'utilisateur final doit inclure toutes les informations réglementaires requises et avertissements comme indiqué dans ce manuel.