

DECAL MATERIAL STANDARDS AND SPECIFICATIONS

PURPOSE:

THE PURPOSE OF THIS DOCUMENT IS TO STANDARDIZE DECAL DRAWINGS AND CREATE ONE PLACE TO REFERENCE THE VARIOUS CHARACTERISTICS AND ENGINEERING APPROVED MATERIALS FOR GENERAC'S DIVERSE CONDITIONS WHERE DECALS ARE USED. APPROVED MATERIALS WILL BE LISTED WITH THE DESIGN CRITERIA THAT THEY FULFILL.

- (C) EACH DECAL DRAWING WILL CALL OUT A SPECIFICATION LISTED IN THE ATTACHED PAGES.

(C) FOR DESIGNERS AND ENGINEERS

EXAMPLE FOR CREATING COMMON NOTES ON DRAWINGS:

A. ADD THE FOLLOWING NOTE TO THE DECAL DRAWING (SEE EXAMPLE BELOW):

1. TEXT FONT/COLOR: (SPECIFIED BY DESIGNER)
2. SCORE BACK IF NOT ON ROLLS. (SPECIFIED BY DESIGNER)
3. ANSI COLOR CONTROL: (IF NECESSARY); IF YES, THEN NOTE ON DRAWING SHALL READ: MUST MEET REQUIREMENTS OF ANSI Z535.1, Z535.3, AND Z535.4 FOR COLOR, CRITERIA AND FORMAT OF PRODUCT SAFETY SIGNS AND LABELS.
4. LOCATION OF PART NUMBER: (PLACE A NOTE ON THE DECAL OR ON THE SCORE TAB SHOWING THE LOCATION OF THE PART NUMBER WITH REVISION, PART NUMBER WITH REVISION SHOULD BE IN THE FORMAT OF PART NUMBER-REVISION, EXAMPLE: 12345-A, PLEASE NOTE, 12345 REV. A IS NOT EXCEPTABLE.) DO NOT ADD REVISION TO PART NUMBER ON A DECAL THAT IS ON A SERIES DRAWING.
5. FOR APPROVED MATERIAL, SEE MATERIAL DECAL SPECIFICATION: (ADD SPECIFICATION PART NUMBER AND DESCRIPTION)

B. STRUCTURE, AS QUANTITY 0, THE MATERIAL DECAL SPECIFICATION PART NUMBER USED IN THE NOTE ABOVE TO THE DECAL PART NUMBER IN MAPICS.

1. FOR GENERAC DECAL SPECIFICATION PART NUMBERS SEE THE ADDITIONAL SHEETS FOR A PART NUMBER THAT CORRESPONDS TO YOUR DESIGN CRITERIA.

EXAMPLE OF NOTE FROM 0E1846 REV. C

NOTES & MATERIALS:

- 1) TEXT FONT/COLOR: HELVETICA/BLACK, SEE ABOVE FOR BACKGROUND COLORS.
- 2) SCORE DIRECTION: SEE ABOVE
- 3) ANSI COLOR CONTROL: MUST MEET REQUIREMENTS OF ANSI Z535.1, Z535.3 AND Z535.4 FOR COLOR, CRITERIA AND FORMAT OF PRODUCT SAFETY SIGNS AND LABELS.
- 4) LOCATION OF PART NUMBER: AS SHOWN ABOVE; IN THE BOTTOM RIGHT CORNER
- 5) FOR APPROVED MATERIAL, SEE DECAL MATERIAL SPECIFICATION: 0G0471G - DECAL, MATL WP-LAMINATED-UL

DRAWING CREATED FROM PRO/ENGINEER
3D FILE. ECO MODIFICATION TO BE
APPLIED TO SOLID MODEL ONLY.

12/01/08	H-3524-J	ADDED 0G0471X
2/20/09	H-4005-K	ADDED 0G0471AJ AND 0G0471AK
3/24/09	H-4190-L	ADDED 0G0471AL
5/17/09	H-4415-M	ADDED 0G0471AM AND 0G0471AN; UPDATED SHEET FORMAT, SCALE WAS 0.111
5/18/09	H-4504-N	ADD P/N 0G0471AP.

GENERAL TOLERANCES UNLESS NOTED		THIRD ANGLE PROJECTION		GENERAC POWER SYSTEMS OWNS THE COPYRIGHT OF THIS DRAWING WHICH IS SUPPLIED IN CONFIDENCE AND MUST NOT BE USED FOR ANY PURPOSE OTHER THAN FOR WHICH IT IS SUPPLIED WITHOUT THE EXPRESS WRITTEN CONSENT OF GENERAC POWER SYSTEMS. © GENERAC POWER SYSTEMS 2009	
INTERPRET DIM AND TOL PER ASME Y14.5M-1994				APPROVALS	
DATUM INDICATING SYMBOL		PERPENDICULARITY		DATE	
POSITION		ANGULARITY		DRAWN BY JP 02/23/06	
PROFILE OF A SURFACE		CIRCULAR RUNOUT		CHECKED BY JJJ 02/27/06	
FLATNESS		PARALLELISM		MFG ENG N/A N/A	
				APPROVED BY DCV 02/28/06	
				FIRST USE:	
				APPROVED FOR PRODUCTION BY:	
				D. VANDERBROOK 02/28/06	
				SCALE 1.000	
				WT-KG N/A	
				SHEET 1 of 23	
				TITLE	
				SPECIFICATION DECAL MATERIAL	
				MATERIAL N/A	
				GENERAC MATL SPECIFICATION N/A	
				PAINT FINISH N/A	
				SIZE B	
				CAGE NO N/A	
				DWG NO 0G0471S	
				REV N	

(B) (C)

PART NUMBER: 0G0471A DECAL, MATL WV-LAMINATED-UL

SUMMARY:	WHITE VINYL/LAMINATED/UL COMPONENT RECOGNITION REQUIRED
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	WHITE VINYL
UL CERTIFICATION:	REQUIRED; MUST BE MANUFACTURED BY A UL AUTHORIZED LABEL SUPPLIER AND MUST USE MATERIAL SUITABLE FOR TEXTURED POWDER COAT PAINT. VENDOR TO INCLUDE UL IDENTIFICATION ON DECAL, ROLL CORE OR PACKAGING OF LABELS AS SPECIFIED IN THE UL MARKING REQUIREMENTS.
DECAL TEMPERATURE RANGE:	-40°F TO 176°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	1 MIL POLYESTER LAMINATION MIN, SUCH AS FLEXCON DPM-CG OR FLEXCON DPM-UVCG OR EQUIVALENT; MUST BE A 2 YEAR EXTERIOR LAMINATION MINIMUM (EG. 750 HOUR XENON-ARC TESTED)
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON DPM RTS - 4.0 MIL WHITE VINYL WITH 2 MIL MIN OF L-344 ADHESIVE
	3M - 3.5MIL WHITE VINYL (3690-10) WITH 1 MIL 3M-320 HIGH TACK ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

(B) (C)

PART NUMBER: 0G0471B DECAL, MATL WV-LAMINATED-CSA

SUMMARY:	WHITE VINYL/LAMINATED/CSA COMPONENT RECOGNITION REQUIRED
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	WHITE VINYL
CSA CERTIFICATION:	REQUIRED; MUST BE MANUFACTURED BY A CSA APPROVED MANUFACTURER AND MUST USE MATERIAL SUITABLE FOR TEXTURED POWDER COAT PAINT. THE MANUFACTURER'S IDENTIFYING MARK SHALL APPEAR ON EACH INDIVIDUAL DECAL. THE MARKING SHALL NOT APPEAR ADJACENT TO THE REGISTERED CSA MONOGRAM OR BE LOCATED SO THAT IT COULD BE MISINTERPRETED AS BEING A PART OF THE NAMEPLATE WORDING.
DECAL TEMPERATURE RANGE:	-40°F TO 176°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	1 MIL POLYESTER LAMINATION MIN, SUCH AS FLEXCON DPM-CG OR FLEXCON DPM-UVCG OR EQUIVALENT; MUST BE A 2 YEAR EXTERIOR LAMINATION MINIMUM (EG. 750 HOUR XENON-ARC TESTED)
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON DPM RTS - 4.0 MIL WHITE VINYL WITH 2 MIL MIN OF L-344 ADHESIVE
	3M - 3.5MIL WHITE VINYL (3690-10) WITH 1 MIL 3M-320 HIGH TACK ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

DRAWING CREATED FROM PRO/ENGINEER
3D FILE. ECO MODIFICATION TO BE
APPLIED TO SOLID MODEL ONLY.

GENERAL TOLERANCES UNLESS NOTED

THIRD ANGLE PROJECTION

INTERPRET DIM AND TOL
PER ASME Y14.5M-1994



SIZE	CAGE NO	DWG NO	REV
B	N/A	0G0471\$	N
SCALE	1.000	WT-KG N/A	SHEET 2 of 23

GENERAC

C

PART NUMBER: 0G0471C DECAL, MATL WV-LAMINATED

SUMMARY:	WHITE VINYL/LAMINATED
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	WHITE VINYL
UL/CSA CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	-40°F TO 176°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	1 MIL POLYESTER LAMINATION MIN, SUCH AS FLEXCON DPM-CG OR FLEXCON DPM-UVCG OR EQUIVALENT; MUST BE A 2 YEAR EXTERIOR LAMINATION MINIMUM (EG. 750 HOUR XENON-ARC TESTED)
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON DPM RTS-4 MIL WHITE VINYL WITH 2 MIL MIN OF V-344 ADHESIVE
	FLEXCON - 3.5 MIL WHITE VINYL WITH 1.4 TO 1.5 MIL OF V-156 ADHESIVE
	3M - 3.5MIL WHITE VINYL (3690-10) WITH 1 MIL 3M-320 HIGH TACK ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

B C

PART NUMBER: 0G0471D OBSOLETE USE 0G0471E

DRAWING CREATED FROM PRO/ENGINEER 3D FILE. ECO MODIFICATION TO BE APPLIED TO SOLID MODEL ONLY.

GENERAL TOLERANCES UNLESS NOTED

THIRD ANGLE PROJECTION

INTERPRET DIM AND TOL PER ASME Y14.5M-1994

GENERAC

SIZE	CAGE NO	DWG NO	REV
B	N/A	0G0471\$	N
SCALE	1.000	WT-KG N/A	SHEET 3 of 23

C

PART NUMBER: 0G0471E DECAL MATL POLY/VINYL DOMED	
SUMMARY:	VINYL OR POLYESTER BASE MATERIAL, ENCAPSULATED WITH A DOMED POLYURETHANE LAMINATE WITH 4 MIL OF V-606 ADHESIVE.
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	POLYESTER
UL/CSA CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	-40°F TO 176°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	ENCAPSULATED WITH A DOMED POLYURETHANE, SEE MATERIAL/ADHESIVE REQUIREMENT BELOW FOR MORE INFO.
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	POLYESTER (WHITE OR CLEAR) CHOICE IS BASED ON SUPPLIER MANUFACTURING PROCESS AND DECAL DRAWING COLOR REQUIREMENTS. WITH FLEXCON-FLEXMOUNT TT400 V-606 60 LAP FW (4 MIL OF V-606 ADHESIVE); LAMINATED WITH A DOMED POLYURETHANE.
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

DRAWING CREATED FROM PRO/ENGINEER 3D FILE. ECO MODIFICATION TO BE APPLIED TO SOLID MODEL ONLY.

GENERAL TOLERANCES UNLESS NOTED

THIRD ANGLE PROJECTION

INTERPRET DIM AND TOL PER ASME Y14.5M-1994

GENERAC

SIZE	CAGE NO	DWG NO	REV
B	N/A	0G0471\$	N
SCALE	1.000	WT-KG N/A	SHEET 4 of 23

(B) (C)

PART NUMBER: 0G0471G DECAL, MATL WP-LAMINATED-UL

SUMMARY:	WHITE POLYESTER/LAMINATED/UL COMPONENT RECOGNITION REQUIRED
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	WHITE POLYESTER
UL CERTIFICATION:	REQUIRED; MUST BE MANUFACTURED BY A UL AUTHORIZED LABEL SUPPLIER AND MUST USE MATERIAL SUITABLE FOR TEXTURED POWDER COAT PAINT. VENDOR TO INCLUDE UL IDENTIFICATION ON DECAL, ROLL CORE OR PACKAGING OF LABELS AS SPECIFIED IN THE UL MARKING REQUIREMENTS.
DECAL TEMPERATURE RANGE:	-40°F TO 302°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	1 MIL POLYESTER LAMINATION MIN, SUCH AS FLEXCON DPM-CG OR FLEXCON DPM-UVCG OR EQUIVALENT; MUST BE A 2 YEAR EXTERIOR LAMINATION MINIMUM (EG. 750 HOUR XENON-ARC TESTED)
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON DPM RTS - 2 MIL WHITE POLYESTER, WITH 2 MIL MIN OF L-606 ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

(B) (C)

PART NUMBER: 0G0471H DECAL, MATL WP-NOLAM-UL-SPCL

SUMMARY:	WHITE POLYESTER/UL COMPONENT RECOGNITION REQUIRED. NO LAMINATION. FOR THERMO-PRINTING OF MODEL/SERIAL NUMBER DECALS ONLY
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	WHITE POLYESTER
UL CERTIFICATION:	REQUIRED; MUST BE MANUFACTURED BY A UL AUTHORIZED LABEL SUPPLIER AND MUST USE MATERIAL SUITABLE FOR TEXTURED POWDER COAT PAINT. VENDOR TO INCLUDE UL IDENTIFICATION ON DECAL, ROLL CORE OR PACKAGING OF LABELS AS SPECIFIED IN THE UL MARKING REQUIREMENTS.
DECAL TEMPERATURE RANGE:	-40°F TO 302°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL RESIN/INK:	RESIN/INK MUST NOT SMEAR AND MUST HAVE RESISTANCE TO THE ENVIRONMENTAL CONDIONS LISTED IN THE "ENVIRONMENTAL RESISTANCE" SECTION OF THIS SPECIFICATION. MUST BE A 2 YEAR EXTERIOR INK/RESIN MINIMUM (EG. 750 HOUR XENON-ARC TESTED)
DECAL LAMINATION:	NO LAMINATION, APPROPRIATE UL LISTED THERMAL RIBBON FOR THE MATERIAL MUST BE USED.
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON DPM RTS - 2 MIL WHITE POLYESTER, WITH 2 MIL MIN OF L-606 ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

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3D FILE. ECO MODIFICATION TO BE
APPLIED TO SOLID MODEL ONLY.

GENERAL TOLERANCES UNLESS NOTED

THIRD ANGLE PROJECTION

INTERPRET DIM AND TOL
PER ASME Y14.5M-1994



SIZE	CAGE NO	DWG NO	REV
B	N/A	0G0471\$	N
SCALE	1.000	WT-KG N/A	SHEET 5 of 23

GENERAC

(B)(C)

PART NUMBER: 0G0471J DECAL, MATL WP-LAMINATED-CSA	
SUMMARY:	WHITE POLYESTER/LAMINATED/CSA COMPONENT RECOGNITION REQUIRED
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	WHITE POLYESTER
CSA CERTIFICATION:	REQUIRED; MUST BE MANUFACTURED BY A CSA APPROVED MANUFACTURER AND MUST USE MATERIAL SUITABLE FOR TEXTURED POWDER COAT PAINT. THE MANUFACTURER'S IDENTIFYING MARK SHALL APPEAR ON EACH INDIVIDUAL DECAL. THE MARKING SHALL NOT APPEAR ADJACENT TO THE REGISTERED CSA MONOGRAM OR BE LOCATED SO THAT IT COULD BE MISINTERPRETED AS BEING A PART OF THE NAMEPLATE WORDING.
DECAL TEMPERATURE RANGE:	-40°F TO 302°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	1 MIL POLYESTER LAMINATION MIN, SUCH AS FLEXCON DPM-CG OR FLEXCON DPM-UVCG OR EQUIVALENT; MUST BE A 2 YEAR EXTERIOR LAMINATION MINIMUM (EG. 750 HOUR XENON-ARC TESTED)
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON DPM RTS - 2 MIL WHITE POLYESTER, WITH 2 MIL MIN OF L-606 ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

(B)(C)

PART NUMBER: 0G0471K DECAL, MATL WP-LAMINATED	
SUMMARY:	WHITE POLYESTER/LAMINATED
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	WHITE POLYESTER
UL/CSA CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	-40°F TO 302°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	1 MIL POLYESTER LAMINATION MIN, SUCH AS FLEXCON DPM-CG OR FLEXCON DPM-UVCG OR EQUIVALENT; MUST BE A 2 YEAR EXTERIOR LAMINATION MINIMUM (EG. 750 HOUR XENON-ARC TESTED)
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON DPM RTS - 2 MIL WHITE POLYESTER, WITH 2 MIL MIN OF V-606 ADHESIVE
	FLEXCON - 2 MIL WHITE POLYESTER WITH 14 TO 15 MIL MIN OF V-156 ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

DRAWING CREATED FROM PRO/ENGINEER 3D FILE. ECO MODIFICATION TO BE APPLIED TO SOLID MODEL ONLY.

GENERAL TOLERANCES UNLESS NOTED

THIRD ANGLE PROJECTION

INTERPRET DIM AND TOL PER ASME Y14.5M-1994

GENERAC

SIZE	CAGE NO	DWG NO	REV
B	N/A	0G0471\$	N
SCALE	1:1.000	WT-KG N/A	SHEET 6 of 23

(B)(C)

PART NUMBER: 0G0471L DECAL, MATL CP-LAMINATED-UL	
SUMMARY:	CLEAR POLYESTER/LAMINATED/UL COMPONENT RECOGNITION REQUIRED
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	CLEAR POLYESTER
UL CERTIFICATION:	REQUIRED; MUST BE MANUFACTURED BY A UL AUTHORIZED LABEL SUPPLIER AND MUST USE MATERIAL SUITABLE FOR TEXTURED POWDER COAT PAINT. VENDOR TO INCLUDE UL IDENTIFICATION ON DECAL, ROLL CORE OR PACKAGING OF LABELS AS SPECIFIED IN THE UL MARKING REQUIREMENTS.
DECAL TEMPERATURE RANGE:	-40°F TO 302°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	1 MIL POLYESTER LAMINATION MIN, SUCH AS FLEXCON DPM-CG OR FLEXCON DPM-UVCG OR EQUIVALENT; MUST BE A 2 YEAR EXTERIOR LAMINATION MINIMUM (EG. 750 HOUR XENON-ARC TESTED)
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON DPM RTS - 2 MIL CLEAR POLYESTER, WITH 2 MIL MIN OF L-606 ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

(B)(C)

PART NUMBER: 0G0471M DECAL, MATL CP-LAMINATED-CSA	
SUMMARY:	CLEAR POLYESTER/LAMINATED/CSA COMPONENT RECOGNITION REQUIRED
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	CLEAR POLYESTER
CSA CERTIFICATION:	REQUIRED; MUST BE MANUFACTURED BY A CSA APPROVED MANUFACTURER AND MUST USE MATERIAL SUITABLE FOR TEXTURED POWDER COAT PAINT. THE MANUFACTURER'S IDENTIFYING MARK SHALL APPEAR ON EACH INDIVIDUAL DECAL. THE MARKING SHALL NOT APPEAR ADJACENT TO THE REGISTERED CSA MONOGRAM OR BE LOCATED SO THAT IT COULD BE MISINTERPRETED AS BEING A PART OF THE NAMEPLATE WORDING.
DECAL TEMPERATURE RANGE:	-40°F TO 302°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	1 MIL POLYESTER LAMINATION MIN, SUCH AS FLEXCON DPM-CG OR FLEXCON DPM-UVCG OR EQUIVALENT; MUST BE A 2 YEAR EXTERIOR LAMINATION MINIMUM (EG. 750 HOUR XENON-ARC TESTED)
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON DPM RTS - 2 MIL CLEAR POLYESTER, WITH 2 MIL MIN OF L-606 ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

DRAWING CREATED FROM PRO/ENGINEER 3D FILE. ECO MODIFICATION TO BE APPLIED TO SOLID MODEL ONLY.

GENERAL TOLERANCES UNLESS NOTED

THIRD ANGLE PROJECTION

INTERPRET DIM AND TOL PER ASME Y14.5M-1994

SIZE

B

CAGE NO

N/A

DWG NO

0G0471\$

REV

N

SCALE

1:1.000

WT-KG

N/A

SHEET

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GENERAC

(B) (C)

PART NUMBER: 0G0471N DECAL, MATL CP-LAMINATED

SUMMARY:	CLEAR POLYESTER/LAMINATED
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	CLEAR POLYESTER
UL/CSA CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	-40°F TO 302°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	1 MIL POLYESTER LAMINATION MIN, SUCH AS FLEXCON DPM-CG OR FLEXCON DPM-UVCG OR EQUIVALENT; MUST BE A 2 YEAR EXTERIOR LAMINATION MINIMUM (EG. 750 HOUR XENON-ARC TESTED)
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON DPM RTS - 2 MIL CLEAR POLYESTER, WITH 2 MIL MIN OF V-606 ADHESIVE
	FLEXCON - 2 MIL CLEAR POLYESTER WITH 1.4 TO 15 MIL MIN OF V-156 ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

(B) (C)

PART NUMBER: 0G0471P DECAL, MATL GRAY MAT POLY-UL

SUMMARY:	GRAY MATTE POLYESTER/UL COMPONENT RECOGNITION REQUIRED. NO LAMINATION. FOR THERMO-PRINTING OF MODEL/SERIAL NUMBER DECALS ONLY
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	GRAY MATTE POLYESTER
UL CERTIFICATION:	REQUIRED; MUST BE MANUFACTURED BY A UL AUTHORIZED LABEL SUPPLIER AND MUST USE MATERIAL SUITABLE FOR TEXTURED POWDER COAT PAINT. VENDOR TO INCLUDE UL IDENTIFICATION ON DECAL, ROLL CORE OR PACKAGING OF LABELS AS SPECIFIED IN THE UL MARKING REQUIREMENTS.
DECAL TEMPERATURE RANGE:	-40°F TO 302°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	NO LAMINATION, APPROPRIATE UL LISTED THERMAL RIBBON FOR THE MATERIAL MUST BE USED.
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON - 2 MIL SILVER MATTE POLYESTER WITH 2 MIL MIN OF L-606 ADHESIVE
	3M-7872, 2.0 MIL MATTE PLATINUM WITH 18 MIL OF *350 ACRYLIC ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

DRAWING CREATED FROM PRO/ENGINEER
3D FILE. ECO MODIFICATION TO BE
APPLIED TO SOLID MODEL ONLY.

GENERAL TOLERANCES UNLESS NOTED

THIRD ANGLE PROJECTION

INTERPRET DIM AND TOL
PER ASME Y14.5M-1994

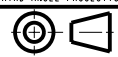
SIZE	CAGE NO	DWG NO	REV
B	N/A	0G0471\$	N
SCALE	1:1.000	WT-KG N/A	SHEET 8 of 23

GENERAC

PART NUMBER: 0G0471Q DECAL, MATL WP-LAM-COLD TEMP	
SUMMARY:	WHITE POLYESTER USED ON DECALS ADDED AT COLD TEMPS FOR COLD TEMPERATURE APPLICATION TO 0°F
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	WHITE POLYESTER
MINIMUM APPLICATION TEMPERATURE:	0°F
DECAL TEMPERATURE RANGE:	-40°F TO 302°F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	1 MIL POLYESTER LAMINATION MIN, SUCH AS FLEXCON DPM-CG OR FLEXCON DPM-UVCG OR EQUIVALENT; MUST BE A 2 YEAR LAMINATION MINIMUM (EG. 750 HOUR XENON-ARC TESTED)
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON - 2.0 MIL WHITE POLYESTER WITH 14 TO 15 MIL MIN OF V-156 ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

PART NUMBER: 0G0471R DECAL, MATL WP-LAM-UL-HIGHTEMP	
SUMMARY:	WHITE POLYESTER/LAMINATED/UL COMPONENT RECOGNITION REQUIRED. HIGH TEMPERATURE CONDITIONS ONLY
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	UNPAINTED STEEL; CHARGE AIR COOLER
DECAL BASE MATERIAL:	WHITE POLYESTER
UL CERTIFICATION:	REQUIRED; MUST BE MANUFACTURED BY A UL AUTHORIZED LABEL SUPPLIER AND MUST USE MATERIAL SUITABLE FOR TEXTURED POWDER COAT PAINT. VENDOR TO INCLUDE UL IDENTIFICATION ON DECAL, ROLL CORE OR PACKAGING OF LABELS AS SPECIFIED IN THE UL MARKING REQUIREMENTS.
DECAL TEMPERATURE RANGE:	-40°F TO 450°F; INTERMITTANT TO 732°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	NO MATERIALS ARE UL RECOGNIZED AT THIS TIME.
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

DRAWING CREATED FROM PRO/ENGINEER 3D FILE. ECO MODIFICATION TO BE APPLIED TO SOLID MODEL ONLY.

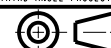
GENERAL TOLERANCES UNLESS NOTED		THIRD ANGLE PROJECTION				GENERAC SIZE B CAGE NO N/A DWG NO 0G0471\$ REV N
INTERPRET DIM AND TOL PER ASME Y14.5M-1994		SCALE 1:000	WT-KG N/A	SHEET 9 of 23		

PART NUMBER: 0G0471S	DECAL,MATL VELV MATTE PC-LAM
SUMMARY:	10 MIL (.25mm) THICK VELVET MATTE POLYCARBONATE PRINTED ON THE SUBSURFACE ON THE MATTE SIDE. THUS, THE VELVET SIDE WILL BE ON THE FRONT. (NOTE: 10 MIL = 0.010 inch = 0.25 mm)
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	10 MIL (.25mm) THICK VELVET MATTE POLYCARBONATE
UL/CSA CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	-40°F TO 176°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	SEE MATERIAL/ADHESIVE REQUIREMENT BELOW.
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	10 MIL THICK VELVET MATTE POLYCARBONATE, SUCH AS GE'S LEXAN (VELVET MATTE) OR EQUIVALENT WITH 3M-300LSE WITH 3.5 MIL MINIMUM ADHESIVE
	10 MIL THICK VELVET MATTE POLYCARBONATE, SUCH AS GE'S LEXAN (VELVET MATTE) OR EQUIVALENT WITH FLEXCON-FLEXMOUNT TT400 V-606 60 LA PFW (4 MIL OF V-606 ADHESIVE)
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

PART NUMBER: 0G0471T	DECAL, MATL BLCK MATTE VINYL
SUMMARY:	BLACK MATTE VINYL USED FOR PRE-SPACED LETTERS MUST HAVE A MINIMUM APPLICATION TEMPERATURE OF 0°F
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	BLACK MATTE VINYL
UL/CSA CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	-40°F TO 176°F
MINIMUM APPLICATION TEMPERATURE:	0°F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	N/A
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON - 3.5 MIL BLACK MATTE VINYL WITH 14 TO 15 MIL OF V-156 ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

**DRAWING CREATED FROM PRO/ENGINEER
3D FILE. ECO MODIFICATION TO BE
APPLIED TO SOLID MODEL ONLY.**

INTERPRET DIM AND TOL
PER ASME Y14.5M-1994



SIZE
B

CAGE NO	N/A
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DWG NO

060471\$

REV
N

SCALE

N/A
1.000

WT - KG

1/A	SHEET 10
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	N
b f	23

C

PART NUMBER: 0G0471U DECAL MATL 10MIL PC & FOAM	
SUMMARY:	10 mil POLYCARBONATE LAMINATED WITH A FOAM BASE; TOTAL THICKNESS OF DECAL WITH FOAM ADHESIVE BASE TO BE 0.128 inch ± 0.020 inch
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	SEE APPROVED MATERIALS BELOW
UL/CSA CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	-40°F TO 176°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	SEE MATERIAL/ADHESIVE REQUIREMENT BELOW.
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT:	10 MIL THICK GE'S LEXAN OR EQUIVALENT (PRINTED ON THE SUBSURFACE) ON AN APPROXIMATE 0.118" THICK N 2230 V. HIMARK FOAM HIGH TACK ACRYLIC ADHESIVE, PEEL ADHESION: 105 OZ. / INCH (PSTC-3); TACK: J. DOW NO. 16 SHEAR STRENGTH: OVER 24 HOURS AT 77 °F, LOADING OF 4.4 LB., SANDWICHED IN 2 STAINLESS PLATES OF 1" X 1"
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

B C

PART NUMBER: 0G0471V DECAL, MATL WV-NO LAMINATE	
SUMMARY:	WHITE VINYL/NO LAMINATE USED FOR PRE-SPACED LETTERS ONLY
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	WHITE VINYL
UL/CSA CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	-40°F TO 176°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	N/A
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON DPM RTS-3.5 MIL WHITE VINYL WITH 2 MIL MIN OF V-344 ADHESIVE
	FLEXCON - 3.5 MIL WHITE VINYL WITH 1.4 TO 15 MIL OF V-156 ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

DRAWING CREATED FROM PRO/ENGINEER 3D FILE. ECO MODIFICATION TO BE APPLIED TO SOLID MODEL ONLY.

GENERAL TOLERANCES UNLESS NOTED

THIRD ANGLE PROJECTION

INTERPRET DIM AND TOL PER ASME Y14.5M-1994

SIZE

B

CAGE NO

N/A

DWG NO

0G0471\$

REV

N

SCALE

1:000

WT-KG

N/A

SHEET

11

of

23



(B)(C)

PART NUMBER: 0G0471W		DECAL, MATL CP-LAM-COLDTEMP
SUMMARY:	CLEAR POLYESTER USED FOR DECALS ADDED AT COLD TEMPS MUST HAVE A MINIMUM APPLICATION TEMPERATURE OF 0°F	
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT	
TEXTURE OF APPLIED SURFACE:	TEXTURED	
DECAL BASE MATERIAL:	CLEAR POLYESTER	
UL/CSA CERTIFICATION:	NOT REQUIRED	
DECAL TEMPERATURE RANGE:	-40°F TO 302°F	
MINIMUM APPLICATION TEMPERATURE:	0°F	
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL	
DECAL LAMINATION:	1 MIL POLYESTER LAMINATION MIN. SUCH AS FLEXCON DPM-CG OR FLEXCON DPM-UVCG OR EQUIVALENT; MUST BE A 2 YEAR EXTERIOR LAMINATION MINIMUM (EG. 750 HOUR XENON-ARC TESTED)	
APPROVED MATERIALS:		
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON - 2 MIL CLEAR POLYESTER WITH 14-15 MIL MIN OF V-156 ADHESIVE	
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES	

(J)

PART NUMBER: 0G0471X		DECAL, MATL CP-LAM-COLDTEMP
SUMMARY:	WHITE POLYESTER USED FOR DECALS. SUBJECTED TO A WIDE TEMPERATURE RANGE -94° TO +293°F (-70° TO +145° C)	
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	ABS PLASTIC CASE/ENCLOSURE	
TEXTURE OF APPLIED SURFACE:	TEXTURED	
DECAL BASE MATERIAL:	GLOSSY WHITE POLYESTER	
UL/CSA CERTIFICATION:	UL/CSA RECOGNIZED	
DECAL TEMPERATURE RANGE:	-94°F TO +293°F	
MINIMUM APPLICATION TEMPERATURE:	0°F	
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL	
DECAL LAMINATION:	POLYESTER SUBSTRATE 0.002in. (0.0508mm) PERMANENT ACRYLIC ADHESIVE 0.001in. (0.0254mm)	
APPROVED MATERIALS:		
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	BRADYBONDZ (TM) B-423 THERMAL TRANSFER PRINTABLE GLOSSY WHITE POLYESTER	
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES	

DRAWING CREATED FROM PRO/ENGINEER 3D FILE. ECO MODIFICATION TO BE APPLIED TO SOLID MODEL ONLY.

GENERAL TOLERANCES UNLESS NOTED

THIRD ANGLE PROJECTION

INTERPRET DIM AND TOL PER ASME Y14.5M-1994

GENERAC

SIZE	CAGE NO	DWG NO	REV
B	N/A	0G0471\$	N
SCALE	1.000	WT-KG N/A	SHEET 12 of 23

C	
PART NUMBER: 0G0471Y	DCL, MAL BRUSH SLVR POLY-LAM
SUMMARY:	BRUSHED SILVER POLYESTER/LAMINATED
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	BRUSHED SILVER POLYESTER
UL/CSA CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	-40°F TO 302°F
MINIMUM APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	1 MIL POLYESTER LAMINATION MIN, SUCH AS FLEXCON DPM-CG OR FLEXCON DPM-UVCG OR EQUIVALENT; MUST BE A 2 YEAR EXTERIOR LAMINATION MINIMUM (EG. 750 HOUR XENON-ARC TESTED)
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON DPM RTS - 2 MIL BRUSHED SILVER POLYESTER, WITH 2 MIL MIN OF V-606 ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

C	
PART NUMBER: 0G0471Z	DCL MATL CP-FRSTLAM-COLDTEMP
SUMMARY:	CLEAR POLYESTER USED FOR DECALS ADDED AT COLD TEMPS MUST HAVE A MINIMUM APPLICATION TEMPERATURE OF 0°F. (SPECIFICATION USED ON "BRANDING" DECALS THAT ARE INSTALLED DOWN TO 0°F)
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	CLEAR POLYESTER
UL/CSA CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	-40°F TO 302°F
MINIMUM APPLICATION TEMPERATURE:	0°F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	OVERPRINT ENTIRE DECAL WITH SERICAL DUROCAL CLEAR INK WITH MATTING POWDER. COLOR TO MATCH SAMPLE.
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON - 2 MIL CLEAR POLYESTER WITH 14-15 MIL MIN OF V-156 ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

DRAWING CREATED FROM PRO/ENGINEER 3D FILE. ECO MODIFICATION TO BE APPLIED TO SOLID MODEL ONLY.

GENERAL TOLERANCES UNLESS NOTED

THIRD ANGLE PROJECTION

INTERPRET DIM AND TOL PER ASME Y14.5M-1994

GENERAC

SIZE	CAGE NO	DWG NO	REV
B	N/A	0G0471\$	N
SCALE	1.000	WT-KG N/A	SHEET 13 of 23

C	PART NUMBER:0G0471AA	DCL MTL CP-FRSTLAM-STD TEMP
SUMMARY:	CLEAR POLYESTER WITH FROSTED MATTE APPEARANCE, (SPECIFICATION USED ON "BRANDING" DECALS, INSTALLED AT TEMPERATURES DOWN TO 50°F)	
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT	
TEXTURE OF APPLIED SURFACE:	TEXTURED	
DECAL BASE MATERIAL:	CLEAR POLYESTER	
UL/CSA CERTIFICATION:	NOT REQUIRED	
DECAL TEMPERATURE RANGE:	-40°F TO 302°F	
MINIMUM APPLICATION TEMPERATURE:	50°F	
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL	
DECAL LAMINATION:	OVERPRINT ENTIRE DECAL WITH SERICAL DUROCAL CLEAR INK WITH MATTING POWDER. COLOR TO MATCH SAMPLE	
APPROVED MATERIALS:		
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON DPM RTS - 2 MIL CLEAR POLYESTER, WITH 2 MIL MIN OF V-606 ADHESIVE	
	FLEXCON - 2 MIL CLEAR POLYESTER WITH 14-15 MIL MIN OF V-156 ADHESIVE	
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES	

C	PART NUMBER:0G0471AB	DECAL, MATL WP-NO LAMINATION
SUMMARY:	WHITE POLYESTER/NOT LAMINATED; UL RECOGNITION NOT REQUIRED; USED FOR LABELING WIRES AND HARNESSSES	
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT	
TEXTURE OF APPLIED SURFACE:	TEXTURED	
DECAL BASE MATERIAL:	WHITE POLYESTER	
UL/CSA CERTIFICATION:	NOT REQUIRED	
DECAL TEMPERATURE RANGE:	-40°F TO 302°F	
MINIMUM APPLICATION TEMPERATURE:	50 °F	
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL, GASOLINE AND DIESEL FUEL	
DECAL RESIN/INK:	RESIN/INK MUST NOT SMEAR AND MUST HAVE RESISTANCE TO THE ENVIRONMENTAL CONDONS LISTED IN THE "ENVIRONMENTAL RESISTANCE" SECTION OF THIS SPECIFICATION. MUST BE A 2 YEAR EXTERIOR INK/RESIN MINIMUM (EG. 750 HOUR XENON-ARC TESTED)	
APPROVED MATERIALS:		
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON DPM RTS - 2 MIL WHITE POLYESTER, WITH 2 MIL MIN OF V-606 ADHESIVE	
	FLEXCON - 2 MIL WHITE POLYESTER WITH 1.4 TO 1.5 MIL MIN OF V-156 ADHESIVE	
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES	

DRAWING CREATED FROM PRO/ENGINEER
3D FILE. ECO MODIFICATION TO BE
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GENERAL TOLERANCES UNLESS NOTED

THIRD ANGLE PROJECTION

INTERPRET DIM AND TOL
PER ASME Y14.5M-1994




SIZE B	CAGE NO N/A	DWG NO 060471\$	REV N
SCALE 1.000	WT-KG N/A	SHEET 14 of 23	

C

PART NUMBER: 0G0471AC DECAL MATL PS-NONPERM ADHESIVE	
SUMMARY:	10 MIL WHITE POLYSTYRENE/NOT LAMINATED; USED FOR "NO BATTERY" DECAL AND OTHER DECALS THAT ARE REMOVED AFTER INSTALLATION
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	10 MIL WHITE POLYSTYRENE
UL/CSA CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	-40°F TO 176°F
MINIMUM APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL RESIN/INK:	RESIN/INK MUST NOT SMEAR AND MUST HAVE RESISTANCE TO THE ENVIRONMENTAL CONDITIONS LISTED IN THE "ENVIRONMENTAL RESISTANCE" SECTION OF THIS SPECIFICATION. MUST BE A 2 YEAR EXTERIOR INK/RESIN MINIMUM (EG. 750 HOUR XENON-ARC TESTED)
DECAL LAMINATION:	N/A
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	10 MIL WHITE POLYSTYRENE WITH 2 MIL OF 3M-467 (200 MP SERIES ADHESIVE)
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

DRAWING CREATED FROM PRO/ENGINEER 3D FILE. ECO MODIFICATION TO BE APPLIED TO SOLID MODEL ONLY.

GENERAL TOLERANCES UNLESS NOTED		GENERAC			
THIRD ANGLE PROJECTION		SIZE	CAGE NO	DWG NO	REV
		B	N/A	0G0471\$	N
		SCALE	1.000	WT-KG	N/A


INTERPRET DIM AND TOL PER ASME Y14.5M-1994

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PART NUMBER: 0G0471AD DECAL MATL METALIZED PVC PERM ADHESIVE

SUMMARY:	3 MIL METALIZED POLYVINYLCHLORIDE/SILVER DIAMOND PLATE PATTERN; USED FOR RV DOOR PANEL
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	3 MIL METALIZED PVC
UL/CSA CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	35°F TO 140°F
MINIMUM APPLICATION TEMPERATURE:	65°F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL RESIN/INK:	RESIN/INK MUST NOT SMEAR AND MUST HAVE RESISTANCE TO THE ENVIRONMENTAL CONDITONS LISTED IN THE "ENVIRONMENTAL RESISTANCE" SECTION OF THIS SPECIFICATION. MUST BE A 2 YEAR EXTERIOR INK/RESIN MINIMUM (EG. 750 HOUR XENON-ARC TESTED)
DECAL LAMINATION:	N/A
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	3 MIL METALIZED PVC 0.9 MIL PERMANANT, RUBBER BASED ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

DRAWING CREATED FROM PRO/ENGINEER
3D FILE. ECO MODIFICATION TO BE
APPLIED TO SOLID MODEL ONLY.

GENERAL TOLERANCES UNLESS NOTED		THIRD ANGLE PROJECTION		SIZE	CAGE NO	DWG NO	REV
INTERPRET DIM AND TOL PER ASME Y14.5M-1994				B	N/A	0G0471\$	N
SCALE		1:000		WT-KG	N/A	SHEET 16 of 23	

GENERAC

PART NUMBER: 0G0471AE	DECAL, MATL DESTRUCTIBLE VINYL
SUMMARY:	DESTRUCTIBLE VINYL - WHITE
DECAL LAMINATION:	NAZDAR 3529 UV CLEAR, OUTDOOR DURABLE AND AUTOMOTIVE CHEMICAL RESISTANT CLEAR PROTECTIVE COATING. APPLIED BY SCREEN PRINT OVERALL.
APPROVED MATERIALS:	3M 7613 AND 3M 7930 DESTRUCTIBLE VINYL - WHITE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

DRAWING CREATED FROM PRO/ENGINEER
3D FILE. ECO MODIFICATION TO BE
APPLIED TO SOLID MODEL ONLY.

GENERAL TOLERANCES UNLESS NOTED

THIRD ANGLE PROJECTION

INTERPRET DIM AND TOL
PER ASME Y14.5M-1994

SIZE

B

CAGE NO

N/A

DWG NO

0G0471\$

REV

N

SCALE

1:000

WT-KG

N/A

SHEET 17 of 23

GENERAC

4		3		FILE NAME 0G0471.DRW.14		SH 18/23		REV N		1																																																																																																																																																																																																													
<div>F</div> <table><tr><td colspan="12">PART NUMBER: 0G0471AF DECAL, MATL WV-LAMINATED-UL</td></tr><tr><td colspan="6">SUMMARY:</td><td colspan="6">WHITE VINYL/LAMINATED/UL COMPONENT RECOGNITION REQUIRED</td></tr><tr><td colspan="12"></td></tr><tr><td colspan="6">SURFACE MATERIAL THAT DECAL WILL BE APPLIED:</td><td colspan="6">UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT AND NON-METALLIC SURFACE (PLASTIC)</td></tr><tr><td colspan="6">TEXTURE OF APPLIED SURFACE:</td><td colspan="6">NON-TEXTURED</td></tr><tr><td colspan="6">DECAL BASE MATERIAL:</td><td colspan="6">WHITE VINYL</td></tr><tr><td colspan="6">UL CERTIFICATION:</td><td colspan="6">REQUIRED; MUST BE MANUFACTURED BY A UL AUTHORIZED LABEL SUPPLIER AND MUST USE MATERIAL SUITABLE FOR TEXTURED POWDER COAT PAINT. VENDOR TO INCLUDE UL IDENTIFICATION ON DECAL, ROLL CORE OR PACKAGING OF LABELS AS SPECIFIED IN THE UL MARKING REQUIREMENTS.</td></tr><tr><td colspan="6">DECAL TEMPERATURE RANGE:</td><td colspan="6">-40°F TO 176°F</td></tr><tr><td colspan="6">MIN. APPLICATION TEMPERATURE:</td><td colspan="6">50 °F</td></tr><tr><td colspan="6">DECAL ENVIRONMENTAL RESISTANCES:</td><td colspan="6">MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL</td></tr><tr><td colspan="6">DECAL LAMINATION:</td><td colspan="6">1 MIL POLYESTER LAMINATION MIN, SUCH AS FLEXCON DPM-CG OR FLEXCON DPM-UVCG OR EQUIVALENT; MUST BE A 2 YEAR EXTERIOR LAMINATION MINIMUM (EG. 750 HOUR XENON-ARC TESTED)</td></tr><tr><td colspan="12"></td></tr><tr><td colspan="12">APPROVED MATERIALS:</td></tr><tr><td colspan="6">MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):</td><td colspan="6">FLEXCON DPM FWS - 4.0 MIL WHITE VINYL WITH 1 MIL MIN OF L-344 ADHESIVE</td></tr><tr><td colspan="6"></td><td colspan="6">3M - 3.5MIL WHITE VINYL (3690-10) WITH 1 MIL 3M-320 HIGH TACK ADHESIVE</td></tr><tr><td colspan="6"></td><td colspan="6"></td></tr><tr><td colspan="6">EXAMPLE OF WHERE THIS IS USED:</td><td colspan="6">DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES</td></tr></table>												PART NUMBER: 0G0471AF DECAL, MATL WV-LAMINATED-UL												SUMMARY:						WHITE VINYL/LAMINATED/UL COMPONENT RECOGNITION REQUIRED																		SURFACE MATERIAL THAT DECAL WILL BE APPLIED:						UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT AND NON-METALLIC SURFACE (PLASTIC)						TEXTURE OF APPLIED SURFACE:						NON-TEXTURED						DECAL BASE MATERIAL:						WHITE VINYL						UL CERTIFICATION:						REQUIRED; MUST BE MANUFACTURED BY A UL AUTHORIZED LABEL SUPPLIER AND MUST USE MATERIAL SUITABLE FOR TEXTURED POWDER COAT PAINT. VENDOR TO INCLUDE UL IDENTIFICATION ON DECAL, ROLL CORE OR PACKAGING OF LABELS AS SPECIFIED IN THE UL MARKING REQUIREMENTS.						DECAL TEMPERATURE RANGE:						-40°F TO 176°F						MIN. APPLICATION TEMPERATURE:						50 °F						DECAL ENVIRONMENTAL RESISTANCES:						MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL						DECAL LAMINATION:						1 MIL POLYESTER LAMINATION MIN, SUCH AS FLEXCON DPM-CG OR FLEXCON DPM-UVCG OR EQUIVALENT; MUST BE A 2 YEAR EXTERIOR LAMINATION MINIMUM (EG. 750 HOUR XENON-ARC TESTED)																		APPROVED MATERIALS:												MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):						FLEXCON DPM FWS - 4.0 MIL WHITE VINYL WITH 1 MIL MIN OF L-344 ADHESIVE												3M - 3.5MIL WHITE VINYL (3690-10) WITH 1 MIL 3M-320 HIGH TACK ADHESIVE																		EXAMPLE OF WHERE THIS IS USED:						DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES					
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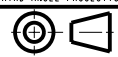
PART NUMBER: 0G0471AG DECAL, WHITE VINYL, LOW TAC	
SUMMARY:	WHITE VINYL WITH LOW TAC REMOVABLE ADHESIVE
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	RAW METAL, PLASTIC, UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	SMOOTH OR TEXTURED
DECAL BASE MATERIAL:	WHITE VINYL
UL CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	-40°F TO 176°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	OVERPRINT WITH UV RESISTANT CLEARCOAT
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	ROMO 21001 3.4 MIL WHITE VINYL WITH .006-.008 MIL COAT WIGHT OF LOW TAC ULTRA REMOVABLE ADHESIVE (REMOVABLE UP TO SIX MONTHS WITH NO RESIDUE UNDER NORMAL ENVIRONMENT)
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

DRAWING CREATED FROM PRO/ENGINEER 3D FILE. ECO MODIFICATION TO BE APPLIED TO SOLID MODEL ONLY.

GENERAL TOLERANCES UNLESS NOTED

INTERPRET DIM AND TOL PER ASME Y14.5M-1994

THIRD ANGLE PROJECTION



SIZE

B

CAGE NO

N/A

DWG NO

0G0471\$

REV

N

SCALE

1:000

WT-KG

N/A

SHEET 19 of 23



H

PART NUMBER: OG0471AH DECAL, PAPER, 80lb., ADHESIVE BACKED	
SUMMARY:	PAPER NON-REMOVABLE ADHESIVE
COLOR:	SOLAR YELLOW (ASTROBRIGHT)
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	POLY-BAGS (STATIC FREE)
TEXTURE OF APPLIED SURFACE:	SMOOTH OR TEXTURED
DECAL BASE MATERIAL:	PAPER
UL CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	-10 TO +200°F ADHESIVE
MIN. APPLICATION TEMPERATURE:	+35°F
DECAL ENVIRONMENTAL RESISTANCES:	N/A
DECAL LAMINATION:	N/A
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT:	WATER BASED ADHESIVE, ACID FREE 3M-465 ADHESIVE - COLD TEMPERATURE PERMANENT EMULSION ACRYLIC.
EXAMPLE OF WHERE THIS IS USED:	
DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES	

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THIRD ANGLE PROJECTION

INTERPRET DIM AND TOL PER ASME Y14.5M-1994

GENERAC

SIZE	CAGE NO	DWG NO	REV
B	N/A	OG0471\$	N
SCALE	1.000	WT-KG N/A	SHEET 20 of 23

(K)

PART NUMBER:0G0471AJ DECAL, MTL VELV MATTE PC-LAM

SUMMARY:	10 MIL (.25mm) THICK VELVET POLISHED POLYCARBONATE PRINTED ON THE SUBSURFACE ON THE POLISHED SIDE. THUS, THE VELVET SIDE WILL BE ON THE FRONT. (NOTE: 10 MIL : 0.010 inch : 0.25 mm)
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	10 MIL (.25mm) THICK VELVET POLISHED POLYCARBONATE
UL/CSA CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	-40°F TO 176°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	SEE MATERIAL/ADHESIVE REQUIREMENT BELOW.
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	10 MIL (.25MM)THICK VELVET POLISHED POLYCARBONATE, SUCH AS GE'S LEXAN (VELVET POLISHED) OR EQUIVALENT WITH 3M-300LSE WITH 3.5 MIL MINIMUM ADHESIVE
	10 MIL (.25MM)THICK VELVET POLISHED POLYCARBONATE, SUCH AS GE'S LEXAN (VELVET POLISHED) OR EQUIVALENT WITH FLEXCON-FLEXMOUNT TT400 V-606 60 LA PFW (4 MIL OF V-606 ADHESIVE)
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

(K)

PART NUMBER:0G0471AK DECAL MATL 10MIL PC & FOAM

SUMMARY:	10 mil (.25MM) THICK VELVET POLISHED POLYCARBONATE LAMINATED WITH A FOAM BASE; TOTAL THICKNESS OF DECAL WITH FOAM ADHESIVE BASE TO BE 0.128 inch ± 0.020 inch
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	SEE APPROVED MATERIALS BELOW
UL/CSA CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	-40°F TO 176°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	SEE MATERIAL/ADHESIVE REQUIREMENT BELOW.
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT:	10 MIL THICK (.25MM) VELVET POLISHED POLYCARBONATE GE'S LEXAN OR EQUIVALENT (PRINTED ON THE SUBSURFACE) ON AN APPROXIMATER 0.118" THICK N 2230 V, HIMARK FOAM HIGH TACK ACRYLIC ADHESIVE, PEEL ADHESION: 105 OZ. / INCH (PSTC-3); TACK: J. DOW NO. 16 SHEAR STRENGTH: OVER 24 HOURS AT 77 °F, LOADING OF 4.4 LB., SANDWICHED IN 2 STAINLESS PLATES OF 1" X 1"
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

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GENERAL TOLERANCES UNLESS NOTED

THIRD ANGLE PROJECTION

INTERPRET DIM AND TOL
PER ASME Y14.5M-1994

**GENERAC**

SIZE	CAGE NO	DWG NO	REV
B	N/A	0G0471\$	N
SCALE	1:000	WT-KG N/A	SHEET 21 of 23

(L)

PART NUMBER:0G0471AL	DECAL, MATL WHITE PAPER
SUMMARY:	60* UV WHITE PAPER
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	CORRUGATED BOXES
TEXTURE OF APPLIED SURFACE:	SMOOTH
DECAL BASE MATERIAL:	60* UV HIGH GLOSS PAPER
UL/CSA CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	-50° TO 120° F
MIN. APPLICATION TEMPERATURE:	10°F
DECAL ENVIRONMENTAL RESISTANCES:	UV INHIBITORS
DECAL LAMINATION:	NOT REQUIRED
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	60* UV HIGH GLOSS PAPER WITH PERMANENT COLD TEMPERATURE ADHESIVE.
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

(M)

PART NUMBER:0G0471AM	DECAL, MATL SELECTIVE HIGH GLS
SUMMARY:	WHITE VINYL/LAMINATED
SURFACE MATERIAL THAT DECAL WILL BE APPLIED:	UNSATURATED THERMOSET POLYESTER POWDER COAT PAINT
TEXTURE OF APPLIED SURFACE:	TEXTURED
DECAL BASE MATERIAL:	WHITE VINYL
UL/CSA CERTIFICATION:	NOT REQUIRED
DECAL TEMPERATURE RANGE:	-40°F TO 176°F
MIN. APPLICATION TEMPERATURE:	50 °F
DECAL ENVIRONMENTAL RESISTANCES:	MUST HAVE UV AND OZONE INHIBITORS, RESISTANT TO OIL, LP (GAS AND VAPOR), NATURAL GAS, ETHYLENE GLYCOL GASOLINE AND DIESEL FUEL
DECAL LAMINATION:	SELECTIVE HIGH GLOSS CLEARCOAT INK MATCHING APPROVED SAMPLE MUST BE A 2 YEAR EXTERIOR LAMINATION MINIMUM (EG. 750 HOUR XENON-ARC TESTED)
APPROVED MATERIALS:	
MATERIAL/ADHESIVE REQUIREMENT (LIST IN MILS):	FLEXCON DPM RTS-4 MIL WHITE VINYL WITH 2 MIL MIN OF V-344 ADHESIVE
	FLEXCON - 3.5 MIL WHITE VINYL WITH 1.4 TO 1.5 MIL OF V-156 ADHESIVE
	3M - 3.5MIL WHITE VINYL (3690-10) WITH 1 MIL 3M-320 HIGH TACK ADHESIVE
EXAMPLE OF WHERE THIS IS USED:	DO A "WHERE USED" SEARCH IN MAPICS FOR EXAMPLES

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THIRD ANGLE PROJECTION

INTERPRET DIM AND TOL PER ASME Y14.5M-1994

GENERAC

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B	N/A	0G0471\$	N
SCALE	1:000	WT-KG N/A	SHEET 22 of 23

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<div><div>DRAWING CREATED FROM PRO/ENGINEER 3D FILE. ECO MODIFICATION TO BE APPLIED TO SOLID MODEL ONLY.</div><div><div>GENERAL TOLERANCES UNLESS NOTED</div><div>THIRD ANGLE PROJECTION</div><div>INTERPRET DIM AND TOL PER ASME Y14.5M-1994</div></div><div><div><div>SIZE B</div><div>CAGE NO N/A</div><div>DWG NO 0G0471\$</div><div>REV N</div></div><div><div>SCALE 1:1.000</div><div>WT-KG N/A</div><div>SHEET 23 of 23</div></div></div></div>																																																																																																																																																																																																							