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Accreditation No.: **SCS 108**

Glossary

DAE data acquisition electronics
Connector angle information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- **DC Voltage Measurement:** Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- **Connector angle:** The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
 - **DC Voltage Measurement Linearity:** Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
 - **Common mode sensitivity:** Influence of a positive or negative common mode voltage on the differential measurement.
 - **Channel separation:** Influence of a voltage on the neighbor channels not subject to an input voltage.
 - **AD Converter Values with inputs shorted:** Values on the internal AD converter corresponding to zero input voltage
 - **Input Offset Measurement:** Output voltage and statistical results over a large number of zero voltage measurements.
 - **Input Offset Current:** Typical value for information; Maximum channel input offset current, not considering the input resistance.
 - **Input resistance:** DAE input resistance at the connector, during internal auto-zeroing and during measurement.
 - **Low Battery Alarm Voltage:** Typical value for information. Below this voltage, a battery alarm signal is generated.
 - **Power consumption:** Typical value for information. Supply currents in various operating modes.

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DC Voltage Measurement

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 μ V , full range = -100...+300 mV

Low Range: 1LSB = 61nV , full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.813 \pm 0.1% (k=2)	404.794 \pm 0.1% (k=2)	405.237 \pm 0.1% (k=2)
Low Range	3.98191 \pm 0.7% (k=2)	3.98417 \pm 0.7% (k=2)	3.98912 \pm 0.7% (k=2)

Connector Angle

Connector Angle to be used in DASY system	90.0 $^{\circ}$ \pm 1 $^{\circ}$
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Appendix

1. DC Voltage Linearity

High Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	199994.0	1.84	0.00
Channel X + Input	19999.85	0.05	0.00
Channel X - Input	-19997.97	1.83	-0.01
Channel Y + Input	200010.3	-3.71	-0.00
Channel Y + Input	19999.12	-0.48	-0.00
Channel Y - Input	-20000.18	-0.78	0.00
Channel Z + Input	200010.2	-2.80	-0.00
Channel Z + Input	19998.54	-0.86	-0.00
Channel Z - Input	-19999.82	0.00	0.00

Low Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	2000.3	0.22	0.01
Channel X + Input	200.20	0.30	0.15
Channel X - Input	-199.89	0.21	-0.10
Channel Y + Input	1999.8	-0.13	-0.01
Channel Y + Input	200.06	-0.04	-0.02
Channel Y - Input	-200.43	-0.73	0.36
Channel Z + Input	1999.5	-0.57	-0.03
Channel Z + Input	199.58	-0.72	-0.36
Channel Z - Input	-201.11	-1.01	0.51

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	13.79	12.75
	- 200	-12.26	-13.72
Channel Y	200	-11.82	-11.47
	- 200	10.67	10.68
Channel Z	200	-1.08	-1.35
	- 200	0.32	0.12

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	3.36	1.06
Channel Y	200	1.52	-	3.59
Channel Z	200	2.55	1.41	-

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4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15928	16288
Channel Y	16188	15745
Channel Z	15790	16219

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10M Ω

	Average (μ V)	min. Offset (μ V)	max. Offset (μ V)	Std. Deviation (μ V)
Channel X	0.06	-3.43	1.18	0.52
Channel Y	-0.71	-2.66	0.96	0.57
Channel Z	-0.95	-1.94	0.04	0.41

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance

	Zeroing (MOhm)	Measuring (MOhm)
Channel X	0.1999	204.4
Channel Y	0.1999	203.6
Channel Z	0.1999	203.8

8. Low Battery Alarm Voltage (verified during pre test)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (verified during pre test)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.0	+6	+14
Supply (- Vcc)	-0.01	-8	-9