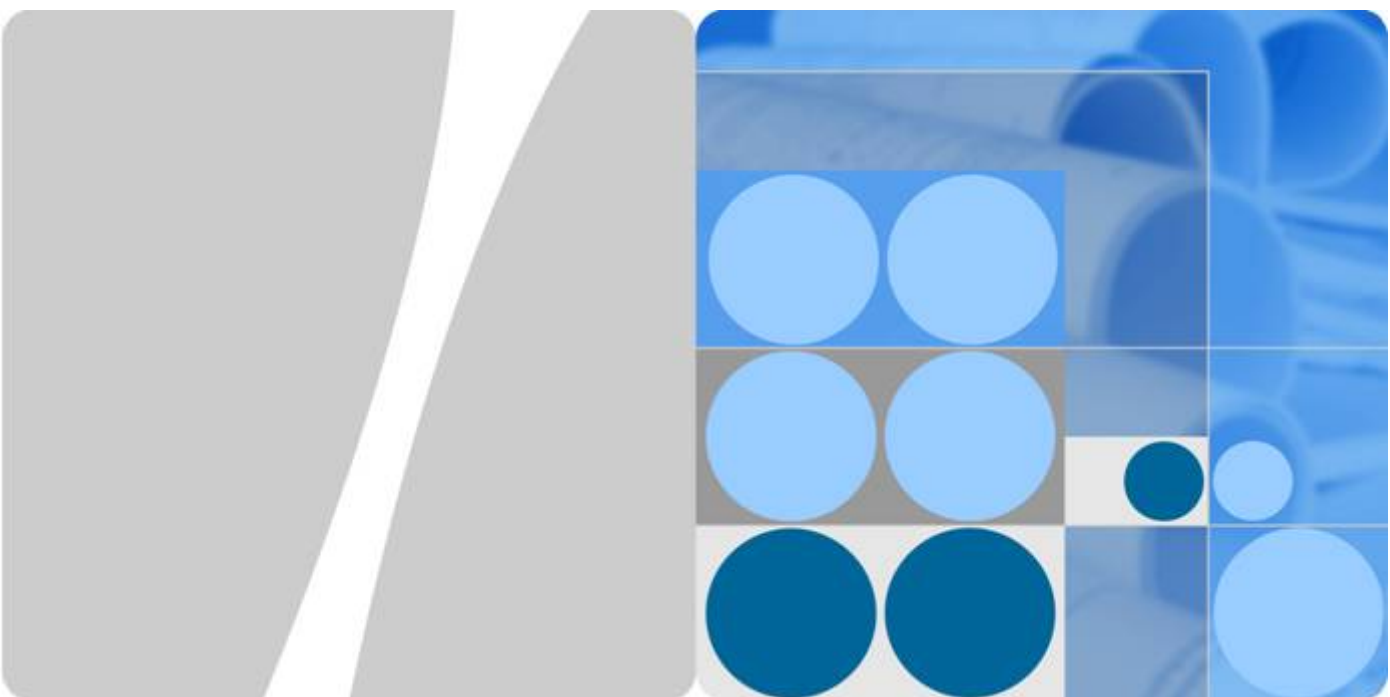




RRU3952 (850M)

Installation Guide

Issue **Draft A**
Date **2014-12-30**

Copyright © Huawei Technologies Co., Ltd. 2014. All rights reserved.

No part of this document may be reproduced or transmitted in any form or by any means without prior written consent of Huawei Technologies Co., Ltd.

Trademarks and Permissions



HUAWEI and other Huawei trademarks are trademarks of Huawei Technologies Co., Ltd.

All other trademarks and trade names mentioned in this document are the property of their respective holders.

Notice

The purchased products, services and features are stipulated by the contract made between Huawei and the customer. All or part of the products, services and features described in this document may not be within the purchase scope or the usage scope. Unless otherwise specified in the contract, all statements, information, and recommendations in this document are provided "AS IS" without warranties, guarantees or representations of any kind, either express or implied.

The information in this document is subject to change without notice. Every effort has been made in the preparation of this document to ensure accuracy of the contents, but all statements, information, and recommendations in this document do not constitute a warranty of any kind, express or implied.

Huawei Technologies Co., Ltd.

Address: Huawei Industrial Base
Bantian, Longgang
Shenzhen 518129
People's Republic of China

Website: <http://www.huawei.com>

Email: support@huawei.com

About This Document

Purpose

This document describes the process of installing a DC blade RRU3952(850M) (referred to as RRU in this document).

Product Versions

The following table lists the product versions related to this document.

Product Name	Solution Version	Product Version
DBS3900	● SRAN8.0 and later versions ● GBSS15.0 and later versions ● RAN15.0 and later versions ● eRAN6.0 and later versions	V100R008C00 and later versions

Intended Audience

This document is intended for:

Base station installation engineers

Organization

[1 Changes in RRU3952\(850M\) Installation Guide](#)

This section describes the changes in the RRU3952(850M) Installation Guide.

[2 Installation Preparations](#)

This chapter describes the reference documents, tools, and instruments that must be ready before the installation. In addition, it specifies the skills and prerequisites that installation engineers must have.

3 Information About the Installation

Before installing an RRU, you must be familiar with its exterior, ports, indicators, installation options and installation clearance requirements.

4 Unpacking the Equipment

This chapter describes how to unpack and check the delivered equipment to ensure that all the materials are included and intact.

5 Installation Process

The installation process involves installing an RRU and RRU cables, checking the RRU hardware installation, and powering on an RRU.

6 (Optional) Installing the Plastic Shells of the RRU

This section describes the procedure for installing the plastic shells of the RRU.

7 Hoisting an RRU and Related Cables onto a Tower

This section describes the procedure for hoisting an RRU and related cables onto a tower and the precautions that must be taken.

8 Installing the RRU

This chapter describes the procedure for installing the RRU. The procedure for installing the RRU varies depending on installation options.

9 Installing RRU Cables

This chapter describes the procedure for installing RRU cables.

10 Checking the RRU Hardware Installation

After an RRU is installed, check the hardware installation.

11 Powering On an RRU

After all the devices are installed, check the power-on status of an RRU.

12 Appendix

This section describes the procedure for adding an easy power receptacle (pressfit type) connector.

Conventions

Symbol Conventions

The symbols that may be found in this document are defined as follows.

Symbol	Description
 DANGER	Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
 WARNING	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
 CAUTION	Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.
 NOTICE	Indicates a potentially hazardous situation which, if not avoided, could result in equipment damage, data loss, performance deterioration, or unanticipated results. NOTICE is used to address practices not related to personal injury.
 NOTE	Calls attention to important information, best practices and tips. NOTE is used to address information not related to personal injury, equipment damage, and environment deterioration.

General Conventions

The general conventions that may be found in this document are defined as follows.

Convention	Description
Times New Roman	Normal paragraphs are in Times New Roman.
Boldface	Names of files, directories, folders, and users are in boldface . For example, log in as user root .
<i>Italic</i>	Book titles are in <i>italics</i> .
Courier New	Examples of information displayed on the screen are in Courier New.

Command Conventions

The command conventions that may be found in this document are defined as follows.

Convention	Description
Boldface	The keywords of a command line are in boldface .
<i>Italic</i>	Command arguments are in <i>italics</i> .

Convention	Description
[]	Items (keywords or arguments) in brackets [] are optional.
{ x y ... }	Optional items are grouped in braces and separated by vertical bars. One item is selected.
[x y ...]	Optional items are grouped in brackets and separated by vertical bars. One item is selected or no item is selected.
{ x y ... }*	Optional items are grouped in braces and separated by vertical bars. A minimum of one item or a maximum of all items can be selected.
[x y ...]*	Optional items are grouped in brackets and separated by vertical bars. Several items or no item can be selected.

GUI Conventions

The GUI conventions that may be found in this document are defined as follows.

Convention	Description
Boldface	Buttons, menus, parameters, tabs, window, and dialog titles are in boldface . For example, click OK .
>	Multi-level menus are in boldface and separated by the ">" signs. For example, choose File > Create > Folder .

Keyboard Operations

The keyboard operations that may be found in this document are defined as follows.

Format	Description
Key	Press the key. For example, press Enter and press Tab .
Key 1+Key 2	Press the keys concurrently. For example, pressing Ctrl+Alt+A means the three keys should be pressed concurrently.
Key 1, Key 2	Press the keys in turn. For example, pressing Alt, A means the two keys should be pressed in turn.

Mouse Operations

The mouse operations that may be found in this document are defined as follows.

Action	Description
Click	Select and release the primary mouse button without moving the pointer.
Double-click	Press the primary mouse button twice continuously and quickly without moving the pointer.
Drag	Press and hold the primary mouse button and move the pointer to a certain position.

Contents

About This Document.....	ii
1 Changes in RRU3952(850M) Installation Guide.....	1
2 Installation Preparations.....	2
2.1 Reference Documents.....	3
2.2 Tools and Instruments.....	3
2.3 Skills and Requirements for Onsite Personnel.....	5
3 Information About the Installation.....	6
3.1 RRU Exterior.....	7
3.2 RRU Ports.....	8
3.3 RRU Indicators.....	10
3.4 Installation Scenarios.....	12
3.5 Installation Clearance Requirements of an RRU.....	23
3.5.1 Clearance for a Single RRU.....	23
3.5.2 Clearance for Three or More RRUs.....	28
3.5.3 Installation Spacing Between RRUs.....	31
4 Unpacking the Equipment.....	34
5 Installation Process.....	36
6 (Optional) Installing the Plastic Shells of the RRU.....	37
7 Hoisting an RRU and Related Cables onto a Tower.....	40
7.1 Hoisting an RRU onto a Tower.....	41
7.2 Hoisting Fiber Optic Cables onto a Tower.....	44
7.3 Hoisting Power Cables onto a Tower.....	47
8 Installing the RRU.....	50
8.1 Mounting Kits for an RRU.....	51
8.2 Installing the RRU on a Pole.....	52
8.2.1 Installing a Single RRU.....	52
8.2.2 Installing Two RRUs.....	55
8.2.3 Installing Three or More RRUs.....	61
8.3 Installing an RRU on U-steel	66

8.4 Installing an RRU on Angle Steel.....	71
8.5 Installing an RRU on a Wall.....	76
8.6 Installing an RRU on an IFS06.....	82
9 Installing RRU Cables.....	89
9.1 Cabling Requirements.....	91
9.2 RRU Cable Connections.....	97
9.3 Installing RRU Cables.....	102
9.4 RRU Cables.....	103
9.5 Installing an RRU PGND Cable.....	105
9.6 Installing an RRU RF Jumper.....	106
9.7 Installing an Inter-RRU RF Cable.....	109
9.8 Installing an RRU AISG Multi-Wire Cable and AISG Extension Cable.....	110
9.9 Installing an RRU Alarm Cable.....	112
9.10 Opening the Cover Plate of an RRU Cabling Cavity.....	114
9.11 Installing a CPRI Optical Cable.....	115
9.12 Installing an RRU Power Cable.....	117
9.13 Closing the Cover Plate of an RRU Cabling Cavity.....	120
10 Checking the RRU Hardware Installation.....	122
11 Powering On an RRU.....	123
12 Appendix.....	125
12.1 Adding a Tool-Less Female Connector (Pressfit Type) to the RRU Power Cable on the RRU Side.....	126

1 Changes in RRU3952(850M) Installation Guide

This section describes the changes in the RRU3952(850M) Installation Guide.

Draft A (2015-01-15)

This is a draft.

2 Installation Preparations

About This Chapter

This chapter describes the reference documents, tools, and instruments that must be ready before the installation. In addition, it specifies the skills and prerequisites that installation engineers must have.

[2.1 Reference Documents](#)

Before the installation, you must be familiar with reference documents.

[2.2 Tools and Instruments](#)

You must prepare the following tools and instruments before the installation.

[2.3 Skills and Requirements for Onsite Personnel](#)

Onsite personnel must be qualified and trained. Before performing any operation, onsite personnel must be familiar with correct operation methods and safety precautions.

2.1 Reference Documents

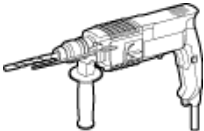
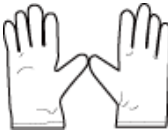
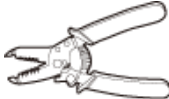
Before the installation, you must be familiar with reference documents.

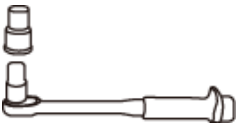
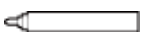
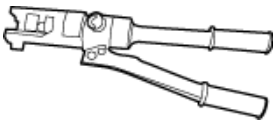
The following reference documents are required during RRU installation:

- RRU3952(850M) Hardware Description
- DBS3900 Installation Guide
- OCB User Guide
- OCB-01M User Guide

2.2 Tools and Instruments

You must prepare the following tools and instruments before the installation.

Hammer drill (a $\phi 12$ bit) 	ESD gloves 	Vacuum cleaner 
Heat gun 	Phillips screwdriver (M3 to M6) 	Flat-head screwdriver (M3 to M6) 
Rubber mallet 	COAX crimping tool 	Wire stripper 

Utility knife 	Cable cutter 	Adjustable wrench (size ≥ 32 mm [1.26 in.])  Torque wrench  Size: 16 mm (0.63 in.) and 32 mm (1.26 in.) Combination wrench  Size: 16 mm (0.63 in.) and 32 mm (1.26 in.)
Level 	Torque screwdriver   5 mm  5 mm  (M3 to M6)  (M3 to M6)	Torque socket 
Multimeter 	Marker (diameter ≤ 10 mm [0.39 in.]) 	Measuring tape 
Inner hexagon wrench  5 mm	Fixed pulley 	Lifting sling 
Hydraulic pliers 	-	-

2.3 Skills and Requirements for Onsite Personnel

Onsite personnel must be qualified and trained. Before performing any operation, onsite personnel must be familiar with correct operation methods and safety precautions.

Before the installation, pay attention to the following items:

- The customer's technical engineers must be trained by Huawei and be familiar with the proper installation and operation methods.
- The number of onsite personnel depends on the engineering schedule and installation environment. Generally, only three to five onsite personnel are necessary.

3 Information About the Installation

About This Chapter

Before installing an RRU, you must be familiar with its exterior, ports, indicators, installation options and installation clearance requirements.

[3.1 RRU Exterior](#)

This section describes the exterior and dimensions of an RRU.

[3.2 RRU Ports](#)

This section describes ports on the RRU panels. An RRU has a bottom panel, cabling cavity panel, and indicator panel.

[3.3 RRU Indicators](#)

This section describes six indicators on an RRU. They indicate the running status of the RRU.

[3.4 Installation Scenarios](#)

An RRU can be installed on a pole, U-steel, angle steel, wall, or IFS06. Installation scenarios must meet heat-dissipation and waterproofing requirements of the RRU.

[3.5 Installation Clearance Requirements of an RRU](#)

This section describes the requirements for the installation clearance of a single RRU and multiple RRUs and the requirements for the installation spacing between RRUs.

3.1 RRU Exterior

This section describes the exterior and dimensions of an RRU.

Figure 3-1 shows the exterior of an RRU.

Figure 3-1 RRU exterior

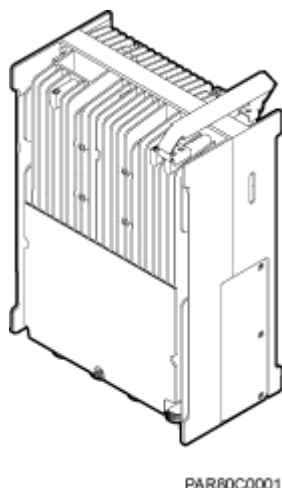
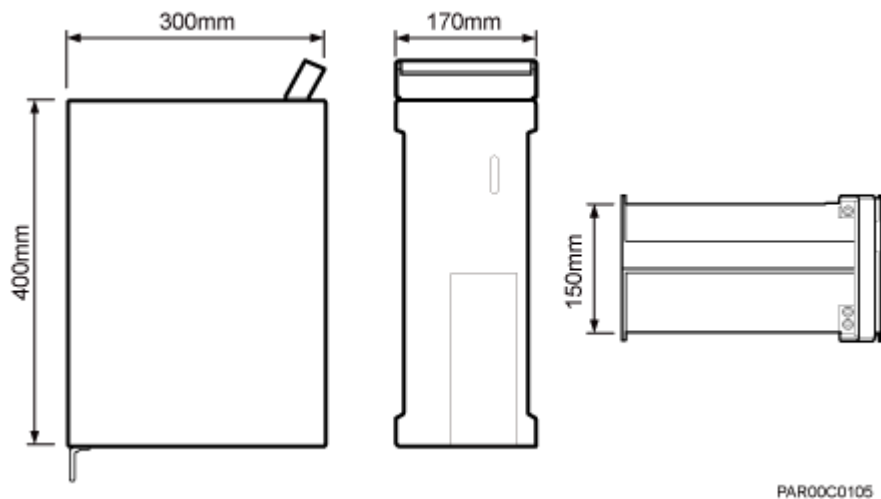


Figure 3-2 shows RRU dimensions.

Figure 3-2 RRU dimensions

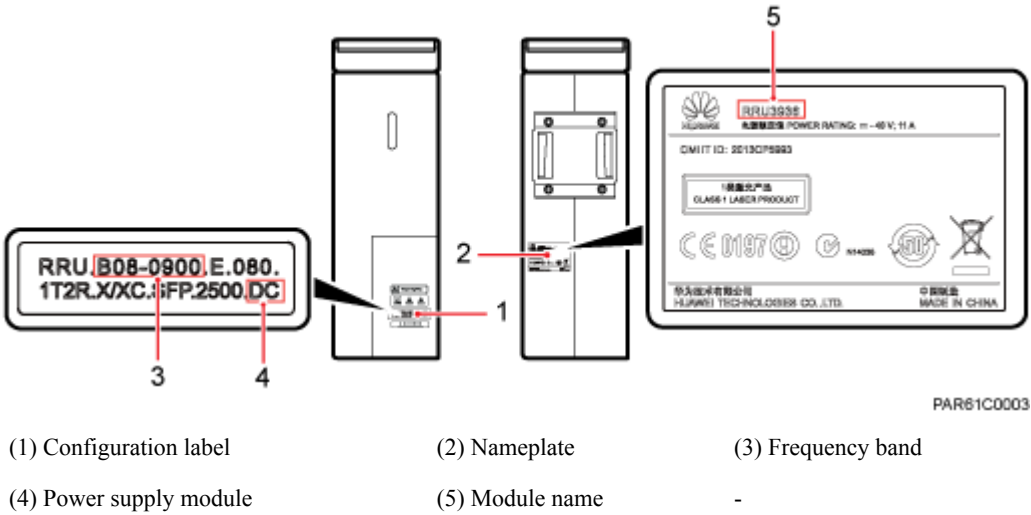


You can obtain the RRU frequency band and power supply information from the configuration label on the cover plate and obtain the RRU name from the nameplate on the side of RRU that accommodates the conversion bracket. **Figure 3-3** shows the positions of the configuration label and nameplate on the RRU.

 NOTE

The actual label and nameplate may differ from what is shown in the figure.

Figure 3-3 Positions of the label and nameplate



3.2 RRU Ports

This section describes ports on the RRU panels. An RRU has a bottom panel, cabling cavity panel, and indicator panel.

Figure 3-4 shows the ports on the RRU panels.

Figure 3-4 Ports on the RRU1 panels

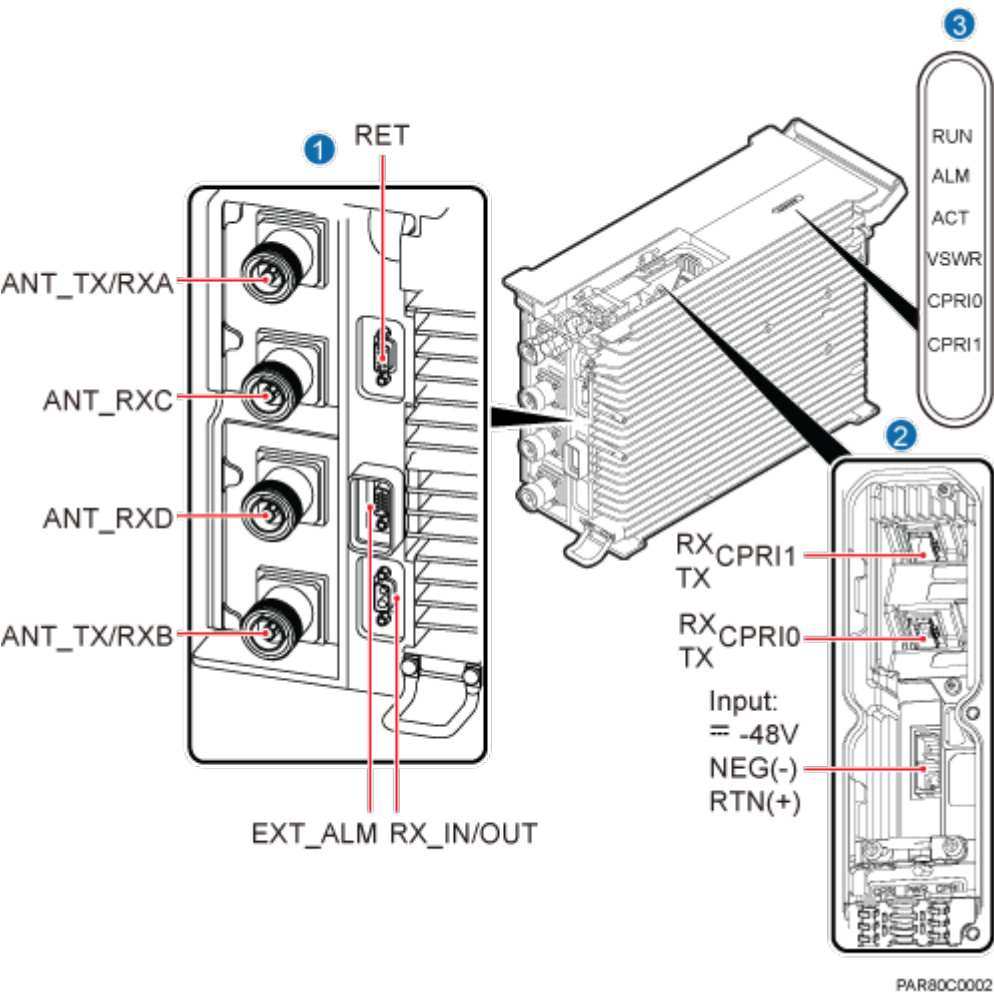


Table 3-1 describes ports and indicators on the RRU panels.

Table 3-1 Ports and indicators on the RRU panels

Item	Silkscreen	Remarks
(1) Bottom ports	ANT_TX/RXA	TX/RX port A, supporting RET signal transmission
	ANT_TX/RXB	TX/RX port B, supporting RET signal transmission
	ANT_RXC	TX/RX port C
	ANT_RXD	TX/RX port D
	EXT_ALM	Alarm monitoring port used for monitoring one RS485 signal and two dry contact signals

Item	Silkscreen	Remarks
	RET	Communication port for the RET antenna, supporting RET signal transmission
	RX_IN/OUT	Interconnection port
(2) Ports in the cabling cavity	RTN(+)	Power supply socket, for details about RRU power cable experience and specifications, see RRU Power Cable.
	NEG(-)	
	CPRI0	Optical/electrical port 0, connected to the BBU
	CPRI1	Optical/electrical port 1, connected to the BBU
(3) Indicator	RUN	For details, see 3.3 RRU Indicators .
	ALM	
	ACT	
	VSWR	
	CPRI0	
	CPRI1	

 NOTE

- The port for transmitting RET signals is determined by the software.
- Connect the **CPRI0** port to the BBU by default in the single-mode scenario.

3.3 RRU Indicators

This section describes six indicators on an RRU. They indicate the running status of the RRU.

For detailed positions of RRU indicators, see [3.2 RRU Ports](#).

[Table 3-2](#) describes RRU indicators.

Table 3-2 RRU Indicators

Indicator	Color	Status	Meaning
RUN	Green	Steady on	The power input is available, but the board is faulty.
		Steady off	No power input is available or the board is faulty.

Indicator	Color	Status	Meaning
		Blinking (on for 1s and off for 1s)	The board is running properly.
		Blinking (on for 0.125s and off for 0.125s)	The board software is being loaded or the board is not working.
ALM	Red	Steady on	Alarms are generated, and the module must be replaced.
		Blinking (on for 1s and off for 1s)	Alarms are generated. The alarms may be caused by faults on the related board or ports. Therefore, you need to locate the fault before deciding whether to replace the module.
		Steady off	No alarms are generated.
ACT	Green	Steady on	The board is working properly when TX channels are enabled or software is being loaded to a board that is not started.
		Blinking (on for 1s and off for 1s)	The board is running with TX channels disabled.
VSWR	Red	Steady off	No voltage standing wave ratio (VSWR) alarm is generated.
		Blinking (on for 1s and off for 1s)	VSWR alarms are generated on the ANT_TX/RXB port.
		Steady on	VSWR alarms are generated on the ANT_TX/RXA port.
		Blinking (on for 0.125s and off for 0.125s)	VSWR alarms are generated on the ANT_TX/RXA and ANT_TX/RXB ports.
CPRI0	Red and green	Steady green	The CPRI link is running properly.
		Steady red	An optical module fails to receive or transmit signals possibly because the optical module is faulty or the optical fiber is broken.
		Blinking red (on for 1s and off for 1s)	The CPRI link is out of lock because of faults on the mutual lock of dual-mode clock sources or mismatched data rates on CPRI ports.
		Steady off	The optical module cannot be detected or is powered off.
CPRI1	Red and green	Steady green	The CPRI link is running properly.

Indicator	Color	Status	Meaning
		Steady red	An optical module fails to receive or transmit signals possibly because the optical module is faulty or the optical fiber is broken.
		Blinking red (on for 1s and off for 1s)	The CPRI link is out of lock because of faults on the mutual lock of dual-mode clock sources or mismatched data rates on CPRI ports.
		Steady off	The optical module cannot be detected or is powered off.

3.4 Installation Scenarios

An RRU can be installed on a pole, U-steel, angle steel, wall, or IFS06. Installation scenarios must meet heat-dissipation and waterproofing requirements of the RRU.

Requirements for the Installation Scenarios

Application scenarios:

To ensure proper heat dissipation of the RRU, the following requirements must be met:

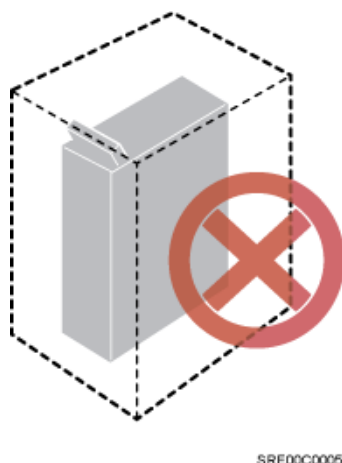
- The RRU cannot be installed in an enclosed cabinet without a cooling system.
- The RRU cannot be installed in an enclosed camouflage box.
- The RRU cannot be installed in an enclosed equipment room without a cooling system.
- When multiple RRUs are installed in centralized mode, the minimum clearance requirements must be met. For details about the minimum clearance requirements, see [3.5.2 Clearance for Three or More RRUs](#) and [3.5.3 Installation Spacing Between RRUs](#).
- RRU mounting kits in assembled installation mode are not allowed in indoor scenarios.



NOTICE

If the RRU is inappropriately installed, heat dissipation of the RRU deteriorates and the RRU may not work properly, as shown in [Figure 3-5](#).

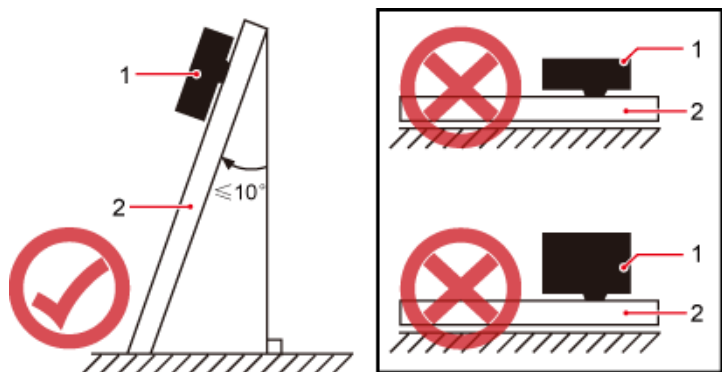
Figure 3-5 inappropriately installed RRU



Correct installation methods:

- The installation supports' specifications described in this document are only based on the exterior and dimensions of the mounting kits. Before installing equipment, assess the strength and reliability of the installation support to determine whether it can bear the weight of the equipment.
- If an AC RRU consists of a 18 L blade RRU and an OPM15M, this AC RRU cannot be installed in side-mounted mode.
- To ensure the heat dissipation of the RRU and waterproofing of the ports at the bottom of the RRU, the vertical deviation angle of an RRU must be less than or equal to 10 degrees, as shown [Figure 3-6](#).
- On a tower, an RRU can be installed on a pole, angle steel, or U-steel. The side-mounted installation mode (one side instead of the rear of an RRU is mounted on the support) is recommended for RRUs on the main pole secured on a tower. This installation mode allows multiple RRUs to be installed next to each other at the same level on a pole. When the horizontal distance between the main and auxiliary poles on a tower is equal to or greater than 810 mm (23.62 in.), the side-mounted mode is recommended for installing RRUs on the auxiliary pole to meet the minimum clearance requirements. Otherwise, the standard mode is recommended for installing RRUs on the auxiliary pole.

Figure 3-6 Requirements for the vertical deviation angle of an RRU

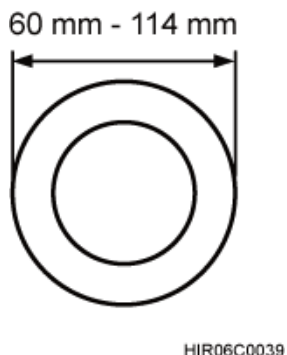


(1) RRU (2) Installation support (pole, U-steel, angle steel, or wall)

Installing an RRU on a Pole

Figure 3-7 shows the diameter of a pole for installing an RRU.

Figure 3-7 Diameter of a pole



NOTICE

- The diameter of a pole for installing an RRU ranges from 60 mm (2.36 in.) to 114 mm (4.49 in.). The recommended diameter is 80 mm (3.15 in.).
- When the diameter of a pole ranges from 60 mm (2.36 in.) to 76 mm (2.99 in.), a maximum of three RRUs can be installed on the pole and the side-mounted installation is recommended.
- Only a pole whose diameter ranges from 76 mm (2.99 in.) to 114 mm (4.49 in.) supports more than three RRUs.
- The recommended thickness of the pole wall is 3.5 mm (0.14 in.) or above.

Figure 3-8 shows a single RRU installed on a pole.

Figure 3-8 A single RRU installed on a pole

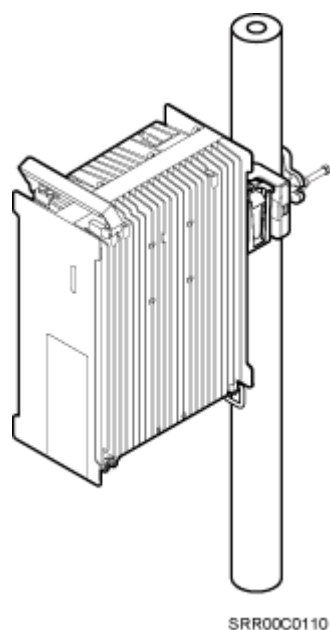


Figure 3-9 shows two RRUs installed on a pole.

Figure 3-9 Two RRUs installed on a pole

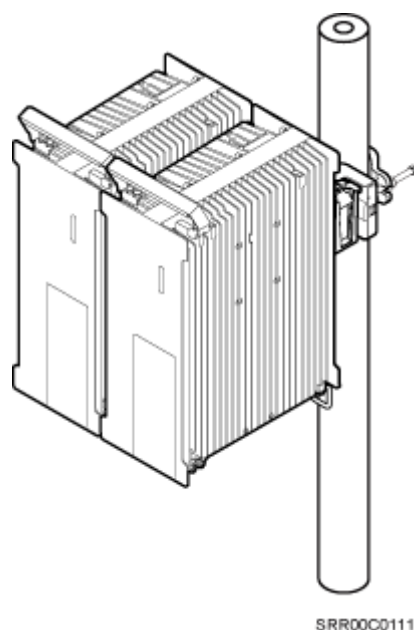


Figure 3-10, **Figure 3-11**, and **Figure 3-12** show multiple RRUs installed on a pole.

Figure 3-10 Three RRUs installed on a pole

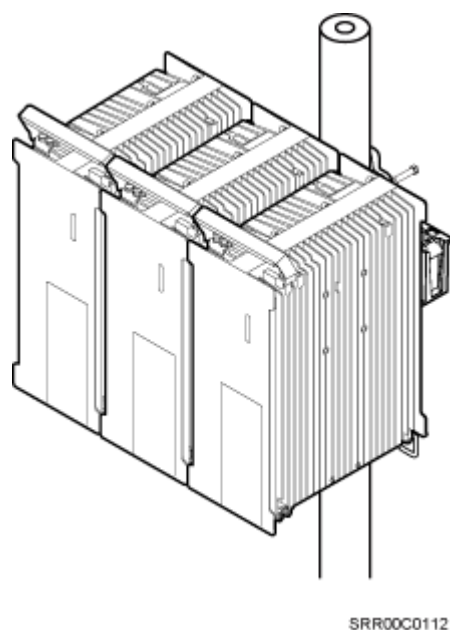


Figure 3-11 Four RRUs installed on a pole

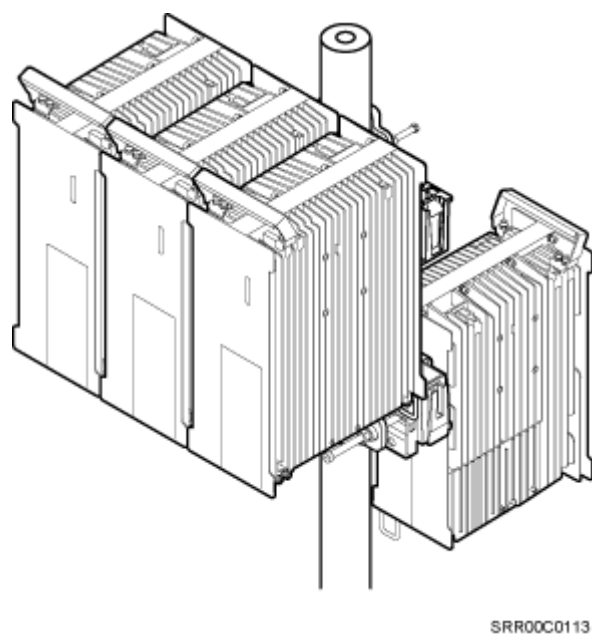
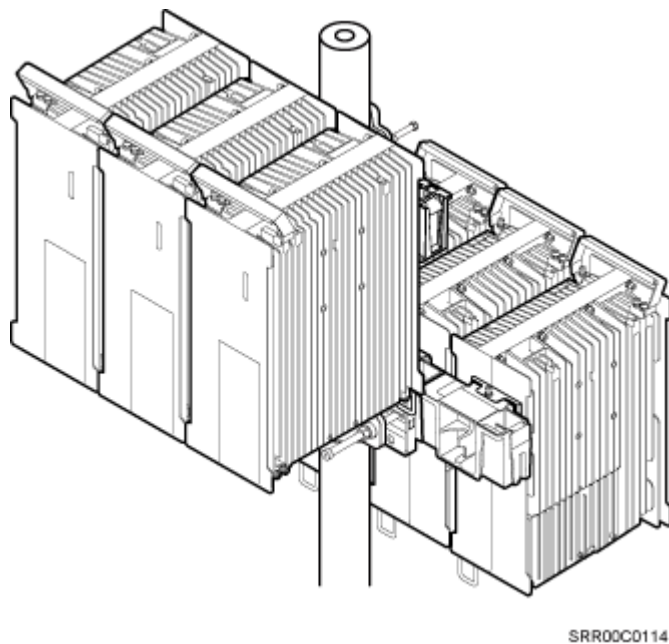


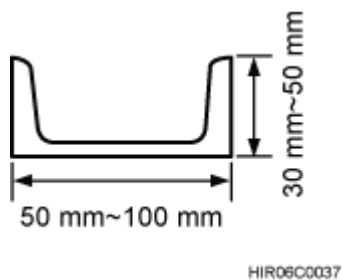
Figure 3-12 Six RRUs installed on a pole



Installing an RRU on U-Steel

Figure 3-13 shows U-steel specifications.

Figure 3-13 U-steel specifications

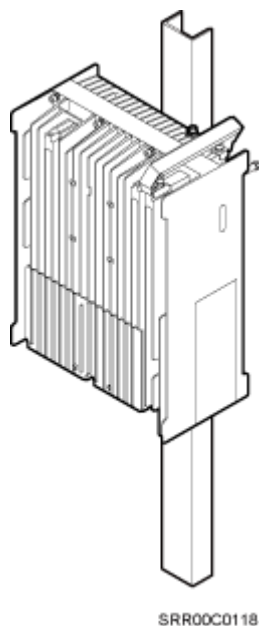


NOTICE

U-steel only supports the standard or reverse installation of a single RRU.

Figure 3-14 shows an RRU installed on U-steel.

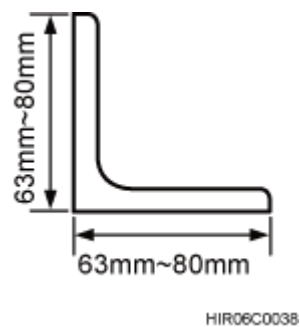
Figure 3-14 RRU installed on U-steel



Installing an RRU on Angle Steel

Figure 3-15 shows angle steel specifications.

Figure 3-15 Angle steel specifications

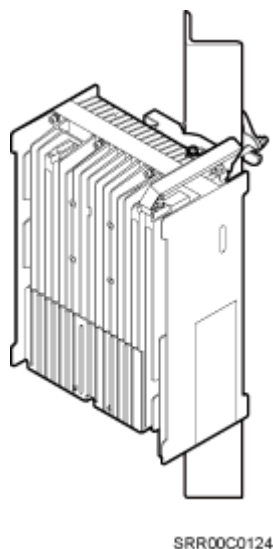


NOTICE

Angle steel only supports the standard or reverse installation of a single RRU.

Figure 3-16 shows an RRU installed on angle steel.

Figure 3-16 RRU installed on angle steel



Installing an RRU on a Wall

The wall for installing RRUs must meet the following requirements:

- For each RRU, the wall must be able to bear a weight four times heavier than the RRU's weight and the bolts' pulling force of 1.25 kN (281.25 lbf) vertical to the wall.
- Expansion bolts must be tightened to 30 N•m to ensure that the bolts work properly and the wall remains intact.



NOTICE

- The standard installation is recommended for RRUs installed on a wall.
- When RRUs are installed on a wall in side-mounted mode, do not combine mounting brackets for multiple RRUs, as shown in [Figure 3-17](#).

Figure 3-17 Correct installation of mounting brackets for multiple RRUs installed on a wall in side-mounted mode

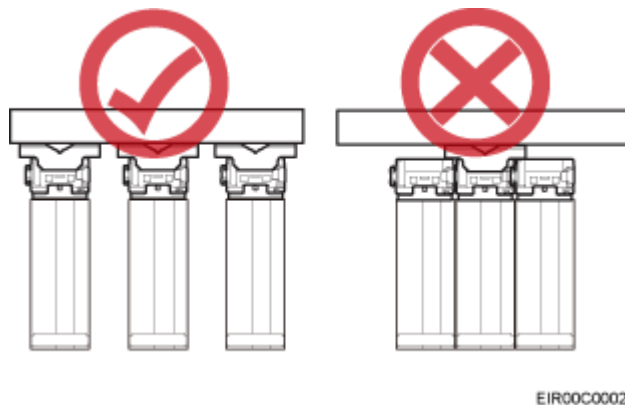
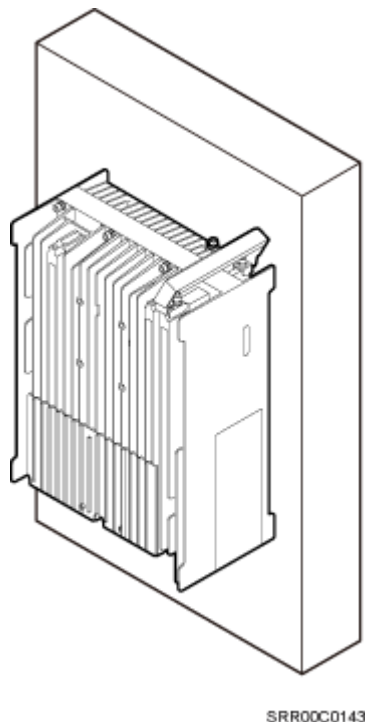


Figure 3-18 shows an RRU installed on a wall.

Figure 3-18 RRU installed on a wall



Installing an RRU on an IFS06

- The upper and lower adjustable beams on an IFS06 can be moved up and down to fit for heights of RRUs.
- The IFS06 supports at least three RRUs when the ambient temperature is higher than or equal to the lowest operating temperature of the RRUs and at least 5°C (41°F) lower than the highest operating temperature of the RRUs. The IFS06 supports a maximum of six RRUs when the ambient temperature is higher than or equal to the lowest operating temperature of the RRUs and at least 10°C (50°F) lower than the highest operating temperature of the RRUs.

NOTE

For details about the operating temperature of the RRUs, see section "Technical Specifications of RRUs" in *3900 Series Base Station Technical Description*.



NOTICE

The mounting brackets for multiple RRUs cannot be combined when the RRUs are installed on an IFS06, as shown in **Figure 3-19**.

Figure 3-19 Correct installation of mounting brackets for RRUs installed on an IFS06

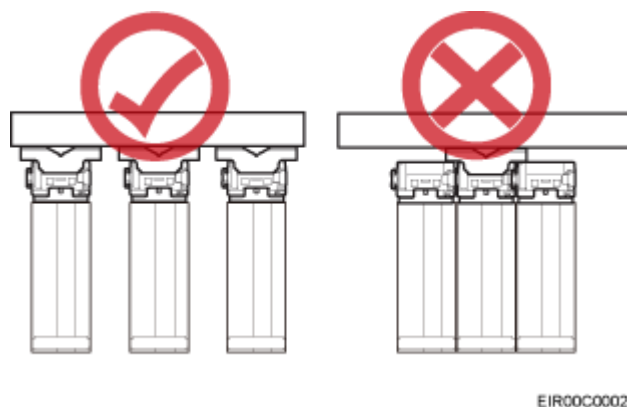


Figure 3-20 and **Figure 3-21** show RRUs installed on an IFS06.

Figure 3-20 Three RRUs installed on an IFS06

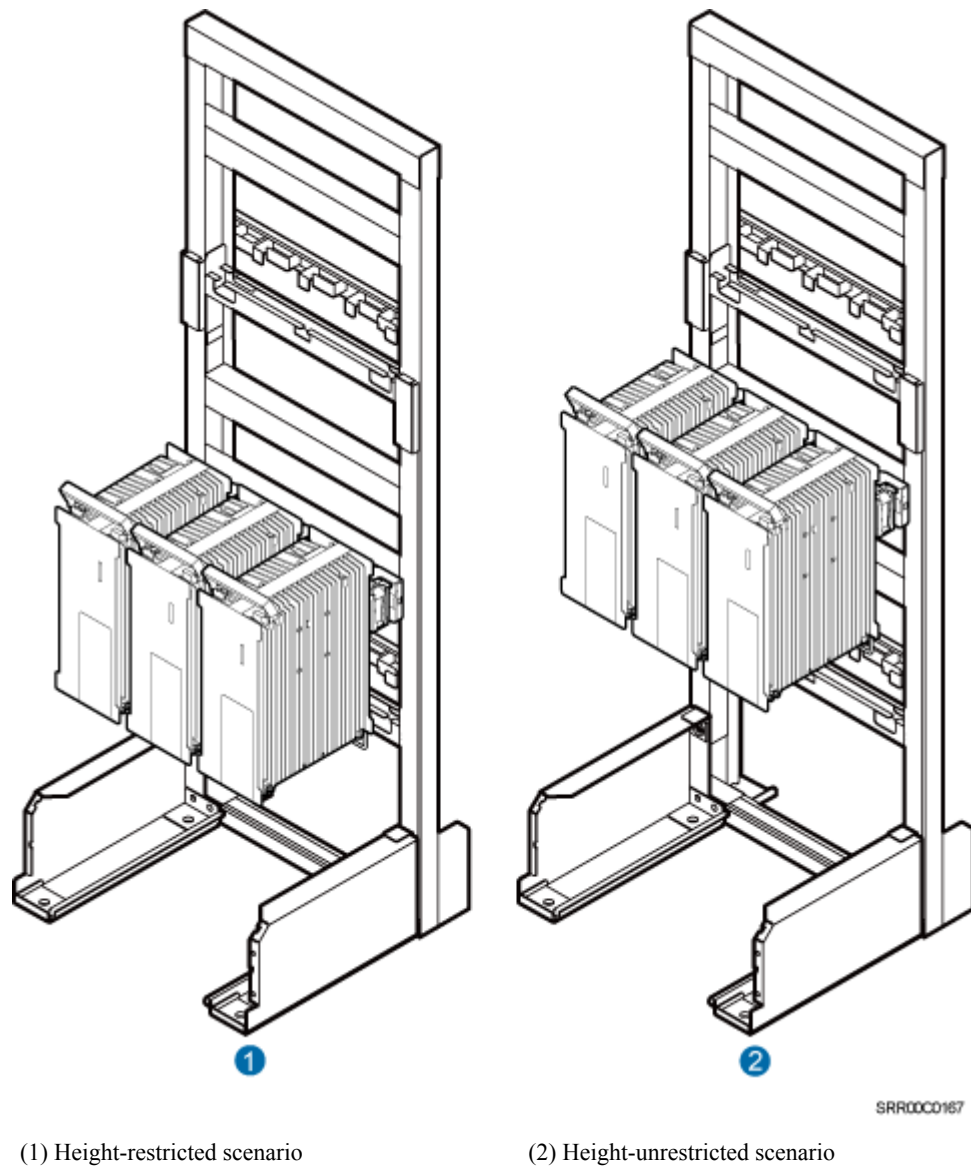
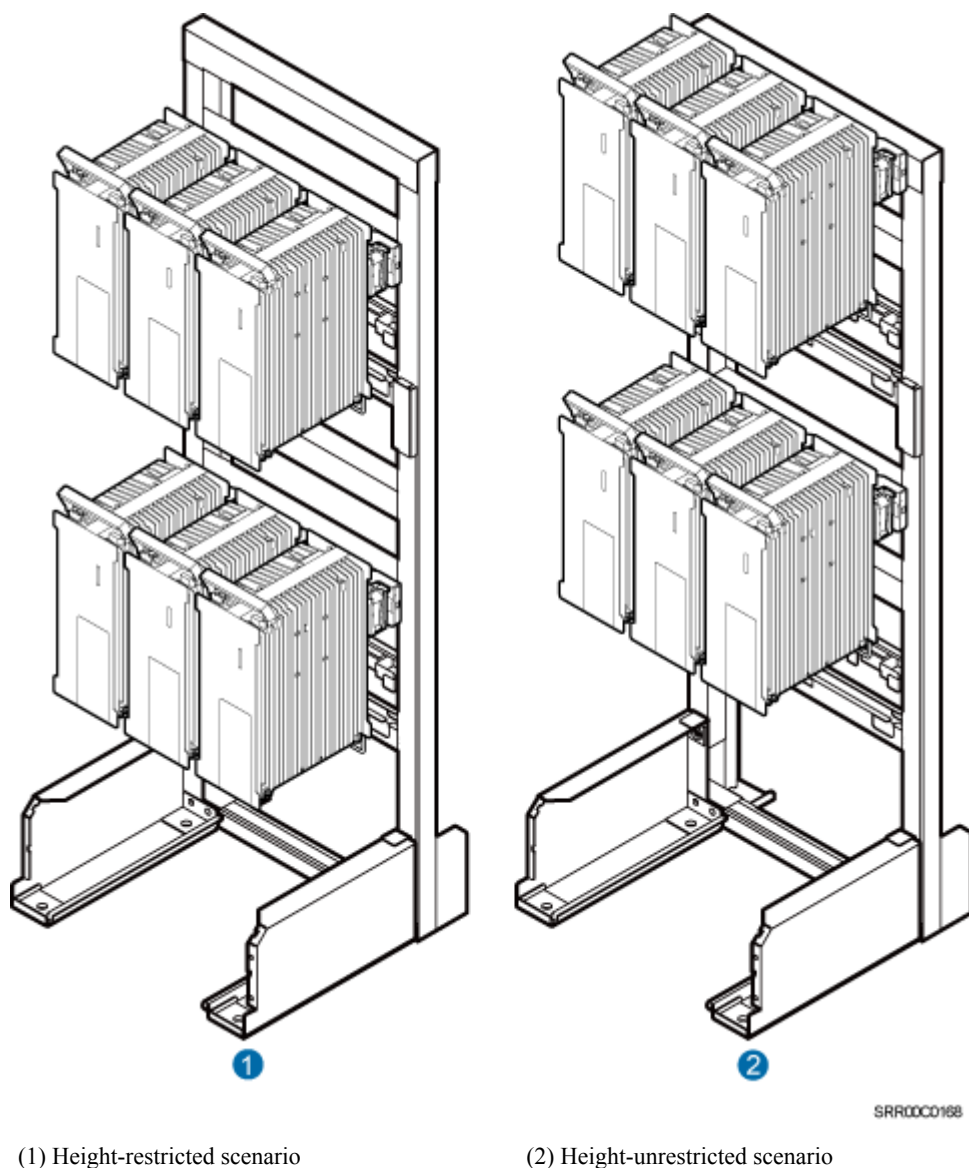


Figure 3-21 Six RRUs installed on an IFS06



(1) Height-restricted scenario

(2) Height-unrestricted scenario

3.5 Installation Clearance Requirements of an RRU

This section describes the requirements for the installation clearance of a single RRU and multiple RRUs and the requirements for the installation spacing between RRUs.

3.5.1 Clearance for a Single RRU

This section describes the recommended and minimum clearances for a single RRU.



NOTICE

If an RRU is installed on the bitumen ground, the RRU must be at least 500 mm (700 mm or more as recommended) away from the bitumen ground. The following describes the space requirements for installing a single RRU on the non-bitumen ground.

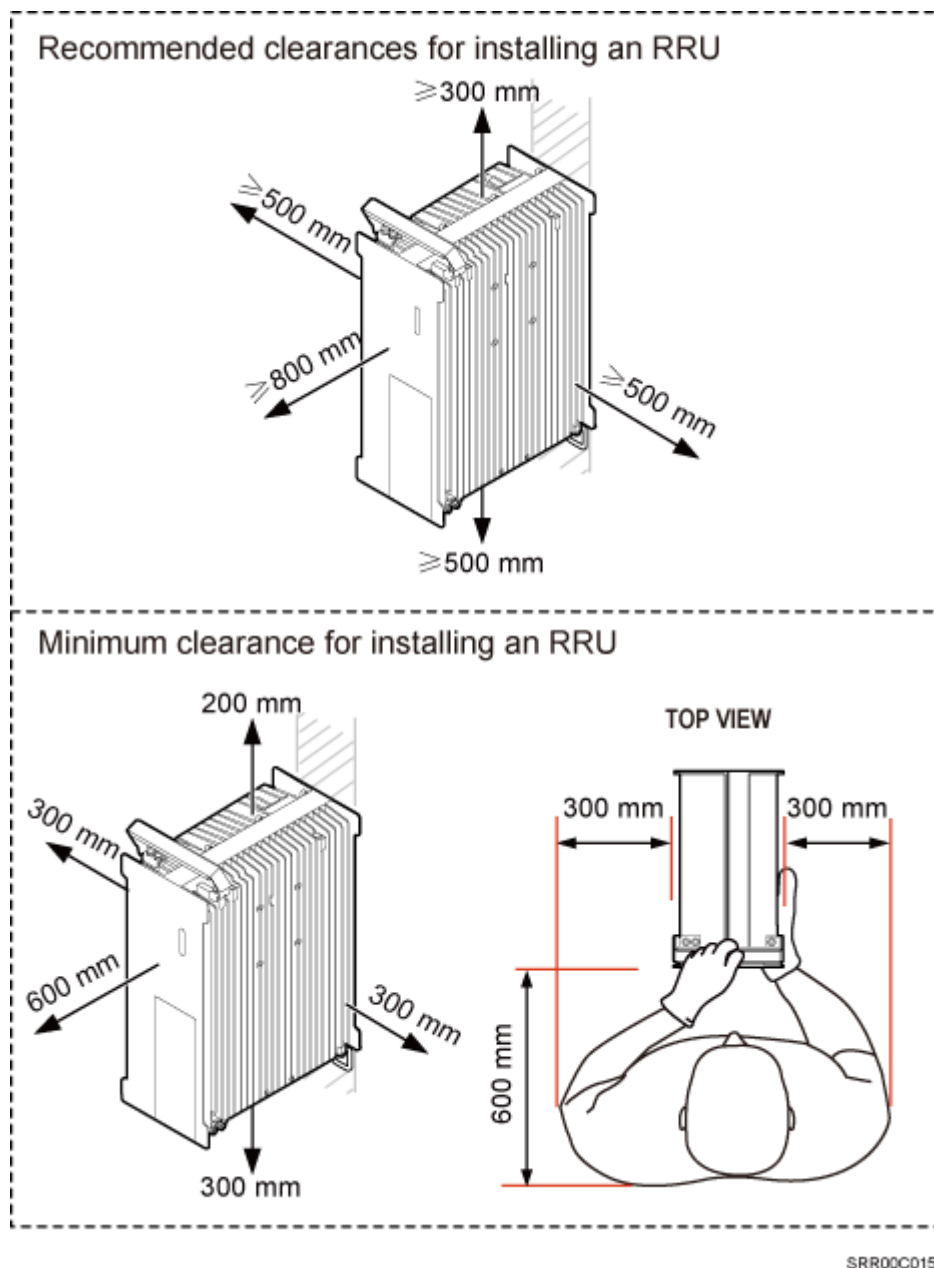
NOTE

- The recommended clearances ensure normal running and provide appropriate space for operation and maintenance (O&M). If the installation space is sufficient, leave the recommended clearances after installing the equipment.
- The minimum clearance ensures normal running and heat dissipation, but O&M activities such as checking indicator status and opening the cabling cavity cannot be properly conducted. If the installation space is restricted, leave the minimum clearance after installing the equipment.

Clearance for a Single RRU in Side-Mounted Mode

[Figure 3-22](#) shows the clearance for a single RRU in side-mounted mode.

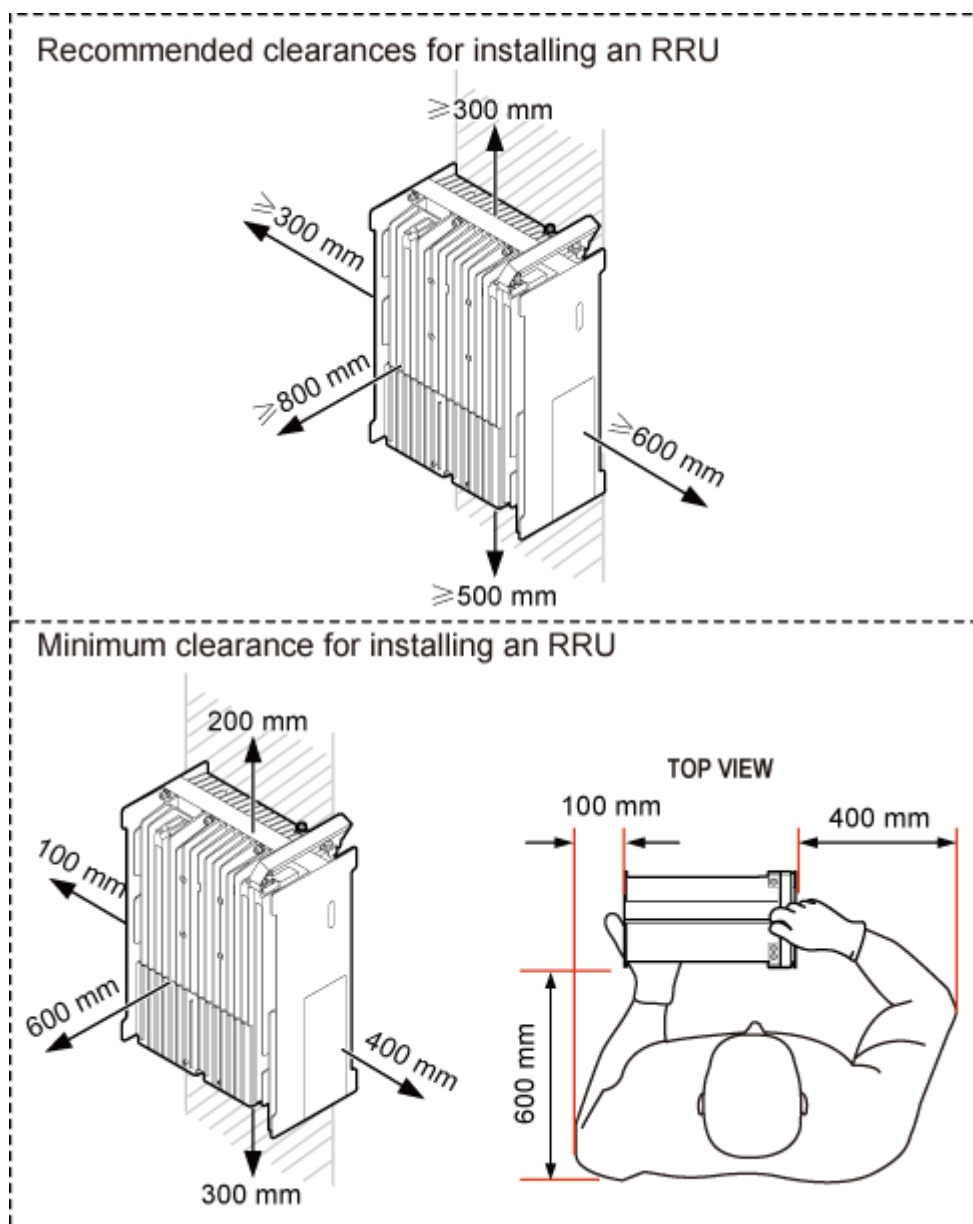
Figure 3-22 Clearance for a single RRU in side-mounted mode



Clearance for a Single RRU in Standard or Reverse Mode

Figure 3-23 shows the clearance for a single RRU in standard or reverse mode.

Figure 3-23 Clearance for a single RRU in standard or reverse mode

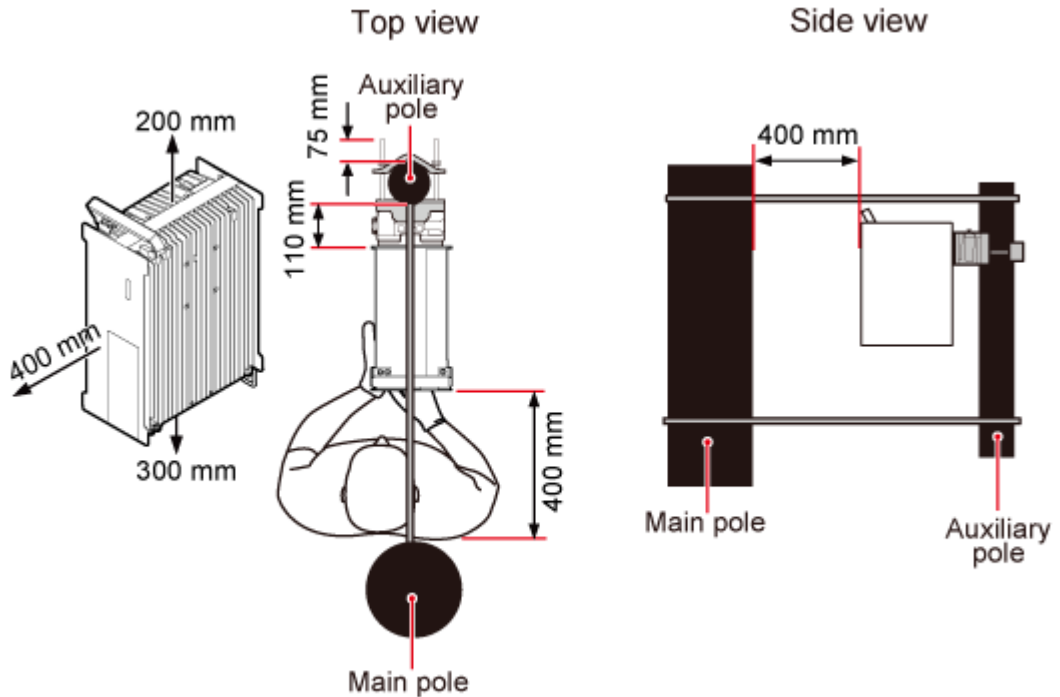


SRR00C0151

Clearance for a Single Tower-Mounted RRU

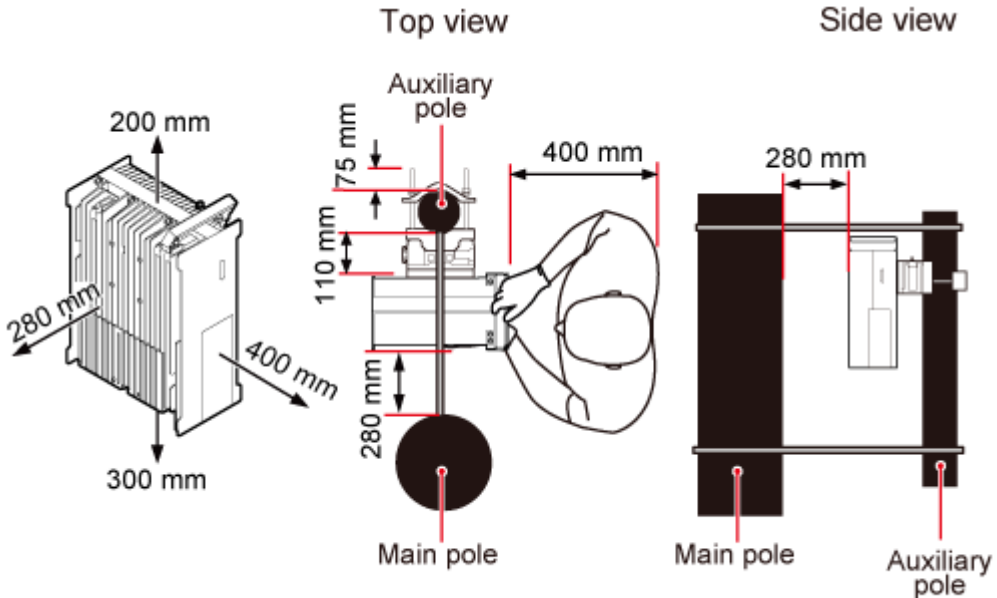
Figure 3-24 and **Figure 3-25** show the minimum clearances for a single RRU in side-mounted mode and standard or reverse mode on a tower.

Figure 3-24 Minimum clearance for a single RRU in side-mounted mode on a tower



SRR00C0127

Figure 3-25 Minimum clearance for a single RRU in standard or reverse mode on a tower



SRR00C0153

3.5.2 Clearance for Three or More RRUs

This section describes the recommended and minimum clearances for three or more RRUs.

NOTICE

If an RRU is installed on the bitumen ground, the RRU must be at least 500 mm (700 mm or more as recommended) away from the bitumen ground. The following describes the space requirements for installing multiple RRUs on the non-bitumen ground.

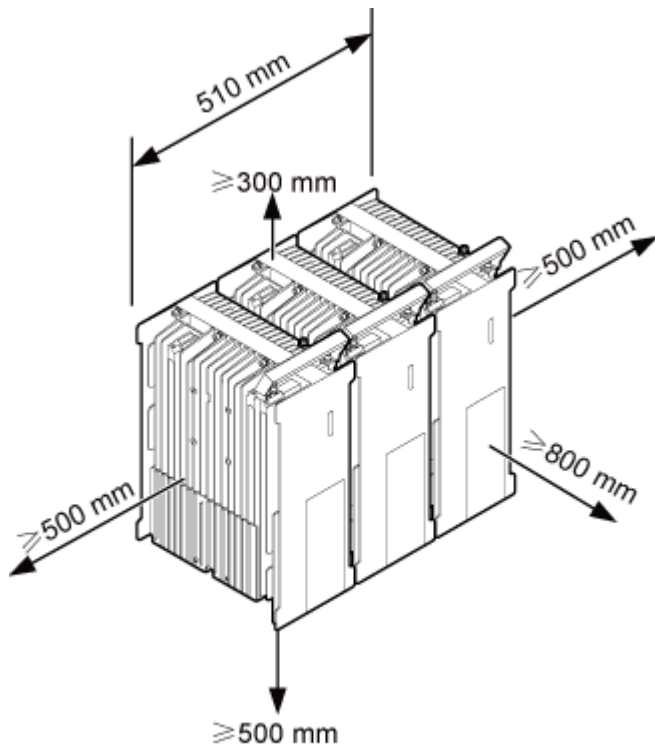
NOTE

- The recommended clearances ensure normal running and provide appropriate space for operation and maintenance (O&M). If the installation space is sufficient, leave the recommended clearances after installing the equipment.
- The minimum clearance ensures normal running and heat dissipation, but O&M activities such as checking indicator status and opening the cabling cavity cannot be properly conducted. If the installation space is restricted, leave the minimum clearance after installing the equipment.

Recommended Clearances for Three or More RRUs Installed in Centralized Mode

[Figure 3-26](#) shows the recommended clearances for three or more RRUs installed in centralized mode.

Figure 3-26 Recommended clearances for three or more RRUs installed in centralized mode

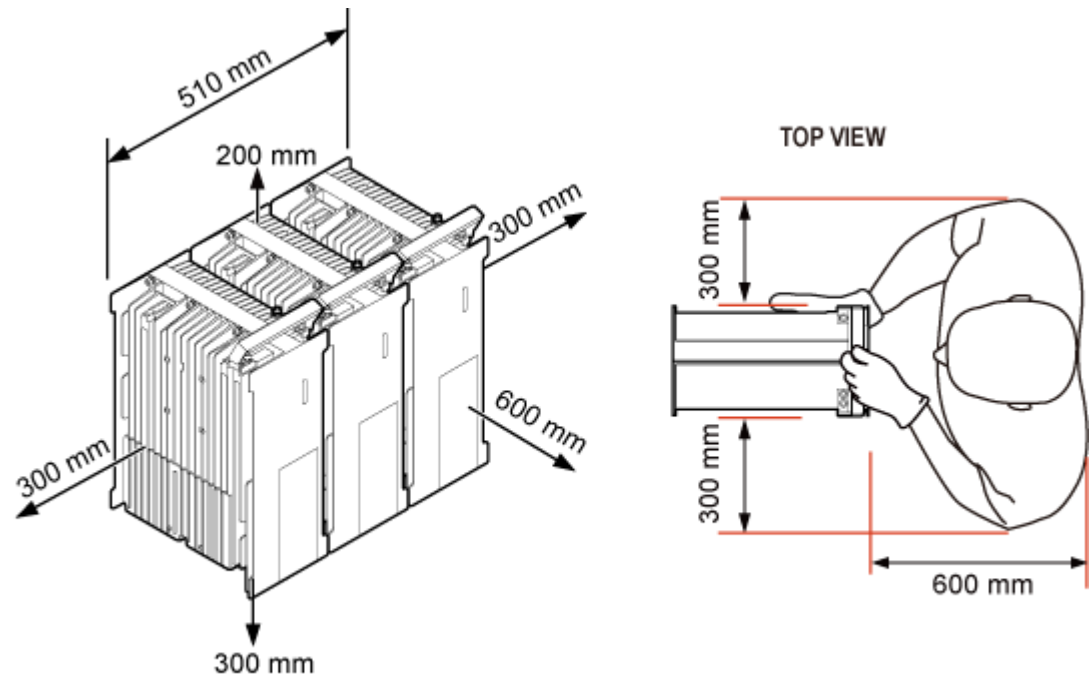


SRR00C0154

Minimum Clearances for Three or More RRUs Installed in Centralized Mode

Figure 3-27 shows the minimum clearances for three or more RRUs installed in centralized mode.

Figure 3-27 Minimum clearances for three or more RRUs installed in centralized mode

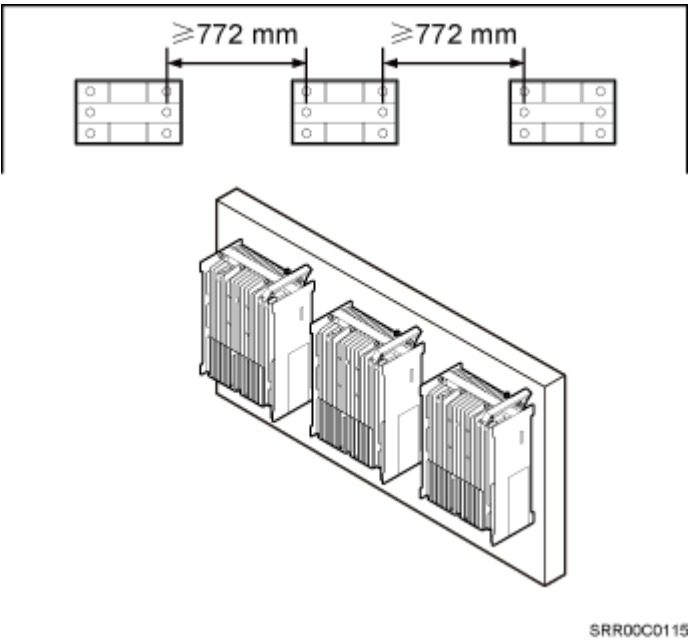


SRR00C0155

Recommended Clearances for Three or More RRUs Installed in Standard Mode on a Wall

Figure 3-28 shows the recommended clearances for three or more RRUs installed in standard mode on a wall.

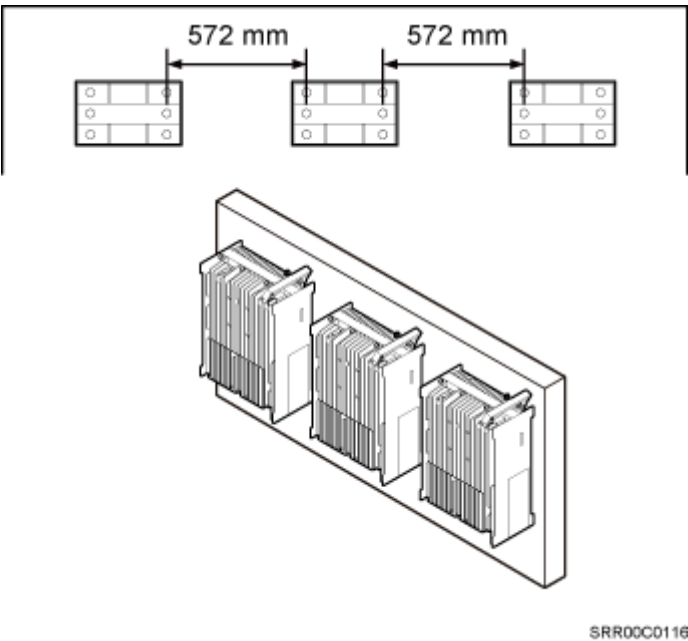
Figure 3-28 Recommended clearances for three or more RRUs installed in standard mode on a wall



Minimum Clearances for Three or More RRUs Installed in Standard Mode on a Wall

Figure 3-29 shows the minimum clearances for three or more RRUs installed in standard mode on a wall.

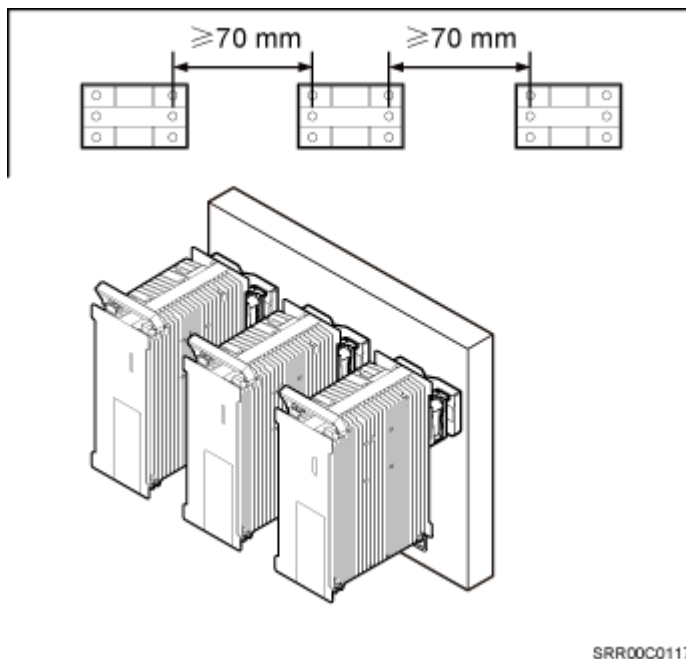
Figure 3-29 Minimum clearances for three or more RRUs installed in standard mode on a wall



Recommended Clearances for Three or More RRUs Installed in Side-Mounted Mode on a Wall

Figure 3-30 shows the recommended clearances for three or more RRUs installed in side-mounted mode on a wall.

Figure 3-30 Recommended clearances for three or more RRUs installed in side-mounted mode on a wall



SRR00C0117

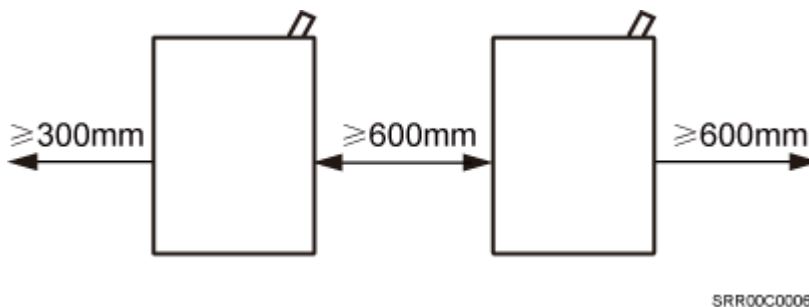
3.5.3 Installation Spacing Between RRUs

This section describes the horizontal and vertical spacing between RRUs.

Recommended Horizontal Spacing Between RRUs

Figure 3-31 shows the recommended horizontal spacing between RRUs.

Figure 3-31 Recommended horizontal spacing between RRUs

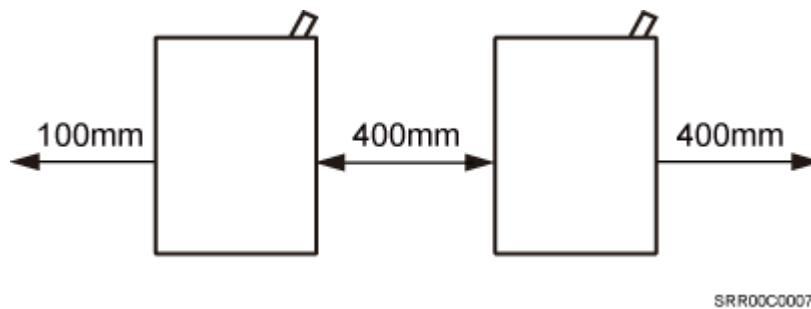


SRR00C0006

Minimum Horizontal Spacing Between RRUs

Figure 3-32 shows the minimum horizontal spacing between RRUs.

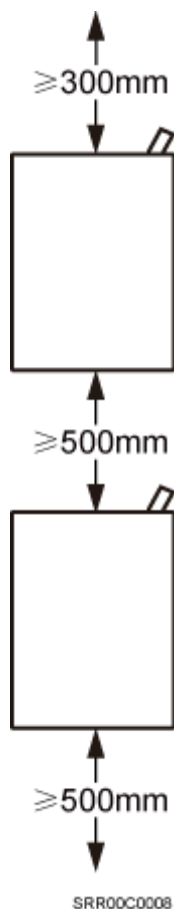
Figure 3-32 Minimum horizontal spacing between RRUs



Recommended Vertical Spacing Between RRUs

Figure 3-33 shows the recommended vertical spacing between RRUs.

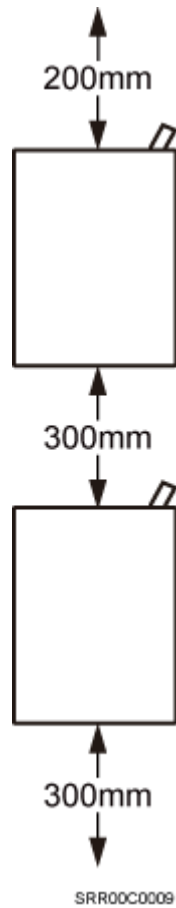
Figure 3-33 Recommended vertical spacing between RRUs



Minimum Vertical Spacing Between RRUs

Figure 3-34 shows the minimum vertical spacing between RRUs.

Figure 3-34 Minimum vertical spacing between RRUs



4 Unpacking the Equipment

This chapter describes how to unpack and check the delivered equipment to ensure that all the materials are included and intact.

Context

NOTE

When transporting, moving, or installing the equipment, components, or parts, you must:

- Prevent them from colliding with doors, walls, shelves, or other objects.
- Wear clean gloves, and avoid touching the equipment, components, or parts with bare hands, sweat-soaked gloves, or dirty gloves.



NOTICE

- After a cabinet or an BBU is unpacked, it must be powered on within 7 days.
- After an RRU is unpacked, it must be powered on within 24 hours.

Procedure

Step 1 Check the total number of articles in each case according to the packing list.

If ...	Then ...
The total number tallies with the packing list	Go to Step 2 .
The total number does not tally with the packing list	Find out the cause and report any missing articles to the local Huawei office.

Step 2 Check the exterior of the packing case.

If ...	Then ...
The outer packing is intact	Go to Step 3 .
The outer packing is severely damaged or soaked	Find out the cause and report it to the local Huawei office.

Step 3 Check the type and quantity of the equipment in the cases according to the packing list.

If ...	Then ...
Types and quantity of the article tally with those on the packing list	Sign the <i>Packing List</i> with the customer.
Either shipment shortage, wrong shipment or damaged articles.	Report to the local Huawei office.



CAUTION

- To protect the equipment and prevent damage to the equipment, you are advised to keep the unpacked equipment and packing materials indoors, take photos of the stocking environment, packing case or carton, packing materials, and any rusted or eroded equipment, and then file the photos.
- Verify that the insulation layers of all RRU cables are intact. If the insulation layers are damaged or broken, water will penetrate into the cables, which may cause damages to RRUs or human injury.

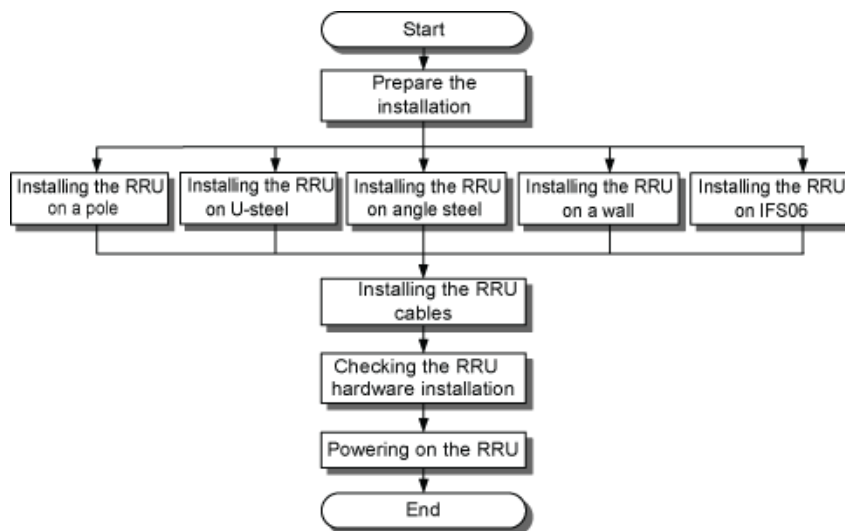
----End

5 Installation Process

The installation process involves installing an RRU and RRU cables, checking the RRU hardware installation, and powering on an RRU.

Figure 5-1 shows the installation process.

Figure 5-1 Process of installing an RRU



IPR42C0001

6 (Optional) Installing the Plastic Shells of the RRU

This section describes the procedure for installing the plastic shells of the RRU.

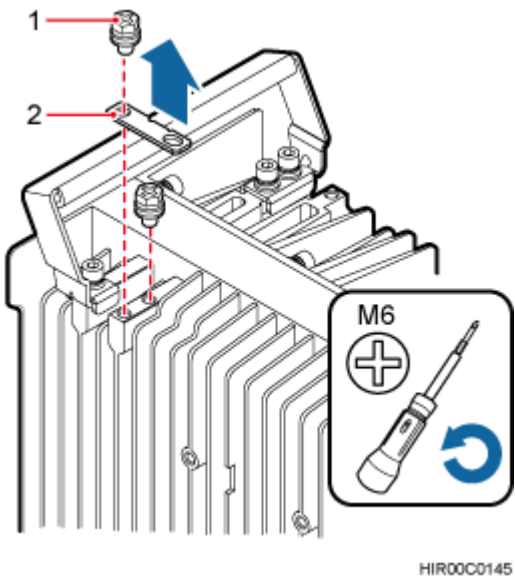
Context

An RRU is equipped with a plastic shell only when necessary.

Procedure

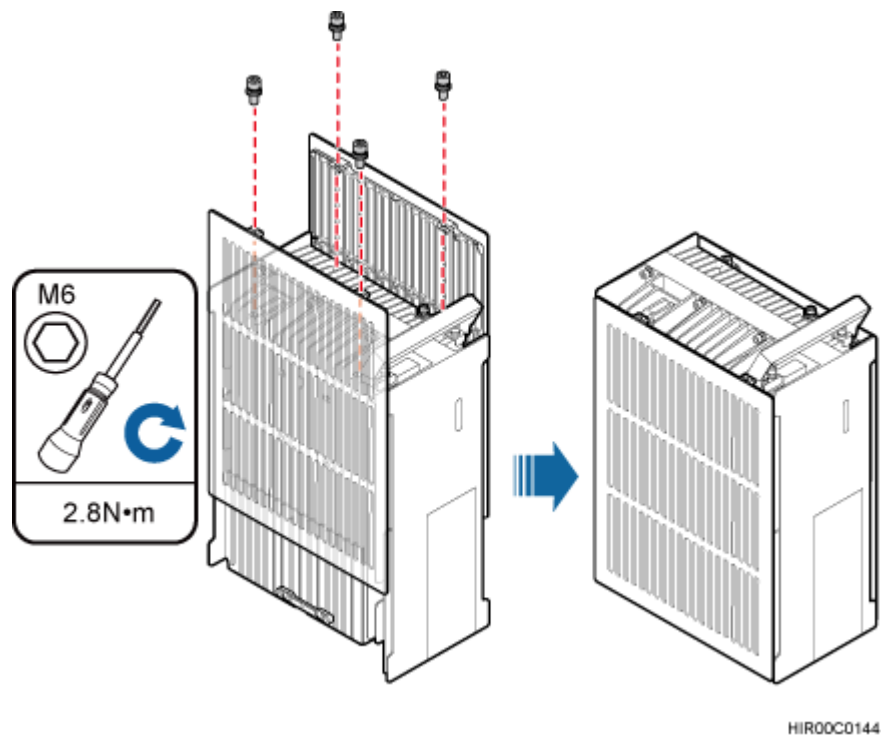
- Step 1** Use an M6 Phillips screwdriver to loosen the two screws on the metal sheet of the RRU and remove the metal sheet, as shown in [Figure 6-1](#).

Figure 6-1 Removing the metal sheet



(1) Screw	(2) Metal sheet
-----------	-----------------

Figure 6-3 Installing the plastic shells of the RRU



----End

7 Hoisting an RRU and Related Cables onto a Tower

About This Chapter

This section describes the procedure for hoisting an RRU and related cables onto a tower and the precautions that must be taken.

[7.1 Hoisting an RRU onto a Tower](#)

This section describes the procedures and precautions for hoisting an RRU and its mounting kits onto a tower. In tower-mounted scenarios, the RRU can be installed on a pole, U-steel, or angle steel.

[7.2 Hoisting Fiber Optic Cables onto a Tower](#)

This section describes the procedure for hoisting fiber optic cables onto a tower and the precautions that must be taken.

[7.3 Hoisting Power Cables onto a Tower](#)

This section describes the procedure for hoisting power cables onto a tower and the precautions that must be taken.

7.1 Hoisting an RRU onto a Tower

This section describes the procedures and precautions for hoisting an RRU and its mounting kits onto a tower. In tower-mounted scenarios, the RRU can be installed on a pole, U-steel, or angle steel.

Prerequisites

When the RRU is powered by an AC/DC power module, you need to install the AC/DC power module onto the RRU before hoisting them onto a tower. For detailed operations, see *AC/DC Power Module User Guide* or *OPM15M User Guide*.



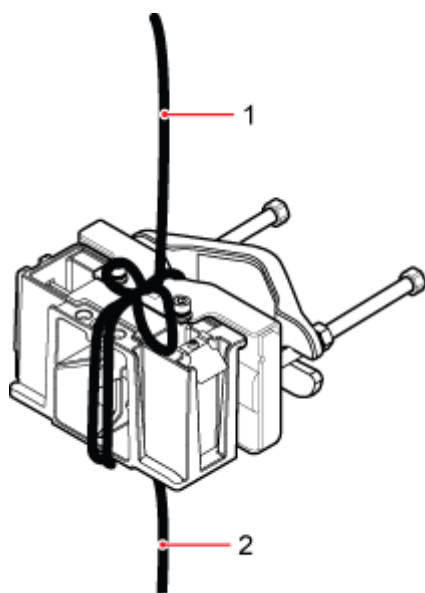
NOTICE

- Do not stand the RRU upright because the RF ports cannot support the weight of the RRU.
 - Place a foam pad or cardboard under the RRU to protect the RRU housing from damage during the installation.
-

Procedure

- Step 1** After climbing up to the tower, technician A secures the fixed pulley to the tower platform support and leads the lifting sling through the fixed pulley.
- Step 2** Technician C binds the mounting kits using the lifting sling and traction sling on the ground, as shown in [Figure 7-1](#). Then technician B pulls the lifting sling downwards, and technician C pulls the traction sling outwards to protect the mounting kits from colliding with the tower.

Figure 7-1 Binding mounting kits for the RRU



HIR61C0039

(1) Lifting sling	(2) Traction sling
-------------------	--------------------

- Step 3** Technician A catches the mounting kits and then unties the slings.
- Step 4** Install the mounting kits. For detailed operations, see steps 1 to 3 in [8.2.1 Installing a Single RRU](#).
- Step 5** Technician C binds the RRU using the lifting sling and traction sling, as shown in [Figure 7-2](#). The binding methods in [Figure 7-3](#) and [Figure 7-4](#) are incorrect.

Figure 7-2 Binding the RRU

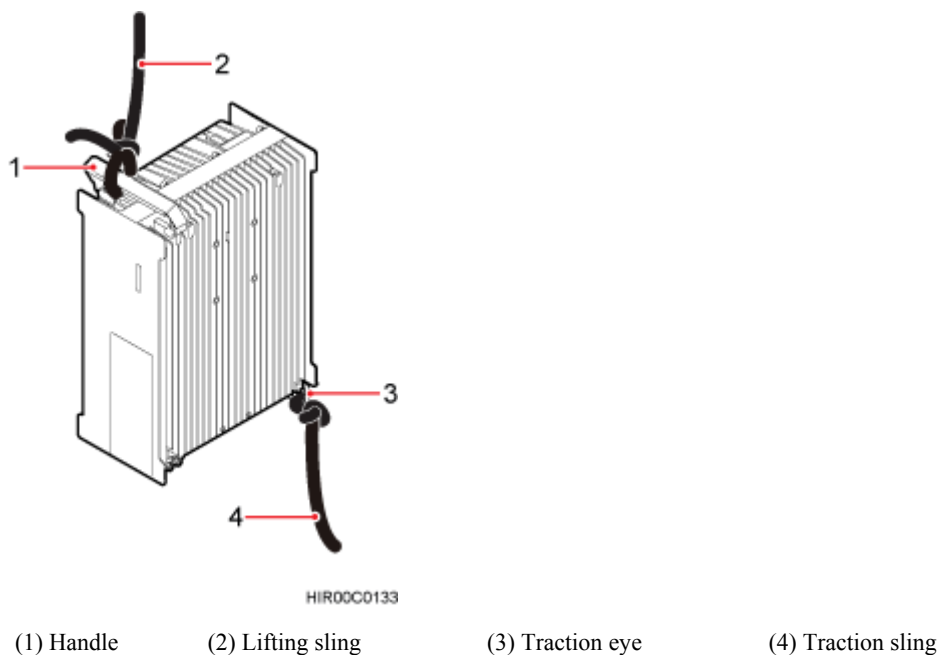


Figure 7-3 Incorrect binding method (1)

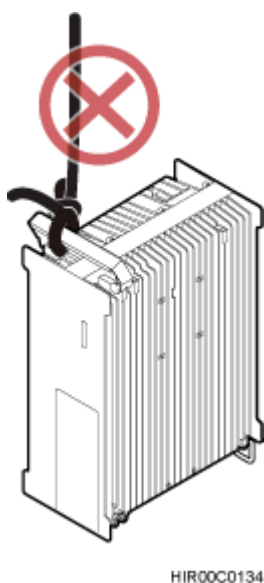
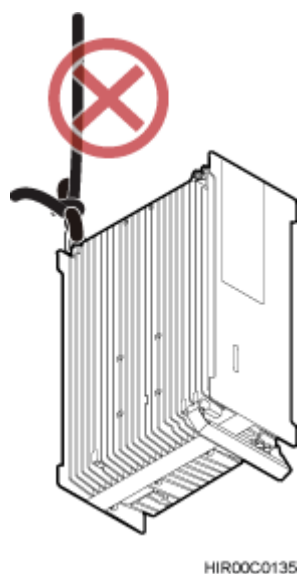
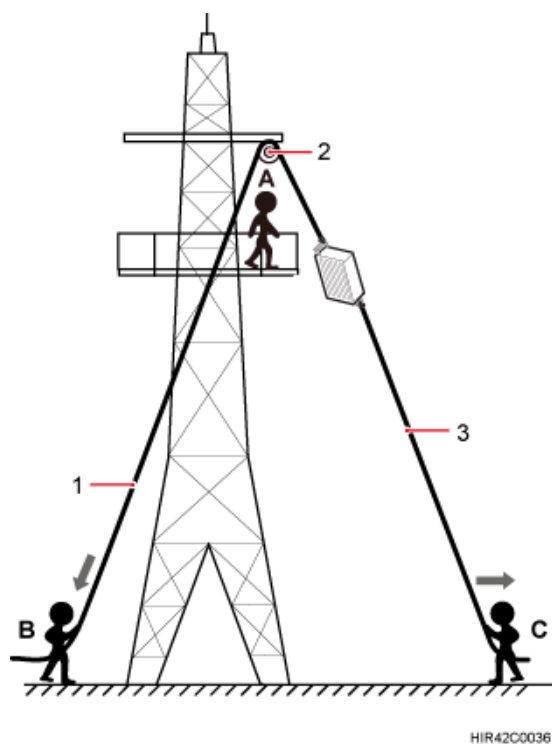


Figure 7-4 Incorrect binding method (2)



Step 6 Hoist the RRU onto the tower, as shown in [Figure 7-5](#). Technician B pulls the lifting sling downwards, and technician C pulls the traction sling outwards to protect the RRU from colliding with the tower.

Figure 7-5 Hoisting the RRU onto the tower



(1) Lifting sling

(2) Fixed pulley

(3) Traction sling



NOTICE

- The load-bearing capacity of each sling must be greater than 200 kg (441 lb) and the diameter of each sling must be less than 25 mm (0.98 in.).
 - When hoisting each device onto a tower, protect them from colliding with the tower.
 - Hoist the RRU onto the tower before it is installed on a pole, angle steel, or U-steel.
 - Do not hoist any thing by the traction eye.
-

Step 7 Technician A catches the RRU hoisted onto the tower.

Step 8 Technician A installs the RRU onto the main bracket and uses an inner hexagon torque screwdriver to tighten the captive screw into the hole of the attachment plate and main bracket to 5 N·m (44.25 lbf·in.). For detailed operations, see steps 4 and 5 in [8.2.1 Installing a Single RRU](#).

Step 9 Untie the lifting sling and traction sling.



NOTE

The procedure for hoisting the RRU and its mounting kits onto the tower is for your reference only.

----End

7.2 Hoisting Fiber Optic Cables onto a Tower

This section describes the procedure for hoisting fiber optic cables onto a tower and the precautions that must be taken.

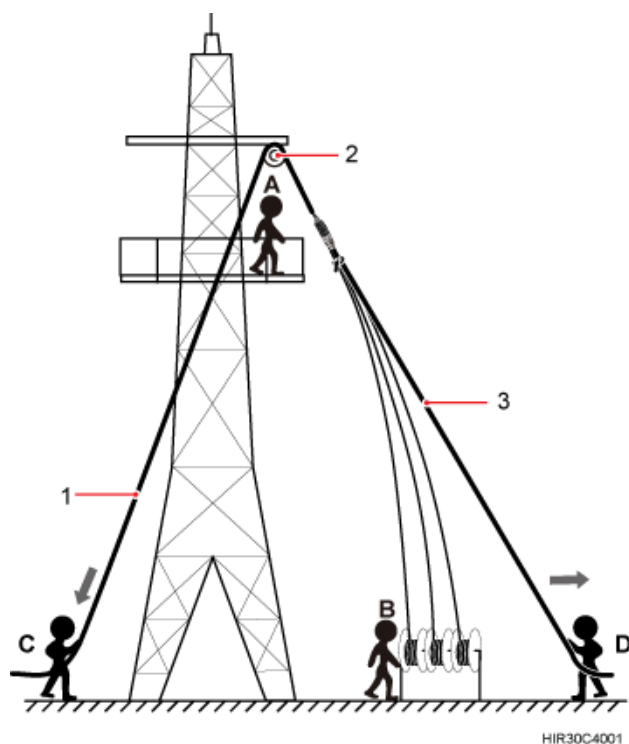
Context

Cabling requirements for power cables are met. For details, see [9.1 Cabling Requirements](#).

Procedure

Step 1 Hoist the fiber optic cables onto the tower, as shown in [Figure 7-6](#).

Figure 7-6 Hoisting fiber optic cables onto the tower



(1) Lifting sling

(2) Fixed pulley

(3) Traction sling

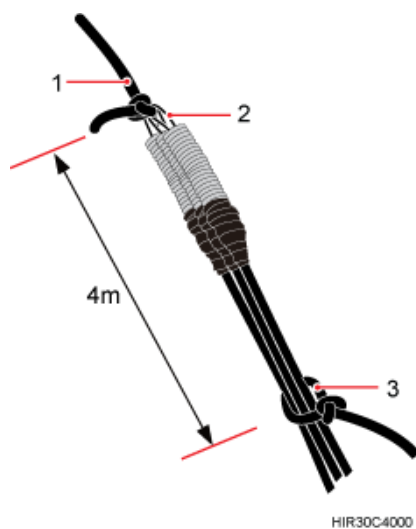


NOTICE

Before hoisting fiber optic cables onto the tower, connect the fiber optic cables to the RRU or BBU based on the labels on both ends of the cables and determine the hoisting direction.

1. After climbing up to the tower, installation engineer A secures the fixed pulley to the tower platform support and leads the lifting sling through the fixed pulley.
2. Installation engineer B places the fiber coiler for coiling fiber optic cables on the fiber spools, and installation engineer D lead the lifting sling through the stretch sling of the fiber optic cables and use the other sling as a traction sling to secure the cables 4 m (13.12 ft) away from the lifting sling, as shown in [Figure 7-7](#).

Figure 7-7 Binding fiber optic cables



(1) Lifting sling

(2) Stretch sling

(3) Traction sling



NOTICE

Do not remove the stretch sling and protection pipe or bind fiber optic cables using one sling, as shown in [Figure 7-8](#).

Figure 7-8 Incorrect binding method



3. Installation engineer B rotates the fiber spools at the speed of 5 m (16.4 ft) to 15 m (49.21 ft) per minute to coil the fiber optic cables.
4. Installation engineer C pulls the lifting sling downwards, and installation engineer D pulls the traction sling outwards to protect the fiber optic cables from colliding with the tower.

Step 2 Secure the fiber optic cables to the tower vertically using cable clips.

Step 3 Remove the lifting sling, traction sling, and protection pipe.

 NOTE

The procedure for hoisting the fiber optic cables onto the tower is for your reference only.

----End

7.3 Hoisting Power Cables onto a Tower

This section describes the procedure for hoisting power cables onto a tower and the precautions that must be taken.

Context

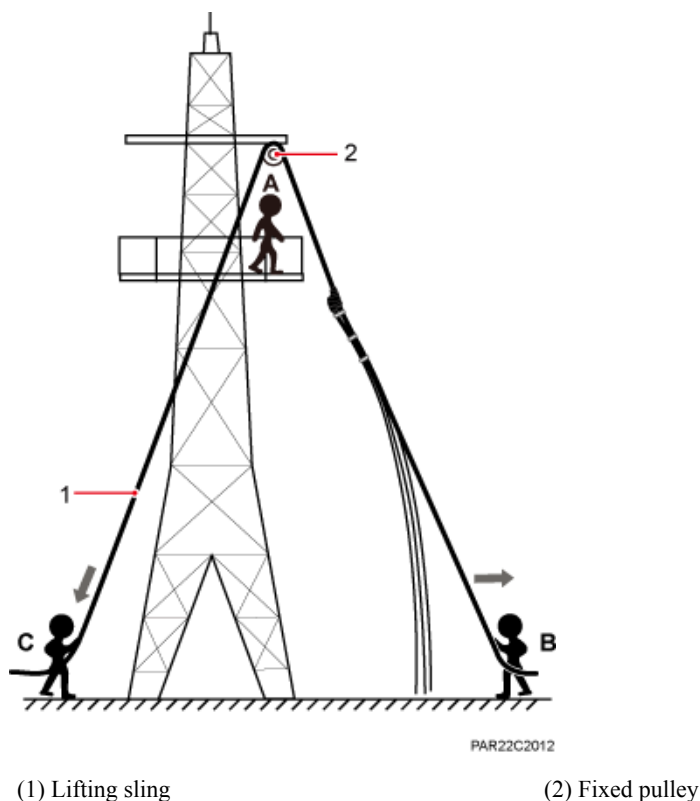
Cabling requirements for power cables are met. For details, see [9.1 Cabling Requirements](#).

The procedure for adding a connector to the RRU power cable on the RRU side is done under the tower.

Procedure

Step 1 Hoist the power cables onto the tower, as shown in [Figure 7-9](#).

Figure 7-9 Hoisting power cables onto the tower

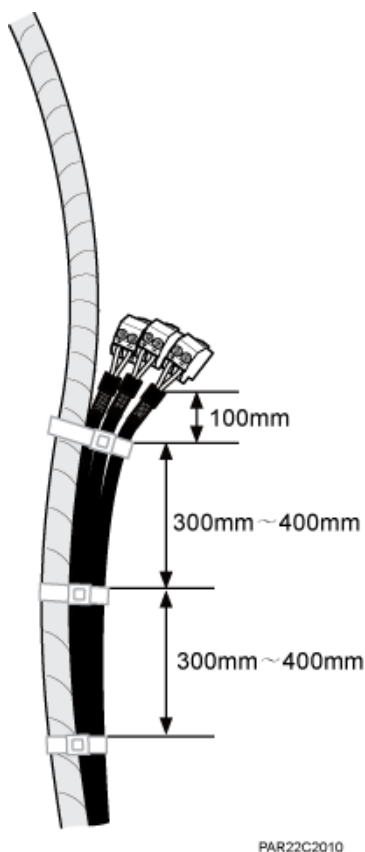


1. After climbing up to the tower, installation engineer A secures the fixed pulley to the tower platform support and leads the lifting sling through the fixed pulley.
2. Installation engineer B secures three cable ties to the power cable connector, and then secures the power cable to the lifting sling, as shown in [Figure 7-10](#).

 NOTE

The connector on the power cable in the figure is only an example. The actual connector may vary according to the situation.

Figure 7-10 Binding cable ties

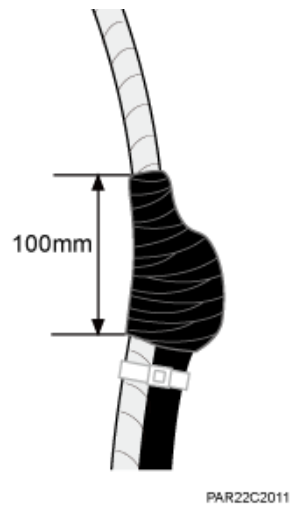


3. Installation engineer B wraps the power cable connector with a layer of PVC insulation tape, as shown in [Figure 7-11](#).

 NOTE

Wrap the PVC insulation tape from 30 mm (1.18 in.) away from one end of the connector until it reaches the other end of the connector. The total length of the wrapped connector is 100 mm (3.94 in.).

Figure 7-11 Wrapping the PVC insulation tape



4. Installation engineer C pulls the lifting sling downwards, and installation engineer B pulls the other end of the lifting sling outwards to protect the power cables from colliding with the tower.

Step 2 Secure the power cables to the tower vertically using cable clips.

Step 3 Remove the cable ties, PVC insulation tape, and lifting sling.

 NOTE

The procedure for hoisting the power cables onto the tower is for your reference only.

----End

8 Installing the RRU

About This Chapter

This chapter describes the procedure for installing the RRU. The procedure for installing the RRU varies depending on installation options.

[8.1 Mounting Kits for an RRU](#)

This section describes the bracket assembly and the attachment plate for an RRU.

[8.2 Installing the RRU on a Pole](#)

One or more RRUs can be installed on a pole.

[8.3 Installing an RRU on U-steel](#)

This section describes the procedure and precautions for installing an RRU on U-steel. An RRU can be installed on U-steel secured on the ground or a tower. Each piece of U-steel allows only one RRU to be installed in standard or reverse mode.

[8.4 Installing an RRU on Angle Steel](#)

This section describes the procedure and precautions for installing an RRU on angle steel. An RRU can be installed on angle steel secured on the ground or a tower. Each piece of angle steel allows only one RRU to be installed in standard or reverse mode.

[8.5 Installing an RRU on a Wall](#)

This section describes the procedure and precautions for installing an RRU on a wall.

[8.6 Installing an RRU on an IFS06](#)

This section describes the procedure and precautions for installing an RRU on an IFS06.

8.1 Mounting Kits for an RRU

This section describes the bracket assembly and the attachment plate for an RRU.

Figure 8-1 shows the front and side of an RRU.

Figure 8-1 Front and side view of an RRU

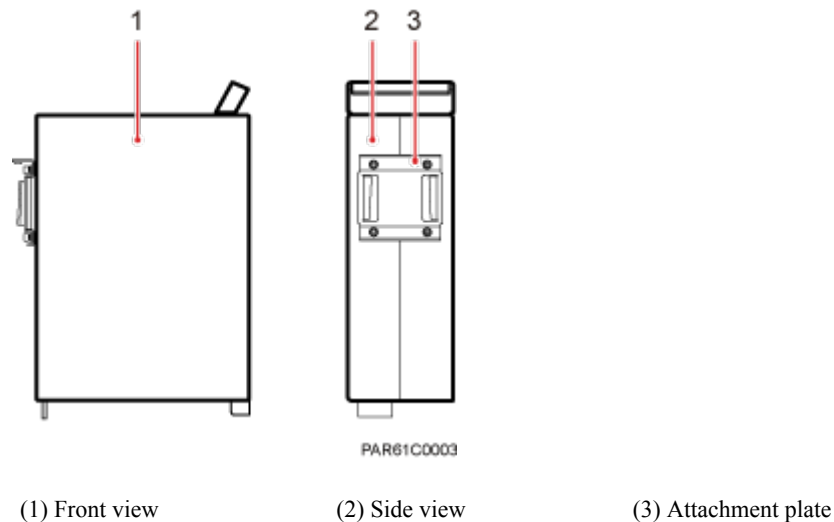
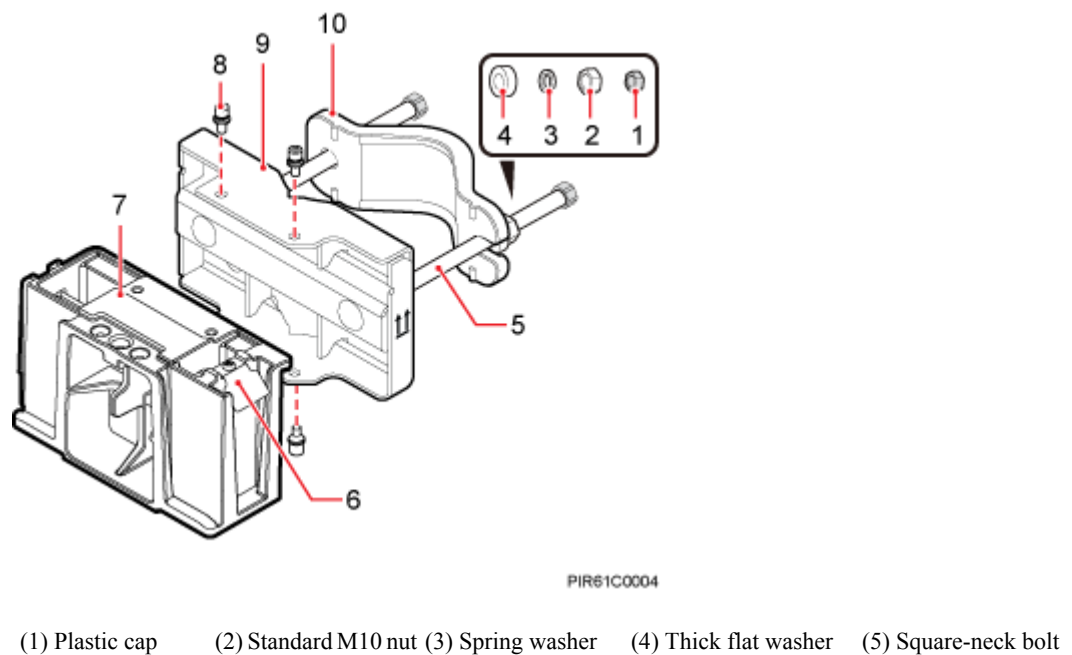


Figure 8-2 shows the bracket assembly for an RRU.

Figure 8-2 18 L blade RRU mounting kit



- | | | | | |
|-------------------------------------|------------------|-------------------------|-------------------------------|------------------------|
| (6) Hoist clamp on the main bracket | (7) Main bracket | (8) Inner hexagon screw | (9) Pole installation bracket | (10) Auxiliary bracket |
|-------------------------------------|------------------|-------------------------|-------------------------------|------------------------|

8.2 Installing the RRU on a Pole

One or more RRUs can be installed on a pole.

8.2.1 Installing a Single RRU

This section describes the procedure and precautions for installing a single RRU on a pole.

Prerequisites

Before you install an RRU on a pole secured on a tower, the RRU and its mounting brackets are hoisted onto the tower. For details, see [7.1 Hoisting an RRU onto a Tower](#).

The hoist clamp on the main bracket is secured properly.



NOTICE

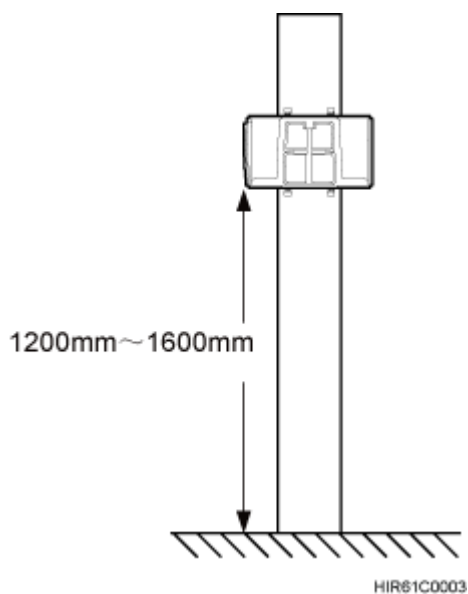
- Do not stand an RRU upright because the RF ports cannot support the weight of the RRU.
 - Place a foam pad or cardboard under an RRU to protect the RRU housing from damage during the installation.
-

Procedure

Step 1 Determine a position for installing the mounting brackets.

- If the RRU is installed on a tower, determine a position for installing the mounting brackets according to the instructions in [3.5.1 Clearance for a Single RRU](#).
- If the RRU is installed on the ground, determine a position for installing the mounting brackets according to [Figure 8-3](#).

Figure 8-3 Distance between the mounting brackets and the ground

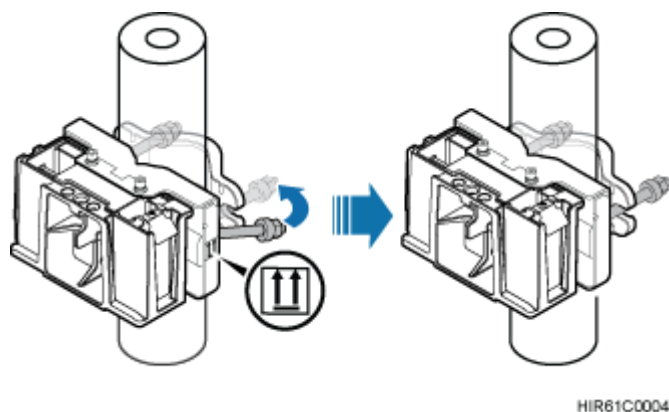


NOTE

As shown in the figure above, it is recommended that the mounting kits be installed at a position 1200 mm (47.24 in.) to 1600 mm (59.06 in.) high above the ground. If the space is insufficient, only the [3.5 Installation Clearance Requirements of an RRU](#) needs to be provided.

Step 2 Install the RRU mounting brackets, as shown in [Figure 8-4](#).

Figure 8-4 Installing the RRU mounting brackets



NOTE

Ensure that the arrows on the mounting brackets are pointing up.

1. Adjust the position of the nut and remove the square-neck bolt at the open end from the slot on the auxiliary bracket.
2. Slide the mounting brackets onto the pole horizontally and insert the square-neck bolt into the slot.

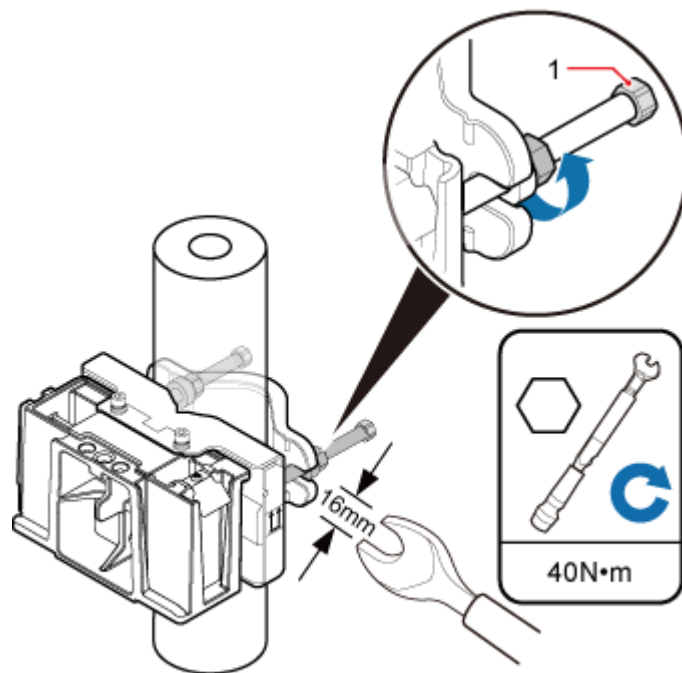
- Step 3** Use a 16 mm (0.63 in.) M10 torque wrench to tighten the nuts to 40 N·m (354.03 lbf·in.) so that the mounting brackets are secured onto the pole, as shown in [Figure 8-5](#).



NOTICE

Tighten the nuts on the two square-neck bolts simultaneously. After the main and auxiliary brackets are secured properly, measure the spacing between the brackets on both sides and ensure that the spacing is the same on the two sides.

Figure 8-5 Securing the RRU mounting brackets

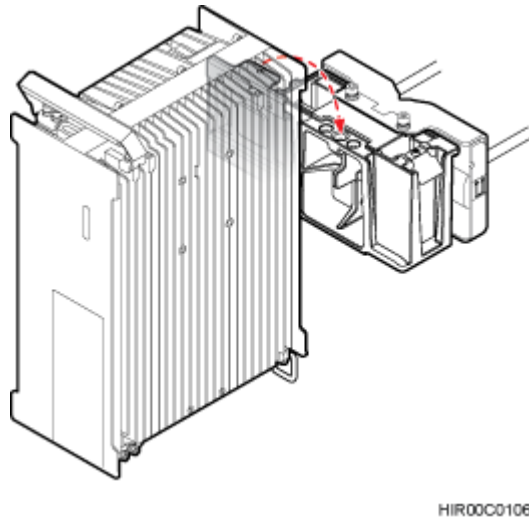


HIR61C0005

(1) Plastic cap

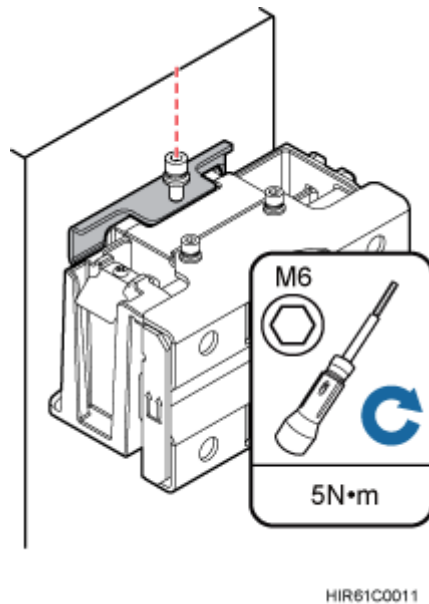
- Step 4** Install the RRU onto the main bracket, as shown in [Figure 8-6](#).

Figure 8-6 Installing the RRU onto the main bracket



- Step 5** Use an inner hexagon torque screwdriver to tighten the captive screw into the holes on the top of the attachment plate and main bracket to 5 N·m (44.25 lbf·in.) so that the attachment plate and main bracket are firmly secured, as shown in [Figure 8-7](#).

Figure 8-7 Securing the captive screw into the connection hole



----End

8.2.2 Installing Two RRUs

This section describes the procedure and precautions for installing two RRUs on a pole.

Prerequisites

The hoist clamp on the main bracket is secured properly.



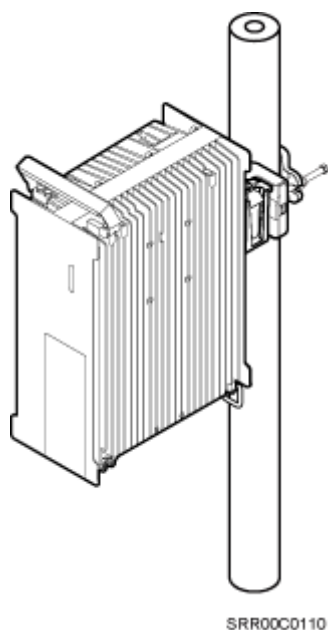
NOTICE

- Do not stand an RRU upright because the RF ports cannot support the weight of the RRU.
 - Place a foam pad or cardboard under an RRU to protect the RRU housing from damage during the installation.
-

Procedure

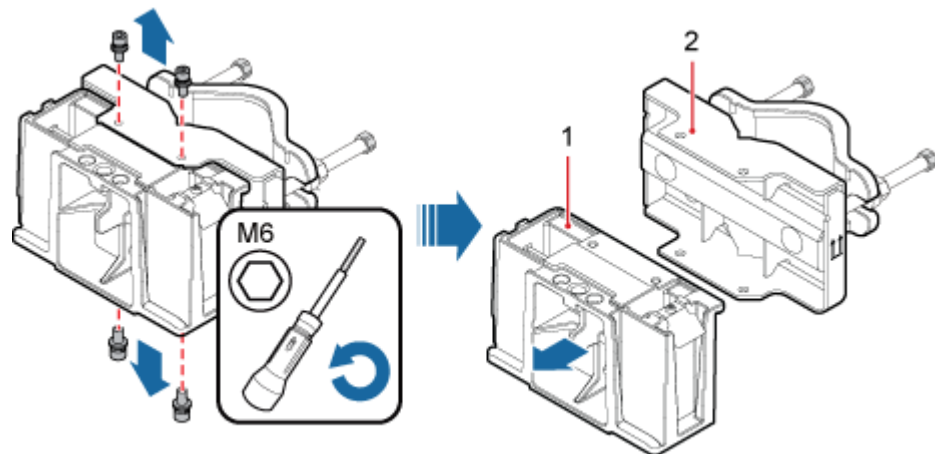
- Step 1** Install the first RRU onto the main bracket, as shown in [Figure 8-8](#). For details, see [8.2.1 Installing a Single RRU](#).

Figure 8-8 Installing the first RRU onto the main bracket



- Step 2** Use an M6 inner hexagon screwdriver to loosen the four hex socket screws from the main bracket and pole installation brackets on the second set of mounting brackets, and remove the main bracket, as shown in [Figure 8-9](#).

Figure 8-9 Removing the RRU main bracket



HIR61C003B

(1) Main bracket

(2) Pole installation bracket

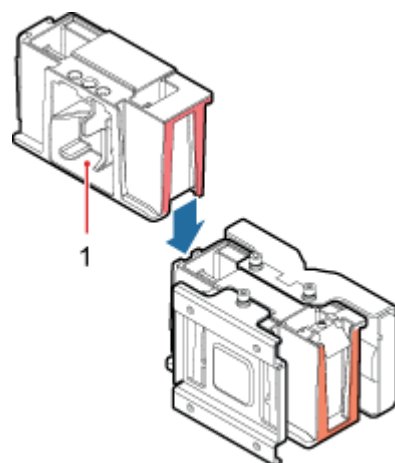
Step 3 Install the removed main bracket on one side of the first main bracket, as shown in [Figure 8-10](#).



NOTICE

The second main bracket must be installed, with the open ends of U-shaped slots on both sides facing downwards.

Figure 8-10 Installing the second main bracket



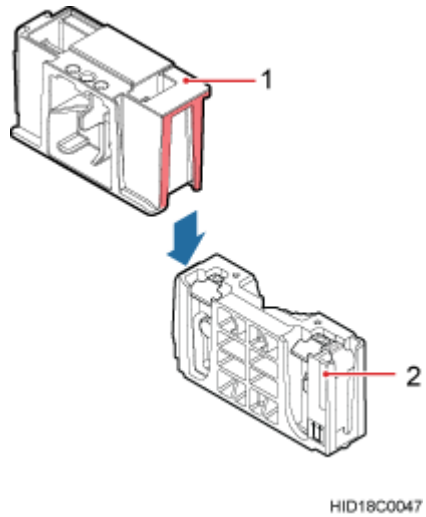
HIR61C000B

(1) Removed main bracket

 NOTE

The main mounting bracket for installing a blade RRU can connect to the main mounting bracket for installing a common RRU in the scenarios of adding RRUs, as shown in [Figure 8-11](#).

Figure 8-11 Connect to the main mounting bracket for installing a common RRU

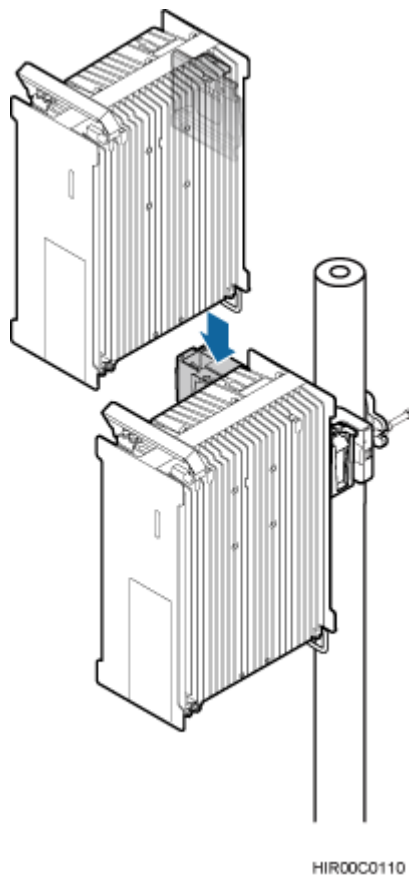


(1) Main mounting bracket for a blade RRU

(2) Main mounting bracket for a common RRU

Step 4 Install the second RRU onto the main bracket, as shown in [Figure 8-12](#).

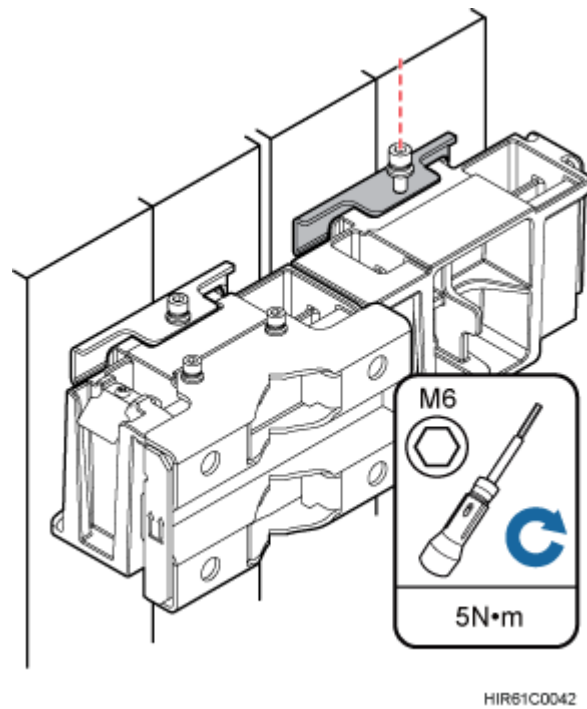
Figure 8-12 Installing the second RRU onto the main bracket



NOTICE

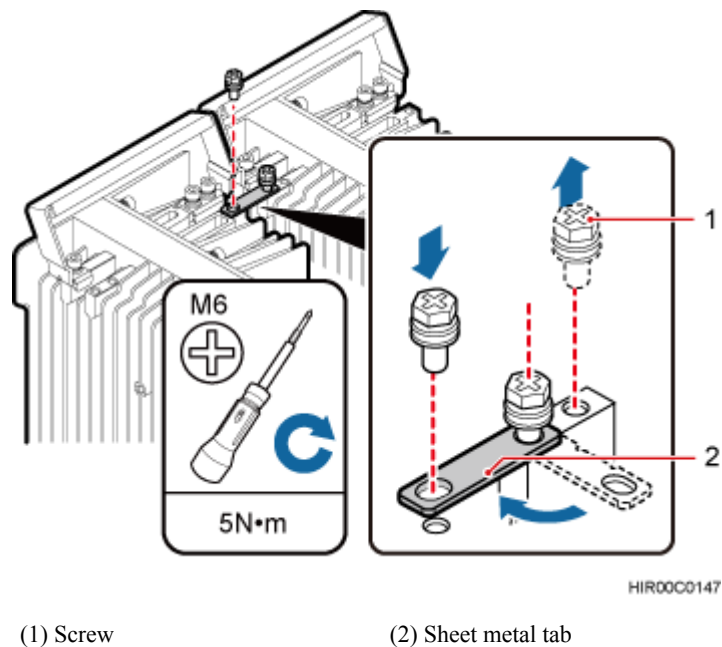
After installing each RRU on its main bracket, use an inner hexagon torque screwdriver to tighten the captive screw into the holes of the attachment plate and main bracket to 5 N·m (44.25 lbf·in.) so that the attachment plate and main bracket are firmly secured, as shown in [Figure 8-13](#)

Figure 8-13 Securing the captive screw into the connection hole



Step 5 Install the sheet metal tab for fixing the neighboring RRUs, as shown in [Figure 8-14](#).

Figure 8-14 Installing the sheet metal tab



1. Use an M6 Phillips screwdriver to loosen the screw on the sheet metal tab farther from the handle of the second RRU and remove the screw.

2. Use an M6 Phillips screwdriver to loosen the screw on the sheet metal tab closer to the handle of the second RRU. Then, rotate the sheet metal tab to align the vacant hole in the sheet metal tab with a hole on the top of the first RRU.
3. Insert the removed screw into the hole on the top of the first RRU and use an M6 torque screwdriver to tighten the screw to 5 N·m (44.25 lbf·in.).

----End

8.2.3 Installing Three or More RRUs

This section describes the procedure and precautions for installing three or more RRUs on a pole.

Prerequisites

The hoist clamp on the main bracket is secured properly.



NOTICE

- Do not stand an RRU upright because the RF ports cannot support the weight of the RRU.
 - Place a foam pad or cardboard under an RRU to protect the RRU housing from damage during the installation.
-

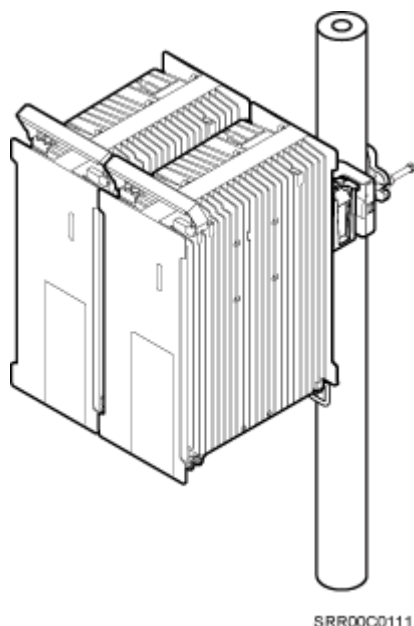
Context

A pole supports three, four, or six RRUs. The procedures for installing them are the same. The following provides an example for the procedure of installing four RRUs on a pole.

Procedure

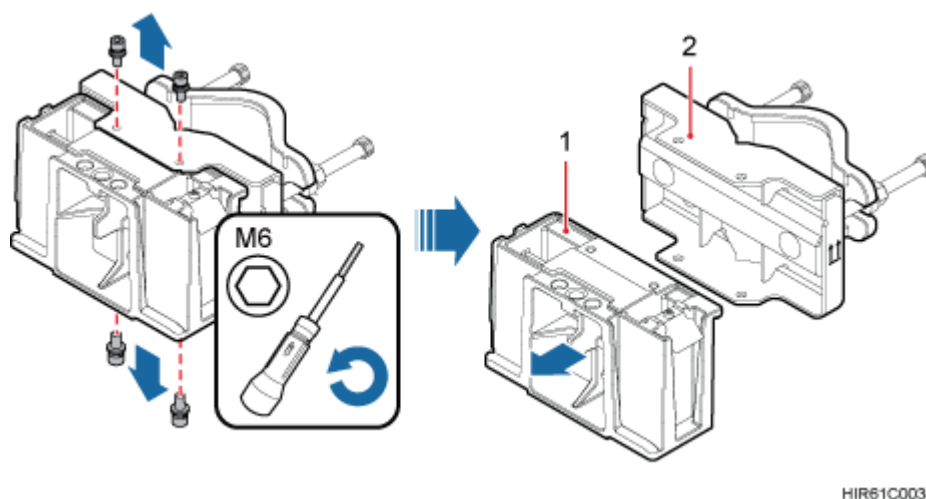
- Step 1** Install two RRUs, as shown in [Figure 8-15](#). For detailed installation process, see [8.2.2 Installing Two RRUs](#).

Figure 8-15 Two RRUs installed on a pole



- Step 2** Use an M6 inner hexagon screwdriver to loosen the four hex socket screws from the main bracket and pole installation brackets on the second set of mounting brackets, and remove the main bracket, as shown in [Figure 8-16](#).

Figure 8-16 Removing the RRU main bracket



(1) Main bracket

(2) Pole installation bracket

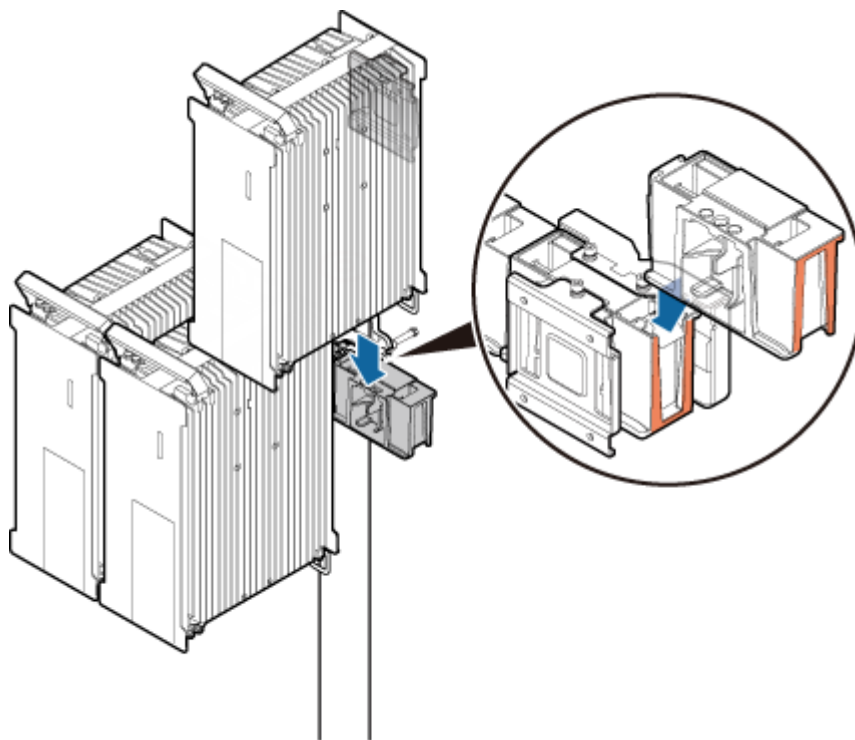
- Step 3** Install the third main bracket and install the third RRU onto the third main bracket. Then, use an inner hexagon torque screwdriver to tighten the captive screw into the holes on the top of the attachment plate and main bracket for the RRU to 5 N·m (44.25 lbf·in.), as shown in [Figure 8-17](#).



NOTICE

The third main bracket must be installed, with the open ends of U-shaped slots on both sides facing downwards.

Figure 8-17 Installing the third RRU onto the third main bracket

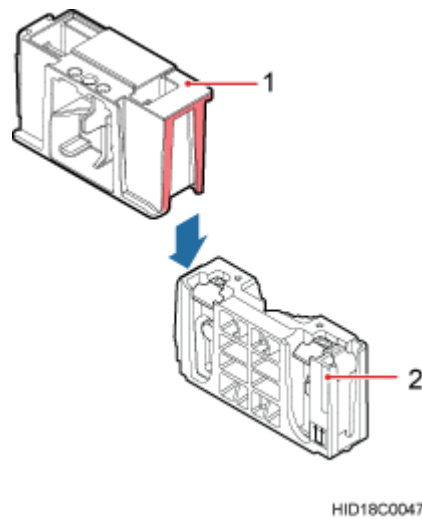


HIR00C0115

NOTE

The main mounting bracket for installing a blade RRU can connect to the main mounting bracket for installing a common RRU in the scenarios of adding RRUs, as shown in [Figure 8-18](#).

Figure 8-18 Connect to the main mounting bracket for installing a common RRU

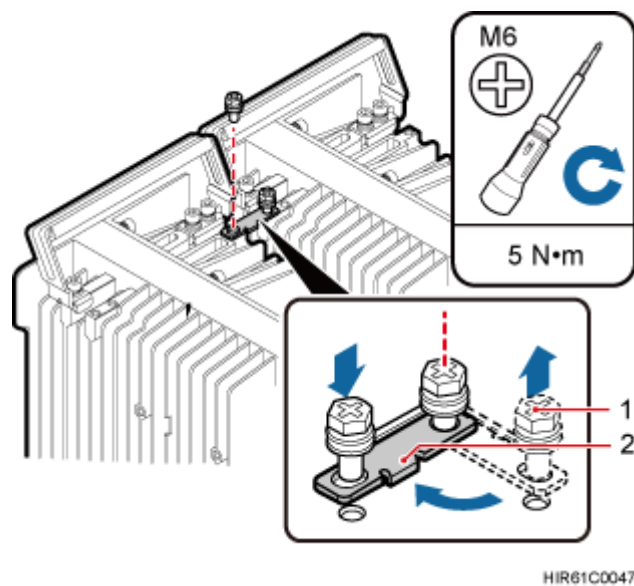


(1) Main mounting bracket for a blade RRU

(2) Main mounting bracket for a common RRU

Step 4 Install the sheet metal tab for fixing the neighboring RRUs, as shown in [Figure 8-19](#).

Figure 8-19 Installing the sheet metal tab



(1) Screw

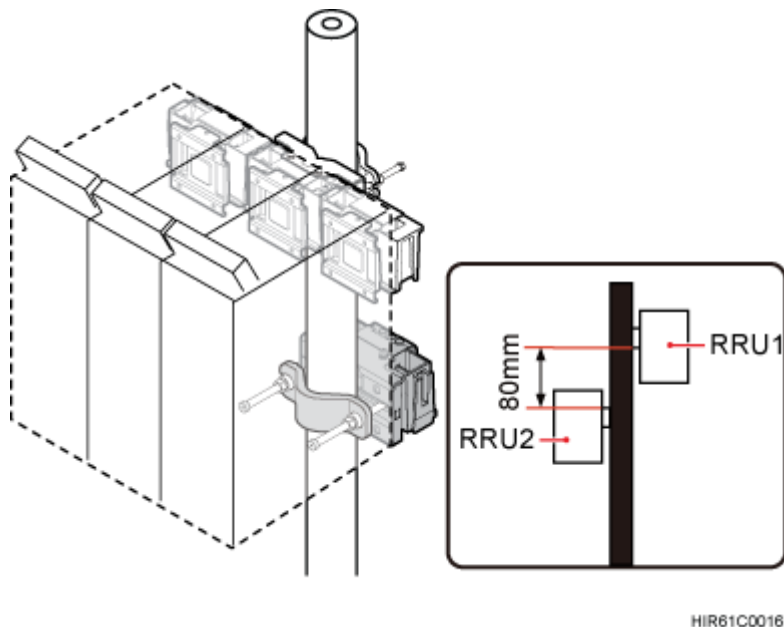
(2) Sheet metal tab

1. Use an M6 Phillips screwdriver to loosen the screw on the sheet metal tab farther from the handle of the first RRU and remove the screw.
2. Use an M6 Phillips screwdriver to loosen the screw on the sheet metal tab closer to the handle of the first RRU. Then, rotate the sheet metal tab to align the vacant hole in the sheet metal tab with a hole on the top of the third RRU.

3. Insert the removed screw into the hole on the top of the third RRU and use an M6 torque screwdriver to tighten the screw to 5 N·m (44.25 lbf·in.).

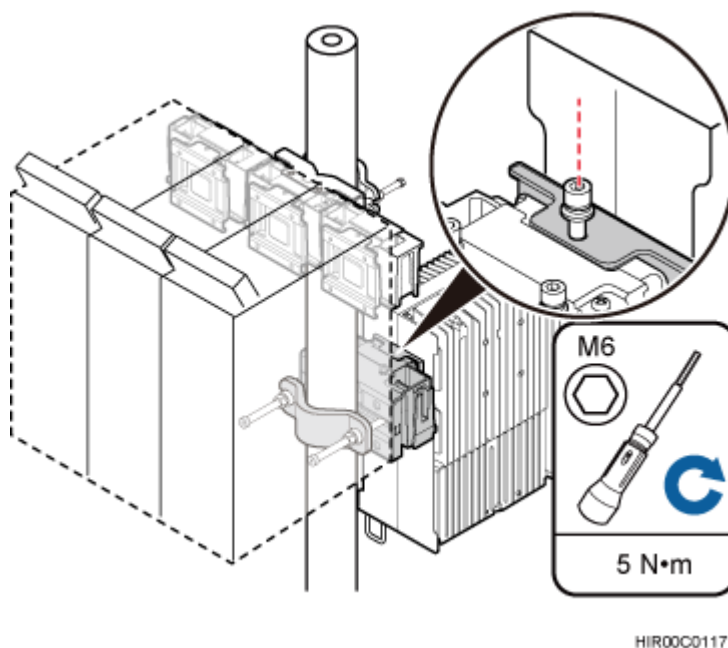
Step 5 Install the second set of RRU mounting brackets at least 80 mm (3.15 in.) above or below the first set of RRU mounting brackets, as shown in [Figure 8-20](#).

Figure 8-20 Installing the second set of RRU mounting brackets



Step 6 Install the fourth RRU onto the fourth main bracket, use an inner hexagon torque screwdriver to tighten the captive screw into the holes on the top of the attachment plate and main bracket to 5 N·m (44.25 lbf·in.) so that the attachment plate and main bracket are firmly secured, as shown in [Figure 8-21](#).

Figure 8-21 Installing the fourth RRU on the fourth main bracket



----End

8.3 Installing an RRU on U-steel

This section describes the procedure and precautions for installing an RRU on U-steel. An RRU can be installed on U-steel secured on the ground or a tower. Each piece of U-steel allows only one RRU to be installed in standard or reverse mode.

Prerequisites

Before you install an RRU on U-steel secured on a tower, the RRU and its mounting brackets are hoisted onto the tower. For details, see [7.1 Hoisting an RRU onto a Tower](#).

The hoist clamp on the main bracket is secured properly.



NOTICE

- Do not stand an RRU upright because the RF ports cannot support the weight of the RRU.
- Place a foam pad or cardboard under an RRU to protect the RRU housing from damage during the installation.

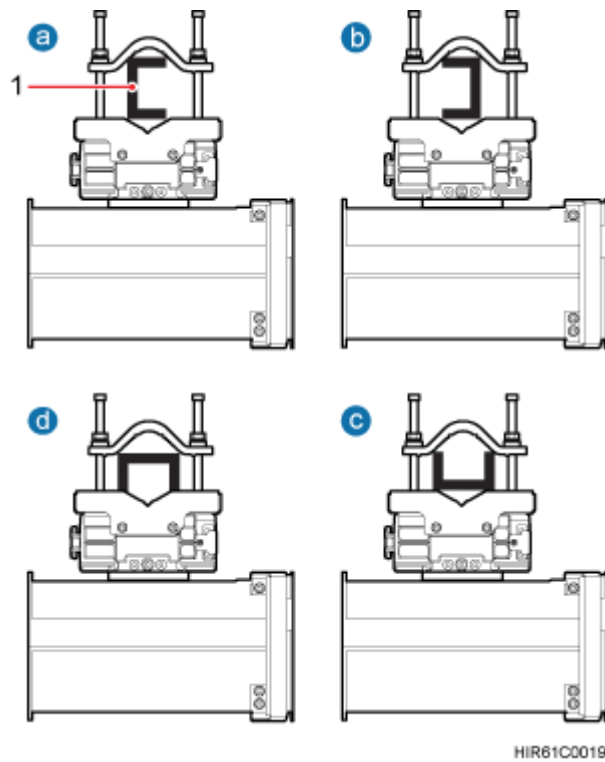
Context

[Figure 8-22](#) shows the top view of an RRU installed on U-steel.

NOTICE

When the width of the narrower edges of the U-steel is less than 40 mm (1.57 in.), only the a and b modes are supported.

Figure 8-22 Top view of an RRU



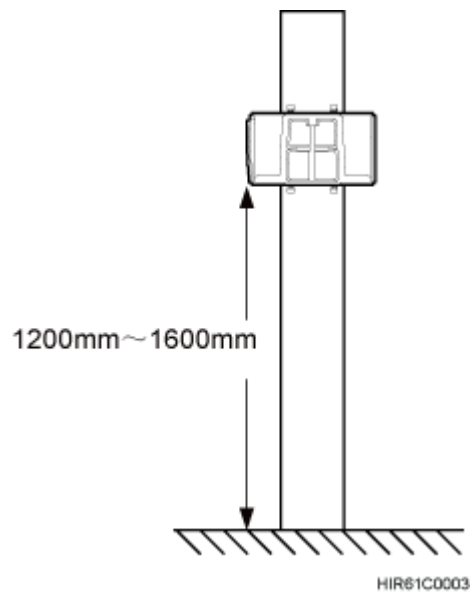
(1) U-steel

Procedure

Step 1 Determine a position for installing the mounting brackets.

- If the RRU is installed on a tower, determine a position for installing the mounting brackets according to the instructions in [3.5.1 Clearance for a Single RRU](#).
- If the RRU is installed on the ground, determine a position for installing the mounting brackets according to the instructions in [Figure 8-23](#).

Figure 8-23 Distance between the mounting brackets and the ground

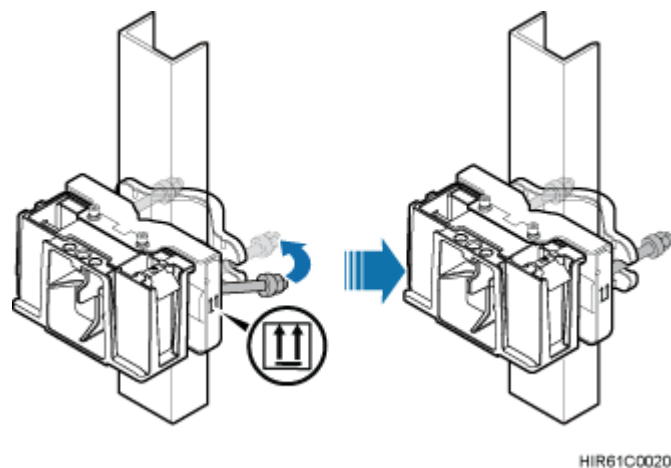


 NOTE

As shown in the figure above, it is recommended that the mounting kits be installed at a position 1200 mm (47.24 in.) to 1600 mm (59.06 in.) high above the ground. If the space is insufficient, only the [3.5 Installation Clearance Requirements of an RRU](#) needs to be provided.

Step 2 Install the RRU mounting brackets, as shown in [Figure 8-24](#).

Figure 8-24 Installing the RRU mounting brackets



 NOTE

Ensure that the arrows on the mounting brackets are pointing up.

1. Adjust the position of the nut and remove the square-neck bolt at the open end from the slot on the auxiliary bracket.

2. Slide the mounting brackets onto the U-steel horizontally and insert the square-neck bolt into the slot.

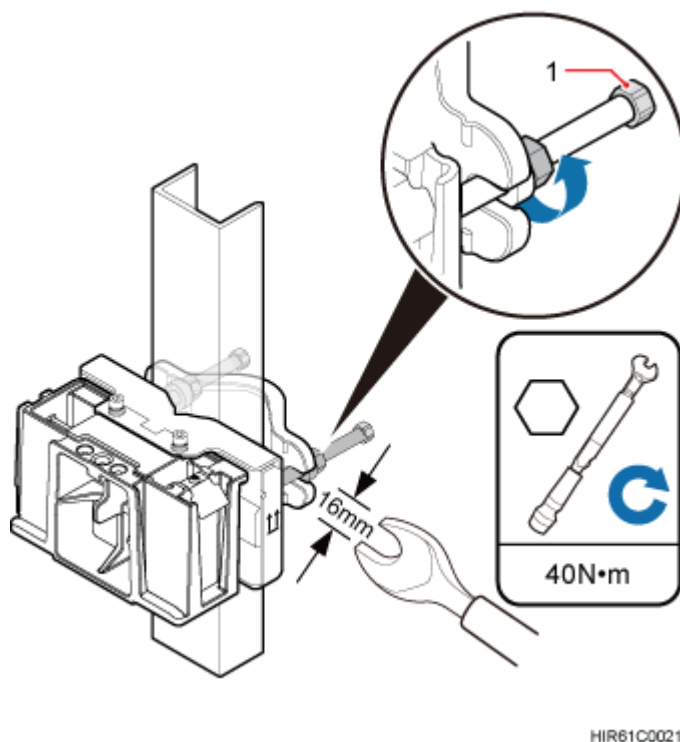
Step 3 Use a 16 mm (0.67 in.) M10 torque wrench to tighten the nuts to 40 N·m (354.03 lbf·in.) so that the mounting brackets are secured onto the U-steel, as shown in [Figure 8-25](#).



NOTICE

Tighten the nuts on the two square-neck bolts simultaneously. After the main and auxiliary brackets are secured properly, measure the spacing between the brackets on both sides and ensure that the spacing is the same on the two sides.

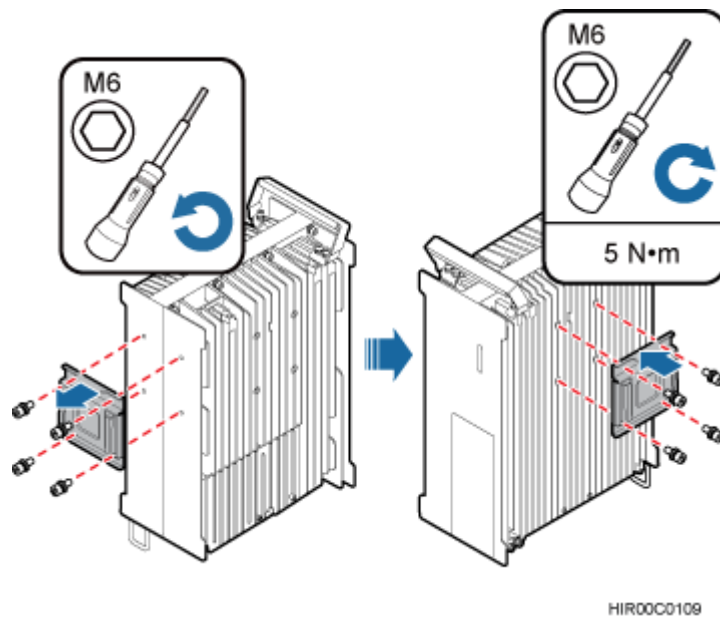
Figure 8-25 Securing the RRU mounting brackets



(1) Plastic cap

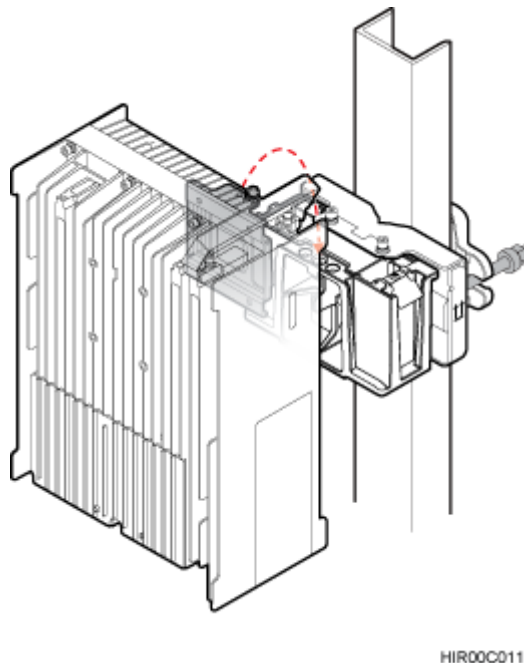
Step 4 Use an inner hexagon torque screwdriver to remove the attachment plate from one side of the RRU, reinstall the attachment plate onto the rear of the RRU, and tighten the four stainless screws to 5 N·m (44.25 lbf·in.), as shown in [Figure 8-26](#).

Figure 8-26 Installing the attachment plate onto the rear of the RRU



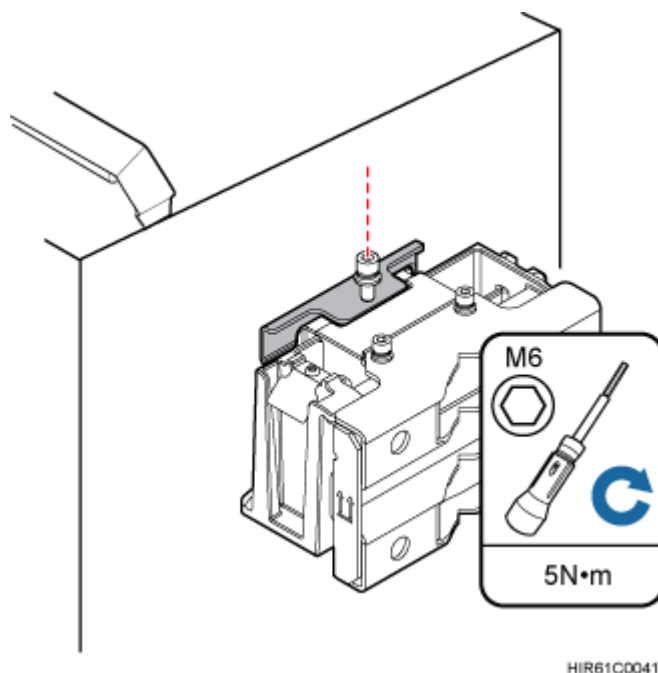
Step 5 Install the RRU onto the main bracket, as shown in [Figure 8-27](#).

Figure 8-27 Installing the RRU onto the main bracket



Step 6 Use an inner hexagon torque screwdriver to tighten the captive screw into the holes on the top of the attachment plate and main bracket to 5 N·m (44.25 lbf·in.) so that the attachment plate and main bracket are firmly secured, as shown in [Figure 8-28](#).

Figure 8-28 Securing the captive screw into the connection hole



---End

8.4 Installing an RRU on Angle Steel

This section describes the procedure and precautions for installing an RRU on angle steel. An RRU can be installed on angle steel secured on the ground or a tower. Each piece of angle steel allows only one RRU to be installed in standard or reverse mode.

Prerequisites

Before you install an RRU on U-steel secured on a tower, the RRU and its mounting brackets are hoisted onto the tower. For details, see [7.1 Hoisting an RRU onto a Tower](#).

The hoist clamp on the main bracket is secured properly.



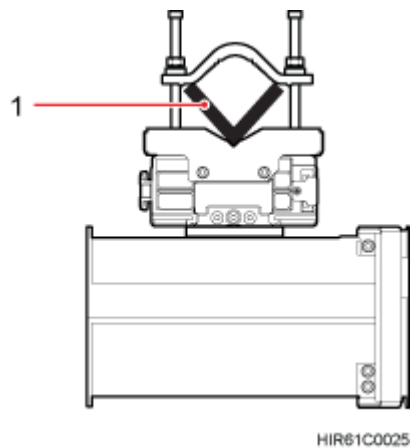
NOTICE

- Do not stand an RRU upright because the RF ports cannot support the weight of the RRU.
- Place a foam pad or cardboard under an RRU to protect the RRU housing from damage during the installation.

Context

[Figure 8-29](#) shows the top view of an RRU installed on angle steel.

Figure 8-29 Top view of an RRU



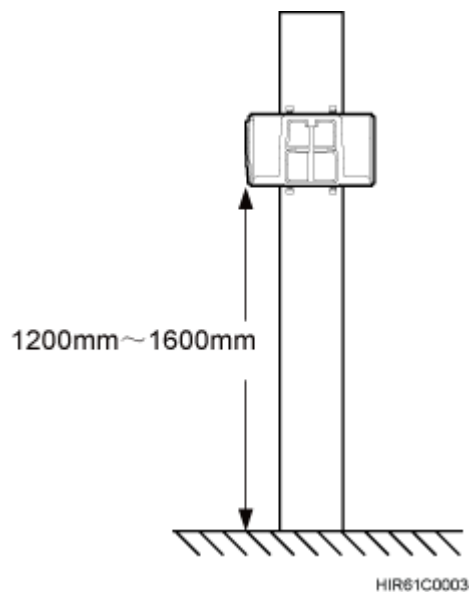
(1) Angle steel

Procedure

Step 1 Determine a position for installing the mounting brackets.

- If the RRU is installed on angle steel secured on a tower, determine a position for installing the mounting brackets according to the instructions in [3.5.1 Clearance for a Single RRU](#).
- If the RRU is installed on angle steel secured on the ground, determine a position for installing the mounting brackets according to [Figure 8-30](#).

Figure 8-30 Distance between the mounting brackets and the ground

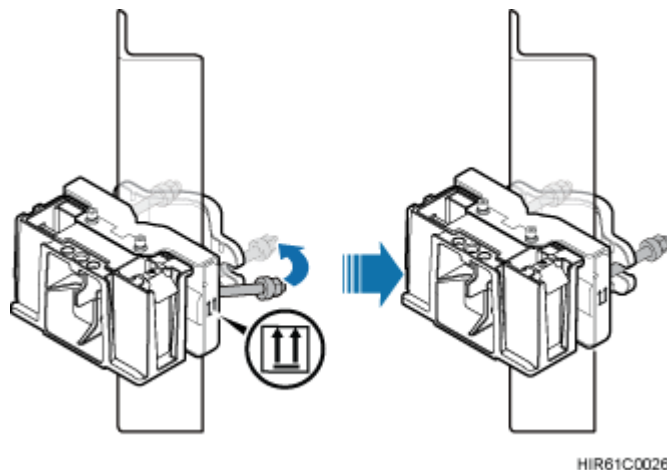


 NOTE

As shown in the figure above, it is recommended that the mounting kits be installed at a position 1200 mm (47.24 in.) to 1600 mm (59.06 in.) high above the ground. If the space is insufficient, only the [3.5 Installation Clearance Requirements of an RRU](#) needs to be provided.

Step 2 Install the RRU mounting brackets, as shown in [Figure 8-31](#).

Figure 8-31 Installing the RRU mounting brackets



 NOTE

Ensure that the arrows on the mounting brackets are pointing up.

1. Adjust the position of the nut and remove the square-neck bolt at the open end from the slot on the auxiliary bracket.
2. Slide the mounting brackets onto the angle steel horizontally and insert the square-neck bolt into the slot.

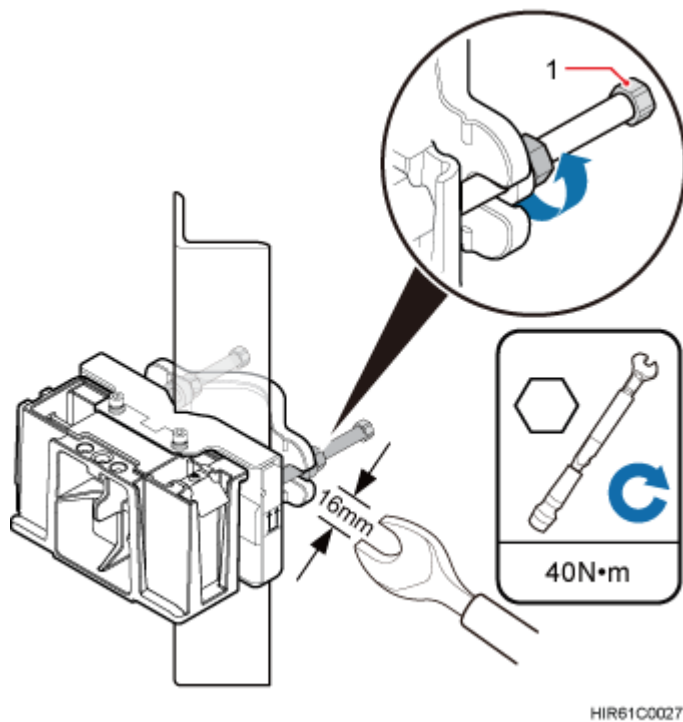
Step 3 Use a 16 mm (0.67 in.) M10 torque wrench to tighten the nuts to 40 N·m (354.03 lbf·in.) so that the mounting brackets are secured onto the angle steel, as shown in [Figure 8-32](#).



NOTICE

Tighten the nuts on the two square-neck bolts synchronously. After the main and auxiliary brackets are secured properly, measure the spacing between the brackets on both sides and ensure that the spacing is the same on the two sides.

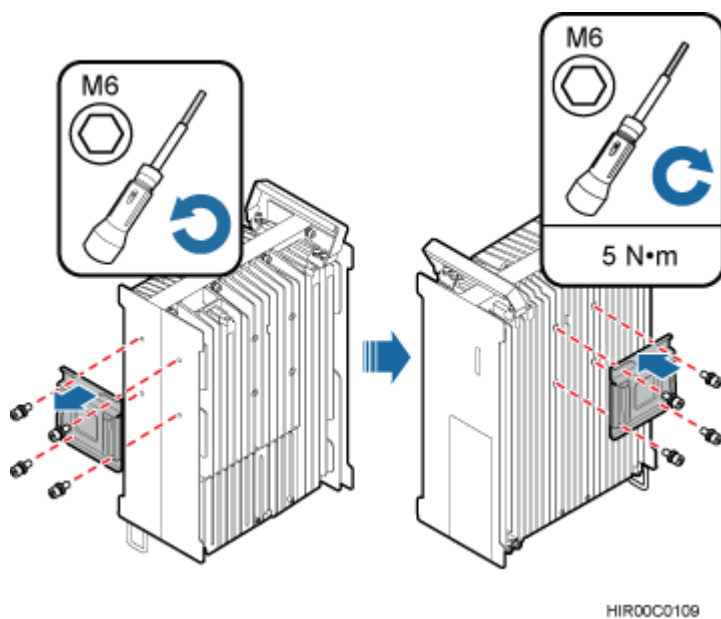
Figure 8-32 Securing the RRU mounting brackets



(1) Plastic cap

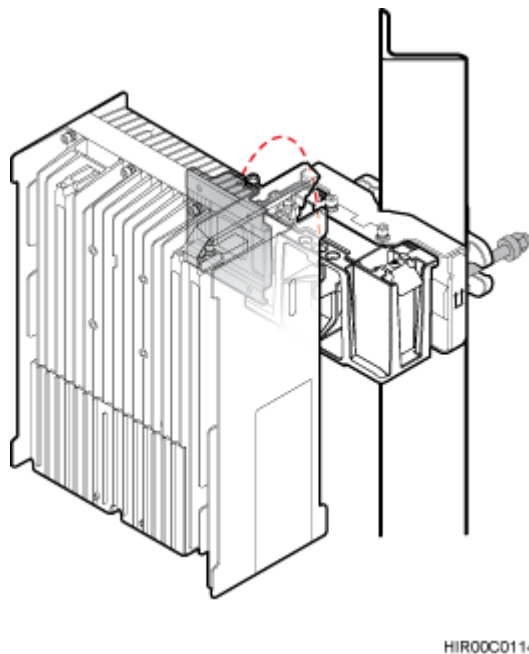
- Step 4** Use an inner hexagon torque screwdriver to remove the attachment plate from one side of the RRU, reinstall the attachment plate onto the rear of the RRU, and tighten the four stainless screws to 5 N·m (44.25 lbf·in.), as shown in [Figure 8-33](#).

Figure 8-33 Installing the attachment plate onto the rear of the RRU



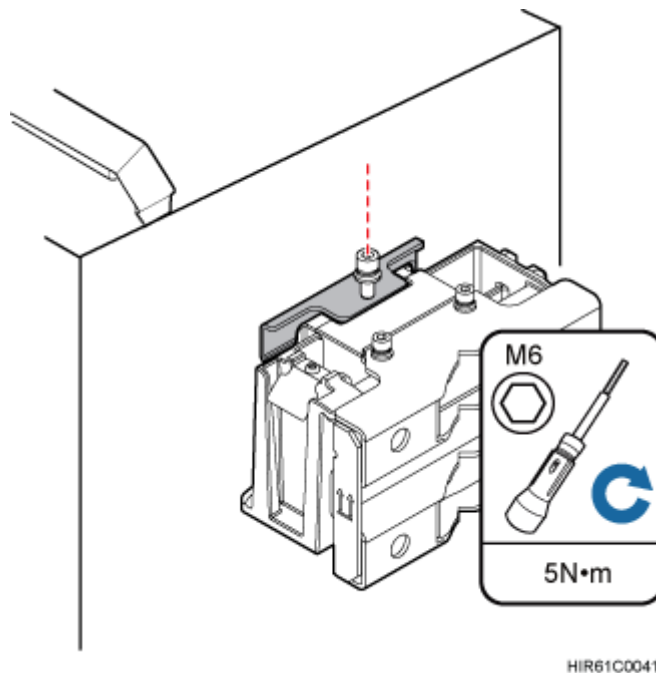
Step 5 Install the RRU onto the main bracket, as shown in [Figure 8-34](#).

Figure 8-34 Installing the RRU onto the main bracket



Step 6 Use an inner hexagon torque screwdriver to tighten the captive screw into the holes on the top of the attachment plate and main bracket to 5 N·m (44.25 lbf·in.) so that the attachment plate and main bracket are firmly secured, as shown in [Figure 8-35](#).

Figure 8-35 Securing the captive screw into the connection hole



----End

8.5 Installing an RRU on a Wall

This section describes the procedure and precautions for installing an RRU on a wall.

Prerequisites

The hoist clamp on the main bracket is secured properly.



NOTICE

- Do not stand an RRU upright because the RF ports cannot support the weight of the RRU.
 - Place a foam pad or cardboard under an RRU to protect the RRU housing from damage during the installation.
-

Context

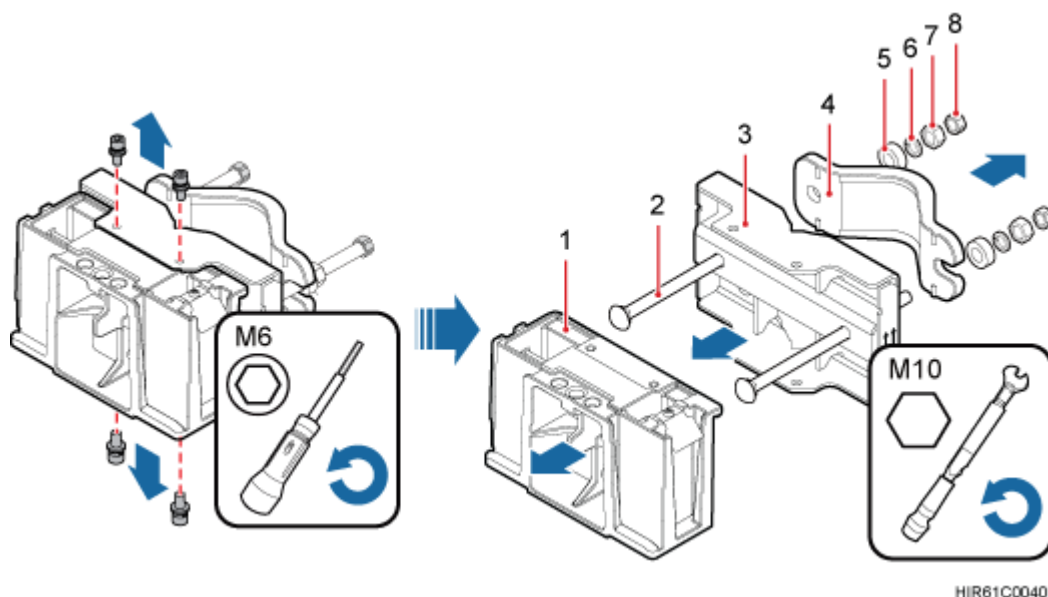
The wall on which RRUs are installed must meet the following requirements:

- For each RRU, the wall must be able to bear a weight four times heavier than the RRU's weight and the bolts' pulling force of 1.25 kN (281.25 lbf) vertical to the wall.
- Expansion bolts must be tightened to 30 N·m to ensure that the bolts work properly and the wall remains intact.

Procedure

Step 1 Disassemble the RRU mounting brackets, as shown in [Figure 8-36](#).

Figure 8-36 Disassembling the RRU mounting brackets

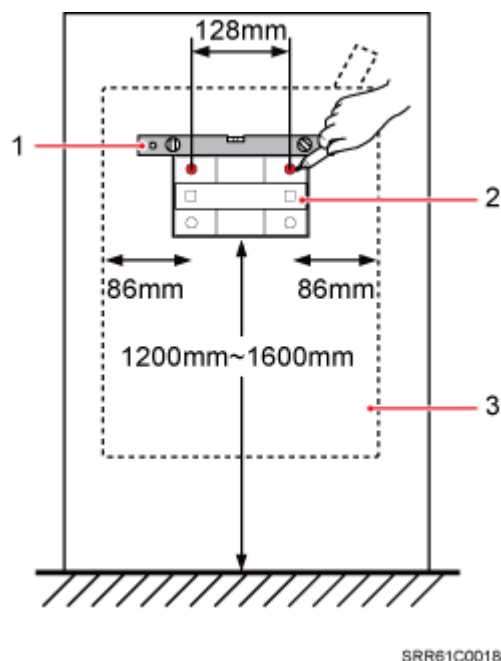


- | | | | |
|------------------|----------------------|-------------------------------|-----------------------|
| (1) Main bracket | (2) Square-neck bolt | (3) Pole installation bracket | (4) Auxiliary bracket |
| (5) Flat washer | (6) Spring washer | (7) Nut | (8) Plastic screw cap |

1. Use an M6 inner hexagon torque screwdriver to remove the four inner hexagon screws on the pole installation bracket, and remove the main bracket from the pole installation bracket.
2. Use an M10 torque wrench to loosen the nuts on the two square-neck bolts, and remove the plastic screw cap, nuts, spring washers, flat washers, square-neck bolts, and pole installation bracket from the auxiliary bracket.

Step 2 Place the pole installation bracket against the wall, use a level to verify that the pole installation bracket is placed horizontally, and then mark anchor points with a marker, as shown in [Figure 8-37](#).

Figure 8-37 Marking anchor points



(1) Level

(2) Pole installation bracket

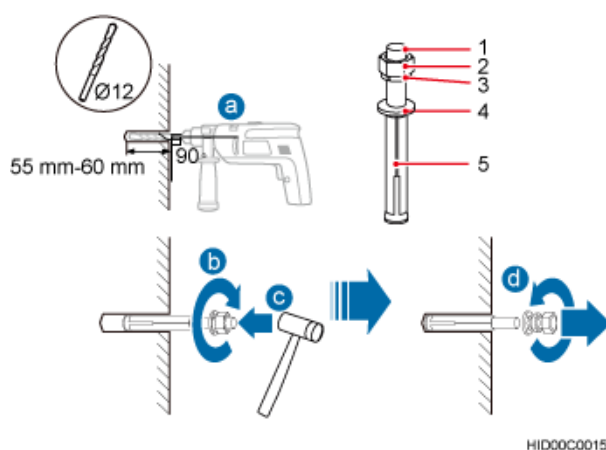
(3) RRU

NOTE

As shown in the figure above, it is recommended that the pole installation bracket be installed at a position 1200 mm (47.24 in.) to 1600 mm (59.06 in.) high above the ground. If the space is insufficient, only the [3.5 Installation Clearance Requirements of an RRU](#) needs to be provided.

Step 3 Drill holes at the anchor points, and then insert expansion anchor bolts, as shown in [Figure 8-38](#).

Figure 8-38 Drilling holes and inserting expansion anchor bolts



(1) M10×80 bolt

(2) Nut

(3) Spring washer

(4) Flat washer

(5) Expansion sleeve

1. Use a hammer drill with a $\Phi 12$ bit to drill holes vertically at the marked anchor points with the depth ranging from 55 mm (2.17 in.) to 60 mm (2.36 in.), use a vacuum cleaner to clear the dust out from inside and around the holes, and measure the distances between holes. If any of the hole is beyond the acceptable range, mark a new anchor point and drill a new hole.



NOTICE

Take proper safety measures to protect your eyes and respiratory tract against the dust before drilling holes.

2. Tighten the expansion anchor bolts slightly and place one vertically into each hole.
3. Use a rubber mallet to pound the expansion anchor bolt until it goes into the hole completely.
4. Tighten and then loosen the expansion bolt, and remove the M10 bolt, spring washer, and flat washer in sequence.

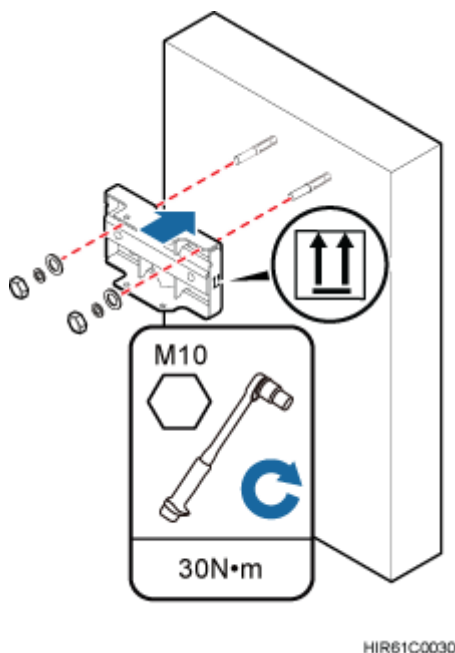


NOTICE

After dismantling an expansion anchor bolt, ensure that the top of the expansion sleeve is on the same level as the wall. Otherwise, the device cannot be installed on the wall evenly and securely.

- Step 4** Install the pole installation bracket on the expansion anchor bolts, place the flat washers, spring washers, and nuts through the expansion anchor bolts in sequence, and then use a 16 mm (0.63 in.) torque socket to tighten the nuts to 30 N·m (265.52 lbf·in.), as shown in [Figure 8-39](#).

Figure 8-39 Installing the pole installation bracket on the expansion anchor bolts

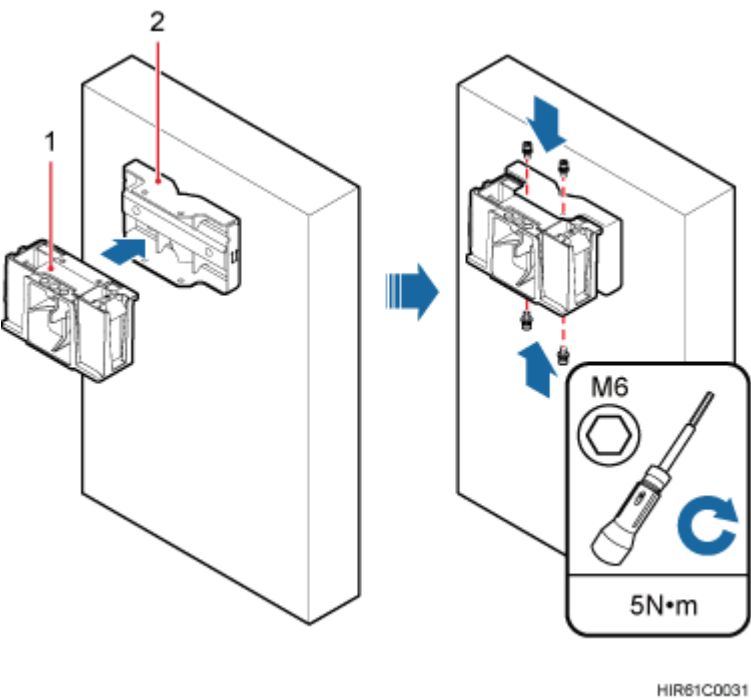


 NOTICE

Ensure that the arrows on the pole installation bracket are pointing up.

- Step 5** Install the main bracket onto the pole installation bracket using four M6x16 inner hexagon screws, and use an inner hexagon torque screwdriver to tighten the inner hexagon screws to 5 N·m (44.25 lbf·in.) so that the main bracket and pole installation bracket are firmly secured, as shown in [Figure 8-40](#).

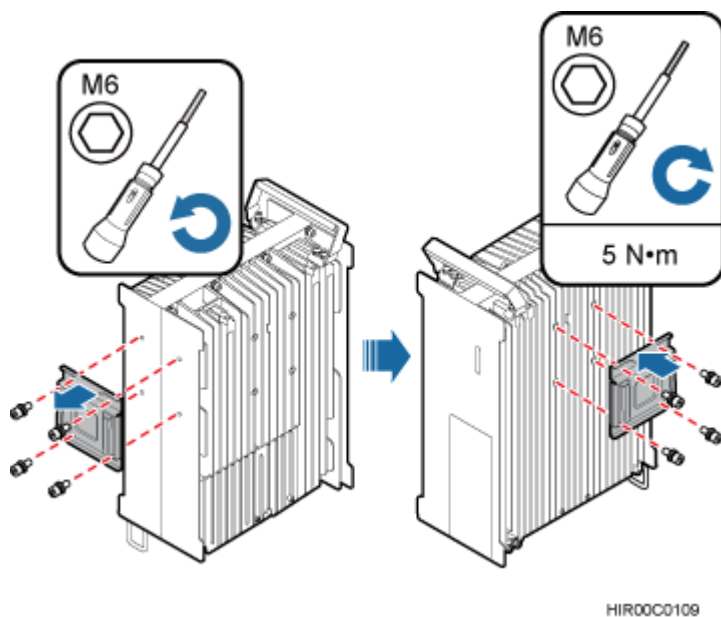
Figure 8-40 Installing the main bracket



(1) Main bracket	(2) Pole installation bracket
------------------	-------------------------------

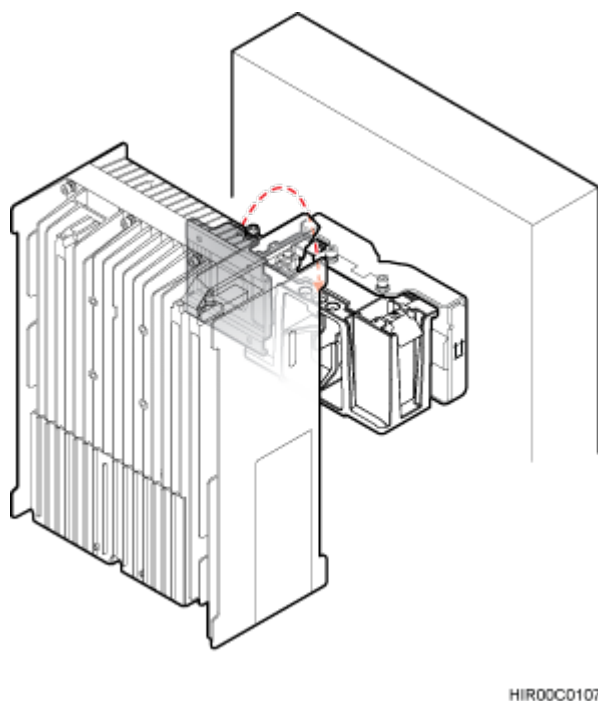
- Step 6** Use an inner hexagon torque screwdriver to remove the attachment plate from one side of the RRU, reinstall the attachment plate onto the rear of the RRU, and tighten the four stainless screws to 5 N·m (44.25 lbf·in.), as shown in [Figure 8-41](#).

Figure 8-41 Installing the attachment plate onto the rear of the RRU



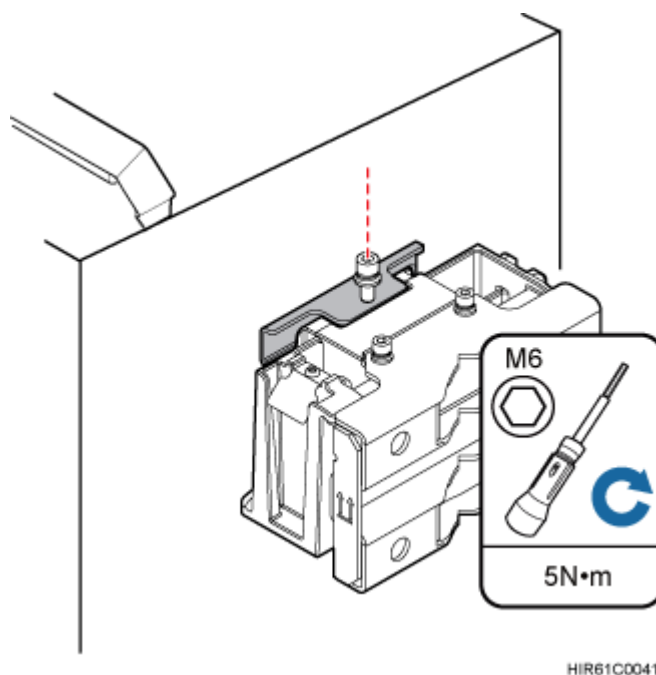
Step 7 Install the RRU onto the main bracket, as shown in [Figure 8-42](#).

Figure 8-42 Installing the RRU onto the main bracket



Step 8 Use an inner hexagon torque screwdriver to tighten the captive screw into the holes on the top of the attachment plate and main bracket to 5 N·m (44.25 lbf·in.) so that the attachment plate and main bracket are firmly secured, as shown in [Figure 8-43](#).

Figure 8-43 Securing the captive screw into the connection hole



----End

8.6 Installing an RRU on an IFS06

This section describes the procedure and precautions for installing an RRU on an IFS06.

Prerequisites

The hoist clamp on the main bracket is secured properly.



NOTICE

- Do not stand an RRU upright because the RF ports cannot support the weight of the RRU.
- Place a foam pad or cardboard under an RRU to protect the RRU housing from damage during the installation.

Context

- The upper and lower adjustable beams on an IFS06 can be moved up and down to fit for heights of RRUs.
- RRUs can be installed on an IFS06 when the ambient temperature is higher than or equal to the lowest operating temperature of the RRUs and at least 5°C (41°F) lower than the highest working temperature of the RRU. In this scenario, the IFS06 supports at least three RRUs. The IFS06 supports a maximum of six RRUs when the ambient temperature is higher

than or equal to the lowest operating temperature of the RRUs and at least 10°C (50°F) lower than the highest operating temperature of the RRU.

NOTE

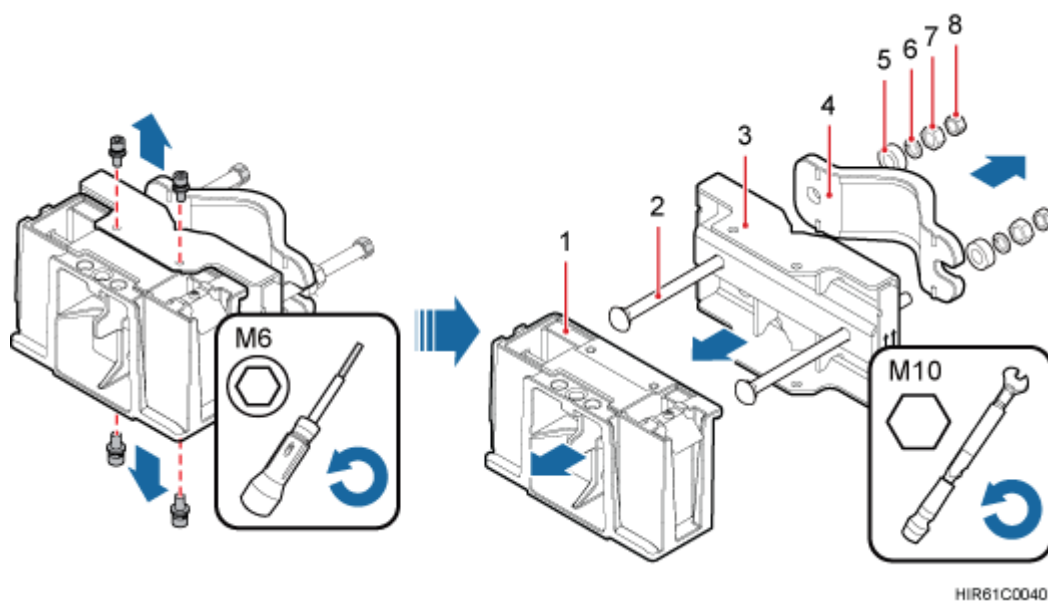
For details about the operating temperature of the RRUs, see section "Technical Specifications of RRUs" in *3900 Series Base Station Technical Description*.

- Install RRUs in the sequence from bottom to top and from left to right.
- This section describes how to install an RRU in height-unrestricted scenarios. The procedure for installing an RRU in height-restricted scenarios is the same as that in height-unrestricted scenarios.
- When installing the pole installation bracket, you need to use the M10x50 bolts delivered with the IFS06.
- Rubber washers are easily compressed or broken, whereas do not need to be replaced.

Procedure

Step 1 Disassemble the RRU mounting brackets, as shown in [Figure 8-44](#).

Figure 8-44 Disassembling the RRU mounting brackets



- | | | | |
|------------------|----------------------|-------------------------------|-----------------------|
| (1) Main bracket | (2) Square-neck bolt | (3) Pole installation bracket | (4) Auxiliary bracket |
| (5) Flat washer | (6) Spring washer | (7) Nut | (8) Plastic screw cap |

1. Use an M6 inner hexagon torque screwdriver to remove the four inner hexagon screws on the pole installation bracket, and remove the main bracket from the pole installation bracket.
2. Use an M10 torque wrench to loosen the nuts on the two square-neck bolts, and remove the plastic screw cap, nuts, spring washers, flat washers, square-neck bolts, and pole installation bracket from the auxiliary bracket.

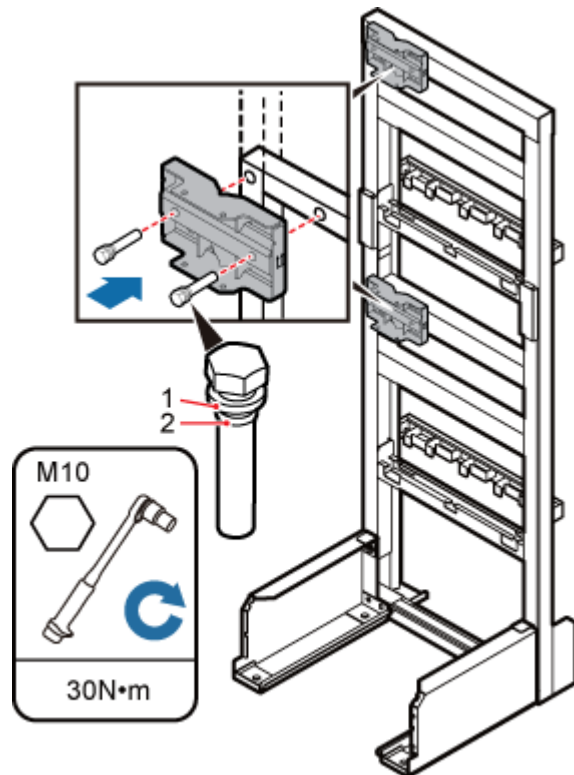
Step 2 Use the M10x50 bolts delivered with the IFS06 to secure the pole installation bracket to the IFS06, and then use an M10 torque socket wrench to secure the bolts to 30 N·m (265.52 lbf·in.).

NOTICE

Ensure that the arrows on the pole installation bracket are pointing up.

Install the pole installation bracket, as shown in [Figure 8-45](#).

Figure 8-45 Installing the pole installation bracket in height-unrestricted scenarios



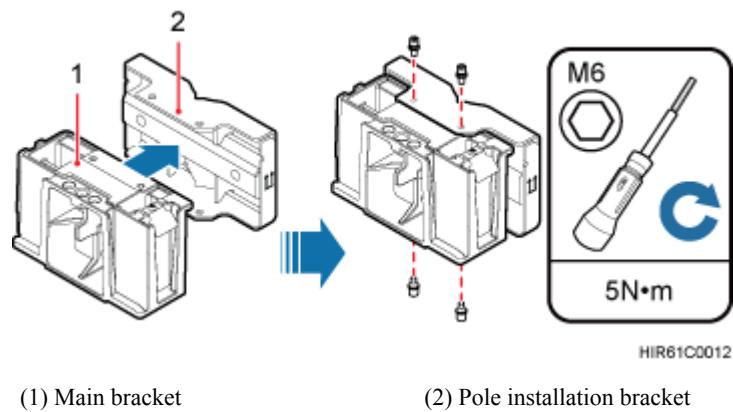
PAR61C0036

(1) Spring washer

(2) Rubber washer

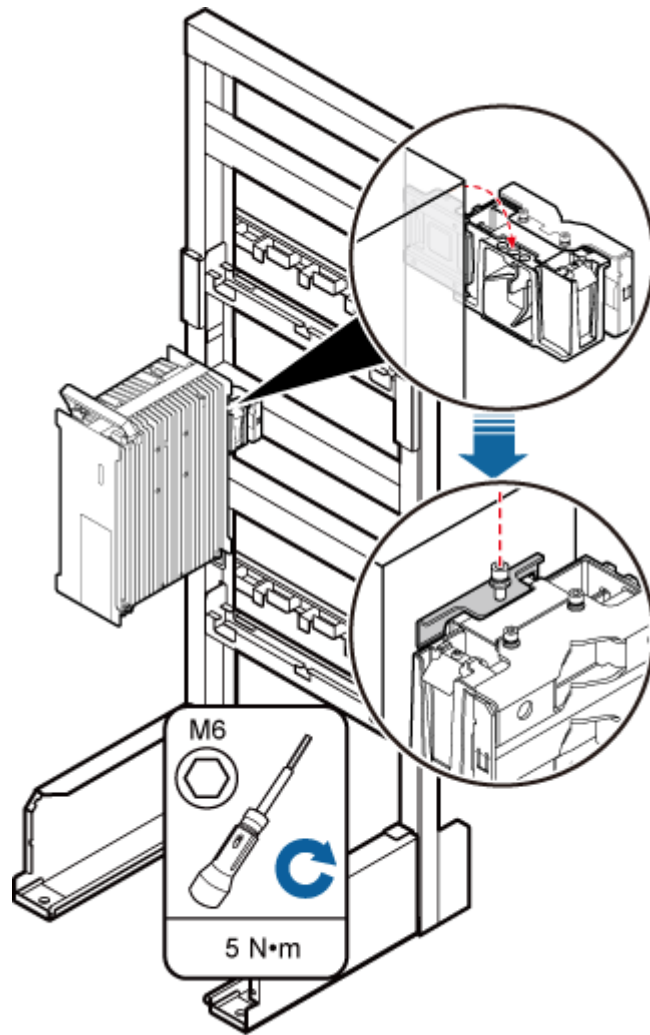
Step 3 Attach the main bracket to the pole installation bracket, and use an inner hexagon screwdriver to tighten four M6x16 screws to 5 N·m (44.25 lbf·in.) so that the main bracket and pole installation bracket are firmly secured, as shown in [Figure 8-46](#).

Figure 8-46 Installing the main bracket



Step 4 Attach the RRU to the main bracket, and then use an inner hexagon screwdriver to tighten the captive screw into the holes of the attachment plate and main bracket to 5 N·m (44.25 lbf·in.) so that the attachment plate and main bracket are firmly secured, as shown in [Figure 8-47](#).

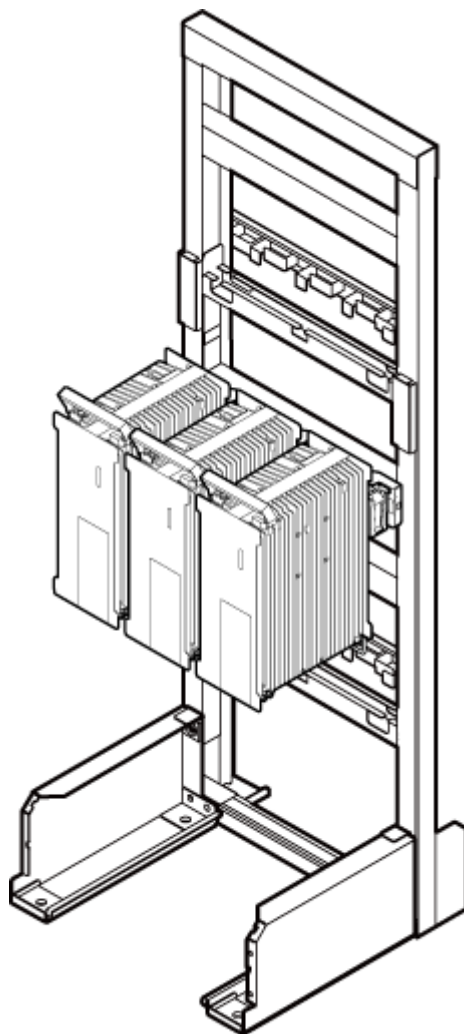
Figure 8-47 Installing the RRU onto the main bracket



HIR00C0132

Step 5 Install the RRUs on the lower level from left to right, as shown in [Figure 8-48](#).

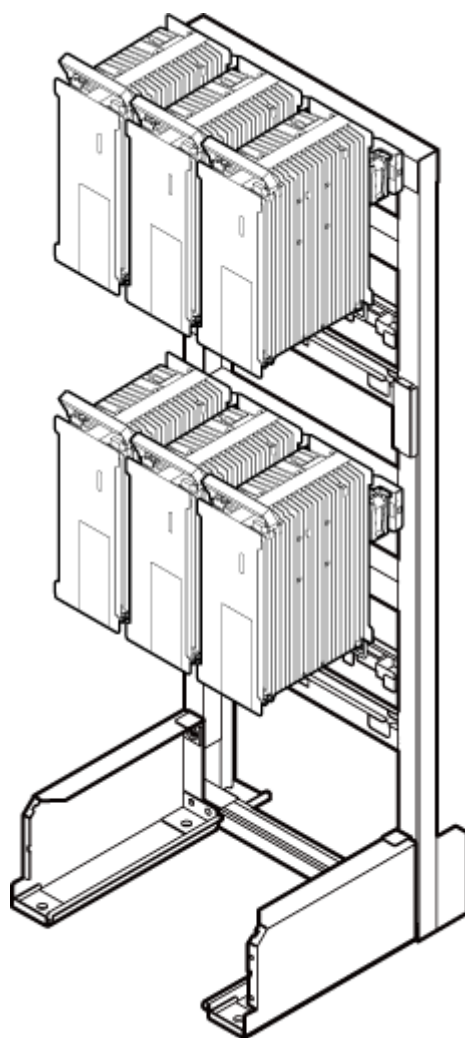
Figure 8-48 Installing RRUs on the lower level



PAR00C0107

Step 6 Optional: Optional: When the ambient temperature is equal to or higher than the lowest operating temperature of the RRU and at least 10°C (10°F) lower than the highest operating temperature of the RRU, repeat the preceding steps to install the RRUs on the higher level, as shown in [Figure 8-49](#).

Figure 8-49 Installing RRUs on the higher level



PAR00C0106

---End

9 Installing RRU Cables

About This Chapter

This chapter describes the procedure for installing RRU cables.

[9.1 Cabling Requirements](#)

Cables must be routed according to the specified cabling requirements to prevent signal interference.

[9.2 RRU Cable Connections](#)

This section describes RRU cable connections.

[9.3 Installing RRU Cables](#)

This chapter describes the procedure for installing RRU cables.

[9.4 RRU Cables](#)

This section describes RRU cable connections.

[9.5 Installing an RRU PGND Cable](#)

This section describes the procedure for installing an RRU PGND cable.

[9.6 Installing an RRU RF Jumper](#)

This section describes the procedure for installing an RRU RF jumper.

[9.7 Installing an Inter-RRU RF Cable](#)

This section describes the procedure for installing an inter-RRU RF cable.

[9.8 Installing an RRU AISG Multi-Wire Cable and AISG Extension Cable](#)

This section describes the procedures for installing an RRU AISG multi-wire cable and AISG extension cable.

[9.9 Installing an RRU Alarm Cable](#)

This section describes the procedure for installing an RRU alarm cable.

[9.10 Opening the Cover Plate of an RRU Cabling Cavity](#)

This section describes the procedure for opening the cover plate of an RRU cabling cavity.

[9.11 Installing a CPRI Optical Cable](#)

This section describes the procedure for installing a CPRI optical cable.

[9.12 Installing an RRU Power Cable](#)

This section describes the procedure for installing an RRU power cable.

[9.13 Closing the Cover Plate of an RRU Cabling Cavity](#)

This section describes the procedure for closing the cover plate of an RRU cabling cavity.

9.1 Cabling Requirements

Cables must be routed according to the specified cabling requirements to prevent signal interference.

NOTE

If a cable listed below is not required, skip the routing requirements of the cable.

General Cabling Requirements

Requirements for Bending Radius

- The bending radius of the 7/8" feeder must be more than 250 mm (9.84 in.), and the bending radius of the 5/4" feeder must be more than 380 mm (14.96 in.).
- The bending radius of the 1/4" jumper must be more than 35 mm (1.38 in.). The bending radius of the super-flexible 1/2" jumper must be more than 50 mm (1.97 in.), and the bending radius of the ordinary 1/2" jumper must be more than 127 mm (5 in.).
- The bending radius of the power cable or PGND cable must be at least three times the diameter of the cable.
- The bending radius of a fiber optic cable is at least 20 times the diameter of the fiber optic cable, and the minimum bending radius of the breakout cable at each end of the fiber optic cable is 30 mm (1.18 in.).
- The bending radius of the E1/T1 cable must be at least three times the diameter of the cable.
- The bending radius of the signal cable must be at least five times the diameter of the cable.

Requirements for Cable Binding

- The same types of cable must be bound together.
- Different types of cable must be separately routed with the minimum spacing of 30 mm (1.18 in.) and cannot be entangled.
- The cables must be bound tightly and neatly. The sheaths of the cables must not be damaged.
- Cable ties are installed in the same direction, and those at the same horizontal line must be in a straight line.
- The excess of indoor cable ties is trimmed off, and the excess of outdoor cable ties allows about 5 mm (0.2 in.), without remaining rough edges.
- Labels or nameplates must be attached to both ends, joints, or turns of cables after they are installed.

Security Requirements

- Cables should be placed away from sharp objects or wall burrs. If these positions are inevitable, protect the cables with protection pipes.
- Cables must be routed away from heat sources, or heat-insulation materials are added between cables and heat sources.
- Sufficient slack (recommended for about 0.1 m [0.33 ft]) is provided in cables at turns or the position close to a device, facilitating cable and device maintenance.

Indoor Cabling Requirements

- Cables are routed indoors through the feeder window.

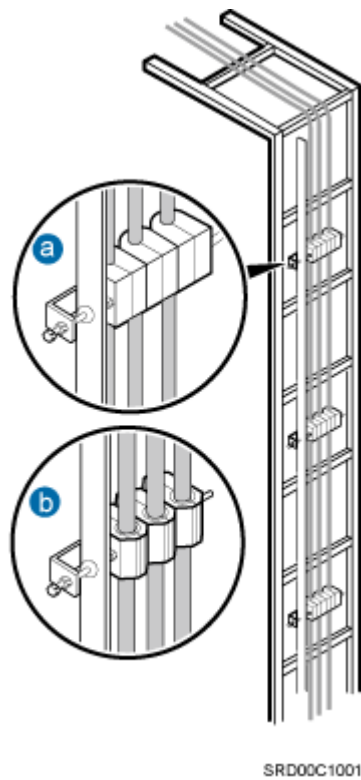
- Drip loops must be made outside the feeder window, and the requirements for the minimum bending radius are met.
- When cables are routed indoors, engineers are required indoors for cooperation.
- The feeder window must be waterproofed.

Outdoor Cabling Requirements

- Cables routed outdoors must be led through a pipe when they may be damaged.
- AC power cables, transmission cables, and cables buried in the ground must be protected.
- If cables at the cabinet bottom need to be routed through a pipe along the ground, lead the pipe into the cabinet base for about 30 mm (1.18 in.) to 50 mm (1.97 in.), not into the cabinet. Block the pipe with waterproof tape or silicon gel, and secure the pipe to the cable hole at the cabinet bottom with metal piece.
- If cables at the cabinet bottom need to be routed through a pipe along the metal cable trough, do not lead the pipe into the cabinet base. The cable trough must be sealed and routed through the cable hole at the cabinet bottom.
- When routing RRU cables, ensure that the highest positions of the routes of all RRU cables (except RF cables and AISG cables) must be lower than the bottom of the RRU.
- Cables are secured with cable clips.
- Cables are routed neatly along the specified cabling direction and secured with cable clips.
- The positions for cable clips are determined onsite. For example, the cable clips for the 7/8" feeder are installed at the spacing of 1.5 m (4.92 ft) to 2 m (6.56 ft) in the same direction, and the cable clips for the power cables are installed at the spacing of 1.5 m (4.92 ft) to 2 m (6.56 ft) in the same direction.
- Cable clips must be vertical with cables, and the cables in a cable clip must be parallel.
- After routing cables neatly and correctly, tighten the screws on cable clips.

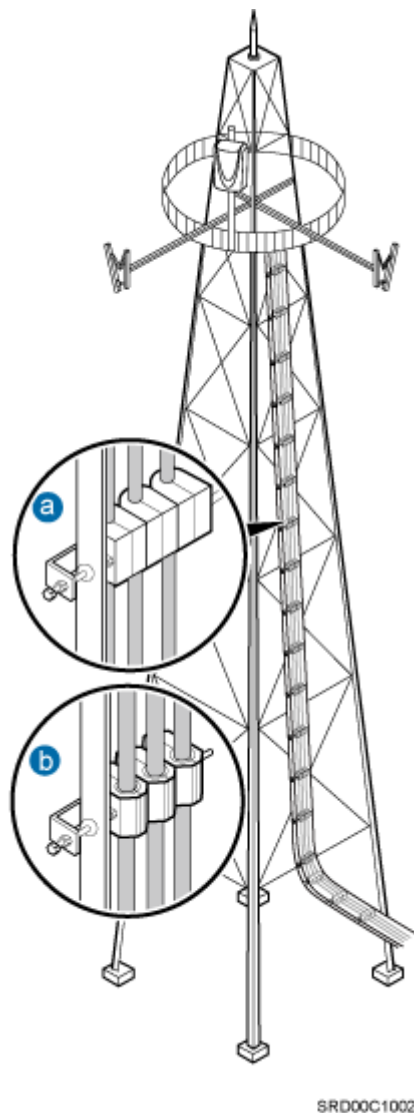
Secure cables on the cable tray, as shown in [Figure 9-1](#).

Figure 9-1 Securing cables on the cable tray



Secure cables on the tower, as shown in [Figure 9-2](#).

Figure 9-2 Securing cables on the tower



Special Cabling Requirements

Cabling Requirements for Power Cables

- Power cables must be installed in the position specified in engineering design documents.
- If the length of power cables is insufficient, replace the cables rather than adding connectors or soldering joints to lengthen the cables.
- Cables must be routed by only qualified and trained personnel before all preparations are made.
- Cables are routed in an untangled and orderly fashion.
- If DC power cables need to be routed on the tower platform, lay out the cables on the guardrail with the shortest distance and route the cables along the guardrail.

- If DC power cables need to be routed close to a device on the tower, secure the cables to the guardrail or pole with cable clips. The device cannot be far away from the position for securing the cables.

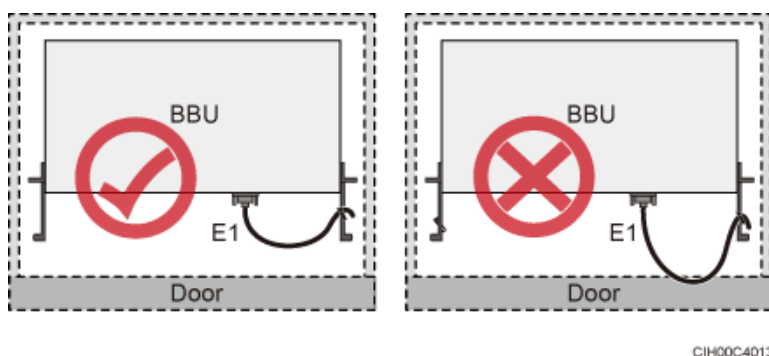
Cabling Requirements for PGND Cables

- PGND cables for the base station must be connected to the same ground bar.
- PGND cables must be buried in the ground or routed indoors. They should not be routed overhead before they are led into the equipment room.
- The exterior of the coaxial wire and the shield layer of the shielded cable must have proper electrical contact with the metal surface of the equipment to which they are connected.
- PGND cables and signal cables must be installed in an untangled and orderly fashion. A certain distance must be reserved between them to prevent interference from each other.
- Fuses or switches must not be installed on the PGND cables.
- Other devices must not be used for electrical connections of the PGND cables.
- All the metal parts in the housing of the equipment must be reliably connected to the ground terminal.

Cabling Requirements for E1 Cables

- E1 cables must not cross power cables, PGND cables, or RF cables when routed. If transmission cables are routed with power cables, PGND cables, or RF cables in parallel, the spacing between them must be greater than 30 mm (1.18 in.).
- E1 cables are routed straightly and bound neatly with cable ties.
- Sufficient slack is provided in E1 cables at turns.
- E1 cables cannot be squeezed by the cabinet door when routed through the cabinet, as shown in [Figure 9-3](#).

Figure 9-3 E1 cables routed through the cabinet

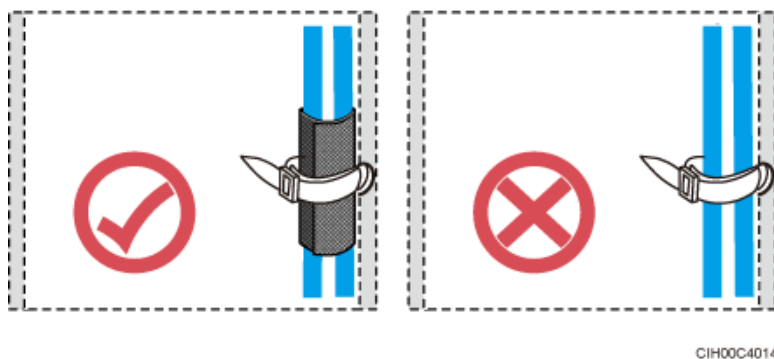


Cabling Requirements for Fiber Optic Cables

- Fiber optic cables must be routed by at least three qualified and trained personnel before all preparations are made.
- Fiber optic cables are used within the temperature range of -40°C to 60°C. If the current temperature is out of the range, make protection measures or route the cables again.
- Cables are routed in an untangled and orderly fashion.

- Do not bind fiber optic cables at turns.
- Do not stretch, step on, or place heavy objects on fiber optic cables. Keep the cables away from sharp objects.
- When fiber optic cables are routed, the excess of the cables must be coiled around special devices, such as a fiber coiler.
- An unarmored fiber optic cable must be bound using binding straps. If a fiber optic patch cord needs to be secured in a cabinet or a piece of equipment, use binding straps to bind it and then use cable ties to secure the binding straps to the cabinet or equipment. Ensure that the fiber optic cables can flexibly move in the cable ties. Do not bend the fiber optic cables sharply. The following figure shows how to bind the fiber optic cables correctly.

Figure 9-4 Binding fiber optic cables



- When coiling fiber optic cables, apply even strength. Do not bend the cables with force.
- Vacant optical connectors must be covered with dustproof caps.
- Fiber optic cables cannot be squeezed by the cabinet door when routed through the cabinet, as shown in [Figure 9-5](#), [Figure 9-6](#) and [Figure 9-7](#).

Figure 9-5 CPRI fiber optic cables routed through the cabinet (1)

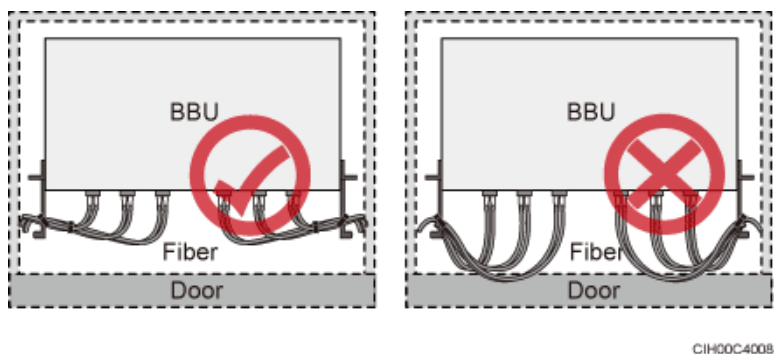


Figure 9-6 CPRI fiber optic cables routed through the cabinet (2)

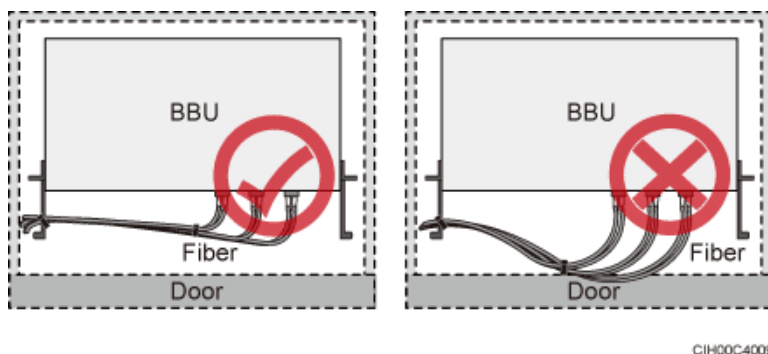
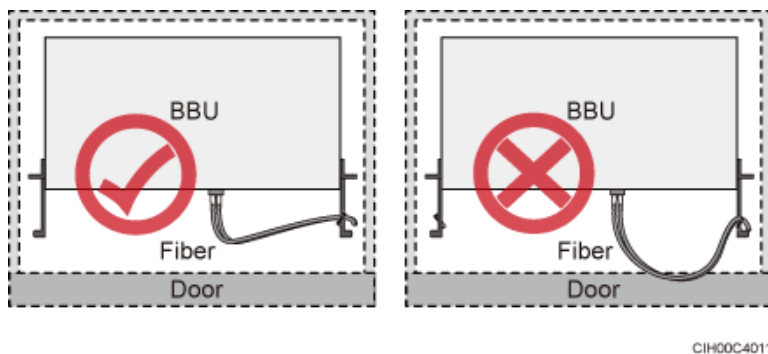


Figure 9-7 FE/GE cables routed through the cabinet



- If fiber optic cables need to be routed on the tower platform, lay out the cables on the guardrail with the shortest distance and route the cables along the guardrail.
- If fiber optic cables need to be routed close to a device on the tower, secure the cables to the guardrail or pole with cable clips. The device cannot be far away from the position for securing the cables.
- If the fiber optic cables close to a device are too long, coil the excess of the cables and secure them on the tower.

9.2 RRU Cable Connections

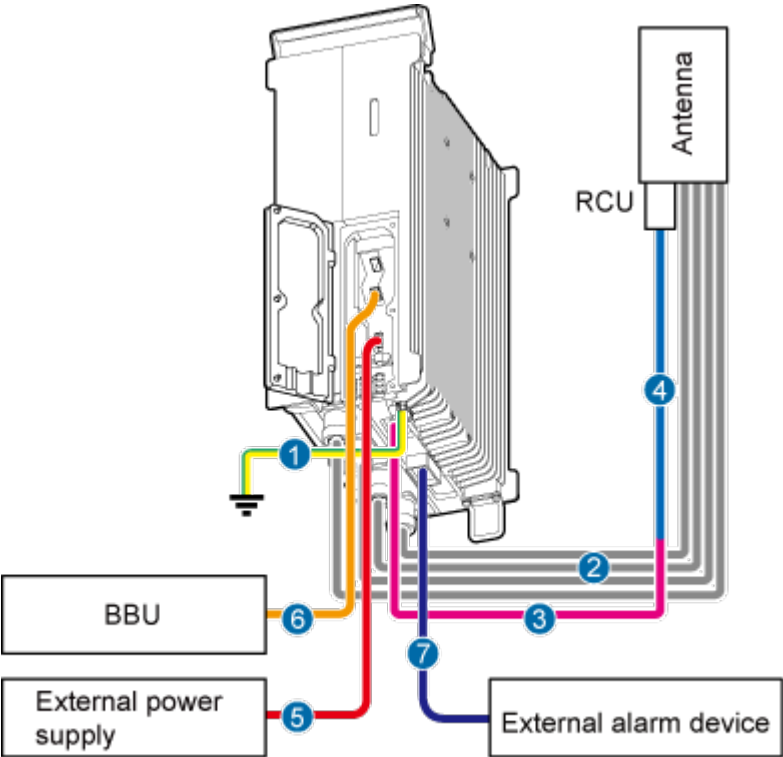
This section describes RRU cable connections.

NOTE

The RRU does not support power cable cascading.

Figure 9-8 shows the cable connections of a single-mode RRU.

Figure 9-8 Cable connections of a single-mode RRU



CIR72C1001

- | | | |
|------------------------------|---------------------|-------------------------------|
| (1) RRU PGND cable | (2) RRU RF jumper | (3) RRU AISG multi-wire cable |
| (4) RRU AISG extension cable | (5) RRU power cable | (6) CPRI optical fiber |
| (7) RRU alarm cable | - | - |

Figure 9-9 shows the cable connections of a multimode RRU.

Figure 9-9 Cable connections of a multimode RRU

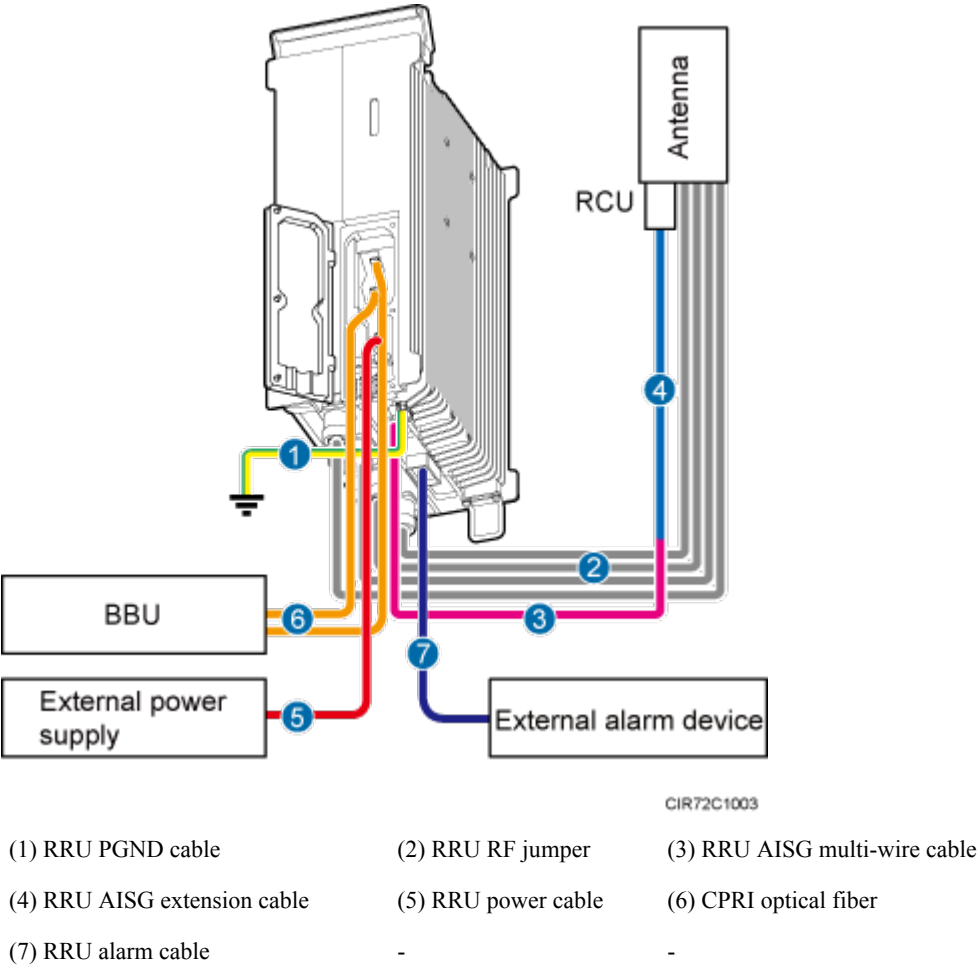
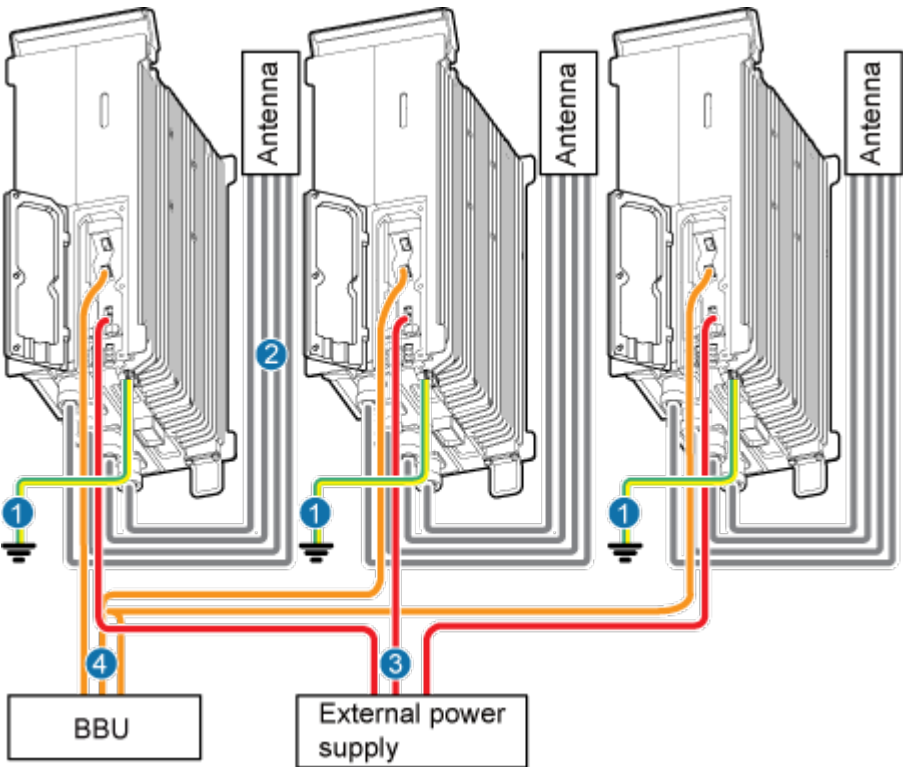


Figure 9-10 shows the cable connections of multiple single-mode RRUs.

Figure 9-10 Cable connections of multiple single-mode RRUs



CIR72C1002

- | | | |
|------------------------|-------------------|-------------------------------|
| (1) RRU PGND cable | (2) RRU RF jumper | (3) RRU AISG multi-wire cable |
| (4) CPRI optical fiber | - | - |

Figure 9-11 shows the cable connections of multiple multimode RRUs.

Figure 9-11 Cable connections of multiple multimode RRUs

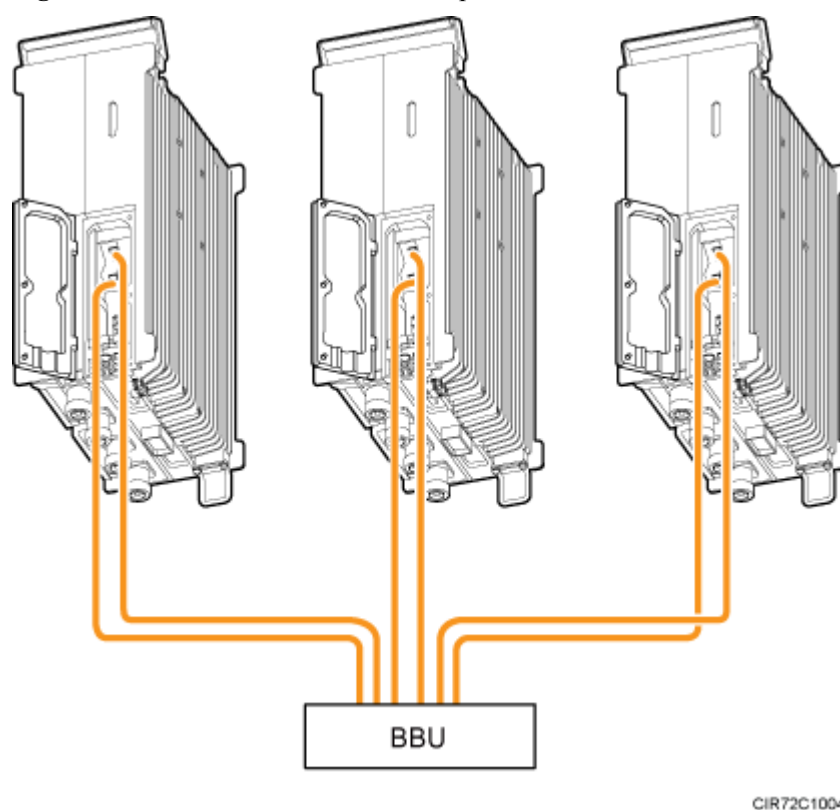
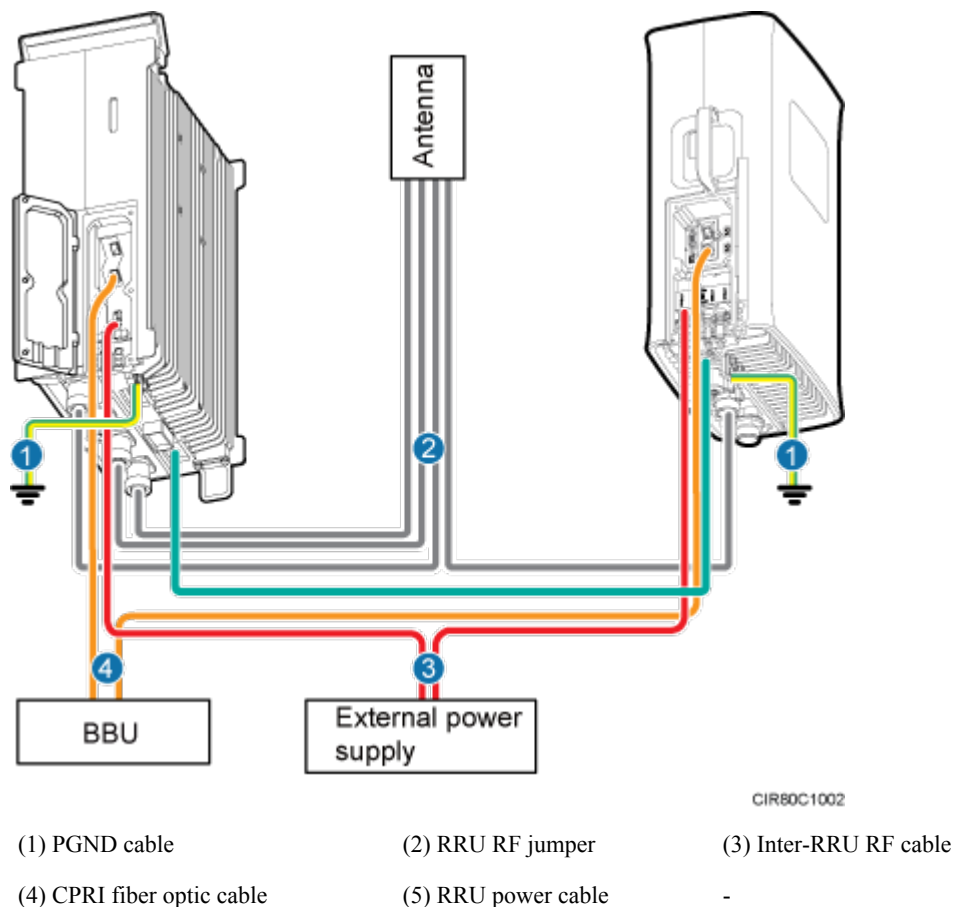


Figure 9-12 shows inter-RRU cable connections.

Figure 9-12 Inter-RRU cable connections



NOTE

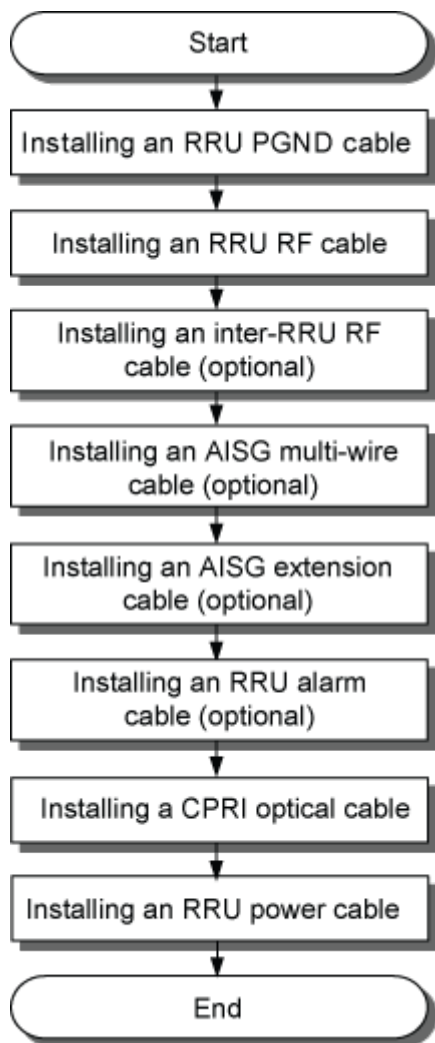
- An RRU3952(850M) can be interconnected with an RRU3804 or RRU3801E in the same sector using RX_IN/OUT ports.
- When an RRU3952(850M) is interconnected with an RRU3804 or RRU3801E, the ANT_TX/RXA port on the RRU3952(850M) and the ANT_TX/RXA port on the RRU3804 or RRU3801E must be connected to the same antenna.
- When an RRU3952(850M) is interconnected with an RRU3804 or RRU3801E, the ANT_RXC port on the RRU3952(850M) and the ANT_RXB port on the RRU3804 or RRU3801E do not need to be connected to an antenna.

9.3 Installing RRU Cables

This chapter describes the procedure for installing RRU cables.

Figure 9-13 shows the procedure for installing RRU cables.

Figure 9-13 Procedure for installing RRU cables



IPR42C0002

9.4 RRU Cables

This section describes RRU cable connections.

Table 9-1 lists RRU cables.

Table 9-1 RRU cables

Cable	One End		The Other End	
	Connector	Installation Position	Connector	Installation Position
RRU PGND Cable	OT terminal (M6, 16 mm ² or 0.025 in. ²)	Ground terminal on the RRU	OT terminal (M8, 16 mm ² or 0.025 in. ²)	Ground terminal on the ground bar
RRU Power Cable	Tool-less female connector (pressfit type)	NEG(-) and RTN(+) ports on the RRU	Depending on the power supply equipment	External power equipment
RRU Alarm Cable	DB15 male connector	EXT_ALM port on the RRU	Cord end terminal	External alarm device
CPRI Fiber Optic Cable (RRU working in multimode scenarios)	DLC connector	CPRI0 port on the RRU CPRI1 port on the RRU	DLC connector	CPRI port on a board in the BBU
CPRI Fiber Optic Cable (RRU working in single-mode scenarios)	DLC connector	CPRI0 port on the RRU	DLC connector	CPRI port on a board in the BBU
RRU RF Jumper	DIN male connector	RF ports on the RRU	DIN male connector	Antenna system
RRU AISG Multi-Wire Cable	DB9 waterproof male connector	RET port on the RRU	Standard AISG female connector	Standard AISG male connector on the RCU or on the AISG extension cable
RRU AISG Extension Cable	Standard AISG male connector	Standard AISG female connector on the AISG multi-wire cable	Standard AISG female connector	Standard AISG male connector on the RCU
Inter-RRU RF Cable	DB2W2 connector	RX_IN/OUT port on the RRU	DB2W2 connector	RX_IN/OUT port on the RRU

9.5 Installing an RRU PGND Cable

This section describes the procedure for installing an RRU PGND cable.

Context

The cross-sectional area of an RRU PGND cable is 16 mm^2 (0.025 in.^2). The cable has an M6 OT terminal at one end and an M8 terminal at the other end.

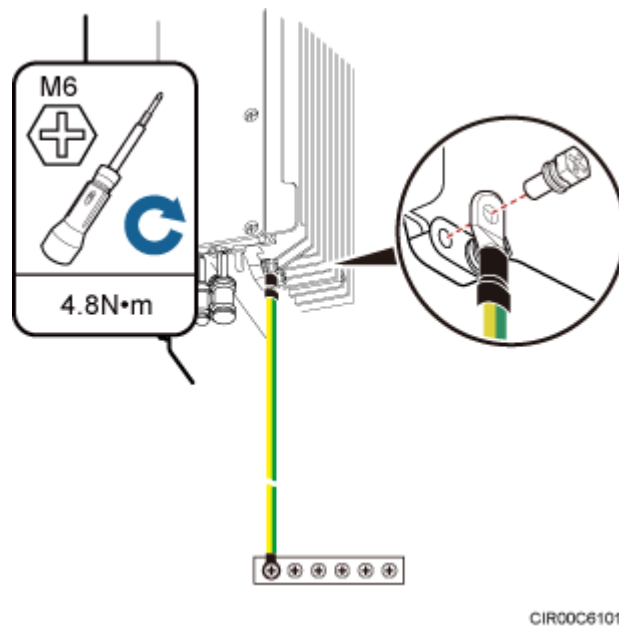
Procedure

Step 1 According to the actual cable route, cut the PGND cable into a proper length to prepare an RRU PGND cable. Then, add an OT terminal at each end of the cable according to the instructions in Assembling the OT Terminal and the Power Cable.

Step 2 Install the RRU PGND cable.

Connect the M6 OT terminal at one end of the PGND cable to the ground terminal at the RRU bottom and the M8 OT terminal at the other end to the external ground bar, as shown in [Figure 9-14](#).

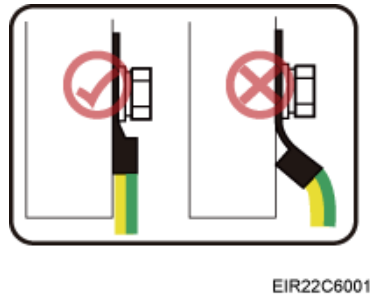
Figure 9-14 Installing an RRU PGND cable



NOTE

Crimp OT terminals in correct positions, as shown in [Figure 9-15](#).

Figure 9-15 Correct position of an OT terminal



Step 3 Label the installed cable according to the instructions in Attaching a Cable-Tying Label.

----End

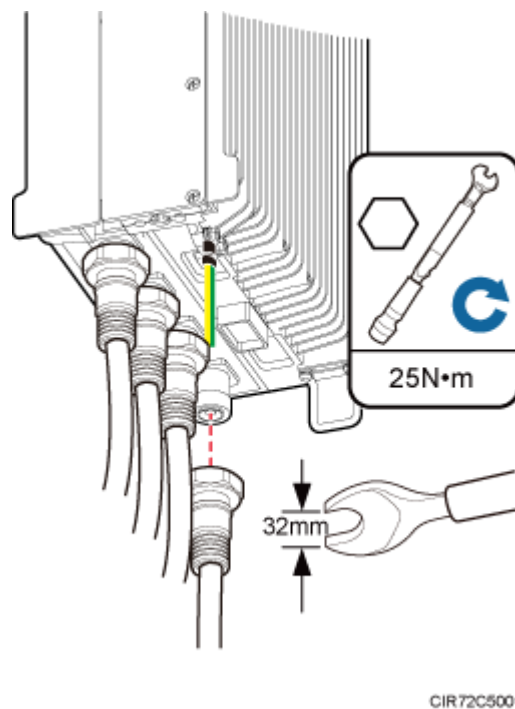
9.6 Installing an RRU RF Jumper

This section describes the procedure for installing an RRU RF jumper.

Procedure

Step 1 Connect the DIN male connector at one end of the RRU RF jumper to the ANT port on the RRU, and use a torque wrench to tighten the connector to 25 N·m (221.27 lbf·in.), as shown in [Figure 9-16](#).

Figure 9-16 Installing an RRU RF jumper

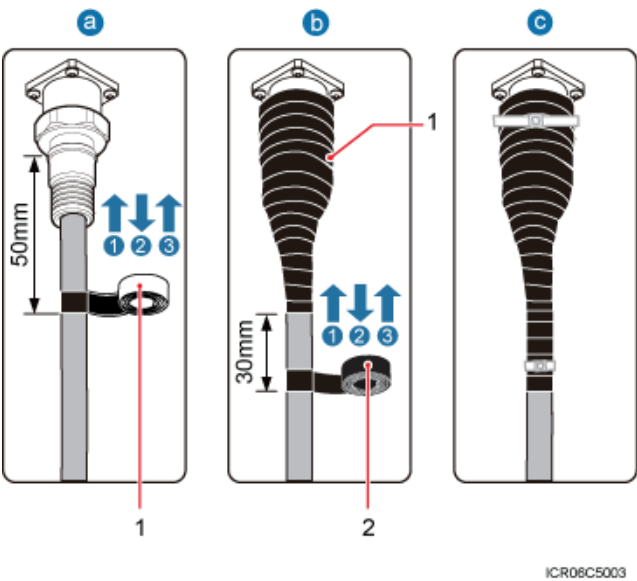


 NOTICE

On AC-powered electric railways, such as high-speed railways, when leaky cables are connected to RRUs installed in tunnels, high-voltage-resistance DC blocks must be installed between RRU RF jumpers and the leaky cables to protect the RRUs against damage.

- Step 2** Connect the other end of the RF jumper to the external antenna system.
- Step 3** Waterproof the connectors of the RF jumper by referring to [Figure 9-17](#).

Figure 9-17 Waterproofing a connector of the RF jumper



(1) Waterproof tape	(2) PVC insulation tape
---------------------	-------------------------

 NOTE

- Before wrapping waterproof tape, stretch the tape evenly until the length of the tape becomes twice its original length.
 - Do not stretch the PVC insulation tape when wrapping the PVC insulation tape.
 - Wrap each layer of tape around the connector tightly and neatly, and ensure that each layer of tape overlaps more than 50% of the preceding layer. Ensure that neighboring layers are stuck to each other.
 - Ensure that the adhesive surface of the tape overlaps the lower layer.
 - When cutting off the cable ties, reserve a redundant length of 3 mm (0.12 in.) to 5 mm (0.2 in.).
1. Wrap three layers of waterproof tape on the connector, first from bottom up, then from top down, and finally from bottom up. Start wrapping the connector at a position 50 mm (1.97 in.) away below the bottom of the connector to the top of the connector, first from bottom up, then from top down, and finally from bottom up. Cut off the redundant tape after three layers are wrapped. Wrap each layer of tape around the connector tightly.

2. Wrap three layers of PVC insulation tape. Start the wrapping at a position 30 mm (1.18 in.) away below the bottom of the waterproof tape to the top of the connector, first from bottom up, then from top down, and finally from bottom up. Cut off the redundant tape after three layers are wrapped. Wrap each layer of tape around the connector tightly.
3. Start binding cable ties to the cable at a position 3 mm (0.12 in.) to 5 mm (0.2 in.) away from one end of the PVC insulation tape.

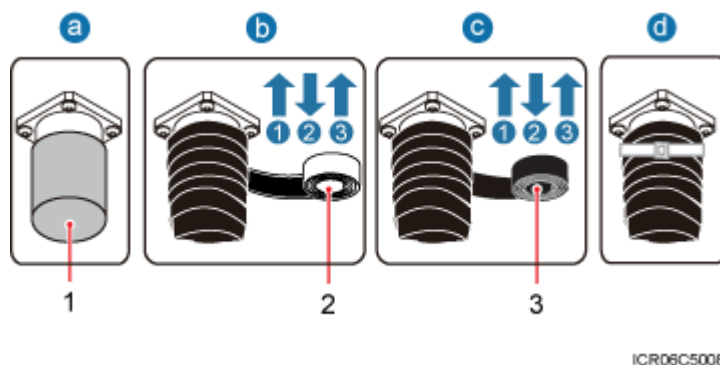
Step 4 Check the dustproof caps on antenna connectors. In outdoor scenarios, dustproof caps must be waterproofed, as shown in [Figure 9-18](#).



NOTICE

Do not remove dustproof caps from vacant antenna connectors.

Figure 9-18 Waterproofing a dustproof cap



(1) Dustproof cap

(2) Waterproof tape

(3) PVC insulation tape

NOTE

- Before wrapping waterproof tape, stretch the tape evenly until the length of the tape becomes twice its original length.
- Do not stretch the PVC insulation tape when wrapping the PVC insulation tape.
- Wrap each layer of tape around the connector tightly and neatly, and ensure that each layer of tape overlaps more than 50% of the preceding layer. Ensure that neighboring layers are stuck to each other.
- Ensure that the adhesive surface of the tape overlaps the lower layer.
- When cutting off the cable ties, reserve a redundant length of 3 mm (0.12 in.) to 5 mm (0.2 in.).

1. Verify that dustproof caps are not removed.
2. Wrap three layers of waterproof tape on the connector, first from bottom up, then from top down, and finally from bottom up. Wrap each connector with three layers of waterproof tape, from bottom up, then from top down, and finally from bottom up. Do not cut the tape until all the three layers of the tape are already wrapped. Cut off the redundant tape after three layers are wrapped. Wrap each layer of tape around the connector tightly.
3. Wrap three layers of PVC insulation tape. Wrap each connector with three layers of waterproof tape, from bottom up, then from top down, and finally from bottom up. Do not

cut the tape until all the three layers of the tape are already wrapped. Cut off the redundant tape after three layers are wrapped. Wrap each layer of tape around the connector tightly.

4. Start binding cable ties to the cable at a position 3 mm (0.12 in.) to 5 mm (0.2 in.) away from one end of the PVC insulation tape.

Step 5 Route the cables according to the instructions in [9.1 Cabling Requirements](#), and then use cable ties to bind the cables.

Step 6 Label the installed cables according to the instructions in Attaching a Sign Plate Label.

Step 7 Attach color-coding to the installed RF jumper according to the instructions in Attaching the Color Ring.

----End

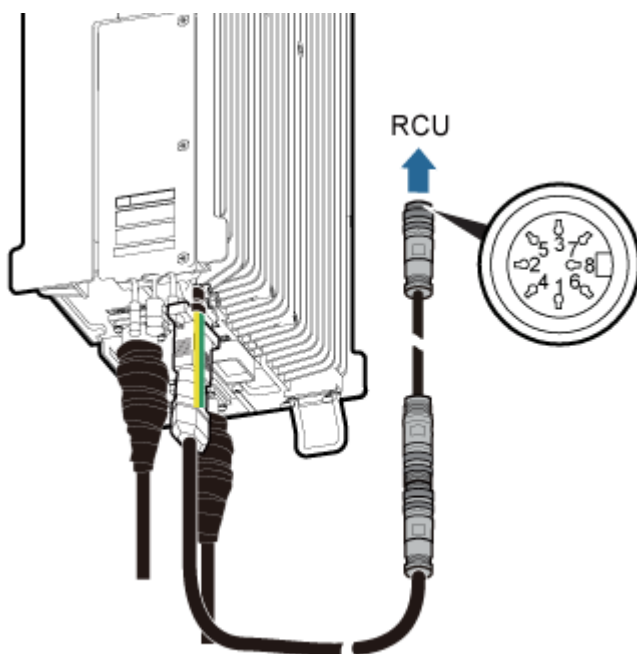
9.7 Installing an Inter-RRU RF Cable

This section describes the procedure for installing an inter-RRU RF cable.

Procedure

- Step 1** Use an M3 flat-head screwdriver to loosen the screws on the dustproof cap on the RX_IN/OUT port and remove the dustproof cap.
- Step 2** Connect the DB2W2 connector at one end of the RF cable to the RX_IN/OUT port of an RRU, and connect the other end to the RX_IN/OUT port of the other RRU, as shown in [Figure 9-19](#).

Figure 9-19 Installing an inter-RRU RF cable



CIR79C5004

- Step 3** Use an M3 Phillips screwdriver to tighten the posts on both sides of the DB2W2 connector to 0.4 N·m (3.54 lbf·in.).
- Step 4** Route the cables according to the instructions in [9.1 Cabling Requirements](#), and then use cable ties to bind the cables.
- Step 5** Label the installed cables according to the instructions in Attaching an L-Shaped Label.
- End

9.8 Installing an RRU AISG Multi-Wire Cable and AISG Extension Cable

This section describes the procedures for installing an RRU AISG multi-wire cable and AISG extension cable.

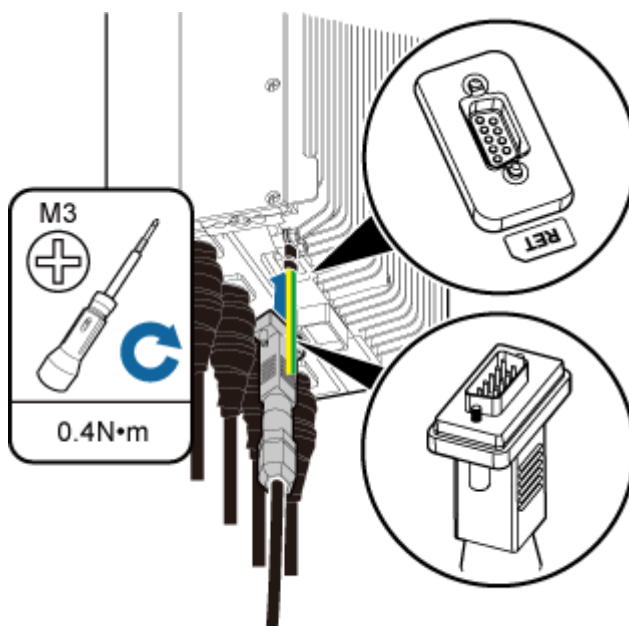
Context

When the distance between an RRU and a Remote Control Unit (RCU) is longer than 5 m (16.4 ft.), an AISG multi-wire cable is not long enough to connect the RRU and the RCU. In this case, an AISG extension cable is used to extend the AISG multi-wire cable.

Procedure

- Install an AISG multi-wire cable that is not configured with an AISG extension cable.
 1. Use an M3 flat-head screwdriver to loosen the screws on the dustproof cap on the RET port and remove the dustproof cap.
 2. Link the waterproofed DB9 connector at one end the AISG multi-wire cable to the RET port on the RRU bottom, as shown in [Figure 9-20](#).

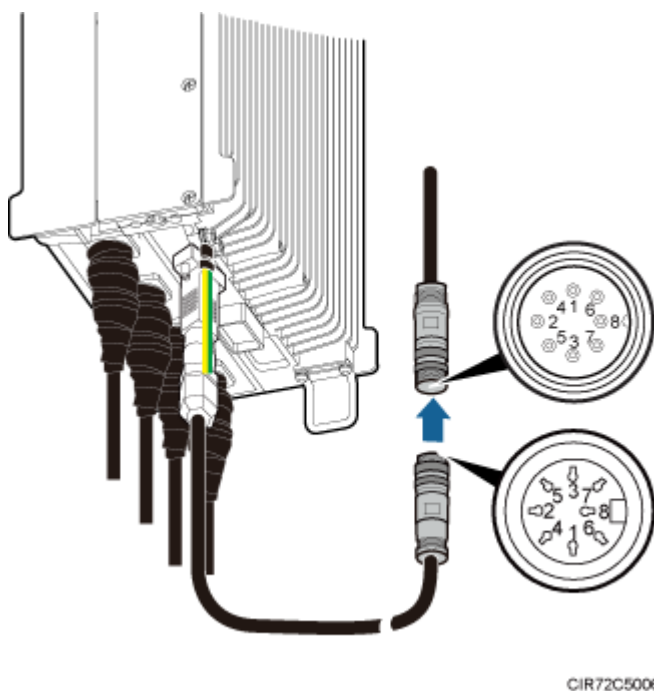
Figure 9-20 Installing an RRU AISG multi-wire cable



CIR72C5003

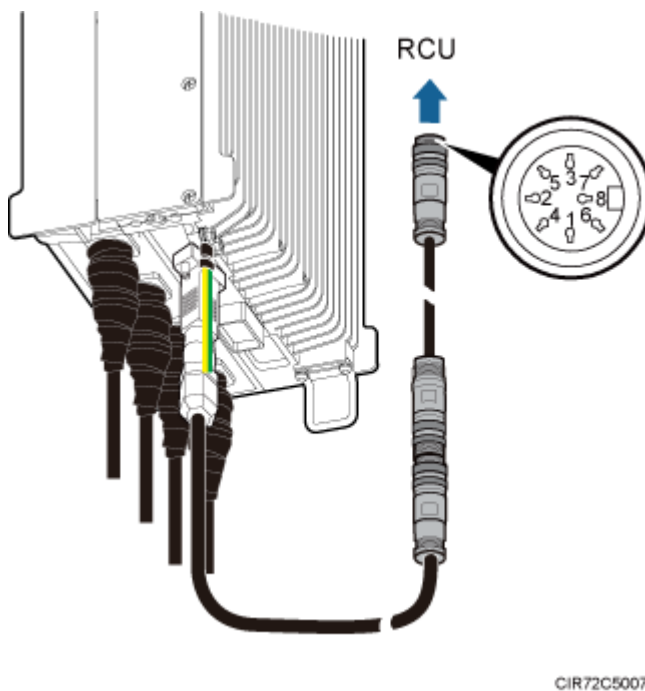
3. Use an M3 Phillips screwdriver to tighten the posts on both sides of the waterproof DB9 connector to 0.4 N·m (3.54 lbf·in.).
 4. Connect the other end of the cable to the standard AISG male connector on the RCU.
 5. Route the cables according to the instructions in [9.1 Cabling Requirements](#), and then use cable ties to bind the cables.
 6. Label the installed cables according to the instructions in Attaching an L-Shaped Label.
- Install an AISG multi-wire cable that is configured with an AISG extension cable.
 1. Use an M3 flat-head screwdriver to loosen the screws on the dustproof cap on the RET port and remove the dustproof cap.
 2. Link the waterproofed DB9 connector at one end of the AISG multi-wire cable to the RET port on the RRU bottom, and link the other end to the standard AISG male connector of the AISG extension cable, as shown in [Figure 9-21](#).

Figure 9-21 Installing an RRU AISG multi-wire cable



3. Use an M3 Phillips screwdriver to tighten the posts on both sides of the waterproof DB9 connector to 0.4 N·m (3.54 lbf·in.).
4. Connect the other end of the AISG extension cable to the standard AISG male connector on the RCU, as shown in [Figure 9-22](#).

Figure 9-22 Installing an RRU AISG extension cable



5. Route the cables according to the instructions in [9.1 Cabling Requirements](#), and then use cable ties to bind the cables.
6. Label the installed cables according to the instructions in Attaching an L-Shaped Label.

----End

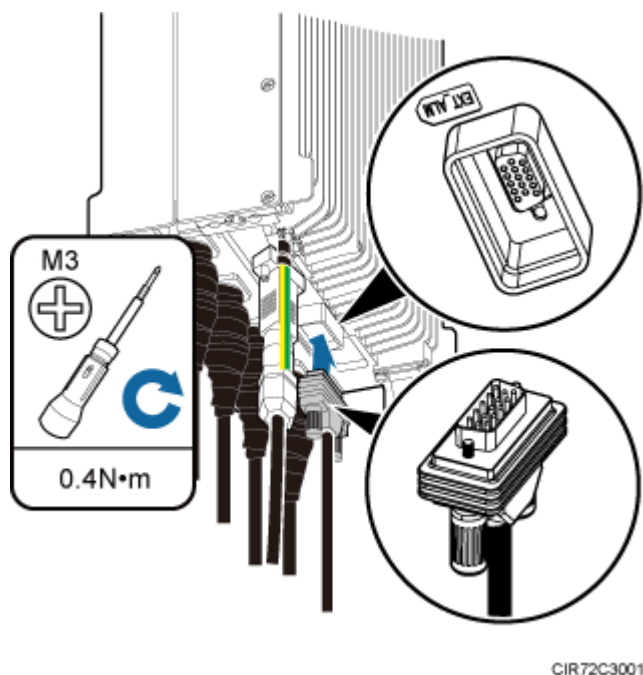
9.9 Installing an RRU Alarm Cable

This section describes the procedure for installing an RRU alarm cable.

Procedure

- Step 1** Use an M3 Phillips screwdriver to loosen the screws on the dustproof cap on the EXT_ALM port and remove the dustproof cap.
- Step 2** Connect the waterproof DB15 connector at one end of the RRU alarm cable to the EXT_ALM port on the RRU, as shown in [Figure 9-23](#).

Figure 9-23 Installing an RRU alarm cable



NOTE

Install the waterproof DB15 male connector on the RRU alarm cable with caution, preventing the pin assignment from being damaged.

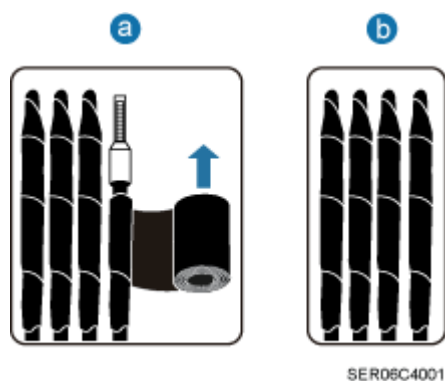
Step 3 Use an M3 Phillips screwdriver to tighten the posts on both sides of the waterproof DB15 male connector to 0.4 N·m (3.54 lbf·in.).

Step 4 Connect the eight cord end terminals at the other end to external alarm devices.

NOTE

Use insulating adhesive tapes to wrap cord end terminals that are not in use and fix them at a proper position based on the onsite situations. This prevents false alarm reporting and equipment damage due to contact of exposed cables. [Figure 9-24](#) shows the method for handling cord end terminals not in use.

Figure 9-24 Method for handling cord end terminals that are not in use



- Step 5** Route the cables according to the instructions in [9.1 Cabling Requirements](#), and then use cable ties to bind the cables.
- Step 6** Label the installed cables according to the instructions in [Attaching an L-Shaped Label](#).
- End

9.10 Opening the Cover Plate of an RRU Cabling Cavity

This section describes the procedure for opening the cover plate of an RRU cabling cavity.

Procedure

- Step 1** Wear ESD gloves.

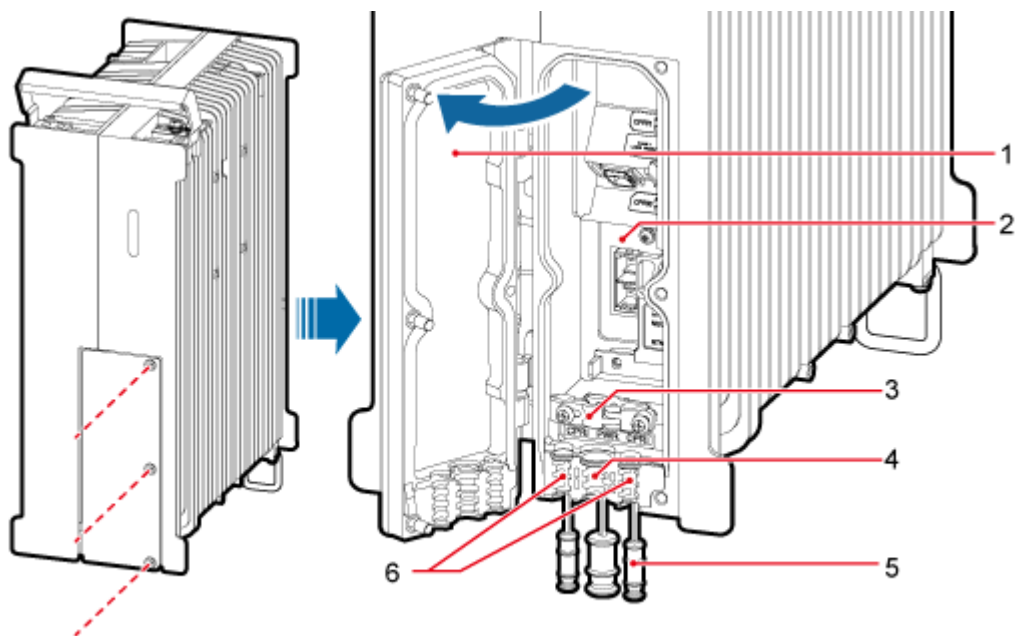


NOTICE

Take proper ESD protection measures, for example, wear ESD gloves, to prevent electrostatic damage to the boards, modules, or electronic components.

- Step 2** Use an M5 Phillips screwdriver to loosen the three screws on the cover plate of the RRU cabling cavity, and open the cover plate, as shown in [Figure 9-25](#).

Figure 9-25 Opening the cover plate of the RRU cabling cavity



CIR00C0101

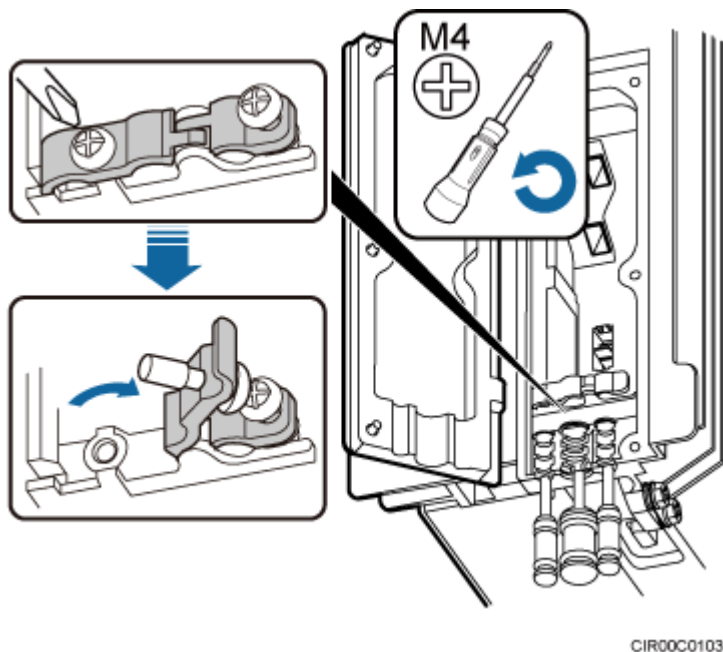
- | | | |
|--------------------------------------|----------------------|--|
| (1) Cover plate | (2) Cabling cavity | (3) Clip |
| (4) Cable trough for the power cable | (5) Waterproof block | (6) Cable trough for the fiber optical cable |

- Step 3** Loosen the screws on the clip using an M4 Phillips screwdriver, and open the clip, as shown in [Figure 9-26](#).

 NOTE

Open the clip only for the associated cable.

Figure 9-26 Opening clips



- Step 4** Remove the waterproof block.

 NOTE

Remove only the waterproof blocks for the cables to be installed.

----End

9.11 Installing a CPRI Optical Cable

This section describes the procedure for installing a CPRI optical cable.

Prerequisites

Before the installation, single-mode optical modules can be distinguished from multimode optical modules in either of the following ways:

- SM and MM labels on an optical module: SM indicates a single-mode optical module, and MM indicates a multimode optical module.
- Color of the puller on an optical module: Blue indicates a single-mode optical module, and black or gray indicates a multimode optical module.



NOTICE

The optical modules to be installed must match CPRI rates.

Context

- A CPRI optical cable transmits CPRI signals between a BBU and an RRU.

Procedure

- Step 1** Lower the pullers of two optical modules, insert one optical module into the CPRI0 port on the RRU and the other optical module into the CPRI port on the BBU, and raise the pullers, as shown in [Figure 9-27](#).

Figure 9-27 Installing an optical module



ICR06C4002

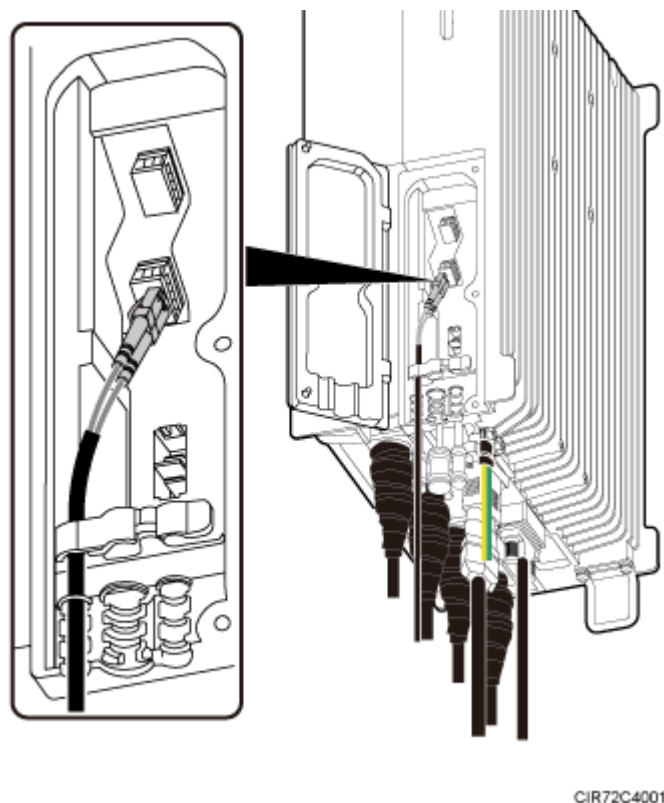


NOTICE

The performance of an optical module that is exposed to the air for more than 20 minutes may be abnormal. Therefore, you must insert an fiber optic cable into an unpacked optical module within 20 minutes.

- Step 2** Connect the end labeled 1A and 1B of the optical cable to the optical module on the RRU side, as shown in [Figure 9-28](#).

Figure 9-28 Installing a CPRI optical cable



NOTICE

To avoid any damage to optical cables, the cables connected to the RRU must be installed according to the installation process. For details about the installation process, see [9.3 Installing RRU Cables](#).

- Step 3** Connect the end labeled 2A and 2B of the optical cable to the optical module on the BBU side.
- Step 4** Route the cables according to the instructions in [9.1 Cabling Requirements](#), and then use cable ties to bind the cables.
- Step 5** Label the installed cables according to the instructions in Attaching an L-Shaped Label.

----End

9.12 Installing an RRU Power Cable

This section describes the procedure for installing an RRU power cable.

Prerequisites

- A tool-less female connector (pressfit type) is added to the RRU power cable on the RRU side. For details, see [12.1 Adding a Tool-Less Female Connector \(Pressfit Type\) to the RRU Power Cable on the RRU Side](#).

- A connector or OT terminals are added to the RRU power cable on the power device side. For details, see *DBS3900 Installation Guide*.

Context

If a power device provided by the customer is used, the recommended specification of the circuit breaker on this power device is 15 A to 30 A.

Table 9-2 describes the RRU power cable.

Table 9-2 RRU power cable

Cable	On the RRU Side	On the Power Device Side	Power Device	Color
RRU power cable	Tool-less female connector (pressfit type)	Tool-less female connector (pressfit type)	EPU	A cable with a black jacket and two wires inside ● North American standards: The RTN(+) wire is black and the NEG(-) wire is blue. ● European standards: The RTN(+) wire is brown and the NEG(-) wire is blue.
			DCD U-11 B	
		EPC5 connector	DCD U-12 B	



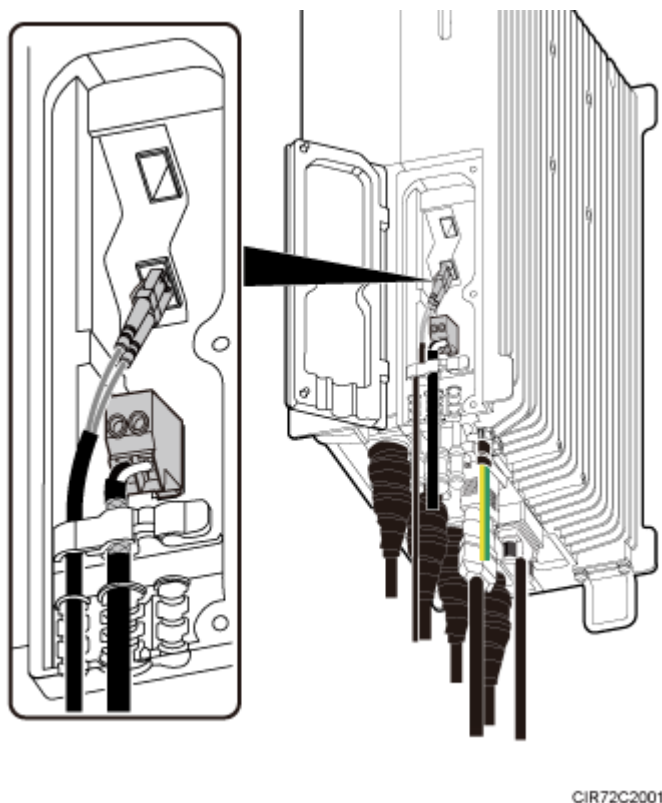
CAUTION

When installing the RRU power cable, connect the power cable to the RRU connector first and then to the power equipment connector. Incorrect connection sequence or reverse connection of positive and negative poles may damage the RRU or cause personal injury.

Procedure

- Step 1** Connect the tool-less female connector (pressfit type) at one end of the RRU power cable to the power supply socket on the RRU, as shown in **Figure 9-29**.

Figure 9-29 Installing an RRU power cable



NOTICE

Ensure that the exposed shield layer of the power cable is properly tightened using the clip.

Step 2 Connect the connector at the other end of the RRU power cable to the corresponding position on the power device.

NOTE

- A DCDU-11B/DCDU-12B can supply power to a maximum of six RRUs. Ensure that the RRU power cable is connected to one of **LOAD0** to **LOAD5** ports on the DCDU-11B/DCDU-12B.
- One EPU can supply power to a maximum of six RRUs. Ensure that the RRU power cable is connected to one of **RRU0** to **RRU5** ports on the EPU.
- When the RRU power cable is connected to the EPU, the blue core wire in the tool-less female connector (pressfit type) is connected to the upper port on the EPU, and the black/brown core wire is connected to the lower port on the EPU.

Step 3 Route the cables according to the instructions in [9.1 Cabling Requirements](#), and then use cable ties to bind the cables.

Step 4 Label the installed cables according to the instructions in [Attaching a Cable-Tying Label](#).

----End

9.13 Closing the Cover Plate of an RRU Cabling Cavity

This section describes the procedure for closing the cover plate of an RRU cabling cavity.

Procedure

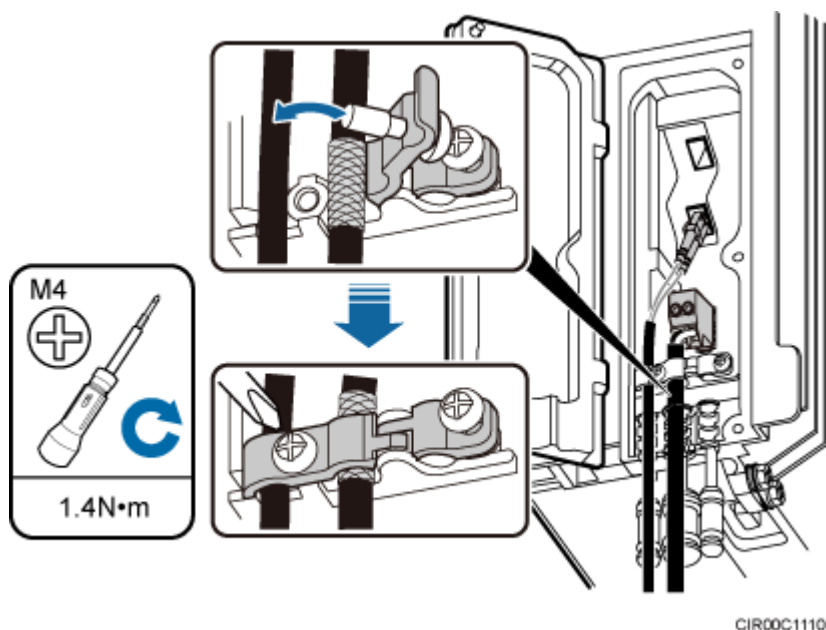
- Step 1** Close the clips for the installed cables. Use an M4 torque screwdriver to tighten the screws on each clip to 1.4 N·m (12.39 lbf·in.), as shown in [Figure 9-30](#).



NOTICE

Ensure that the exposed shield layer of the power cable is properly tightened using the clip.

Figure 9-30 Closing clips



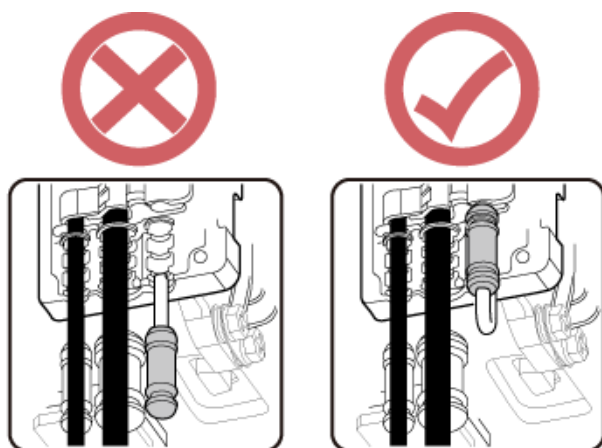
- Step 2** Insert waterproof blocks into vacant cable troughs in the cabling cavity, as shown in [Figure 9-31](#).



NOTICE

Ensure that cables and waterproof blocks are properly inserted into troughs.

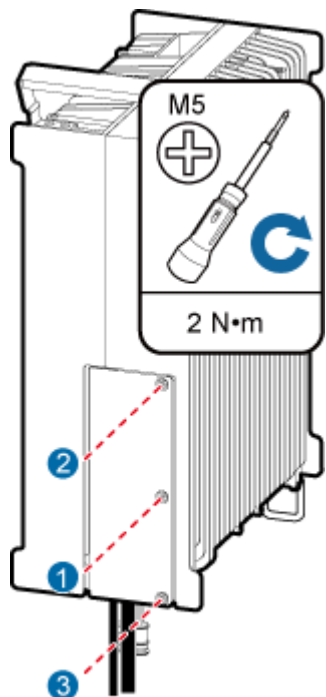
Figure 9-31 Correct placement of waterproof blocks



EIR42C1003

Step 3 Close the cover plate of the RRU cabling cavity. Use an M5 torque screwdriver to partially tighten the screws on the cover plate in the sequence shown in [Figure 9-32](#). Then tighten the screws to 2 N·m (17.7 lbf·in.) in the same sequence.

Figure 9-32 Closing the cover plate of an RRU cabling cavity



CIR00C0104

Step 4 Take off the ESD gloves, and pack up all the tools.

----End

10

Checking the RRU Hardware Installation

After an RRU is installed, check the hardware installation.

Table 10-1 provides the checklist for the RRU hardware installation.

Table 10-1 Checklist for the RRU hardware installation

SN	Item
1	The position for each device conforms to the engineering drawing and meets the space requirement. Sufficient space is reserved for equipment maintenance.
2	The RRU is securely installed.
3	The cover plate is securely installed on the RRU cabling cavity.
4	Waterproof blocks are securely installed in vacant cable troughs of the RRU cabling cavity, and the cover plate for the cabling cavity is securely installed. In addition, vacant RF ports are covered with dustproof caps and the caps are tightened.
5	There are no connectors or joints on each power cable or PGND cable.
6	The terminals at two ends of each power cable or PGND cable are securely soldered or crimped.
7	None of power cables and PGND cables can be short-circuited or reversely connected. In addition, these cables are not damaged or broken.
8	Power cables and PGND cables are separately bound from other cables.
9	The protection grounding of the RRU and the surge protection grounding of the building share one group of ground conductors.
10	The connectors of each signal cable are intact and securely linked, and these cables are not damaged or broken.
11	Labels are correct, legible, and complete at both ends of each cable, feeder, and jumper.

11 Powering On an RRU

After all the devices are installed, check the power-on status of an RRU.



NOTICE

After you unpack an RRU, you must power on it within 24 hours. If you power off the RRU for maintenance, you must restore power to the RRU within 24 hours.

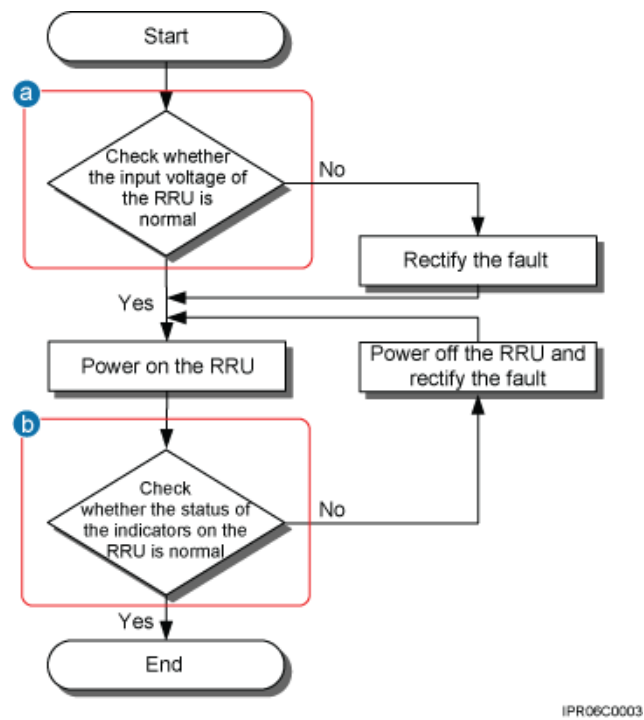
[Figure 11-1](#) shows the RRU power-on check process.



NOTE

For details about how to power on an RRU, see *Powering On an RRU*. For details about how to power off an RRU, see section "Powering-Off the RRU" in *RRU Maintenance Guide*.

Figure 11-1 RRU power-on check process



(a) The normal input voltage of an RRU is -48 V DC. The voltage of the external power supply should range from -36 V DC to -57 V DC.

(b) The RUN indicator on the RRU is on for 1s and off for 1s. The ALM indicator is steady off.

12 Appendix

About This Chapter

This section describes the procedure for adding an easy power receptacle (pressfit type) connector.

[12.1 Adding a Tool-Less Female Connector \(Pressfit Type\) to the RRU Power Cable on the RRU Side](#)

This section describes the procedure for adding a tool-less female connector (pressfit type) to the RRU power cable on the RRU side.

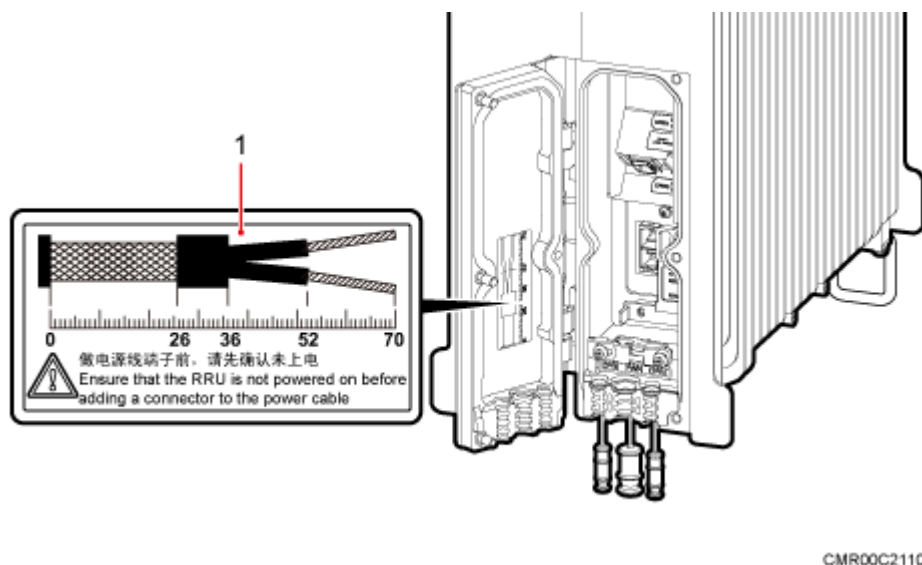
12.1 Adding a Tool-Less Female Connector (Pressfit Type) to the RRU Power Cable on the RRU Side

This section describes the procedure for adding a tool-less female connector (pressfit type) to the RRU power cable on the RRU side.

Context

Figure 12-1 shows the cable diagram on labels.

Figure 12-1 Cable diagram on labels

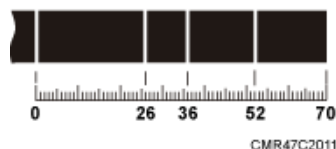


(1) Cable diagram on labels

Procedure

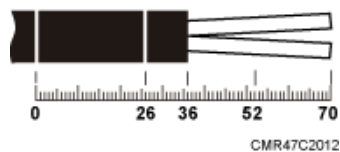
- Step 1** Determine the length of the power cable for different operations based on the labels, as shown in **Figure 12-2**.

Figure 12-2 Determining the length of the power cable



- Step 2** Strip the specified length of the sheath off the power cable, as shown in **Figure 12-3**.

Figure 12-3 Stripping the specified length of sheath



Step 3 Strip a specified length of sheath off each core wire. The length must be consistent with the length of the notch in the tool-less female connector (pressfit type), as shown in [Figure 12-4](#).

Figure 12-4 Stripping the sheath off each core wire

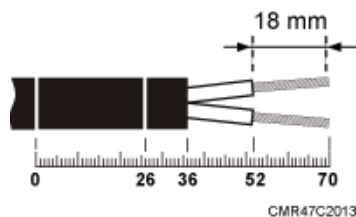
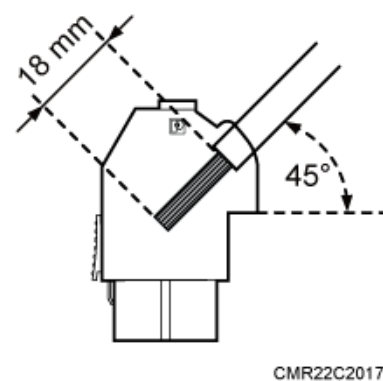


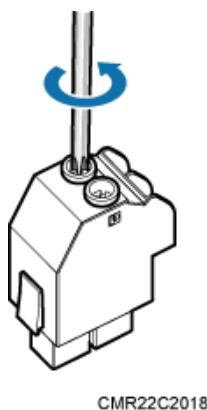
Figure 12-5 Matched length



Step 4 Add a tool-less female connector (pressfit type) to two core wires.

1. Tighten the screws using a Phillips screwdriver, as shown in [Figure 12-6](#).

Figure 12-6 Tightening screws



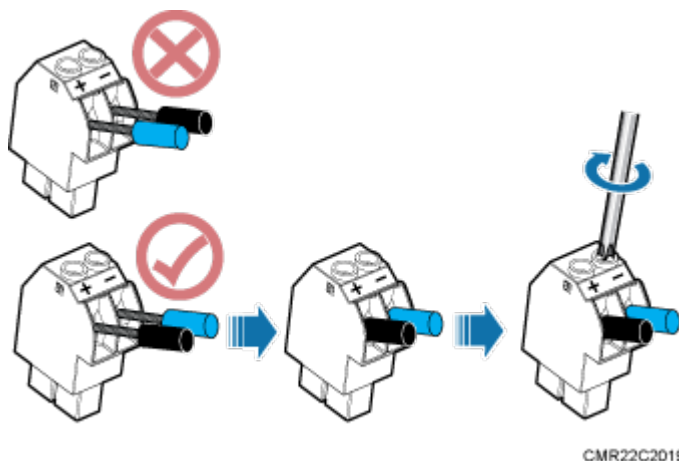
2. Connect the blue core wire labeled NEG(-) to the - port and the black/brown core wire labeled RTN(+) to the + port on the tool-less female connector (pressfit type), and then tighten the screws using a Phillips screwdriver, and then use a torque screwdriver to tighten the M4 screws to 1.4 N·m (12.39 lbf·in.), as shown in [Figure 12-7](#).



DANGER

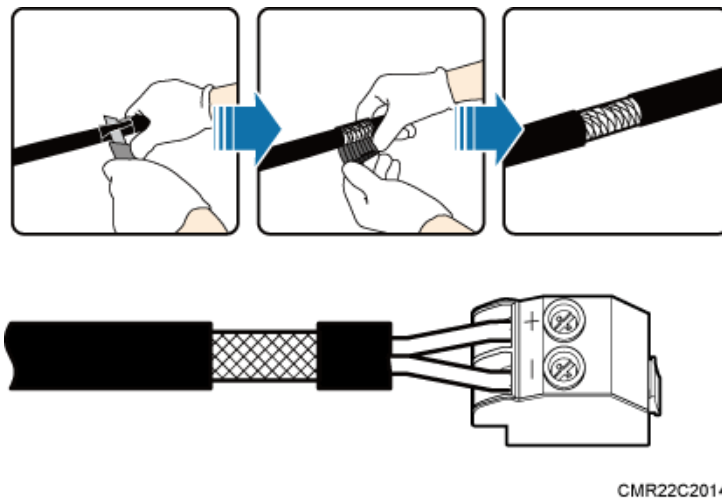
Do not reversely connect the positive and negative poles. Reverse connection of positive and negative poles may result in equipment malfunctions or personal injury. Therefore, check the power cable connection before powering on the RRU.

Figure 12-7 Adding a tool-less female connector (pressfit type) to two core wires



- Step 5** Strip the specified length of the sheath off the power cable to expose the intact shield layer, as shown in [Figure 12-8](#).

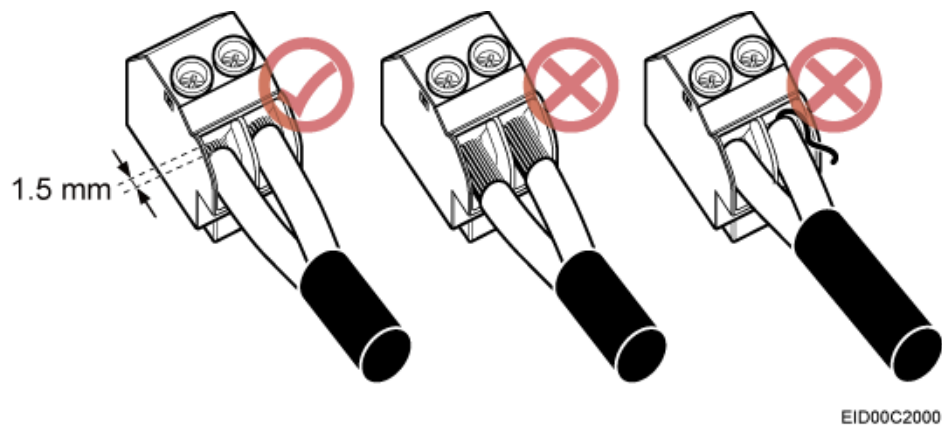
Figure 12-8 Stripping the sheath off the power cable



NOTICE

Each core wire is exposed outside the tool-less female connector (pressfit type) for 1.5 mm (0.059 [in.]), as shown in [Figure 12-9](#).

Figure 12-9 Inserting core wires into the tool-less female connector (pressfit type)



----End