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Contents

Getting to Know the MC509.....	1
PCB Design	3
Assembly	4
Safety Information	错误! 未定义书签。

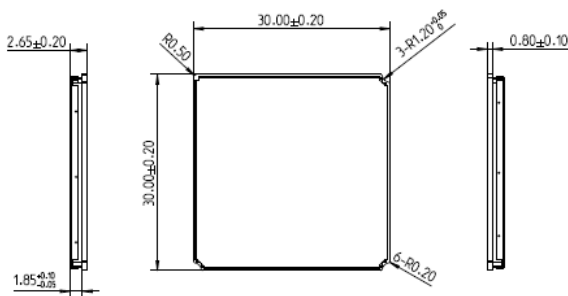
Thank you for purchasing HUAWEI MC509 CDMA Module (hereinafter referred to as the MC509)

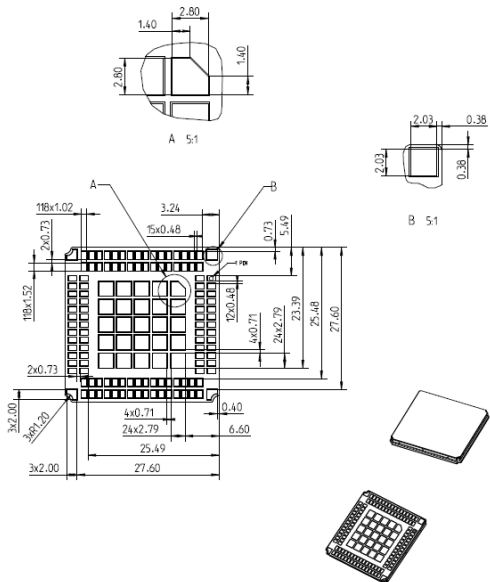
Note:

- This manual briefly describes the preparation, the process for PCB Design, Assembly and safety precautions.
- You are recommended to read the manual before using the MC509.

Getting to Know the MC509

- The package of the LGA module is 145 pin LGA with a dimension of 30 mm × 30 mm × 2.65 mm. It is applied to the user interface board, and can be used as a wireless terminal in a network environment.





Requirements on PCB Layout

- Other devices must be located more than 3 mm away from the LGA module. It is recommended to be 5 mm. The minimum distance between the LGA module and the PCB edge is 1.5 mm.
- When the PCB layout is double sided, it is recommended that the LGA module be placed on the second side for assembly.

Design of Solder Mask

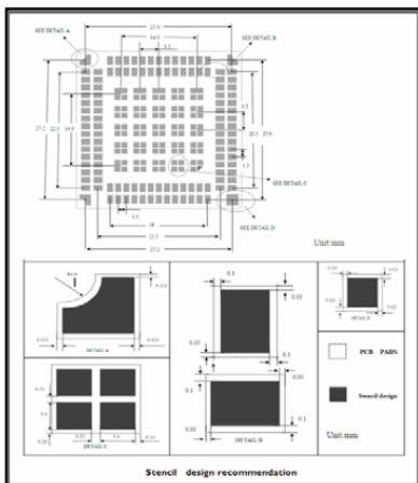
- The PCB pad design can be solder mask defined (SMD), or non-solder mask defined (NSMD). NSMD is recommended. In addition, the solder mask of the NSMD pad design is larger than the pad so the reliability of the solder joint can be improved.

The solder mask must be 100 μm to 150 μm larger than the pad, that is, the single side of the solder mask must be 50 μm to 75 μm larger than the pad. The specific size depends on the processing capability of the PCB manufacturer.

Assembly

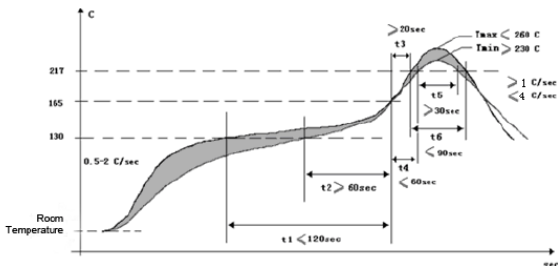
Stencil Design

It is recommended that the stencil for the LGA module be 0.12 mm in thickness. For the stencil design, see the following figure:



Reflow Profile

For the soldering temperature of the LGA module, see the following figure:



Reflow parameters:

Preheat zone (40–150°C)	Time: 60 – 120sec	Heating rate: 0.5–2°C/sec
Soak zone (150–200°C)	Time: 60 – 120sec	Heating rate: <1.0°C/sec
Reflow zone (> 217°C)	Time: 30 – 90sec	Peak reflow temperature: 230–260°C
Cooling zone	Cooling rate: $1^\circ\text{C/sec} \leq \text{Slope} \leq 4^\circ\text{C/sec}$	