ANNEX L: DAE4 Calibration Certificate

Calibration Laboratory of
Schmid & Partner
Engineering AG
Zeughausstrasse 43, 8004 Zurich, Switzerland

S Schweizerischer Kalibrierdienst
C Service suisse d'étalonnage
S Servizio svizzero di taratura
S Swiss Calibration Service

Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: SCS 108

Client **TA-Shanghai (Auden)**

Certificate No: DAE4-1291_Nov14

CALIBRATION CERTIFICATE

Object	DAE4 - SD 000 D04 BM - SN: 1291
Calibration procedure(s)	QA CAL-06.v28 Calibration procedure for the data acquisition electronics (DAE)
Calibration date:	November 14, 2014

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	03-Oct-14 (No:15573)	Oct-15
Secondary Standards	**ID #**	**Check Date (in house)**	**Scheduled Check**
Auto DAE Calibration Unit	SE UWS 053 AA 1001	07-Jan-14 (in house check)	In house check: Jan-15
Calibrator Box V2.1	SE UMS 006 AA 1002	07-Jan-14 (in house check)	In house check: Jan-15

	Name	Function	Signature
Calibrated by:	Dominique Steffen	Technician	
Approved by:	Fin Bomholt	Deputy Technical Manager	

Issued: November 14, 2014

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.

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Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle*: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
  - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
  - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
  - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
  - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
  - *Input Offset Measurement*: Output voltage and statistical results over a large number of zero voltage measurements.
  - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
  - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
  - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
  - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range:	1LSB =	6.1μV ,	full range =	-100...+300 mV
Low Range:	1LSB =	61nV ,	full range =	-1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	402.613 ± 0.02% (k=2)	403.293 ± 0.02% (k=2)	403.205 ± 0.02% (k=2)
Low Range	3.97544 ± 1.50% (k=2)	3.93356 ± 1.50% (k=2)	3.99377 ± 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	308.5 ° ± 1 °

Appendix (Additional assessments outside the scope of SCS108)

1. DC Voltage Linearity

High Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	200033.82	-3.10	-0.00
Channel X	+ Input	20004.15	-0.02	-0.00
Channel X	- Input	-20004.31	1.85	-0.01
Channel Y	+ Input	200033.24	-3.41	-0.00
Channel Y	+ Input	20003.47	-0.54	-0.00
Channel Y	- Input	-20006.08	0.19	-0.00
Channel Z	+ Input	200036.05	-0.73	-0.00
Channel Z	+ Input	20001.26	-2.68	-0.01
Channel Z	- Input	-20007.69	-1.47	0.01

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	2000.57	-0.08	-0.00
Channel X	+ Input	200.57	-0.14	-0.07
Channel X	- Input	-199.31	-0.00	0.00
Channel Y	+ Input	1999.81	-0.79	-0.04
Channel Y	+ Input	200.05	-0.62	-0.31
Channel Y	- Input	-199.06	0.30	-0.15
Channel Z	+ Input	2001.14	0.56	0.03
Channel Z	+ Input	199.16	-1.42	-0.71
Channel Z	- Input	-200.73	-1.23	0.62

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	9.64	7.77
	- 200	-6.77	-8.44
Channel Y	200	13.71	13.30
	- 200	-14.01	-14.19
Channel Z	200	-16.88	-16.56
	- 200	13.70	13.86

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	3.91	-4.26
Channel Y	200	8.88	-	3.64
Channel Z	200	10.51	7.45	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16003	13374
Channel Y	15805	15470
Channel Z	16035	14317

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec
Input 10MΩ

	Average (μV)	min. Offset (μV)	max. Offset (μV)	Std. Deviation (μV)
Channel X	0.37	-1.17	1.61	0.49
Channel Y	0.25	-0.91	1.56	0.48
Channel Z	-0.62	-1.83	0.60	0.47

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

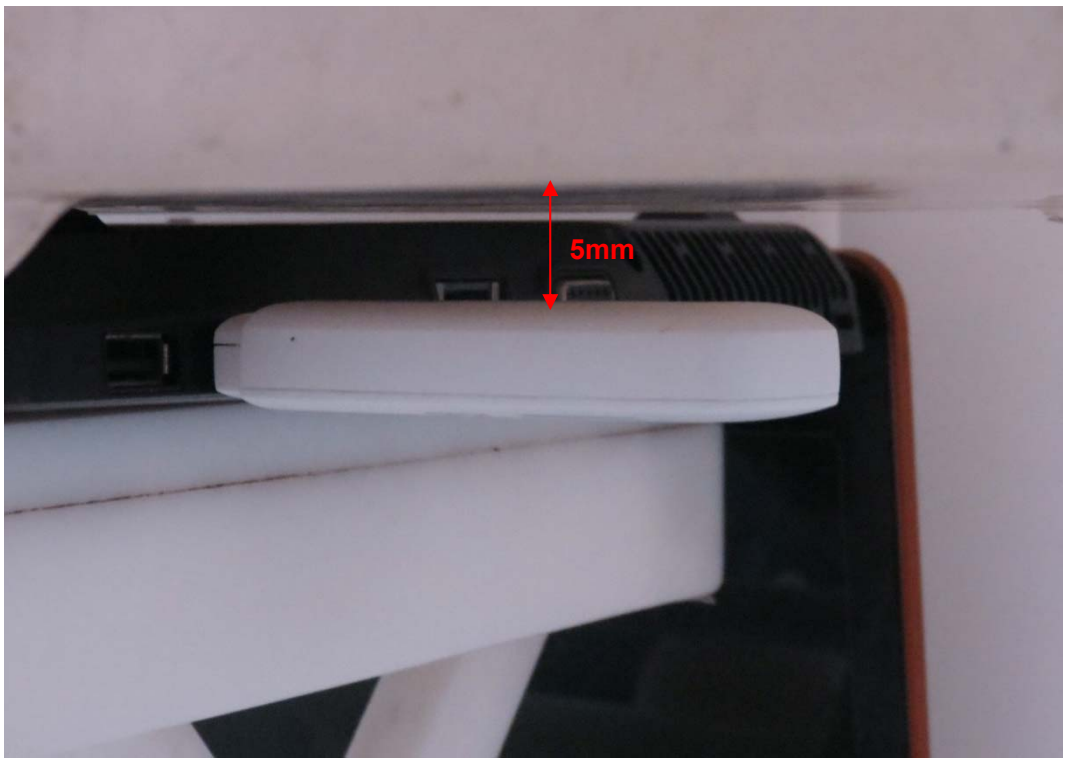
Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

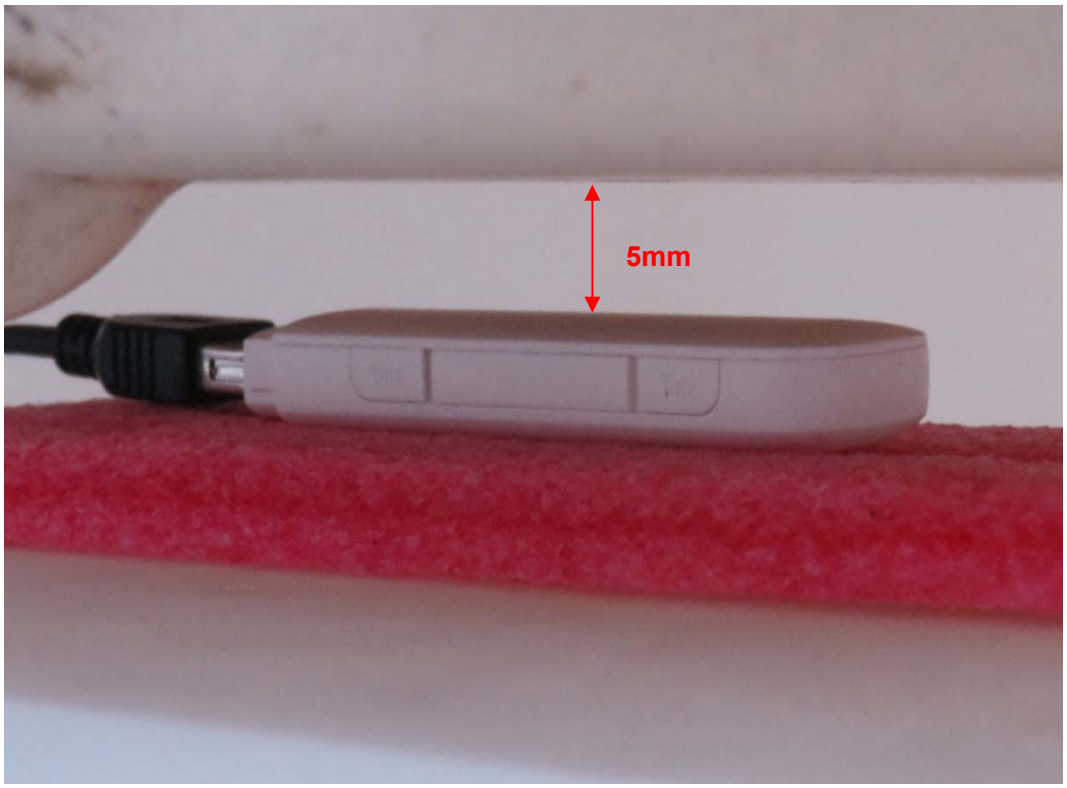
Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	–0.01	-8	-9

ANNEX M: The EUT Appearances and Test Configuration

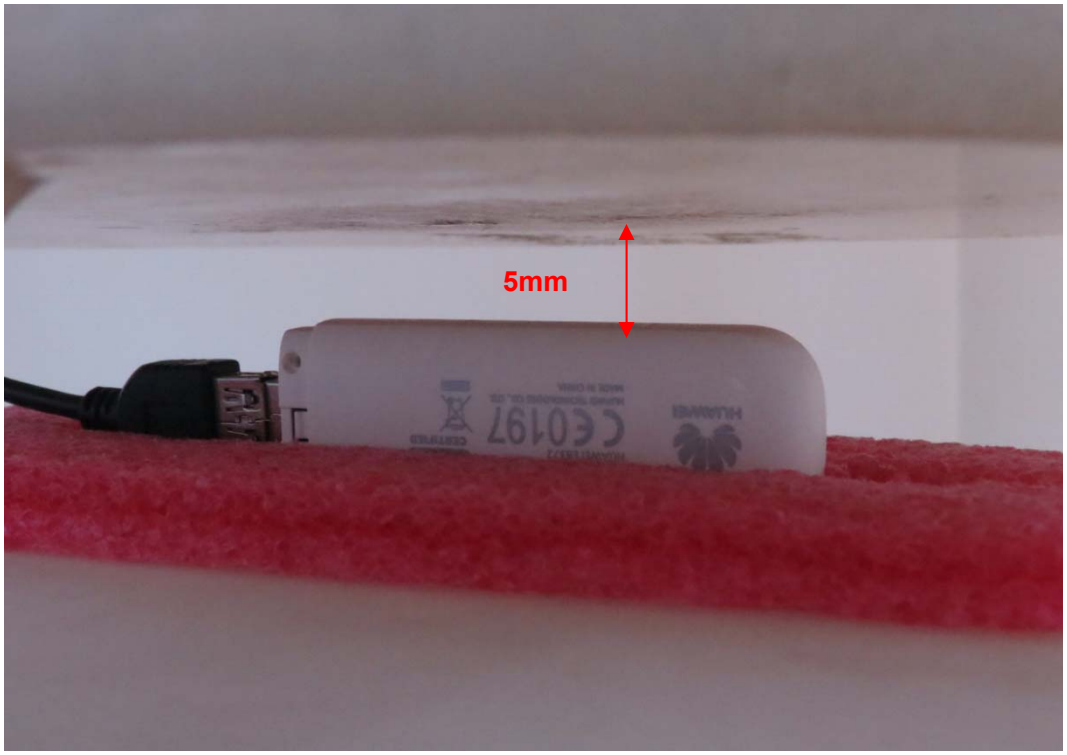
Picture 8: Constituents of the EUT



Picture 9: Test position 1



Picture 10: Test position 2



Picture 11: Test Position 3

Picture 12: Test Position 4

ANNEX N: Product Change Description

1. The E8372h-511 and the E8372h-510 have the same PCB, same appearance and same antenna. The difference between E8372h-511 and E8372h-510 as follows:

	E8372h-511	E8372h-510	
GSM four band	support	support	
WCDMA B1	support	support	
WCDMA B2/4/5	support	support	
LTE Band B1	Support	Support	
LTE Band B2/4/5	Support	Support	
LTE Band B7	No support	Support	Detele by haedware
LTE Band B28	No support	Support	Detele by haedware
LTE Band B12	Support	No support	Add by hardware
LTE Band B17	Support	No support	Add by hardware
Wifi	Support CH1-11	Support CH1-7	
All antenna	The same	The same	
PCB	The same	The same	
appearance	The same	The same	