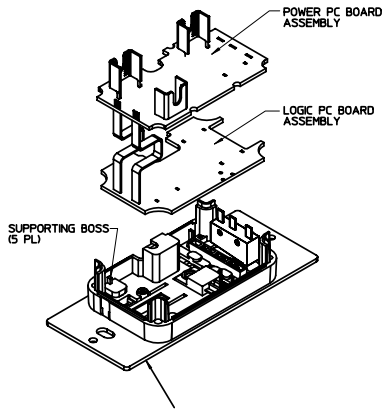


OR82223_D01	X.01	DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED			
		INCH	ANGLE	METRIC	
		.XX- .510   .XX- .505	±1/2°	.X- .5 mm   .XX- .1 mm	

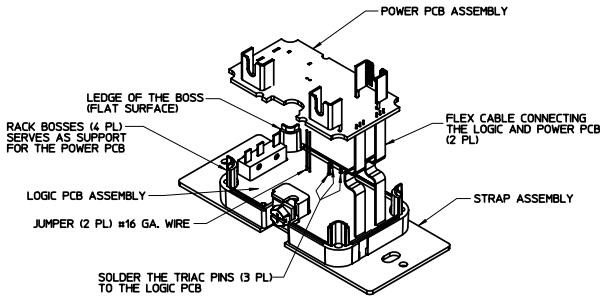
STEP 1:  
INSTALL LOGIC BOARD ASSEMBLY TO STRAP ASSEMBLY (REFER TO OR82201\_D01)  
ENSURE LOGIC PCB SITS FLAT ON THE 5 SUPPORTING BOSSES



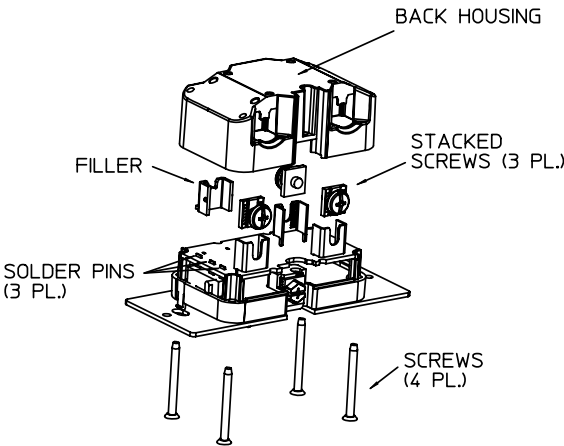
- STRAP ASSEMBLY (OR82201\_D01)
- STRAP OE81918
  - EYELET OG62007
  - TRIAC (SEE BOM)
  - RACK BA81922
  - RIB BA81856
  - AIR GAP SWITCH OX48750
  - GROUND TERMINAL

STEP 2:  
SOLDER TRIAC PINS (3) TO THE LOGIC PCB.  
THE POWER PCB AND THE LOGIC PCB ARE CONNECTED BY SOLDERING A 3-PIN FLEXIBLE CABLE (2 PL) BEFORE INSTALLING INTO THE STRAP ASSEMBLY.  
ALSO ASSEMBLE 2 #16 GA. JUMPERS TO THE LOGIC AND POWER PCB PER SCHEMATIC (MT1 & A1). BEFORE SOLDERING THE FREE END OF THE #16 GA. JUMPERS, ENSURE THAT THE POWER PCB SITS FIRMLY FLAT ON THE LEDGE OF THE SUPPORTING BOSSES.

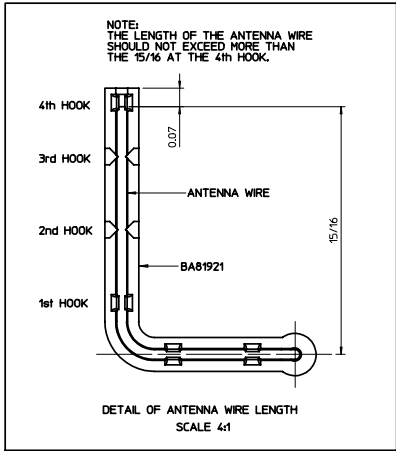
ASSEMBLE THE POWER PCB TO THE STRAP ASSEMBLY



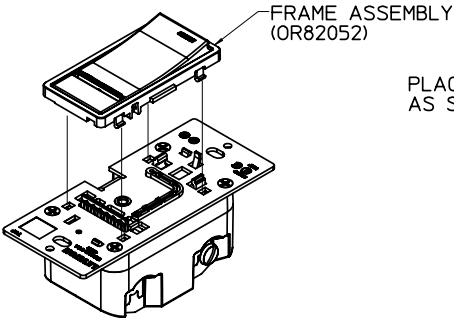
STEP 3:  
SOLDER AIR GAP SWITCH PINS TO POWER PCB.  
PLACE 3 STACKED TERMINAL SCREW ASSEMBLIES INTO THE TERMINAL SLOTS AND ASSEMBLE THE FILLER PIECE, ASSEMBLE BACK COVER AND SCREW IN 4X SELF CUTTING SCREWS. TORQUE SCREWS BETWEEN 2-5 IN-LBS MAKE SURE THERE IS NO GAP BETWEEN THE BACKHOUSING AND THE RACK.



STEP 5:  
PLACE LABELS AS SHOWN BELOW



STEP 4:  
ASSEMBLE FRAME/PUSH PAD ROCKER ASSEMBLY (OR82052) INTO PLACE AS SHOWN



- NOTES:
- SEE BOM FOR PART NUMBERS AND ASSEMBLY DRAWINGS
  - SOME COMPONENTS OMITTED FOR CLARITY

PLACE THE Z WAVE LABEL CENTER HORIZONTALLY AS SHOWN. KEEP LABEL FLUSH WITH EDGE OF BACK COVER HOUSING

PLACE PATENT LABEL AS SHOWN (SEE BOM)

PLACE DATE CODE LABEL CENTER HORIZONTALLY AS SHOWN

PLACE CATALOG LABEL AS SHOWN

PLACE BACK COVER LABEL AS SHOWN

PLACE VERSION LABEL

PLACE TERMINAL LABEL AS SHOWN

REV	DATE	DESCRIPTION / ECU, #	CHNG	APPD
X.01	2007/09	0000000	DE1	
X.00	2007/04	0000000	DE1	

LEVITON MANUFACTURING COMPANY				
FINAL ASSEMBLY 800W DIMMER				
VIZIA RF PLUS				
DRAWN	DET	2007/04/02	INDIAN	
APPROV				
FIELD				
REF. CAT. V900		SCALE 1		OLD DWS
PROJ. SET		STATUS WORK		
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OR82223_D01				
X.01	1 of 1			