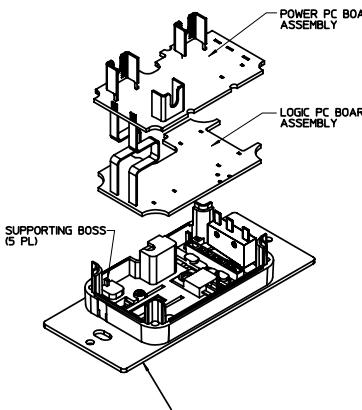


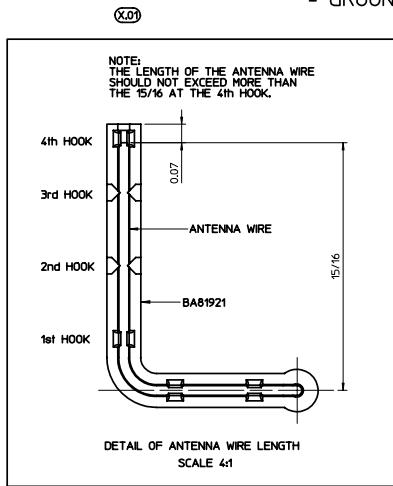
OR82223\_D01 X.01 1 of 1 DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED  
INCH ANGLES METRIC  
XX- 0.010 XXX- 0.005 1/16 X- 0.2 mm XX- 0.1 mm

**STEP 1:**  
INSTALL LOGIC BOARD ASSEMBLY TO STRAP ASSEMBLY (REFER TO OR82201\_D01). ENSURE LOGIC PCB SITS FLAT ON THE 5 SUPPORTING BOSSES

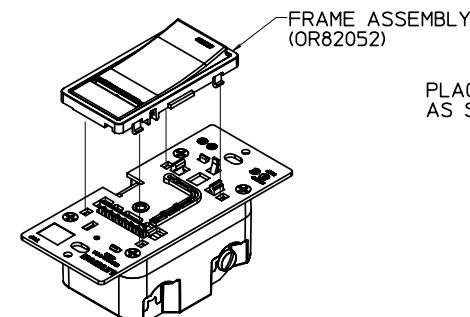


STRAP ASSEMBLY (OR82201\_D01)  

- STRAP OE81918
- EYELET OG62007
- TRIAC (SEE BOM)
- RACK BA81922
- RIB BA81856
- AIR GAP SWITCH OX48750
- GROUND TERMINAL



**STEP 4:**  
ASSEMBLE FRAME/PUSH PAD ROCKER ASSEMBLY (OR82052) INTO PLACE AS SHOWN

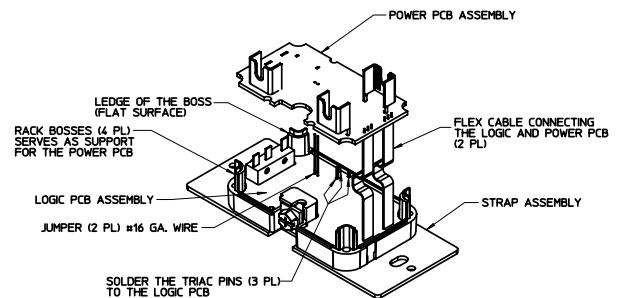


**NOTES:**  

1. SEE BOM FOR PART NUMBERS AND ASSEMBLY DRAWINGS
2. SOME COMPONENTS OMITTED FOR CLARITY

**STEP 2:**  
SOLDER TRIAC PINS (3) TO THE LOGIC PCB. THE POWER PCB AND THE LOGIC PCB ARE CONNECTED BY SOLDERING A 3-PIN FLEXIBLE CABLE (2 PL) BEFORE INSTALLING INTO THE STRAP ASSEMBLY. ALSO ASSEMBLE 2 #16 GA. JUMPERS TO THE LOGIC AND POWER PCB PER SCHEMATIC (MT1 & A1). BEFORE SOLDERING THE FREE END OF THE #16 GA. JUMPERS, ENSURE THAT THE POWER PCB SITS FIRMLY FLAT ON THE LEDGE OF THE SUPPORTING BOSSES.

ASSEMBLE THE POWER PCB TO THE STRAP ASSEMBLY

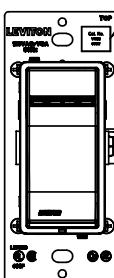


**STEP 5:**  
PLACE LABELS AS SHOWN BELOW

PLACE THE Z WAVE LABEL CENTER HORIZONTALLY AS SHOWN. KEEP LABEL FLUSH WITH EDGE OF BACK COVER HOUSING



PLACE CATALOG LABEL AS SHOWN



PLACE BACK COVER LABEL AS SHOWN



PLACE VERSION LABEL



PLACE DATE CODE LABEL CENTER HORIZONTALLY AS SHOWN

PLACE TERMINAL LABEL AS SHOWN

LEVITON MANUFACTURING COMPANY  
FINAL ASSEMBLY 800W DIMMER  
VIZIA RF PLUS  
DRAWN DE1 2007/10/02 NEDNIN  
APPR'D. OLD DRA.  
PROJ. 1011 STATUS WORK  
REV. DATE DESCRIPT. / ELOC. # CHGD/ APPD  
OR82223\_D01  
X.01 1 of 1  
1 2 3 4 5 6 7 8 9 10

**STEP 3:**  
SOLDER AIR GAP SWITCH PINS TO POWER PCB. PLACE 3 STACKED TERMINAL SCREW ASSEMBLIES INTO THE TERMINAL SLOTS AND ASSEMBLE THE FILLER PIECE, ASSEMBLE BACK COVER AND SCREW IN 4X SELF CUTTING SCREWS. TORQUE SCREWS BETWEEN 2-5 IN-LBS MAKE SURE THERE IS NO GAP BETWEEN THE BACKHOUSING AND THE RACK.

