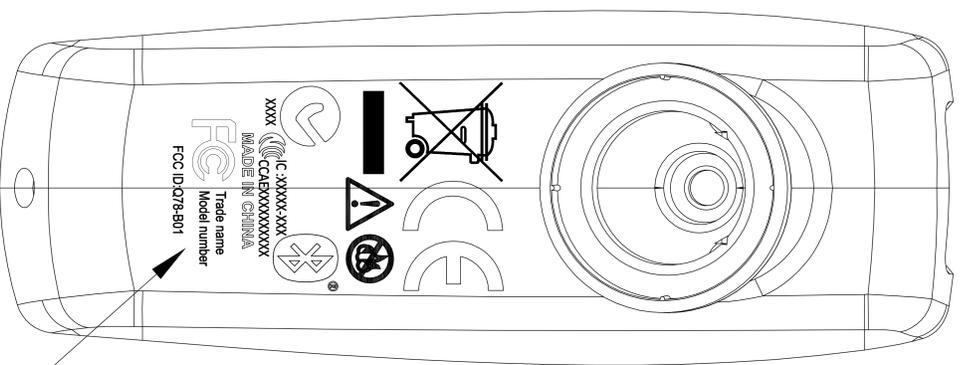


REVISIONS RECORD					
ZONE	DESCRIPTION	REV.	DATE	ECN. NO.	REDACTOR

- NOTE:UNLESS OTHERWISE SPECIFIED
1.MATERIAL:PC+ABS, CAN'T PUT INTO THE RECYCLED MATERIAL.
RDHS REQUIREMENT:PB<20PPM,CD<5PPM,HG=ND,CR6=ND,PBB/PBDE=ND
COLOR: BLACK
2.SURFACE FINISH: TEXTURE (VDI 24)
3.PARTING LINE AND GATE LOCATION TO BE APPROVED BY FOXLINK ENGINEERING PRIOR TO INCORPORATION.PARTING LINE FLASH TO BE INCLUDED IN DIMENSION TOLERANCES.
4.EJECTOR PIN LOCATIONS TO BE APPROVED BY FOXLINK ENGINEERING PRIOR TO INCORPORATION.
5.EJECTOR PINS MARKS TO BE FLUSH TO 0.20 MAXIMUM DEPRESSED.
6.ALL PARTS SHALL HAVE THE CAVETY NUMBER,THE TOOL NUMBER AND THE DATE CODE RECESS MOLDED ON THE CORE SIDE OF THE PART.
7.ALL DRAFT TO BE 1 DEGREE UNLESS OTHERWISE INDICATED.
8.DEGATE FLUSH TO +0.25MM
9.REFERENCE ALL COMPLEX SURFACE DEF INTIONS TO THE ORIGINAL 3-D PRO-E MODEL.
10.INDICATES CRITICAL DIMENSION, MUST MEET THE MINIMUM CPK VALUE OF 1.33.
11.ALL RADII MUST BLEND
12.DIMENSION MARKED WITH "O"ARE FOR FIRST ARTICLE INSPECTION.
DIMENSION MARKED WITH "A" ARE FOR INCOMING INSPECTION.
INSPECTION DIMENSION MARKED WITH "B" ARE FOR CP/CPK INSPECTION.



LASER

1.THIS DOCUMENT IS THE SOLE PROPERTY OF CHENG UEI PRECISION INDUSTRY CO., LTD. AND SHOULD NOT BE USED IN WHOLE OR IN PART WITHOUT PRIOR WRITTEN PERMISSION.
2.THE HAZARDOUS SUBSTANCE CONTAINED IN EACH HOMOGENEOUS MATERIAL SHALL COMPLY WITH THE LASTEST VERSION OF FOXLINK'S GREEN PRODCUREMENT STANDARDS-ZZ09-13)
3.THE RESTRICTED SUBSTANCES NEED TO MEET CUSTOMER'S SPEC REQUEST.(CUSTOMER DOC. NO.)



CHENG UEI PRECISION INDUSTRY CO.,LTD

TOLERANCE UNLESS OTHERWISE SPECIFIED (±)

L ≤ 3 mm	0.05
3 < L ≤ 15 mm	0.08
15 < L ≤ 30 mm	0.1
30 < L ≤ 70 mm	0.15
70 < L ≤ 120 mm	0.2
> 120 mm	0.3
ANGLE (degree)	1.0

	= CRITICAL DIM
	= TOOLING DIM
	= PROCESS DIM (Cpk)
MAT'L:	
SEE NOTES	
	= DIMENSION ID

INTENDED USE:	ULC_CSB-9101	TITLE:	Lasер drawing
APPD.:	Steven Lin	DWG. NO.:	5881-53H0-0170D1
CHKD.:	GO TANG	SCALE:	1,000
DR.:	David Li 2011/05/23	PAGE:	1/1
		UNIT:	mm
		REV.:	V0

Drawing name : ULC_BT_REAR_1103 / Model name : ULC_BT_REAR_1103