FUNCTIONAL CHARACTERISTICS KEY

◇ *Process Capability Studies Required*
   (Total_____pcs)
◆ *Ongoing Statistical Process Control Required*
   (Total_____pcs)
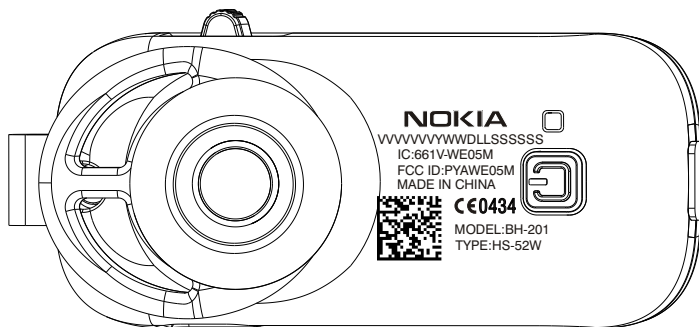
1:2
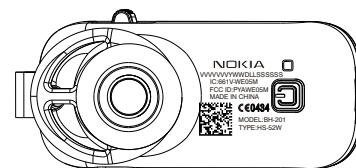
1:1

HS-52W TYPE LABEL BY LASER MARKING DEVICE

VVVVVVVYWWDLLSSSSSS

VVVVVVV is a Product code (7 digits) assigned by Nokia, updated in PDM

Y is a code for manufacturing year (3=2003, 4=2004, 5=2005, etc.)

WW is a code for manufacturing week (01 – 53)

D is a code for manufacturing day of the week (1=Monday, 2=Tuesday, etc.).

LL is code for production line (01, 02, 03, ... ,99).

SSSSSS (6 digits) is a running number restarting from "000000" every day. When required starting digit can be specified separately (e.g. "300001").

Format of the 2D DataMatrix code

Following different size of the 2D DataMatrix code can be used debending on the space availability:

2D DataMatrix code used is 14*14 matrix and size is 5.33 mm x 5.33 mm with ECC200 or 18*18 matrix and size is 4.57 mm x 4.57 mm with ECC200 or 20*20 matrix and size is 5.06 mm x 5.06 mm with ECC200 error correction level. The Font to be used for human readable code is Arial Narrow 5.0p

2D code format is 0123456789012345678

Data matrix 2D-code

Printed to product type label (white colour label) or printed by laser marking device.

Element minimum width: 6 dots (for 600dpi printer)

Material						Original Designer	

NOKIA

Sheet 1 of 1	Original Scale	*1:1*					
	Original Size	*A4*					
Item Classification	Nokia Corporation Code						
1 st Angle		0.1		*Kunnas 07.09.2006*			

Item Name		Document Number	Doc. Vers.	Part Vers.	Name / Date	Change Ref.	Approved / Date
HS-52W TYPE LABEL			0.2		*Kunnas 19.09.2006*		