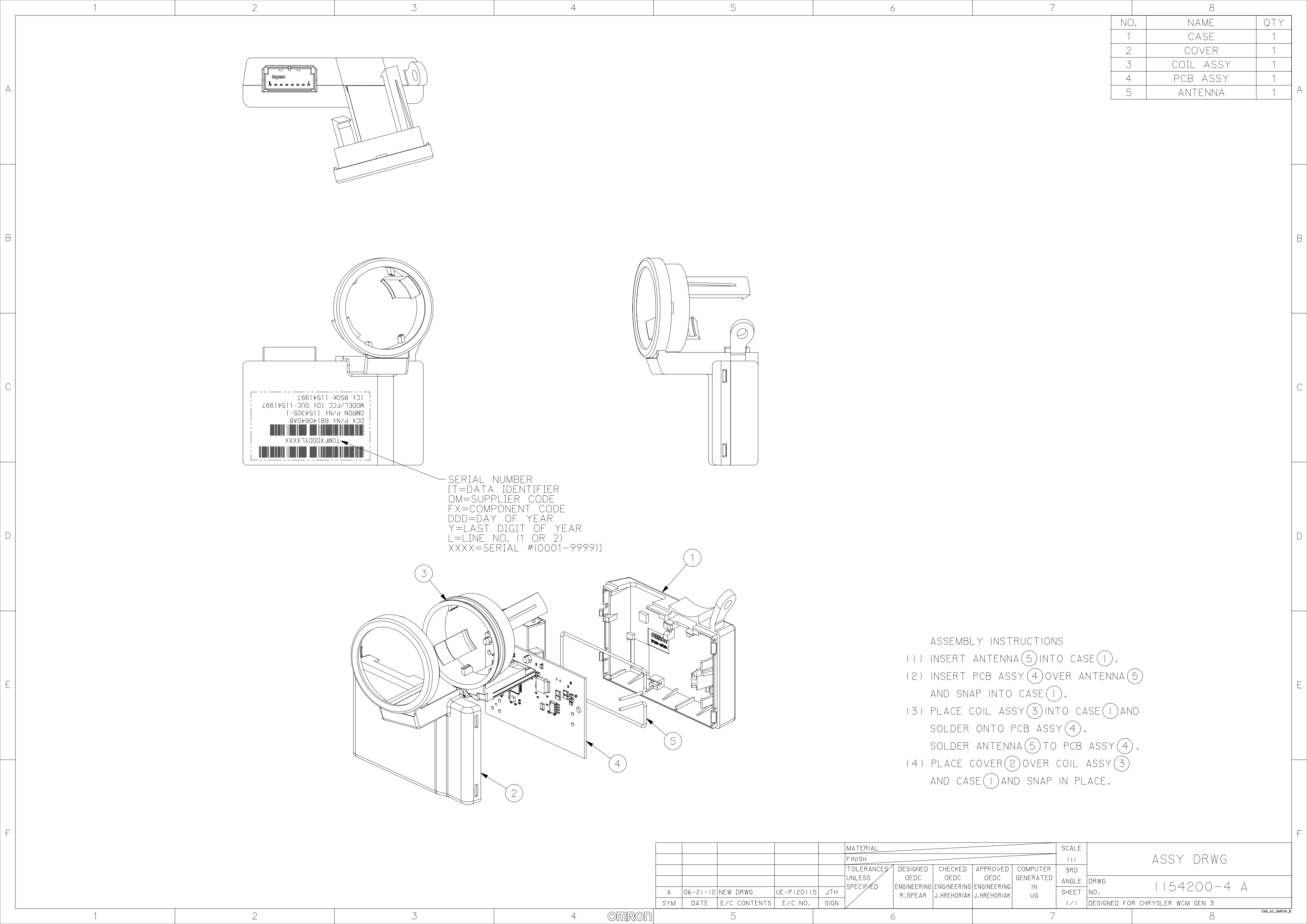




NO.	NAME	QTY
1	CASE	1
2	COVER	1
3	COIL ASSY	1
4	PCB ASSY	1
5	ANTENNA	1

SERIAL NUMBER
[T=DATA IDENTIFIER
OM=SUPPLIER CODE
FX=COMPONENT CODE
DDD=DAY OF YEAR
Y=LAST DIGIT OF YEAR
L=LINE NO. (1 OR 2)
XXXX=SERIAL #(0001-9999)]

ASSEMBLY INSTRUCTIONS

- (1) INSERT ANTENNA ⑤ INTO CASE ①.
- (2) INSERT PCB ASSY ④ OVER ANTENNA ⑤ AND SNAP INTO CASE ①.
- (3) PLACE COIL ASSY ③ INTO CASE ① AND SOLDER ONTO PCB ASSY ④.
- SOLDER ANTENNA ⑤ TO PCB ASSY ④.
- (4) PLACE COVER ② OVER COIL ASSY ③ AND CASE ① AND SNAP IN PLACE.

					MATERIAL				SCALE	ASSY DRWG	
					FINISH				1:1		
					TOLERANCES UNLESS SPECIFIED	DESIGNED OEDC ENGINEERING R.SPEAR	CHECKED OEDC ENGINEERING J.HREHORIAK	APPROVED OEDC ENGINEERING J.HREHORIAK	COMPUTER GENERATED IN UG	3RD ANGLE SHEET	DRWG NO.
A	06-21-12	NEW DRWG	UE-P120115	JTH						1/1	1154200-4 A
SYM	DATE	E/C CONTENTS	E/C NO.	SIGN							DESIGNED FOR CHRYSLER WCM GEN 3