1001LWX (SI4707) Tuning Procedures

REV:0 DATE:28-Mar-13

1-1 Testing Equipment

Equipment	Grade and Range
DC power supply	Output voltage : 13.8 V DC
	Current capacity : 3 A or more
Digital Multimeter	
Frequency counter	Frequency range: 0.1–300 MHz
	Frequency accuracy: ±1 ppm or better
	Sensitivity: 100 mV or better
RF COMMUNICATIONS TEST SET(8920A)	Frequency range: 0.4–1000 MHz
(RF Tester)	
Oscilloscope	Frequency range : DC-20 MHz
- Commoscope	
	Measuring range : 0.01–20V
External speaker	Input impedance : 8Ω
	Capacity: 5 W or more

1-2 VCO Tuning

Tuning Items				Test		Tuning	
		Setting	Location	Testing Point	Standard	Location	Tuning
					Point		
Loop lock voltage	•	Channel: CH 19	Main	Use multi-meter to	3.0-3.6V	Main	L8
	•	RX	board	check the voltage of		board	
				VCO on main board.			
The reference oscillator frequency	•	Channel: CH 19	Main	Connect the frequency	27.185MHZ +/-200Hz	Main	VC1
	•	TX	board	output to frequency		board	
				counter			

1-3 TX Tuning

Tuning Items	Setting	Test		Standard	Tuning		
	Setting	Location	Testing Point	Standard	Location	Tuning Point	
Carrier Output	• Channel: CH 19	Main board	Connect RF tester	3.8~4W	Main board	L801	
Power	■ TX		to antenna input				
			port				
The Maximum	Channel: : CH 19	Main board	Connect RF tester	90%~93%	Main board	RV2	
Modulation	The audio signal is connected to the hand-held		to antenna port				
Frequency	microphone.						
Offset	Audio output level: 800mV						
	Audio Output RFrequency: 1000Hz.						
	 TX 						
80% MOD	Channel: CH 19	Main board	Connect RF tester	<8%	Main board	L5 L6	
Distortion	The audio signal is connected to the hand-held		to antenna port				
	microphone. Audio output level: 15mV						
	• TX						
Signal Meter	Channel: CH 19	LCD	Connect RF tester	Signal meter	Main board	RV4	
	• TX		to antenna port	at full			
				indication.			

1-4 RX Tuning

Tuning Items	Setting	Test		Charada ad	Tuning		
		Location	Testing Point	- Standard	Location	Tuning Point	
Sensitivity	 Channel: CH 19 Connect antenna port to output of tester RX 	Main board	External speaker signal is connected to the 8 ohm dummy load and then connected to the audio input of RF tester.	10dB SINAD receiving sensitivity not less than 1uV Distortion is less than 5%.	Main board	L1 T3 T4 T5 L3	
	 Channel: CH 19 Connect antenna port to output of tester RX 	Main board	External speaker signal is connected to the 8 ohm dummy load and then connected to the audio input of RF tester.	SQ Tight, 60dBuV open	Main board	RV1	
Signal Meter	Channel : CH 19RX	LCD	Connect RF tester to antenna port	40dBuV at S9	Main board	RV3	