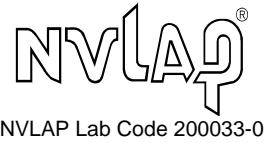


# EMC TEST REPORT



## Standard(s):

47 CFR FCC Part 90, Subpart M  
RSS 137, Issue 2, 2009  
FCC ID: M4Z6204  
IC ID: 458C-6204

## Class II Permissive Change

**Product:** Toll RFID READER and Reader Redundancy Switch  
**Model:** 6204 and RRS  
**3M Division:** TSSD

**Report Number:** RE1601012-1  
**Report Issue Date:** January 20, 2016

## Report Prepared By:

**Signature:** *Yuriy Litvinov*

**Yuriy Litvinov**  
Lead EMC Engineer

**Tested By:**  
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## 1.0 Test Summary

Based on the results of our investigation, we have concluded the product tested complies with the requirements of the standard(s) indicated. The results obtained in this test report pertain only to the item(s) tested.

No	Standard	Test Requirements	Result	Comments
	Part15.107/RSS Gen	Conducted Emissions	N/A	See note below
	Part 15.109/RSS-Gen	Radiated Emissions	N/A	See note below
4.1	Part 90.205/RSS137, 6.4	Conducted Output Power	pass	
4.2	Part 90.210/RSS137, 6.1	Occupied Bandwidth	pass	
4.3	Part 90.210/RSS137, 6.5	Spurious Emissions at Antenna terminals	pass	
	Part 90.210/RSS137, 6.5	Field Strength of Spurious Emissions	N/A	See note below
4.4	Part 90.213/RSS137, 6.3	Frequency Stability	N/A	See note below
4.5	Part 2.1091/RSS102	RF Exposure Compliance	pass	

<b>Note:</b>	Fixed Non-Multilateral LMS transmitters with an emission bandwidth located more than 40 kHz from the band edge are exempt from meeting the frequency stability limits. Limited testing under Class II Permissive Change. Firmware update to include DSB-ASK modulation used with ISO18000-6C (ISOC) protocol. See 3M Company Test Report number RE1407019-2, issued on December 5, 2014 for the original FCC/IC certifications.
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### 1.1 Measurement Uncertainty

The measured value related to the corresponding limit will be used to decide whether the equipment meets the requirements. The measurement uncertainty figures were calculated and correspond to a coverage factor of  $k=2$ , providing a confidence level of respectively 95.45 % in the case where the distributions characterizing the actual measurement uncertainties are normal (Gaussian).

Radiated emissions	5.20 dB
Conducted emissions	3.60 dB
Harmonics and Flicker	3.32 dB

## 2.0 Equipment Description

2.1	Equipment Under Test	
<b>Description:</b>	<p>The four-port Toll RFID Reader is a multi-protocol, multi-regional Radio Frequency Identification (RFID) System that operates in the 902-928 MHz UHF band. All antenna ports operate sequentially with only one port transmitting at the time from a single transmit source (RF path is switched between selected ports)</p> <p>3M Reader Redundancy Switch (RRS) interfaces with two RFID Readers and associated antenna systems to provide an antenna change over facility in the event of a reader failure. The RRS is controlled by TTL level input signals.</p>	
<b>Model(s):</b>	6204 and RRS (SKU#75-0302-0128)	
<b>Serial number(s):</b>	ID6204000021 and RRS00181	
<b>Firmware:</b>	Version # 1.6.2	
<b>Client Contact:</b>	<b>Name:</b> Dave Missimer	<b>Phone:</b> 919-281-1559
<b>3M Division:</b>	Traffic Safety and Security	
<b>Modifications:</b>	None	
<b>Frequency Range (MHz) :</b>	902.75 – 920.45MHz	
<b>Modulation Type:</b>	DSB-ASK	K1D
<b>RFID Protocols:</b>	ISO 18000-6B ISO 18000-6C (ISOC) ISO 10374 (ATA)	PS111 TDM (IAG) Title 21 (T21)
<b>Maximum Output Power:</b>	35.0dBm	
<b>Equipment Category:</b>	Non-Multilateral LMS	
<b>Rated Input Power:</b>	<p>Voltage: <input checked="" type="checkbox"/> 120VAC <input type="checkbox"/> 230VAC <input type="checkbox"/> VDC</p> <p>Frequency: <input type="checkbox"/> 50Hz <input checked="" type="checkbox"/> 60Hz Current: <input checked="" type="checkbox"/> 2.0A</p>	
<b>Test Dates:</b>	01/18-01/19/2016	
<b>Received Date:</b>	06/26/2014	
<b>Received Conditions:</b>	<input type="checkbox"/> Poor <input checked="" type="checkbox"/> Good <input type="checkbox"/> Prototype <input checked="" type="checkbox"/> Production	

### 3.0 EUT Configuration

#### 3.1 Support Equipment

No.	Product Type	Manufacturer	Model	Comments
1	Power Supply	TDK-Lambda	DSP100-24	24VDC/4.4A
2				

#### 3.2 Cables/Ports

No.	Name	Type	Length	Shielding	Comments
1	RS232/Ethernet/Power Interface	Reader Wire Harness	13m	Unshielded	Digital I/O Connection
2	Ethernet/TTL Interface	Switch Wire Harness	2m	Unshielded	I/O Control

#### 3.3 Operating Condition of EUT

Operation Modes	
<input type="checkbox"/>	Stand by
<input checked="" type="checkbox"/>	Continuous Monitored Operation
<input type="checkbox"/>	Continuous Unmonitored Operation
<input checked="" type="checkbox"/>	RFID reader was programmed for FHSS operation using RTS RFID software via Command Line Interface.
<input checked="" type="checkbox"/>	FCC 90 Dense mode – 911.25-920.75MHz with 500KHz channels
<input checked="" type="checkbox"/>	FCC 90 Band – 910.95-920.45MHz with 200KHz channels
<input checked="" type="checkbox"/>	FCC 90 Low Band – 902.75-903.25MHz with 200KHz channels

#### 3.4 Exercising of EUT

No.	Description of EUT Exercising
1	Transmitting modulated carrier at the maximum rated RF output power
2	
3	

#### 4.0 Test Conditions and Results

4.1 Conducted Output Power		
<b>Method:</b>		Measurements was performed with modulated carrier at the highest power level at which the transmitter is intended to operate. The carrier or mean power delivered to antenna was measured under normal test conditions. The analyzer offset was adjusted to compensate for the attenuator and other losses. The RF Power output listed in the table is the power delivered to the antenna.
		Laboratory Ambient Temperature
		23°C
		Relative Humidity
		45%
<b>Reference Standard:</b>		<input type="checkbox"/> ANSI C63.10:2009 <input checked="" type="checkbox"/> FCC Part 90.205/RSS 137 <input checked="" type="checkbox"/> FCC Part 2.1046
<b>Frequency Range:</b>		<input checked="" type="checkbox"/> 902.75-920.45MHz <input type="checkbox"/> 920.45-927.25MHz <input checked="" type="checkbox"/> 30 Watts
		927.25-928MHz
		<input type="checkbox"/> 300 Watts
<b>Nominal Voltage:</b>		<input checked="" type="checkbox"/> 120VAC <input type="checkbox"/> VDC
<b>Tested By:</b>		<b>Date:</b> 01/19/2016

Frequency (MHz)	Operating Mode	RF Power Output (dBm)	RF Power Output (Watts)	26dB OBW (KHz)
902.75	ISO18000-6C(ISOC)	34.8	3.0	431.8
903.25	ISO18000-6C(ISOC)	34.8	3.0	431.9
910.95	ISO18000-6C(ISOC)	34.6	2.9	421.6
920.45	ISO18000-6C(ISOC)	34.6	2.9	424.7
911.25	ISO18000-6C(ISOC)	34.5	2.8	423.5
920.25	ISO18000-6C(ISOC)	34.6	2.9	427.0
902.75	ISO10374(CW)	34.6	2.9	399.2
903.25	ISO10374(CW)	34.6	2.9	397.5
911.75	Title 21	35	3.16	1006.4
919.25	Title 21	35	3.16	1004.2
911.25	EASALARM	34.5	2.8	423.5
920.25	EASALARM	34.5	2.8	428.9
914.25	PS111	34	2.5	758.0
915.75	PS111	33.7	2.5	757.7
902.75	ISO18000-6C(ISOC) firm. ver.1.6	34.8	3.0	436.9
903.25	ISO18000-6C(ISOC) firm. ver.1.6	34.8	3.0	436.6
911.25	ISO18000-6C(ISOC) firm. ver.1.6	34.4	2.8	425.9
920.25	ISO18000-6C(ISOC) firm. ver.1.6	34.4	2.8	427.9
910.95	ISO18000-6C(ISOC) firm. ver.1.6	34.4	2.8	426.6
920.45	ISO18000-6C(ISOC) firm. ver.1.6	34.4	2.8	427.8

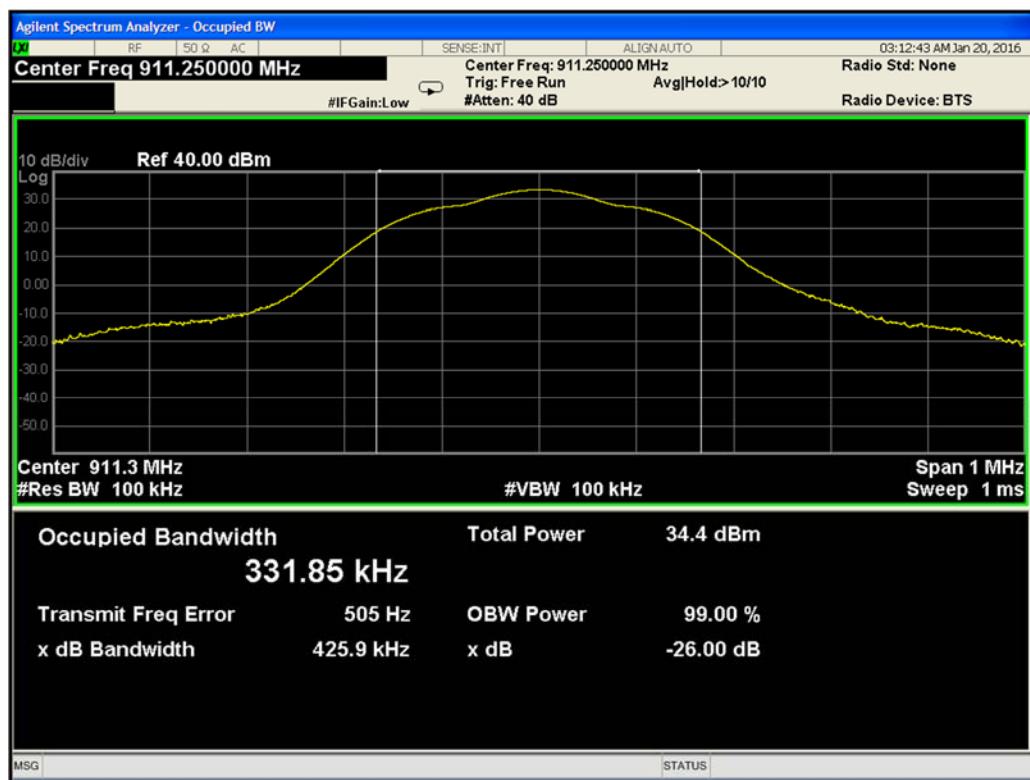
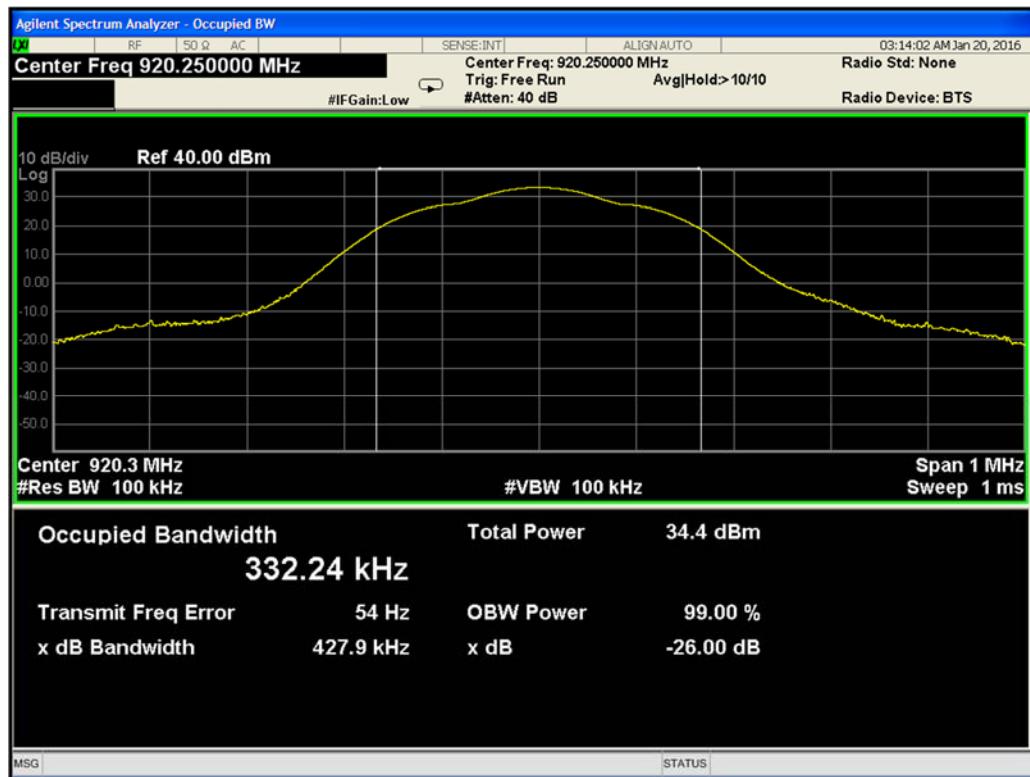
<b>Note:</b>	The devices may employ any type of modulation technique. The worst case modulations used by the device have been reported. ISOC physical layer mode "Miller2/LF640/6.25tari/DSB_ASK
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4.2 Occupied Bandwidth		
<b>Method:</b>	The measurements were made with transmitter set to transmit continuously modulated signal. The marker delta method was used to determine the 26dB bandwidth.	
	Laboratory Ambient Temperature	23°C
	Relative Humidity	45%
<b>Reference Standard:</b>	<input type="checkbox"/> FCC Part 15.109/ICES 003 <input checked="" type="checkbox"/> FCC Part 90.209/RSS 137 <input checked="" type="checkbox"/> FCC Part 2.1046 <input checked="" type="checkbox"/> FCC Part 15.247	<b>Measurement Point</b> <input checked="" type="checkbox"/> Conducted <input type="checkbox"/> Radiated <input type="checkbox"/>
<b>Frequency Range:</b>	<input checked="" type="checkbox"/> 902.75-920.45MHz	
<b>Maximum OBW</b>	902-904MHz	909.75-921.75MHz
	<input checked="" type="checkbox"/> 2MHz	<input checked="" type="checkbox"/> 12MHz
<b>Nominal Voltage:</b>	<input checked="" type="checkbox"/> 120VAC <input type="checkbox"/> VDC	
<b>Tested By:</b>	Yuriy Litvinov	<b>Date:</b> 01/20/2016

<b>Note:</b>	The devices may employ any type of modulation technique. The worst case modulations used by the device have been reported.
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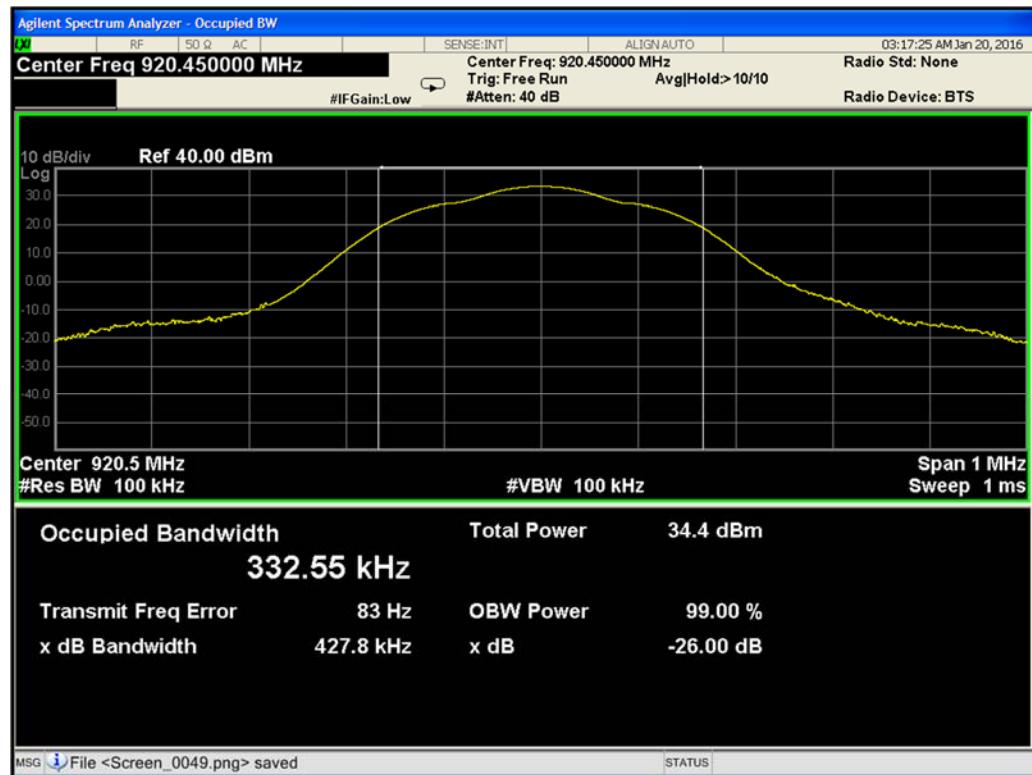
RFID Protocol	FW ver.	Frequency Bands (MHz)	26 dB Bandwidth (KHz)
CW	1.4	902.75-903.25	399.2
ISO 18000-6C	1.4	902.75-903.25	432.6
ISO 18000-6C	1.4	911.25-920.25	427.1
ISO 18000-6C	1.4	910.95-920.45	421.1
PS111	1.4	914.25-915.75	755.8
Title 21	1.4	911.75-919.25	1006.4
ISO18000-6C(ISOC)	1.6	902.75-903.25	436.9
ISO18000-6C(ISOC)	1.6	911.25-920.25	427.9
ISO18000-6C(ISOC)	1.6	910.95-920.45	427.8

Frequency (MHz) (FHSS FCC_dense mode)	FW ver.	Data Rate	20 dB Bandwidth (KHz)	FCC Part 15.247 Limit (KHz)	Results
Low Ch. 902.	1.4	Low	106.0	500	<b>pass</b>
High Ch.927.75	1.4	Low	106.0	500	<b>pass</b>
Low Ch. 902.3	1.4	High	190.8	500	<b>pass</b>
High Ch. 927.75	1.4	High	185.2	500	<b>pass</b>
Low Ch. 902.3	1.6	Low	104.0	500	<b>pass</b>
High Ch.927.75	1.6	Low	105.5	500	<b>pass</b>
Low Ch. 902.3	1.6	High	193.0	500	<b>pass</b>
High Ch. 927.75	1.6	High	187.2	500	<b>pass</b>

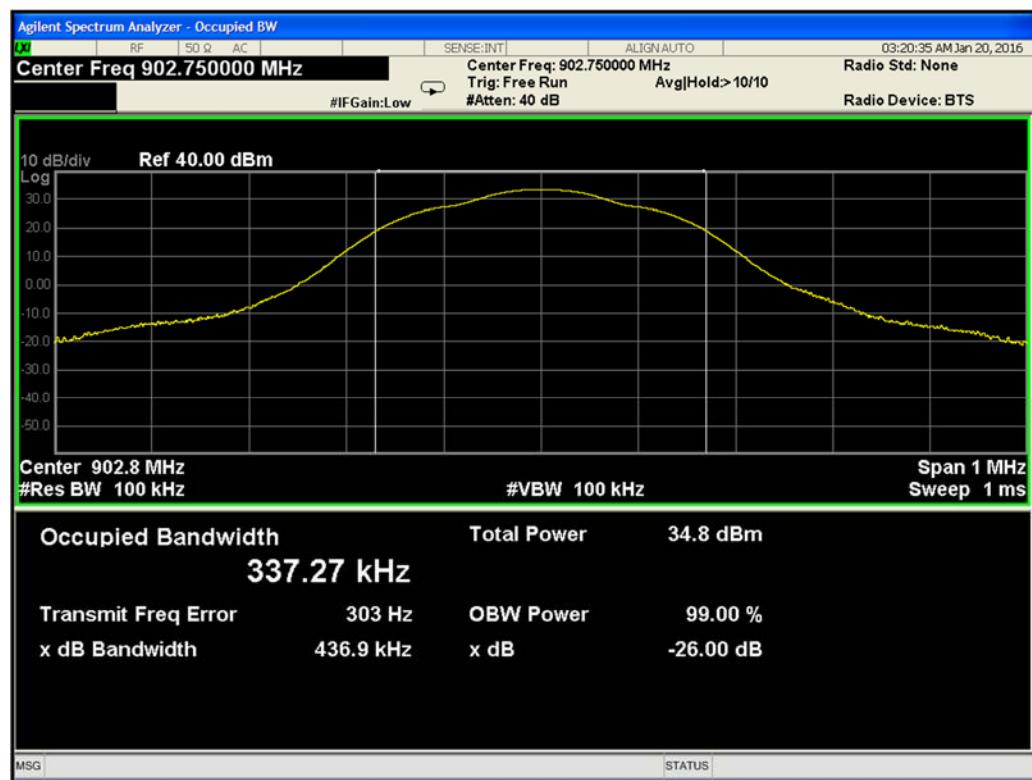
**Occupied Bandwidth – FCC 90\_dense (new ISOC) 911.25MHz****Occupied Bandwidth – FCC 90\_dense (new ISOC) 920.25MHz**



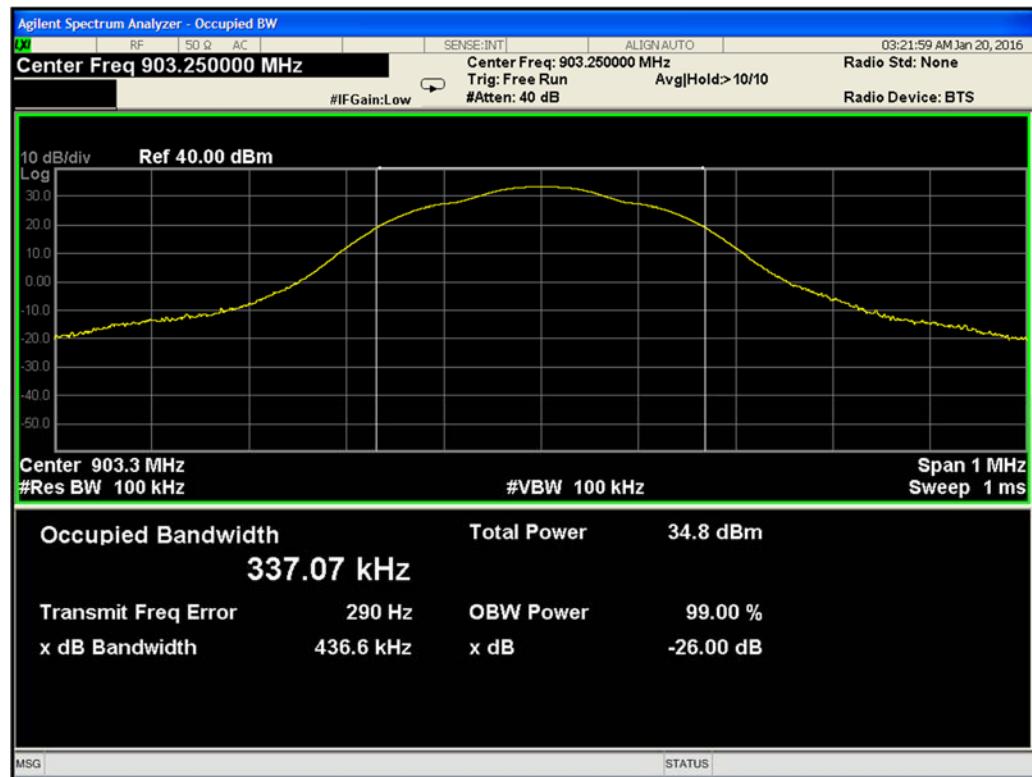
#### Occupied Bandwidth – FCC Part 90 (new ISOC) 910.95MHz



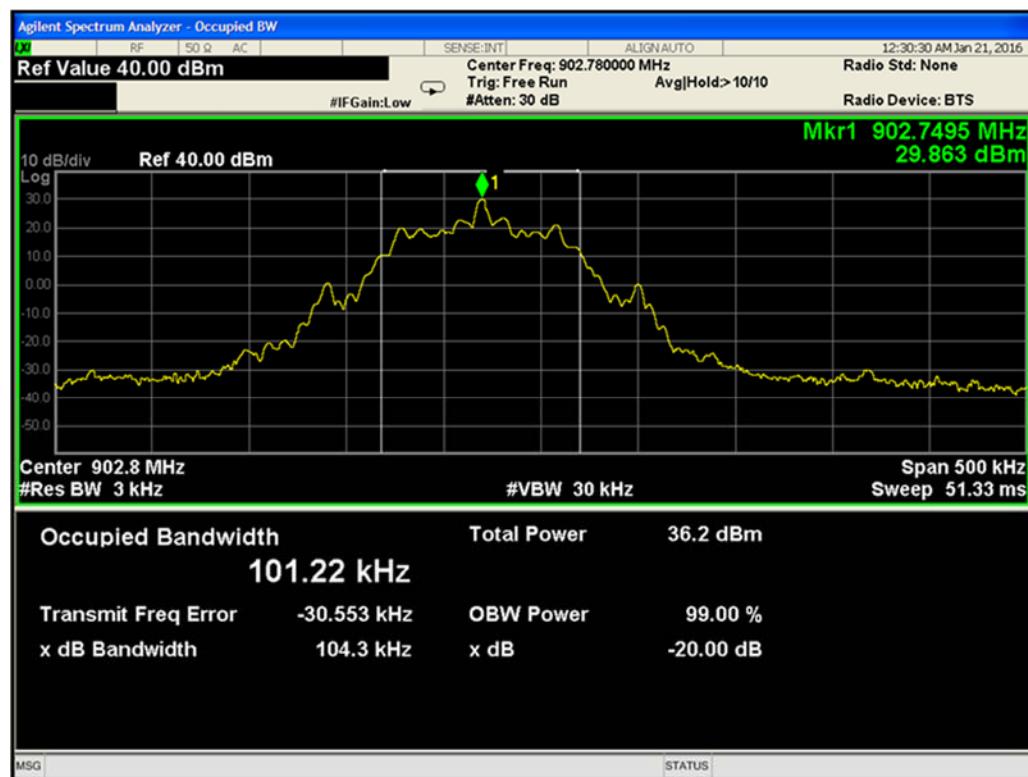
#### Occupied Bandwidth – FCC Part 90 (new ISOC) 920.45MHz



Occupied Bandwidth – FCC 90\_Lowband (new ISOC) 902.75MHz



## Occupied Bandwidth – FCC 90\_Lowband (new ISOC) 903.25MHz



#### Occupied Bandwidth – FCC Part 15.247 Low Channel/Low Data Rate



#### Occupied Bandwidth – FCC Part 15.247 High Channel/Low Data Rate



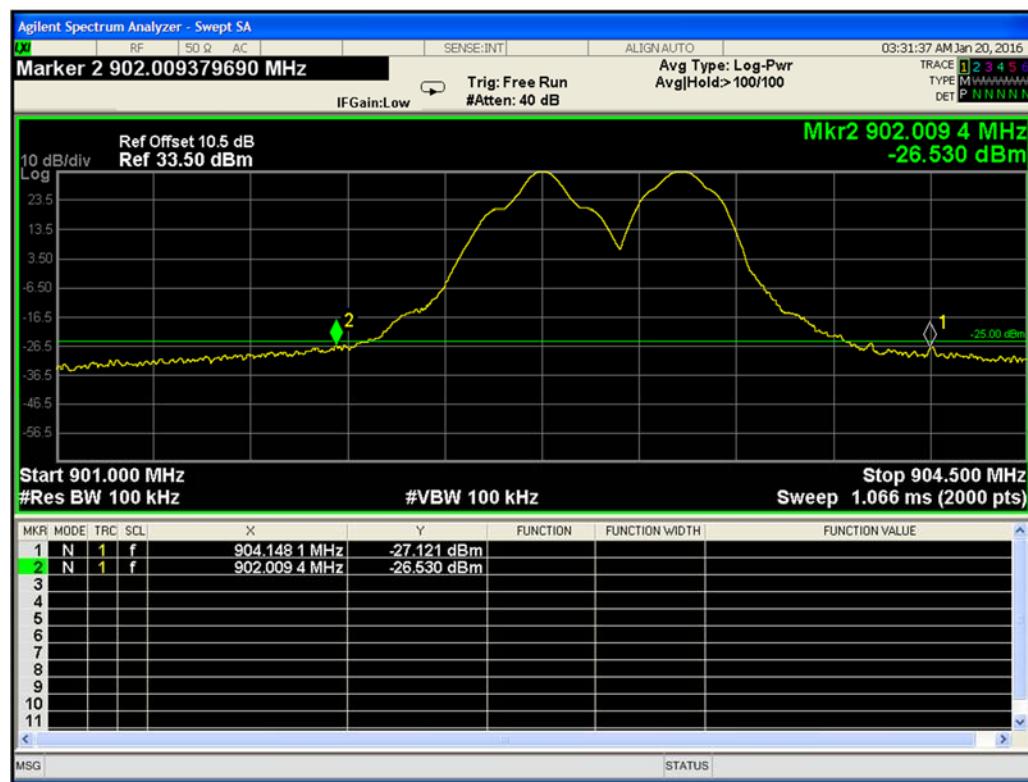
### Occupied Bandwidth – FCC Part 15.247 Low Channel/High Data Rate



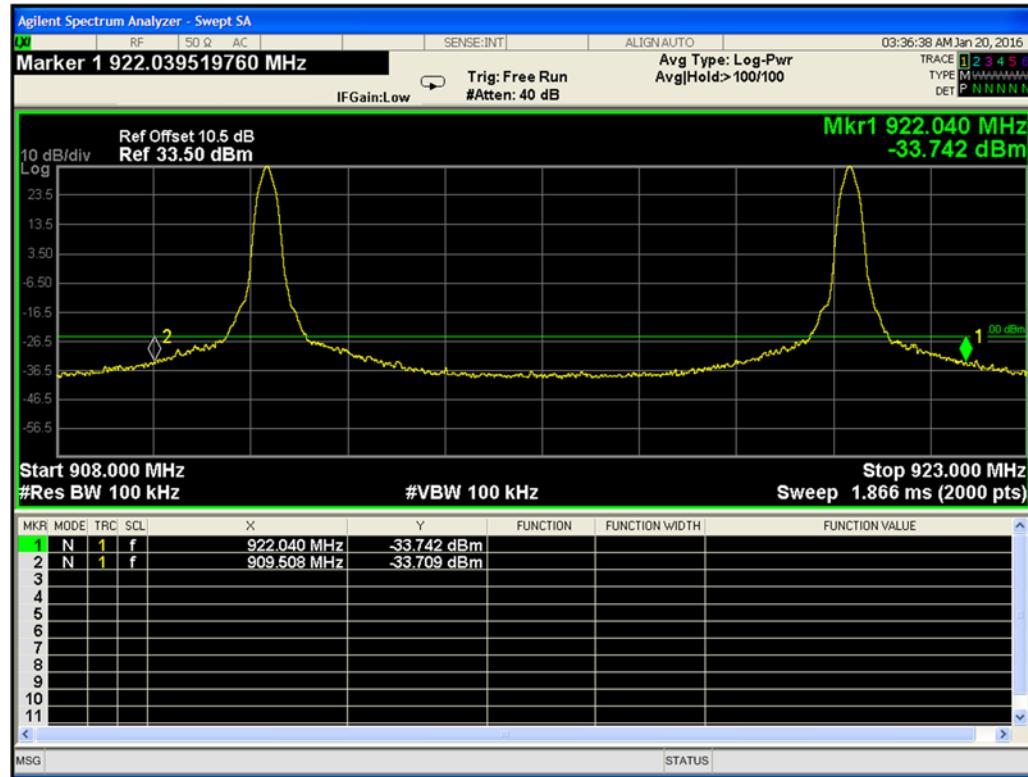
### Occupied Bandwidth – FCC Part 15.247 Low Channel/High Data Rate

4.3 Spurious Emissions at Antenna Terminals		
<b>Method:</b> The measurements were made with transmitter set to transmit continuously with modulated signal. The marker delta method was used to determine band-edge compliance.		
	Laboratory Ambient Temperature	23°C
	Relative Humidity	45%
<b>Reference Standard:</b>	<input type="checkbox"/> FCC Part 90.210/RSS 137 <input checked="" type="checkbox"/> FCC Part 2.1051	<b>Measurement Point</b> <input checked="" type="checkbox"/> Conducted <input type="checkbox"/> Radiated <input type="checkbox"/>
	<input checked="" type="checkbox"/> 902.75-920.45MHz	
<b>Limit</b>	Emission Mask "K"(RSS137 EM "C")	<b>Results</b>
	<input checked="" type="checkbox"/> 55+10log(Pmax)dB (-25dBm) <input checked="" type="checkbox"/> >60dBc	pass
<b>Nominal Voltage:</b>	<input checked="" type="checkbox"/> 120VAC <input type="checkbox"/> VDC	
<b>Tested By:</b>	Yuriy Litvinov	<b>Date:</b> 01/19/2016

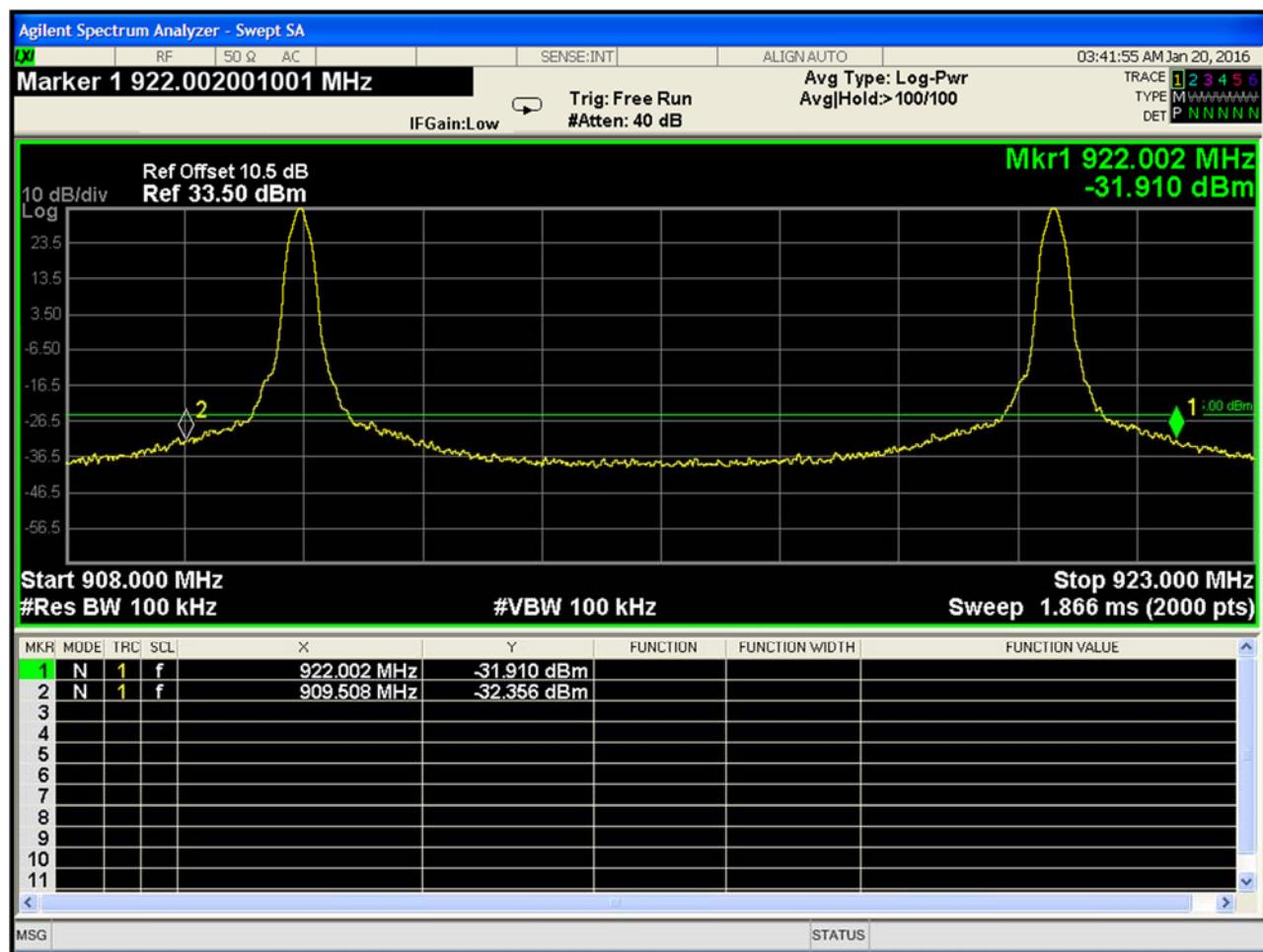
Note:	
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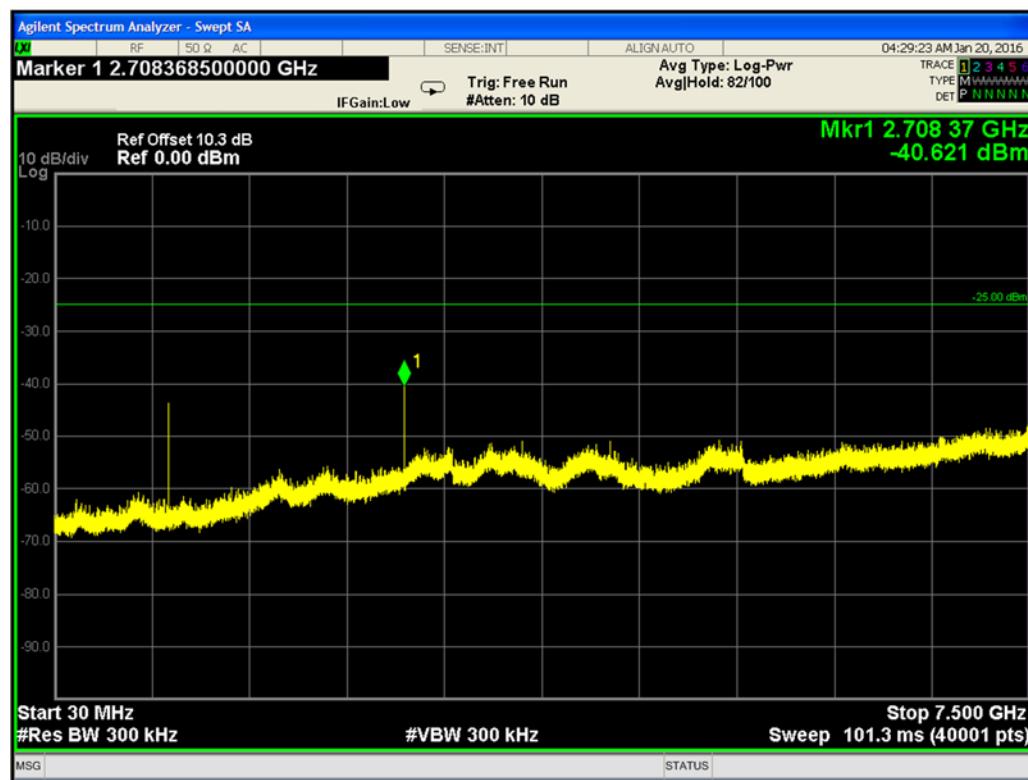
### Lower and Upper Band Edge – FCC\_Lowband – ISO18000-6C (ISOC)



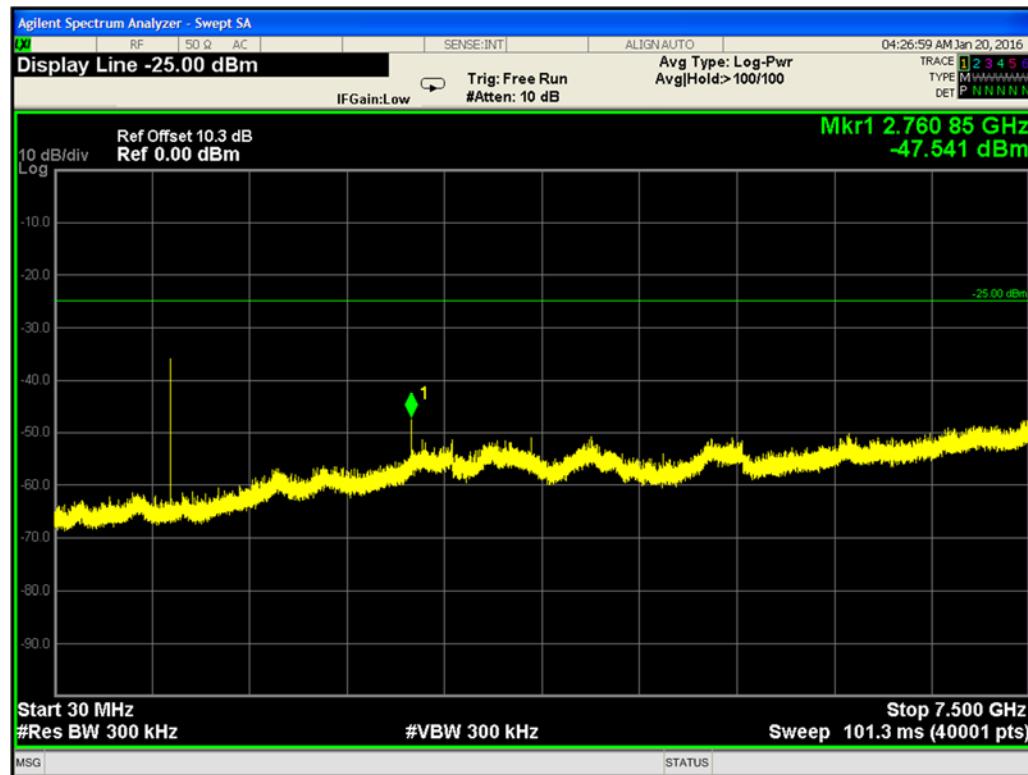
### Lower and Upper Band Edge FCC\_dense – ISO18000-6C (ISOC)



Lower and Upper Band Edge FCC\_90 - ISO18000-6C (ISOC)



ISOC Protocol at lowest operating frequency - 902.75MHz (notched)



ISOC Protocol at highest operating frequency - 920.45MHz (notched)

4.4	Frequency Stability	
<b>Method:</b>	The measurements was made with the device set to transmit a continuous un-modulated carrier and performed at each of the applicable frequencies.	
		Laboratory Ambient Temperature
		Relative Humidity
<b>Reference Standard:</b>		<input checked="" type="checkbox"/> FCC Part 90.213/RSS 137 <input type="checkbox"/> [REDACTED]
<b>Frequency Range:</b>		<input checked="" type="checkbox"/> 902-928MHz
<b>Limit</b>		<b>Frequency Drift</b>
		<input checked="" type="checkbox"/> $\pm 2.5\text{ppm}$ <input type="checkbox"/> [REDACTED]
<b>Nominal Voltage:</b>		<input type="checkbox"/> 230VAC <input type="checkbox"/> 120VAC
<b>Tested By:</b>		<b>Date:</b>

<b>Note:</b>	Part 90.213(a) Note 13. Fixed non-multilateration transmitters with an authorized bandwidth that is more than 40 kHz from the band edge, intermittently operated hand-held readers, and mobile transponders are not subject to frequency tolerance restrictions.
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4.5 RF Exposure Compliance	
<b>Reference Standard:</b>	<input checked="" type="checkbox"/> IEEE Std 1528a <input checked="" type="checkbox"/> RSS 102, Issue 4 <input checked="" type="checkbox"/> KDB 447498 <input type="checkbox"/> KDB <input checked="" type="checkbox"/> FCC Parts 2.1091 and 2.1093 <input type="checkbox"/> OET 65
<b>Frequency Range:</b>	<input checked="" type="checkbox"/> 902-928MHz
<b>Antenna Separation Distance</b>	>120cm
<b>Antenna Type</b>	15DBI
<b>Antenna Gain (maximum)</b>	31.6 (numeric)
<b>Maximum Output Power at antenna terminal</b>	35dBm (3162mW)
<b>Power Density</b>	0.552 mW/cm <sup>2</sup>
GENERAL POPULATION/UNCONTROLLED LIMIT	
<b>FCC/RSS102</b>	0.610 mW/cm <sup>2</sup>

<b>Note:</b>	<p>The device doesn't transmitting simultaneously in multiple frequency bands or different FCC Parts. Frequency management is configured by the factory to comply with applicable radio regulations.</p> <p>The highest RF output power of the unit was measured and recorded. According to §1.1310 of the FCC rules. The MPE was calculated at 120cm to show compliance with the power density limit. The following formula was used to calculate the Power Density: <math>S=PG/4\pi R^2</math></p>
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5.0	Test Equipment				
Test Equipment Used					
Description	Manufacturer	Model	Identifier	Cal. Due	Check
Biconilog Antenna	Schaffner	CBL6112B	27491	10/2016	<input checked="" type="checkbox"/>
Horn Antenna	AH Systems	SAS 571	1010	10/2016	<input type="checkbox"/>
Loop Antenna	EMCO	ALR25M	1011	10/2016	<input type="checkbox"/>
EMI Receiver	Rohde & Schwarz	ESIB 40	100235	10/2016	<input type="checkbox"/>
EMI Receiver	Agilent	E4448A	1530975	10/2016	<input type="checkbox"/>
Signal Analyzer	Agilent	N9000A	MY53031040	10/2016	<input checked="" type="checkbox"/>
LISN	TESEQ	NNB51	1130	10/2016	<input type="checkbox"/>
Harmonic/Flicker Source	Cal. Instruments	C4-5001iX	57162	10/2016	<input type="checkbox"/>
Amplifier	AR	250W1000AM	14354	10/2016	<input type="checkbox"/>
Amplifier	AR	25S1G4A	4003	10/2016	<input type="checkbox"/>
Signal Generator	HP	8656A	2326A05125	10/2016	<input type="checkbox"/>
Signal Generator	Agilent	E8257D	160895	10/2016	<input type="checkbox"/>
Field Probe	AR	FL7006	25019	10/2016	<input type="checkbox"/>
Field Monitor	AR	FM2000	14292	10/2016	<input type="checkbox"/>
AC CDN	Schaffner	M316,	21937	10/2016	<input type="checkbox"/>
AC CDN	Teseq	M016,	26131	10/2016	<input type="checkbox"/>
ISN	Teseq	T4	25652	10/2016	<input type="checkbox"/>
High Pass Filter	WHK	WHK1.1/1.5G	9	10/2016	<input type="checkbox"/>
EMC Software	ETS-Lindgren	TILE 6		10/2016	<input checked="" type="checkbox"/>
Oscilloscope	Tektronix	DPO4104	1550	10/2016	<input type="checkbox"/>

6.0	Report revision history			
Revision Level	Date	Report Number	Notes	
0	12/05/2014	RE1407019-2	Original Issue	
1	01/16/2016	RE1601012-1	New firmware ver. 1.6, Class II PC	

# Certificate of Conformity

## 3M EMC Laboratory

SEMS Regulatory Engineering  
Building 76-01-01  
St. Paul, MN 55144-1000, USA

MANUFACTURER'S NAME  
NAME OF EQUIPMENT

3M COMPANY  
Toll RFID READER and READER  
REDUNDANCY SWITCH  
6204 and RRS  
R1601012-1  
January 20, 2016

MODEL NUMBER(S)  
TEST REPORT NUMBER  
DATE OF ISSUE

Referring to the performance criteria and operating mode during the tests specified in this report the equipment complies with the essential requirements herein specified:

47 CFR Part 90 – Subpart M – LMS Operations  
in the 902-928 MHz band

FCC Part 90.353, Class II PC

Location and Monitoring Service in the Band  
902-928 MHz.

RSS 137, Issue 2, 2009, Class II PC

Comments:

*Yuriy Litvinov*

Yuriy Litvinov  
Lead EMC Engineer

**NVLAP**<sup>®</sup>  
NVLAP Lab Code 200033-0