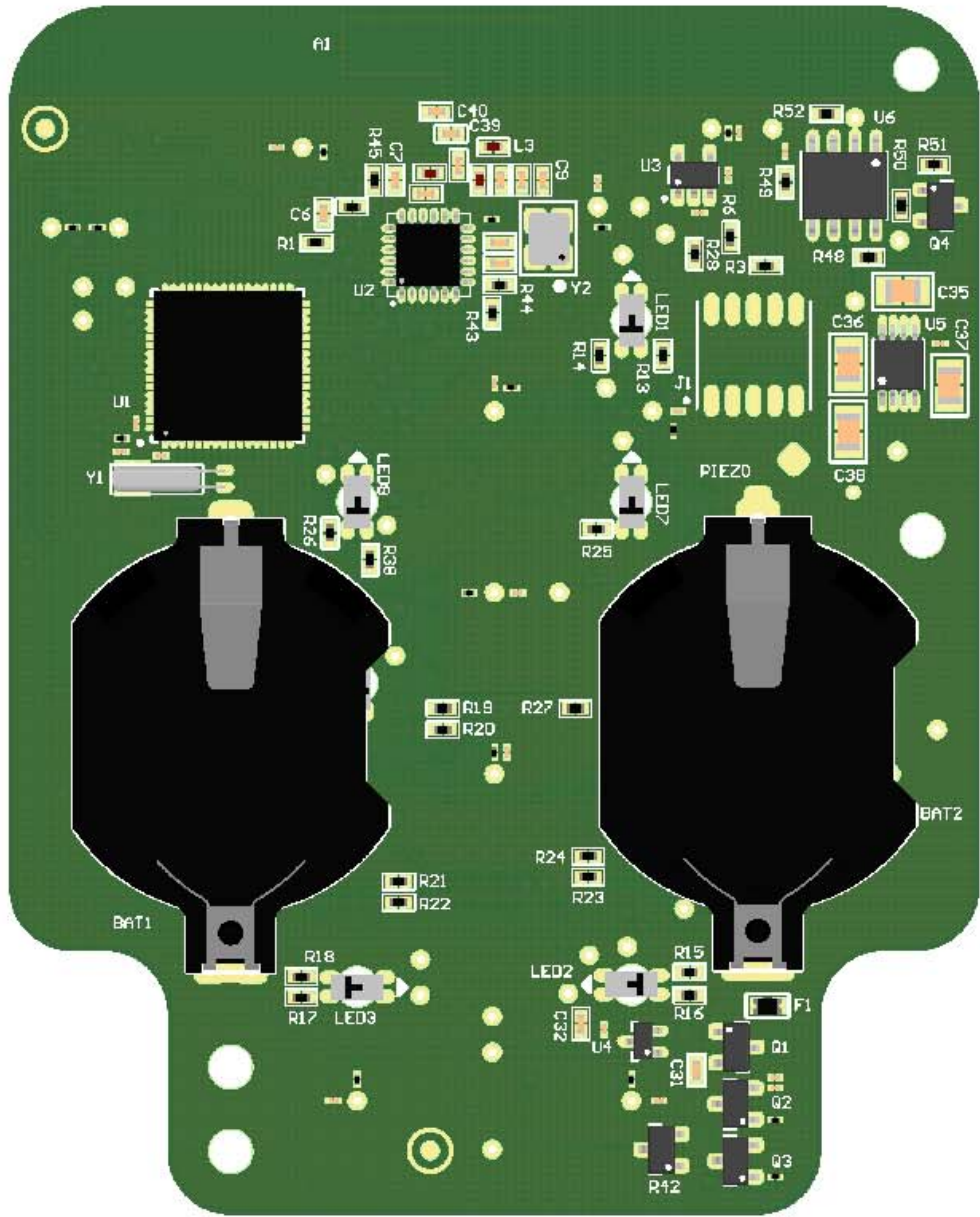
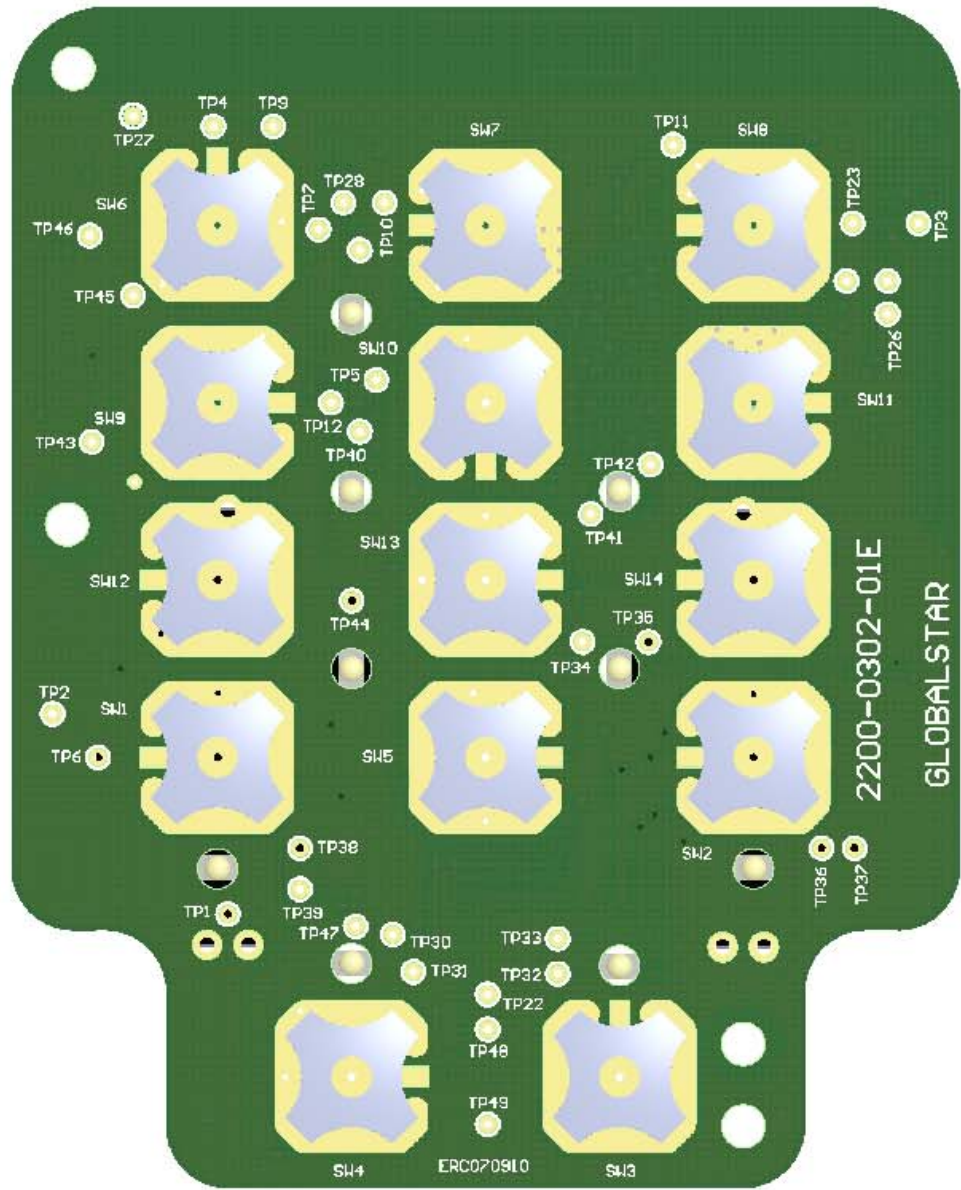




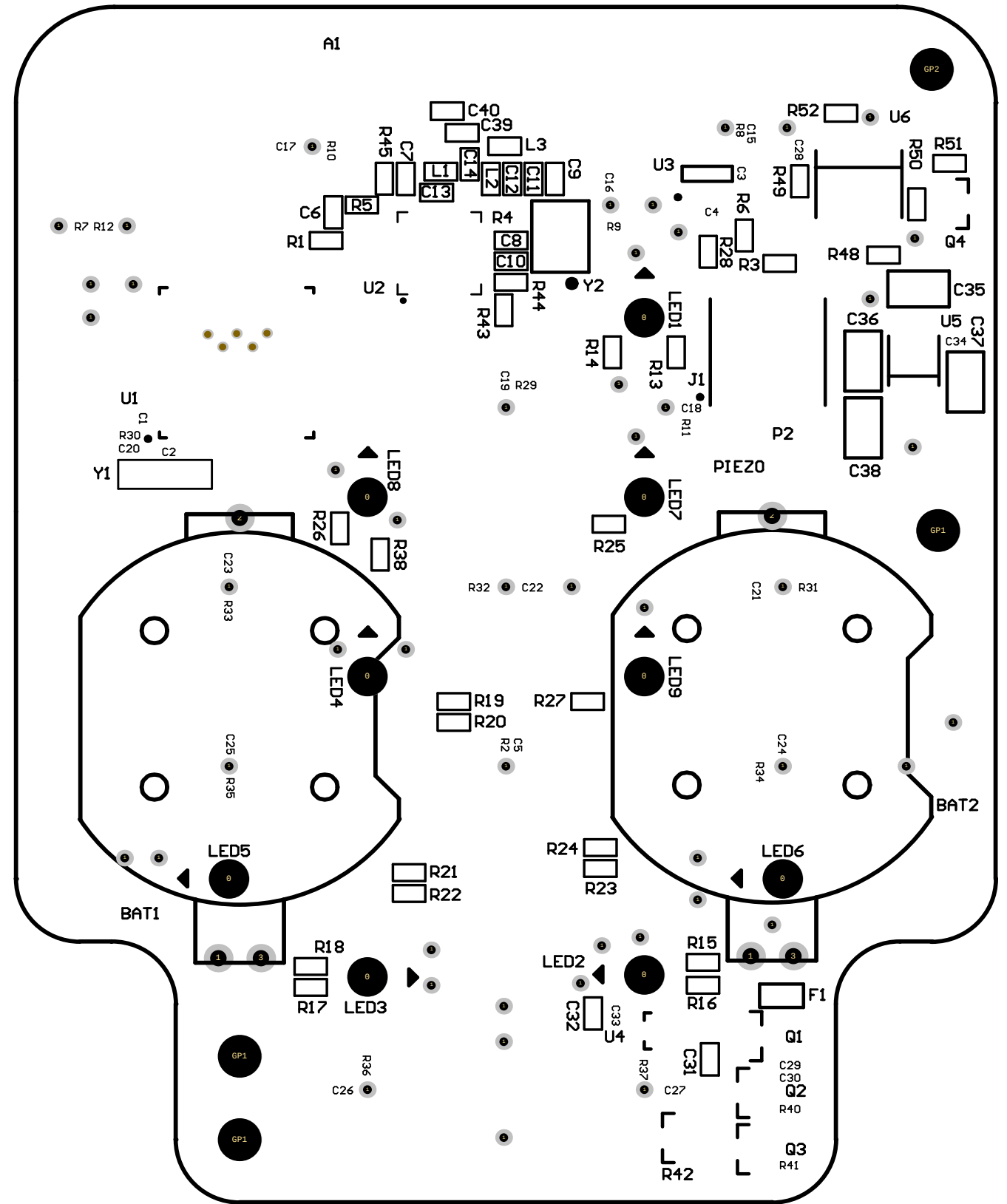
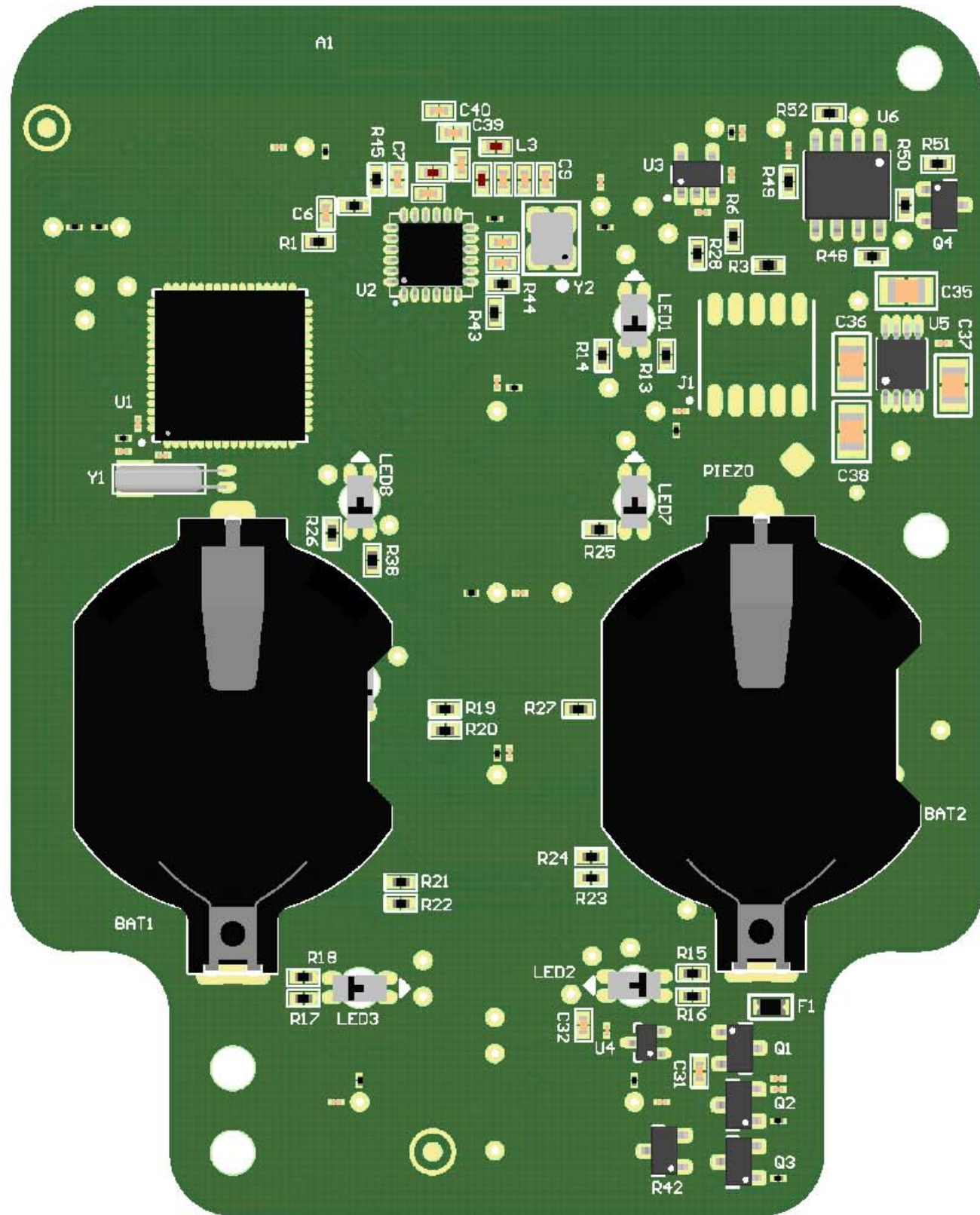
REV:	DESCRIPTION / ECN #:	ENGR 1:	ENGR 2:	DOC REL:	DATE:
A	INITIAL RELEASE			SCOTT HOJEM	09/14/10
B	ECN #660			SCOTT HOJEM	11/02/10



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	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	Proj Engr:	Date:	Drawn By:	Date:	 300 HOLIDAY SQUARE BLVD Covington, LA 70433 985-355-1514			
MATERIAL		Engr 1:	Date:	Prod Ctrl:	Date:	TITLE: ASSEMBLY, PCB HUG KEYPAD			REV B
FINISH		Engr 2:	Date:	Doc Ctrl:	Date:	SIZE B	DWG. NO. 2300-0302	Sheet 1	of 3
		DAVE PETTIT	08/26/10	ROGER CASTRO	08/26/10				
		ROGER CASTRO	08/26/10	LOUIE XU	08/26/10				
				SCOTT HOJEM	08/26/10				



		300 HOLIDAY SQUARE BLVD Covington, LA 70433 985-335-1514	
TITLE: ASSEMBLY, PCB HUG KEYPAD		REV B	
SIZE B	DWG. NO. 2300-0302	Sheet 2	of 3

8

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6

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4

3

2

1

OBSERVE LED ORIENTATION

SOLDER ALL BATTERY
CONTACTS THIS SIDE ONLY

INSERT ALL LED
LENS INTO HOLE
ON PCB

SOLDER ALL BATTERY
CONTACTS THIS SIDE ONLY.

.064", TRIM BATTERY HOLDER
LEAD LENGTH AS SHOWN.



300 HOLIDAY SQUARE BLVD
Covington, LA 70433
985-335-1514

TITLE: ASSEMBLY, PCB HUG KEYPAD			REV B
SIZE B	DWG. NO. 2300-0302	Sheet 3	of 3