

A Radio Test Report

FOR

Renishaw Plc

ON

Primo Interface

DOCUMENT NO.TRA-013623-47-07A

HULL

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TRaC Wireless Test Report : TRA-013623-47-07A

Applicant : Renishaw Plc

Apparatus : Primo Radio Part Setter

Specification(s) : CFR47 Part 15.247 & RSS-210 Annex 8

FCCID : KQGPI

ICID :3928A-PI

Purpose of Test : Certification

Authorised by

: 

: Radio Product Manager

Issue Date : 3rd July 2014

Authorised Copy Number : PDF

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Section 1:

Introduction

1.1 General

This report contains an assessment of an apparatus against Electromagnetic Compatibility Standards based upon tests carried out on samples submitted to the Laboratory.

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1.2 Tests Requested By

This testing in this report was requested by:

Renishaw Plc
New Mills
Wotton Under Edge
Gloucestershire
GL12 8JR

1.3 Manufacturer

As above

1.4 Apparatus Assessed

The following apparatus was assessed between 22nd May 2014 and 27th May 2014.

Primo Interface

The above device operates in the license free 2.4GHz radio band.

1.5 Test Result Summary

Full details of test results are contained within Appendix A. The following table summarises the results of the assessment.

The statements relating to compliance with the standards below apply ONLY as qualified in the notes and deviations stated in sections 1.6 to 1.7 of this test report.

Full details of test results are contained within Appendix A. The following table summarises the results of the assessment.

Test Type	Regulation		Measurement standard	Result
	Title 47 of the CFR: Part 15 Subpart (c)	RSS – 210 Issue 8, December 2010		
Radiated spurious emissions (Restricted bands)	15.247	Annex 8, A8.5	ANSI C63.10:2009	Pass
Conducted spurious emissions (Non-restricted bands)	15.247	Annex 8, A8.5	ANSI C63.10:2009	Pass
AC Power conducted emissions	15.207	Section 7.2.2	ANSI C63.10:2009	N/A
20dB Bandwidth and Channel Spacing	15.247(a)(1)(i)	Annex 8, A8.1(b)	ANSI C63.10:2009	Pass
Conducted Carrier Power	15.247(b)(2)	Annex 8, A8.4(2)	ANSI C63.10:2009	Pass
Hopping Frequencies	15.247(a)(1)	Annex 8, A8.1(d)	ANSI C63.10:2009	Pass
Channel Occupancy	15.247(a)(1)(i)	Annex 8, A8.1(d)	ANSI C63.10:2009	Pass
Unintentional Radiated Spurious Emissions	15.109	Section 7.2.3	ANSI C63.10:2009	Pass
Extrapolation Factor:	15.31(f)	RSS-Gen Issue 3 7.2.7	-	-
Maximum Frequency of Search:	15.33	RSS-Gen Issue 3 4.9	-	-
Antenna Arrangements Integral:	15.203	RSS-Gen Issue 3 7.1.2	-	-
Antenna Arrangements External Connector:	15.204	RSS-Gen Issue 3 7.1.2	-	-
Restricted Bands:	15.205	RSS-Gen Issue 3 7.2.2	-	-

Abbreviations used in the above table:

ANSI C 63.10:2009 is outside the scope of the laboratories UKAS accreditation.

Mod : Modification
CFR : Code of Federal Regulations
REFE : Radiated Electric Field Emissions

RSS : Radio Standards Specification
ANSI : American National Standards Institution
PLCE : Power Line Conducted Emissions

1.6 Notes Relating To The Assessment

With regard to this assessment, the following points should be noted:

The results contained in this report relate only to the items tested and were obtained in the period between the date of initial receipt of samples and the date of issue of the report.

The apparatus was set up and exercised using the configurations, modes of operation and arrangements defined in this report only.

Particular operating modes, apparatus monitoring methods and performance criteria required by the standards tested to have been performed except where identified in Section 1.7 of this test report (Deviations from Test Standards).

For emissions testing, throughout this test report, "Pass" indicates that the results for the sample as tested were below the specified limit (refer also to Section 2, Measurement Uncertainty).

Where relevant, the apparatus was only assessed using the monitoring methods and susceptibility criteria defined in this report.

All testing with the exception of testing at the Open Area Test Site was performed under the following environmental conditions:

Temperature	: 17 to 23 °C
Humidity	: 45 to 75 %
Barometric Pressure	: 86 to 106 kPa

All dates used in this report are in the format dd/mm/yy.

This assessment has been performed in accordance with the requirements of ISO/IEC 17025.

1.7 Deviations from Test Standards

There were no deviations from the standards tested to.

Section 2:**Measurement Uncertainty****2.1 Measurement Uncertainty Values**

For the test data recorded the following measurement uncertainty was calculated :

Radio Testing – General Uncertainty Schedule

All statements of uncertainty are expanded standard uncertainty using a coverage factor of 1.96 to give a 95% confidence where no required test level exists.

[1] Adjacent Channel Power

Uncertainty in test result = **1.86dB**

[2] Carrier Power

Uncertainty in test result (Power Meter) = **1.08dB**

Uncertainty in test result (Spectrum Analyser) = **2.48dB**

[3] Effective Radiated Power

Uncertainty in test result = **4.71dB**

[4] Spurious Emissions

Uncertainty in test result = **4.75dB**

[5] Maximum frequency error

Uncertainty in test result (Frequency Counter) = **0.113ppm**

Uncertainty in test result (Spectrum Analyser) = **0.265ppm**

[6] Radiated Emissions, field strength OATS 14kHz-18GHz Electric Field

Uncertainty in test result (14kHz – 30MHz) = **4.8dB**,

Uncertainty in test result (30MHz – 1GHz) = **4.6dB**,

Uncertainty in test result (1GHz – 18GHz) = **4.7dB**

[7] Frequency deviation

Uncertainty in test result = **3.2%**

[8] Magnetic Field Emissions

Uncertainty in test result = **2.3dB**

[9] Conducted Spurious

Uncertainty in test result – Up to 8.1GHz = **3.31dB**

Uncertainty in test result – 8.1GHz – 15.3GHz = **4.43dB**

Uncertainty in test result – 15.3GHz – 21GHz = **5.34dB**

Uncertainty in test result – Up to 26GHz = **3.14dB**

[10] Channel Bandwidth

Uncertainty in test result = **15.5%**

[11] Amplitude and Time Measurement – Oscilloscope

Uncertainty in overall test level = **2.1dB**,
Uncertainty in time measurement = **0.59%**,
Uncertainty in Amplitude measurement = **0.82%**

[12] Power Line Conduction

Uncertainty in test result = **3.4dB**

[13] Spectrum Mask Measurements

Uncertainty in test result = **2.59% (frequency)**
Uncertainty in test result = **1.32dB (amplitude)**

[14] Adjacent Sub Band Selectivity

Uncertainty in test result = **1.24dB**

[15] Receiver Blocking – Listen Mode, Radiated

Uncertainty in test result = **3.42dB**

[16] Receiver Blocking – Talk Mode, Radiated

Uncertainty in test result = **3.36dB**

[17] Receiver Blocking – Talk Mode, Conducted

Uncertainty in test result = **1.24dB**

[18] Receiver Threshold

Uncertainty in test result = **3.23dB**

[19] Transmission Time Measurement

Uncertainty in test result = **7.98%**

Section 3:

Modifications

3.1 Modifications Performed During Assessment

No modifications were performed during the assessment

Appendix A:**Formal Emission Test Results**

Abbreviations used in the tables in this appendix:

Spec	: Specification	ALSR	: Absorber Lined Screened Room
Mod	: Modification	OATS	: Open Area Test Site
		ATS	: Alternative Test Site
EUT	: Equipment Under Test		
SE	: Support Equipment	Ref	: Reference
		Freq	: Frequency
L	: Live Power Line		
N	: Neutral Power Line	MD	: Measurement Distance
E	: Earth Power Line	SD	: Spec Distance
Pk	: Peak Detector	Pol	: Polarisation
QP	: Quasi-Peak Detector	H	: Horizontal Polarisation
Av	: Average Detector	V	: Vertical Polarisation
CDN	: Coupling & decoupling network		

A1 Transmitter Peak Output Power

Carrier power was verified with the EUT transmitting on its lowest, centre and highest carrier frequency in turn.

Test Details:	
Regulation	Part 15.247(b)(1) RSS – 210, Annex 8, A8.4(2)
Measurement standard	ANSI C63.10:2009, RSS-GEN
EUT sample number	S63
Modification state	0
SE in test environment	None
SE isolated from EUT	None
EUT set up	Refer to Appendix C
Temperature	22°C

Channel Frequency (MHz)	Peak Carrier Power (W)	Limit (W)	Result
2402	0.0011	1	Pass
2441	0.0010		Pass
2480	0.0009		Pass

Notes:

Number of hopping channels employed is 79

Conducted measurements were performed with a temporary antenna connector provided by the client.

A2 RF Antenna Conducted Spurious Emissions

Measurement of conducted spurious emissions at the antenna port was performed using a peak detector with the RBW set to 100kHz and the VBW>RBW. Frequencies were scanned up through to the 10th harmonic with the EUT transmitting on its lowest, centre and highest carrier frequency in turn.

Test Details: 2402 MHz	
Regulation	Part 15.247(d) and Clause 15.205, RSS-210 Annex 8, A8.5
Measurement standard	ANSI C63.10:2009, RSS – GEN, ANSI C63.4:2003
Frequency range	9 kHz to 25 GHz
EUT sample number	S63
Modification state	0
SE in test environment	None
SE isolated from EUT	None
EUT set up	Refer to Appendix C
Temperature	22°C

Ref No.	Measured Freq (MHz)	Det.	Is measured Frequency within the Restricted bands (Y/N)	Measured Peak Conducted power (RBW =100kHz) (dBuV)	15.247(d) Limit (dBuV)	Summary
1	No significant emissions within 20dB of the limit					Pass

RF Antenna Conducted Spurious Emissions continued:

Test Details: 2441 MHz	
Regulation	Part 15.247(d) and Clause 15.205, RSS-210 Annex 8, A8.5
Measurement standard	ANSI C63.10:2009, RSS – GEN, ANSI C63.4:2003
Frequency range	9 kHz to 25 GHz
EUT sample number	S63
Modification state	0
SE in test environment	None
SE isolated from EUT	None
EUT set up	Refer to Appendix C
Temperature	22°C

Ref No.	Measured Freq (MHz)	Det.	Is measured Frequency within the Restricted bands (Y/N)	Measured Peak Conducted power (RBW =100kHz) (dBuV)	15.247(d) Limit (dBuV)	Summary
1	No significant emissions within 20dB of the limit					Pass

RF Antenna Conducted Spurious Emissions continued:

Test Details: 2480 MHz	
Regulation	Part 15.247(d) and Clause 15.205, RSS-210 Annex 8, A8.5
Measurement standard	ANSI C63.10:2009, RSS – GEN, ANSI C63.4:2003
Frequency range	9 kHz to 25 GHz
EUT sample number	S63
Modification state	0
SE in test environment	None
SE isolated from EUT	None
EUT set up	Refer to Appendix C
Temperature	22°C

Ref No.	Measured Freq (MHz)	Det.	Is measured Frequency within the Restricted bands (Y/N)	Measured Peak Conducted power (RBW =100kHz) (dBuV)	15.247(d) Limit (dBuV)	Summary
1	No significant emissions within 20dB of the limit					Pass

Notes:

1. The conducted emission limit for emissions are based on a transmitted carrier level of 15.247(b) and Annex 8, A8.4(2).. With the EUT transmitting on its lowest, centre and highest carrier frequencies in turn, emissions from the EUT are required to be 20 dB below the level of the highest fundamental as measured within a 100 kHz RBW in accordance with 15.247(d) and Annex 8, A8.5 using a peak detector.
2. The RBW = 100 kHz, Video bandwidth (VBW) > RBW and the radio spectrum was investigated in accordance with 15.33 (a)(1) and RSS – GEN 4.9.
3. The measurements at 2400 MHz and 2483.5 MHz were made to ensure band edge compliance.
4. The carrier level was measured whilst varying the supply voltage between 85% and 105% of the nominal supply voltage as required by 15.31(e). No variation in carrier level was observed.
5. The measurements at 2400 MHz and 2483.5 MHz were made to ensure band edge compliance. All other emissions were at least 20dB below the test limit

The limit outside the restricted band in 100 kHz RBW is defined using the following formula in accordance with 15.247(d) and Annex 8, A8.5:

$$\text{The limit in 100 kHz RBW} = (\text{Maximum Peak Conducted Carrier}) - 20\text{dB}$$

Where:

Channel No.	Channel Frequency (MHz)	Measured Peak Carrier Power (W)	Measured Peak Carrier (dBm)	Measured Peak Carrier -20dB (dBm)	Emission Limit In a 100 kHz RBW (dBm)
Bottom	2402	0.0011	0.49	-19.51	-20.45
Middle	2441	0.0010	0.02	-19.98	-20.48
Top	2480	0.0009	-0.41	-20.41	-20.11

A3 Radiated Electric Field Emissions

Preliminary scans were performed using a peak detector with the RBW = 100kHz. The radiated electric field emission test applies to spurious emissions and harmonics that fall within the restricted bands. The maximum permitted field strength is listed in Section 15.209. The EUT was set to transmit on its lowest, centre and highest carrier frequency.

The following test site was used for final measurements as specified by the standard tested to:

3m open area test site : ☐

3m alternative test site : ☒

The effect of the EUT set-up on the measurements is summarised in note (c) below.

Test Details: 2402 MHz	
Regulation	Part 15.247(d) and 15.205, RSS – 210, Annex 8, A8.5
Measurement standard	ANSI C63.10:2009, RSS – GEN, ANSI C63.4:2003
Frequency range	30MHz – 25GHz
EUT sample number	S63
Modification state	0
SE in test environment	None
SE isolated from EUT	None
EUT set up	Refer to Appendix C
Temperature	22° C
Photographs (Appendix F)	S63

The worst case radiated emission measurements for spurious emissions and harmonics that fall within the restricted bands are listed below:

Ref No.	FREQ. (MHz)	MEAS Rx (dBµV)	CABLE LOSS (dB)	ANT FACT. (dB/m)	PRE AMP (dB)	HPF Loss (dB)	Duty Cycle Correction (dB)	FIELD ST'GH (dBµV/m)	FIELD ST'GH (µV/m)	LIMIT (µV/m)
1.	1201.02pk	57.27	2.5	25.40	37.30	N/A	0	47.87pk	247.45	5000
2.	1201.02Av	48.19	2.5	25.40	37.30	N/A	0	38.79Av	86.99	500
3.	1220.51pk	58.32	2.5	25.40	37.30	N/A	0	48.92pk	279.25	5000
4.	1220.51Av	49.21	2.5	25.40	37.30	N/A	0	39.81AV	97.83	500
5.	1240.00pk	58.04	2.5	25.40	37.20	N/A	0	48.74pk	273.52	5000
6.	1240.00Av	48.93	2.5	25.40	37.20	N/A	0	39.63Av	95.83	500
7.	4804.0pk	52.64	3.6	32.70	35.60	N/A	0	53.34pk	464.51	5000
8.	4804.0 Av	41.74	3.6	32.07	35.60	N/A	15.55	26.89Av	22.10	500

Radiated Electric Field Emissions:

The effect of the EUT set-up on the measurements is summarised in note (c) below.

Test Details: 2441 MHz	
Regulation	Part 15.247(d) and 15.205, RSS – 210, Annex 8, A8.5
Measurement standard	ANSI C63.10:2009, RSS – GEN, ANSI C63.4:2003
Frequency range	30MHz to 25 GHz
EUT sample number	S63
Modification state	0
SE in test environment	None
SE isolated from EUT	None
EUT set up	Refer to Appendix C
Temperature	22°C
Photographs (Appendix F)	S63

The worst case radiated emission measurements for spurious emissions and harmonics that fall within the restricted bands are listed below:

Ref No.	FREQ. (MHz)	MEAS Rx (dBµV)	CABLE LOSS (dB)	ANT FACT. (dB/m)	PRE AMP (dB)	HPF Loss (dB)	Duty Cycle Correction (dB)	FIELD ST'GH (dBµV/m)	FIELD ST'GH (µV/m)	LIMIT (µV/m)
1.	4882.0pk	53.34	3.60	33.0	35.60	N/A	0	53.34	464.51	5000
2.	4882.0Av	42.09	3.60	33.0	35.60	N/A	15.55	27.54	23.82	500
3.	7323.0pk	49.84	4.40	36.60	36.10	N/A	0	54.74	545.75	5000
4.	7323.0Av	37.34	4.40	36.60	36.10	N/A	15.55	26.69	21.60	500

Radiated Electric Field Emissions:

The effect of the EUT set-up on the measurements is summarised in note (c) below.

Test Details: 2480 MHz	
Regulation	Part 15.247(d) and 15.205, RSS – 210, Annex 8, A8.5
Measurement standard	ANSI C63.10:2009, RSS – GEN, ANSI C63.4:2003
Frequency range	30MHz to 25 GHz
EUT sample number	S63
Modification state	0
SE in test environment	None
SE isolated from EUT	None
EUT set up	Refer to Appendix C
Temperature	22°C
Photographs (Appendix F)	

The worst case radiated emission measurements for spurious emissions and harmonics that fall within the restricted bands are listed below:

Ref No.	FREQ. (MHz)	MEAS Rx (dBμV)	CABLE LOSS (dB)	ANT FACT. (dB/m)	PRE AMP (dB)	HPF Loss (dB)	Duty Cycle Correction (dB)	FIELD ST'GH (dBμV/m)	FIELD ST'GH (μV/m)	LIMIT (μV/m)
1.	4960pk	52.72	3.6	33.2	35.7	N/A	0.00	53.92	496.59	5000
2.	4960av	43.12	3.6	33.2	35.7	N/A	15.55	28.77	27.44	500
3.	7440pk	50.16	4.3	36.7	36.1	N/A	0.00	54.96	559.75	5000
4.	7440av	38.39	4.3	36.7	36.1	N/A	15.55	27.64	24.09	500

Notes:

- 1 Any testing performed below 30 MHz was performed using a magnetic loop antenna in accordance with ANSI C63.10:2009: section 4.5, Table 1 and ANSI C63.4: 2003 section 8.2.1
- 2 In accordance with 15.35(b), above 1 GHz, emissions measured using a peak detector shall not exceed a level 20 dB above the average limit.
- 3 Measurements at 2400 & 2483.5 MHz were made to ensure band edge compliance.
- 4 Testing was performed with the EUT orientated in three orthogonal planes and the maximum emissions level recorded. In addition, the EUT antenna was varied within its range of motion in order to maximise emissions.
- 5 For Frequencies below 1 GHz, RBW= 100 kHz, testing was performed with CISPR16 compliant test receiver with QP detector. Above 1 GHz tests were performed using a spectrum analyser using the following settings:

Peak	RBW=VBW= 1MHz
Average	RBW=VBW= 1MHz

These settings as per ANSI C63.10:2009 and DA 00-705.

- 6 In accordance with DA 00-705, the average level of the spurious radiated emission may be reduced by the duty cycle correction factor. If the dwell time per channel (refer to the measured channel occupancy time, section A7 of this test report) of the hopping signal is less than 100ms then the average measurement may be further adjusted by the duty cycle correction factor which is derived from

$$20\log_{10}\left(\frac{\text{dwell time}}{100\text{ms}}\right)$$

The upper and lower frequency of the measurement range was decided according to Part 15: Clause 15.33(a) and 15.33(a)(1) and RSS-GEN 4.9

Radiated emission limits for emissions falling within the restricted bands.

Frequency of emission (MHz)	Field strength ($\mu\text{V/m}$)	Measurement Distance (m)	Field strength ($\text{dB}\mu\text{V/m}$)
30-88	100	3	40.0
88-216	150	3	43.5
216-960	200	3	46.0
Above 960	500	3	54.0

- (a) Where results have been measured at one distance, and a signal level displayed at another, the results have been extrapolated using the following formula:

$$\text{Extrapolation (dB)} = 20\log_{10}\left(\frac{\text{measurement distance}}{\text{specification distance}}\right)$$

The results displayed take into account applicable antenna factors and cable losses.

- (b) The levels may have been rounded for display purposes.
- (c) The following table summarises the effect of the EUT operating mode, internal configuration and arrangement of cables / samples on the measured emission levels :

	See (i)	See (ii)	See (iii)	See (iv)
Effect of EUT operating mode on emission levels	✓			
Effect of EUT internal configuration on emission levels	✓			
Effect of Position of EUT cables & samples on emission levels				✓
<div><div>(i)</div>Parameter defined by standard and / or single possible, refer to Appendix D</div> <div><div>(ii)</div>Parameter defined by client and / or single possible, refer to Appendix D</div> <div><div>(iii)</div>Parameter had a negligible effect on emission levels, refer to Appendix D</div> <div><div>(iv)</div>Worst case determined by initial measurement, refer to Appendix D</div>				

A4 20 dB Bandwidth and Carrier Frequency Separation

Title 47 of the CFR: Part 15 Subpart (c) 15.247(a)(1)(i) and RSS-210 Annex 8, A8.1(b) requires the measurement of the bandwidth of the transmission between the -20 dB points on the transmitted spectrum. The results of this test determine the limits for channel spacing. The channel separation shall be a minimum of 25 kHz or the 2/3 of 20 dB bandwidth, whichever is the greater. The formal measurements are detailed below:

Test Details:	
Regulation	Part 15.247(a)(1)(i). RSS-210 Annex 8, A8.1(b)
EUT sample number	S63
Modification state	0
SE in test environment	None
SE isolated from EUT	None
Temperature	23°C
EUT set up	Refer to Appendix C

Channel Frequency (MHz)	Measured 20 dB Bandwidth (kHz)
2402	1024.038
2441	1033.653
2480	1038.461

Measured Channel Spacing (kHz)	Limit	Result
1003.205	(25kHz or $\geq 2/3$ of Measured 20 dB Bandwidth kHz), whichever is greater	Pass

Plots of the 20 dB bandwidth and channel spacing are contained in Appendix B of this test report.

A5 Hopping frequencies

Hopping frequencies were verified using a spectrum analyser, while the EUT was operating in its normal frequency hopping mode.

Test Details:	
Regulation	Part 15.247(a)(1)(i), RSS – 210, Annex 8, A8.1(d)
EUT sample number	S62
Modification state	0
SE in test environment	None
SE isolated from EUT	None
Temperature	22°C
EUT set up	Refer to Appendix C

No. of Hopping Channels	Requirement	Result
79	≥ 15	Pass

Plots showing the hopping channels are contained in Appendix B

A6 Channel Occupancy

Channel occupancy time was verified using a spectrum analyser in zero span mode, centred on the middle hopping channel frequency (2441 MHz), while the EUT was operating in its normal frequency hopping mode. The other channels were then verified to ensure that the channel occupancy was identical for all channels.

Test Details:	
Regulation	Part 15.247(a)(1), RSS – 210, Annex 8, A8.1(d)
EUT sample number	S63
Modification state	0
SE in test environment	None
SE isolated from EUT	None
Temperature	22°C
EUT set up	Refer to Appendix C

Channel Occupancy Time (µs)	Channel Repetition Time (ms)	Calculated Average Channel retention Time (ms)	Average Channel Occupancy Time Limit (ms)	Result
155.44	1.024	4.796	400	Pass

Plots showing the channel occupancy time and time between successive transmissions are contained in Appendix B of this test report. These are identical for all modulation modes.

Average Channel Retention Time Calculation:

No. Of utilised hopping channels (N) = 79

Measured channel repetition time (T_{rep}) = 1.024ms

Measured channel occupancy time (T_{occ}) = 155.44µs

No. of transmission cycles in specified averaging period =

$$\frac{0.4 \times N}{T_{rep}(ms)} = \text{cycles} \quad \therefore \frac{0.4 \times 79}{1.024(ms)} = 30.859 \text{ cycles}$$

∴ The Average Retention Time =

Total activation time T_{occ} x No. of transmission cycles in specified averaging period

Average Channel Occupancy Time = 155.44 µs x 30.859 = 4.796 ms

A7 Antenna Gain

The maximum antenna gain for the antenna types to be used with the EUT, as declared by the client, is 8.1 dBi.

A8 Unintentional Radiated Electric Field Emissions

Preliminary scans were performed using a peak detector with the RBW = 100kHz. The maximum permitted field strength is listed in Section 15.109 and RSS- GEN Section 7.2.3. The EUT was set to receive mode only on its lowest, centre and highest carrier frequency in turn.

The following test site was used for final measurements as specified by the standard tested to :

3m open area test site :

☐

3m alternative test site :

☒

Test Details:	
Regulation	Part 15.109, RSS – GEN, Section 7.2.3
Measurement standard	ANSI C63.10:2009, RSS – GEN, ANSI C63.4:2003
Frequency range	30MHz to 25 GHz
EUT sample number	S03
Modification state	0
SE in test environment	None
SE isolated from EUT	None
EUT set up	Refer to Appendix C
Temperature	25°C
Photographs (Appendix F)	Photograph 1 and 2

The worst case radiated emission measurements for spurious emissions and harmonics that fall within the restricted bands are listed below:

Ref No.	FREQ. (MHz)	MEAS Rx (dBμV)	CABLE LOSS (dB)	ANT FACT. (dB/m)	PRE AMP (dB)	FIELD ST'GH (dBμV/m)	FIELD ST'GH (μV/m)	LIMIT (μV/m)
1.	30.00	3.80	0.7	19.5	N/A	24.00	15.85	100
2.	32.20	3.90	0.7	18.3	N/A	22.90	13.96	100
3.	35.55	4.10	0.7	16.4	N/A	21.20	11.48	100
4.	208.00	13.40	2.0	9.0	N/A	24.40	16.59	150
5.	240.00	14.10	2.2	10.5	N/A	26.80	21.87	200
6.	272.00	11.30	2.3	12.7	N/A	26.30	20.65	200
7.	288.00	11.70	2.4	12.7	N/A	26.80	21.87	200
8.	488.00	7.00	3.2	17.3	N/A	27.50	23.71	200
9.	512.00	6.30	3.3	17.8	N/A	27.40	23.44	200
10.	545.75	4.60	3.4	20.1	N/A	28.10	25.41	200
11.	611.00	5.10	3.7	19.6	N/A	28.40	26.30	200
12.	615.85	5.20	3.7	19.7	N/A	28.60	26.91	200
13.	699.45	5.40	3.8	20.3	N/A	29.50	29.85	200
14.	741.10	5.40	3.9	22.1	N/A	31.40	37.15	200
15.	776.50	6.10	4.0	21.6	N/A	31.70	38.45	200
16.	834.05	6.10	4.2	22.6	N/A	32.90	44.15	200
17.	915.55	6.30	4.5	23.5	N/A	34.30	51.88	200
18.	933.40	6.40	4.5	24.2	N/A	35.10	56.88	200

Appendix B:

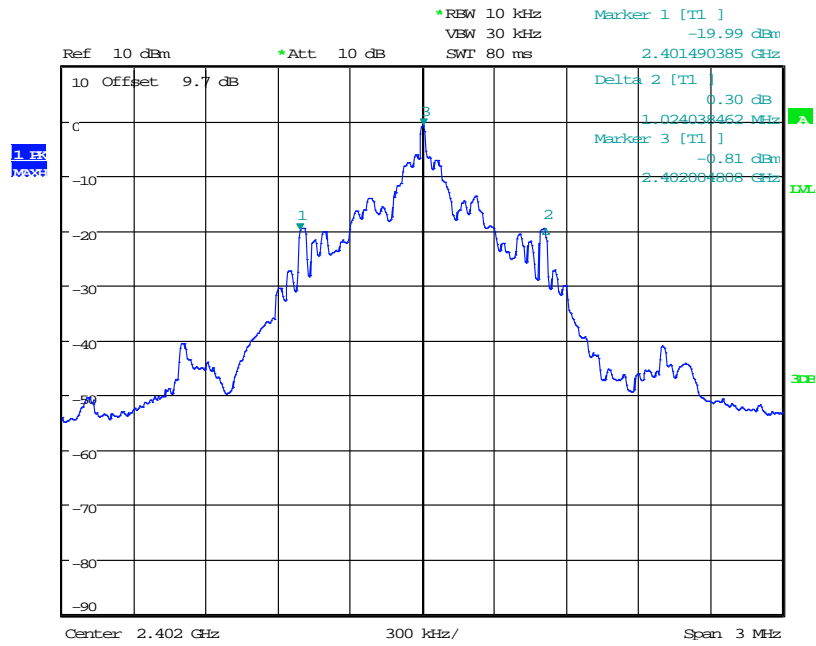
Supporting Graphical Data

This appendix contains graphical data obtained during testing.

Notes:

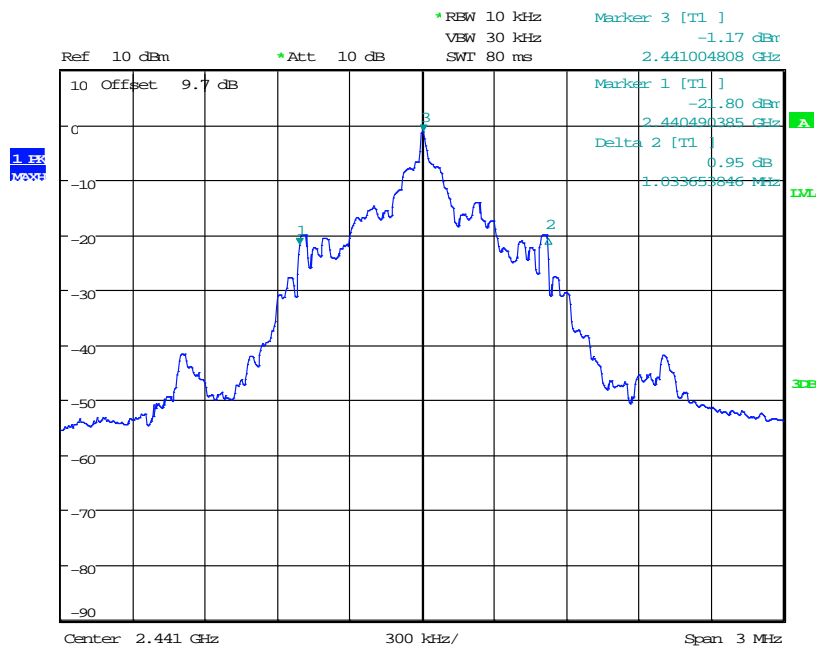
- (a) The radiated electric field emissions and conducted emissions graphical data in this appendix is preview data. For details of formal results, refer to Appendix A and Appendix B.
- (b) The time and date on the plots do not necessarily equate to the time of the test.
- (c) Where relevant, on power line conducted emission plots, the limit displayed is the average limit, which is stricter than the quasi peak limit.
- (d) Appendix C details the numbering system used to identify the sample and its modification state.
- (e) The plots presented in this appendix may not be a complete record of the measurements performed, but are a representative sample, relative to the final assessment.

20dB Bandwidth - 2402 MHz



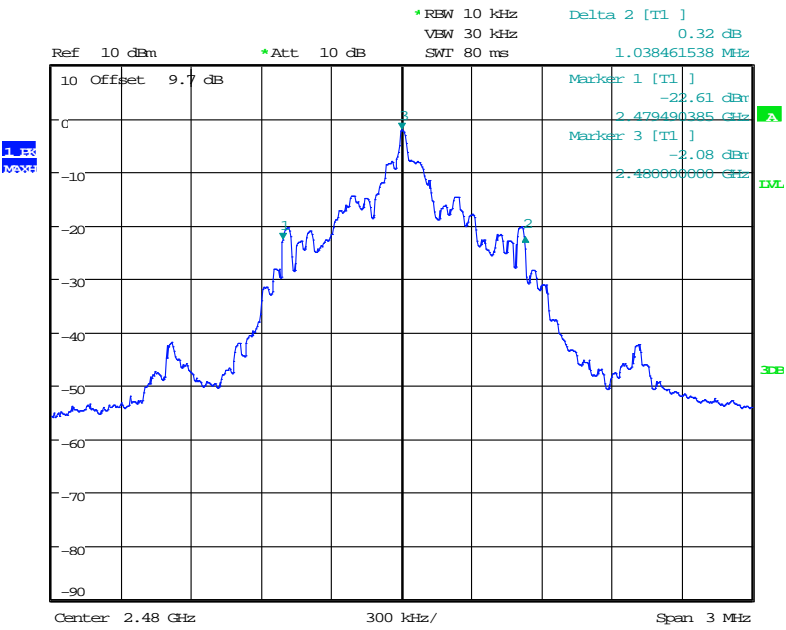
Date: 15.MAY.2014 17:33:07

20dB Bandwidth - 2441 MHz



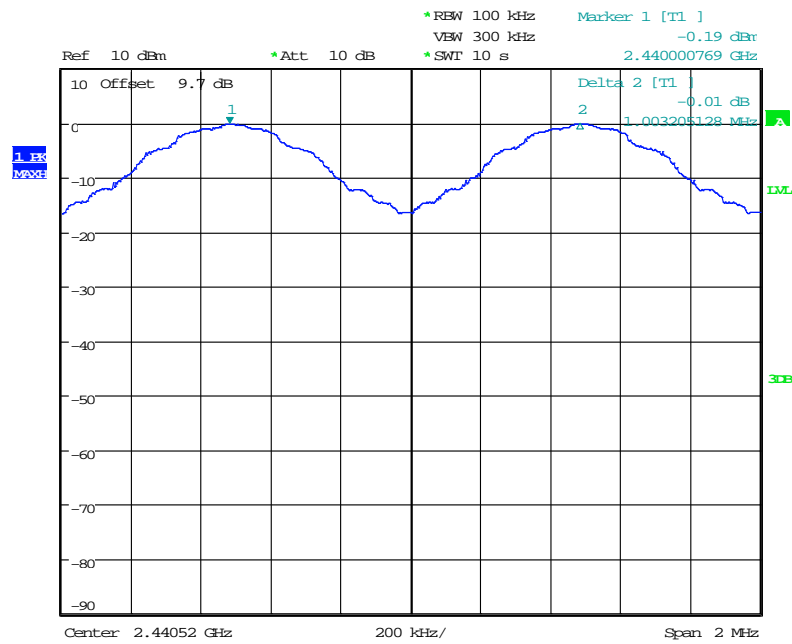
Date: 15.MAY.2014 17:35:10

20dB Bandwidth - 2480 MHz



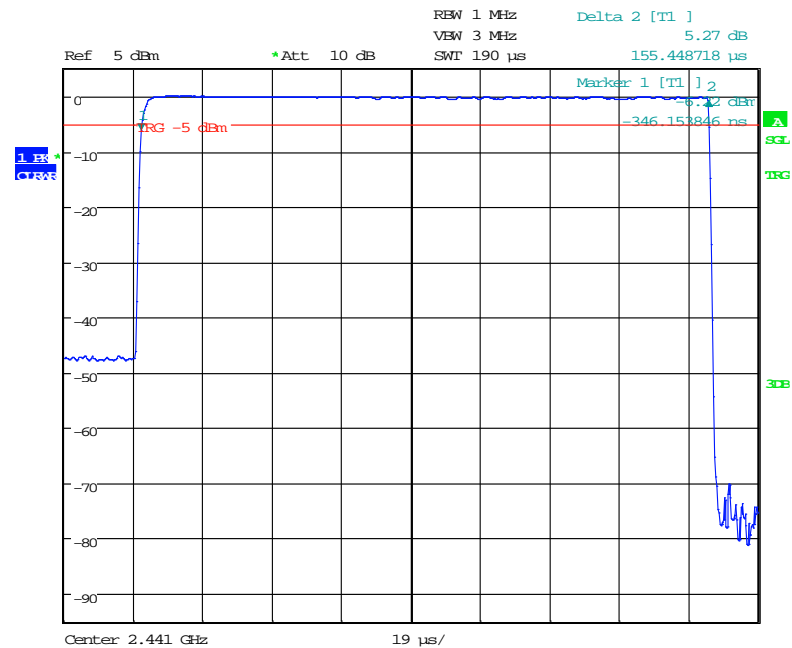
Date: 15.MAY.2014 17:36:38

Channel Spacing



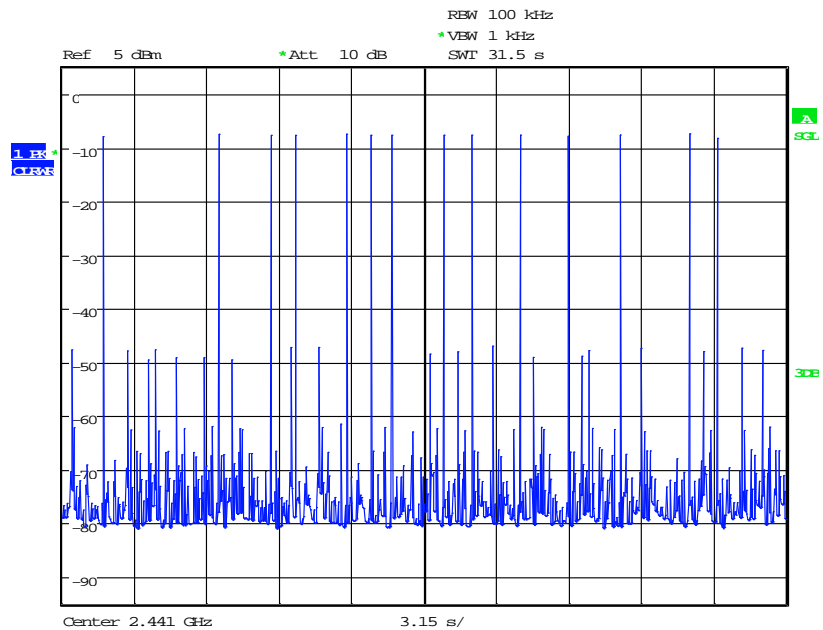
Date: 15.MAY.2014 17:10:51

Channel Occupancy Time



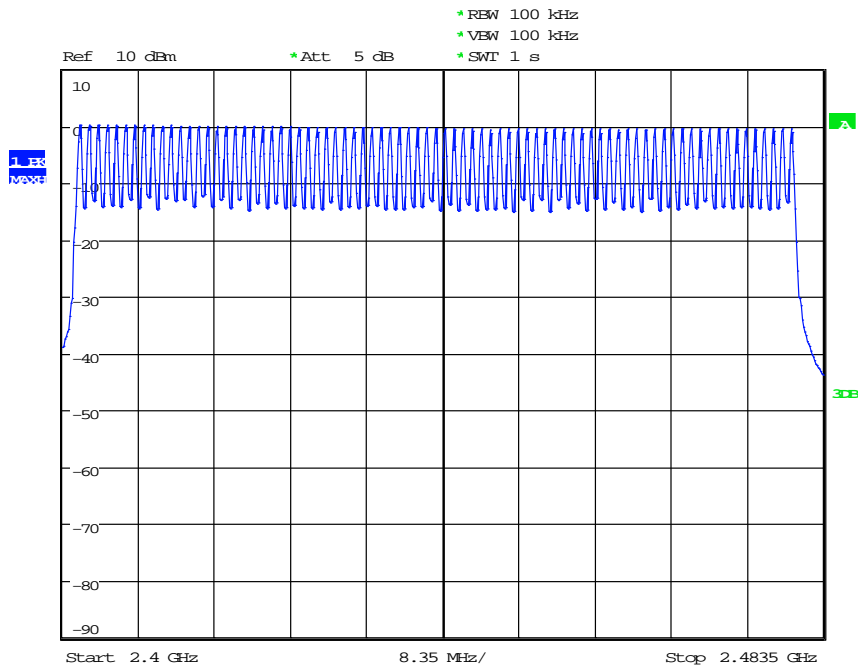
Date: 15.MAY.2014 15:57:33

Channel repetition time



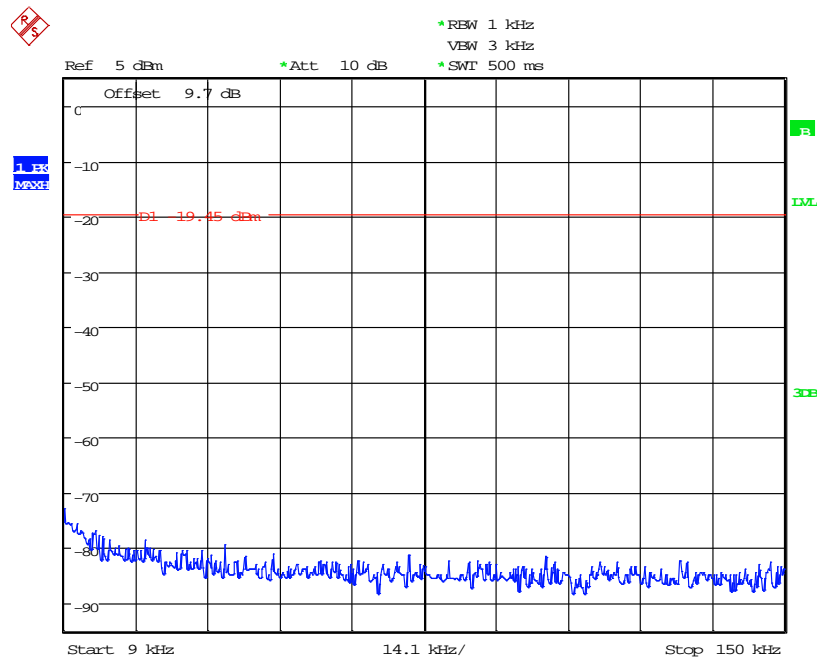
Date: 15.MAY.2014 16:06:22

Number Of Hopping Channels



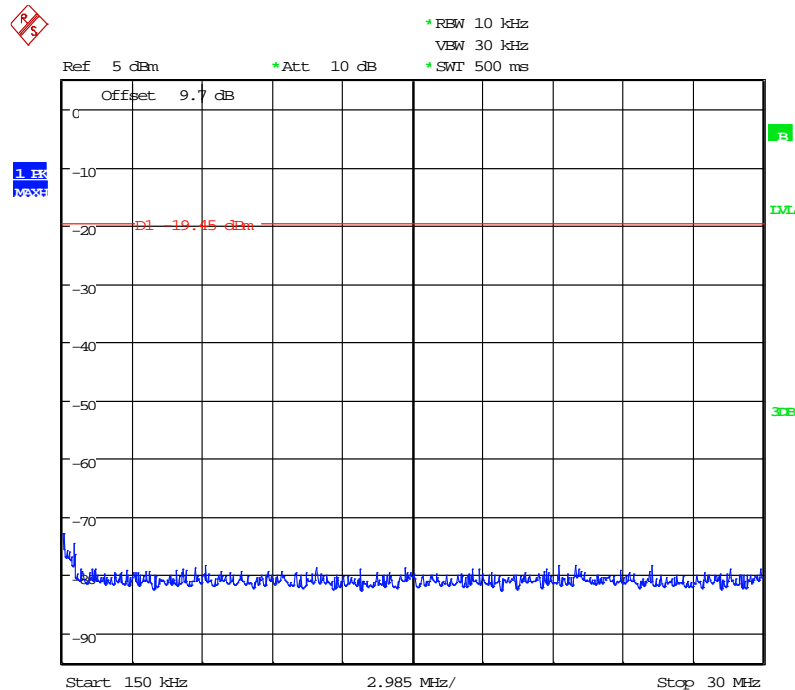
Date: 14.MAY.2014 15:13:55

9-150kHz
Conducted Spurious emissions– 2402 MHz



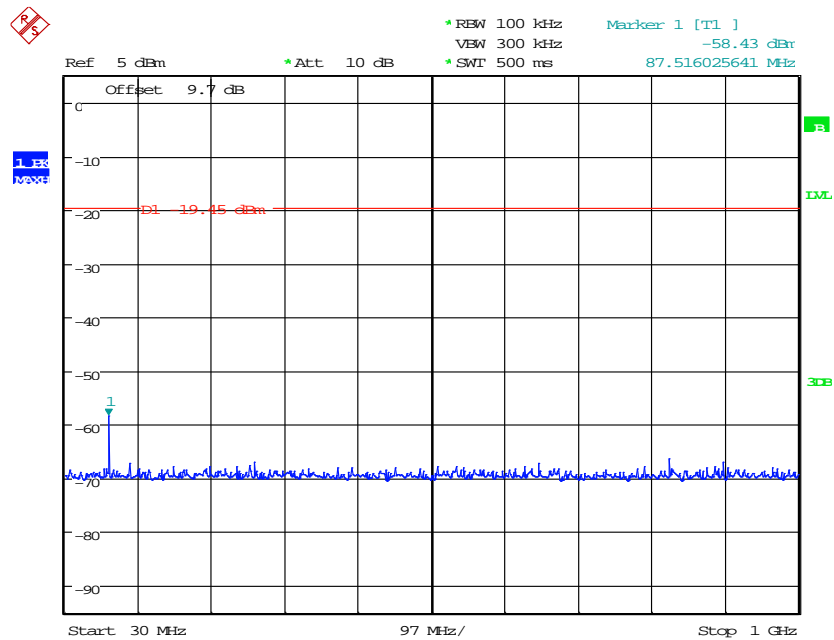
Date: 16.MAY.2014 09:34:50

150kHz-30MHz



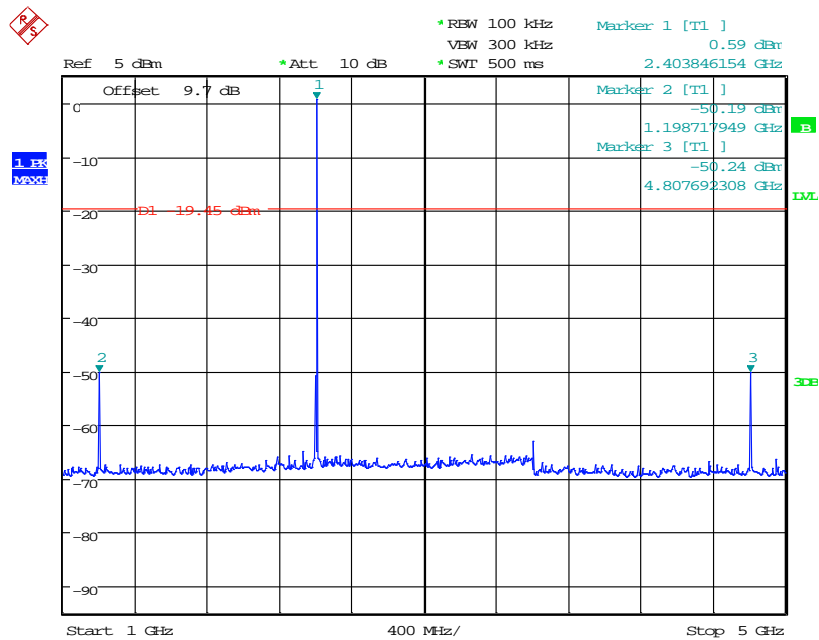
Date: 16.MAY.2014 09:35:30

30MHz-1GHz



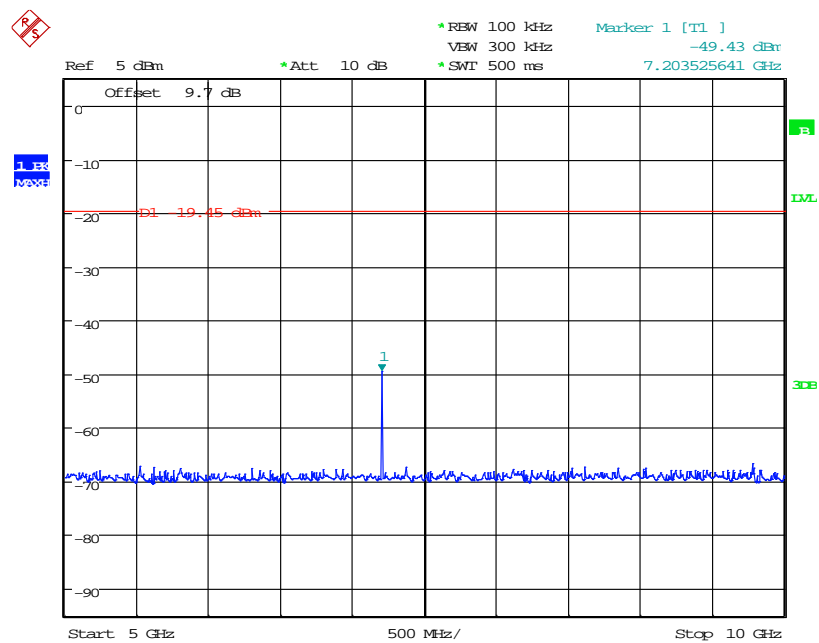
Date: 16.MAY.2014 09:35:58

1-5GHz



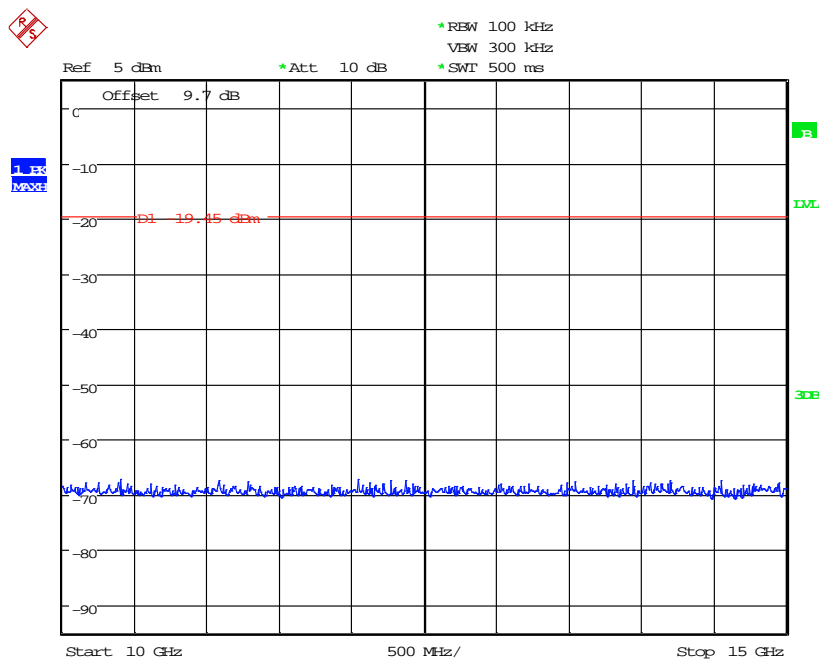
Date: 16.MAY.2014 09:32:56

5-10GHz



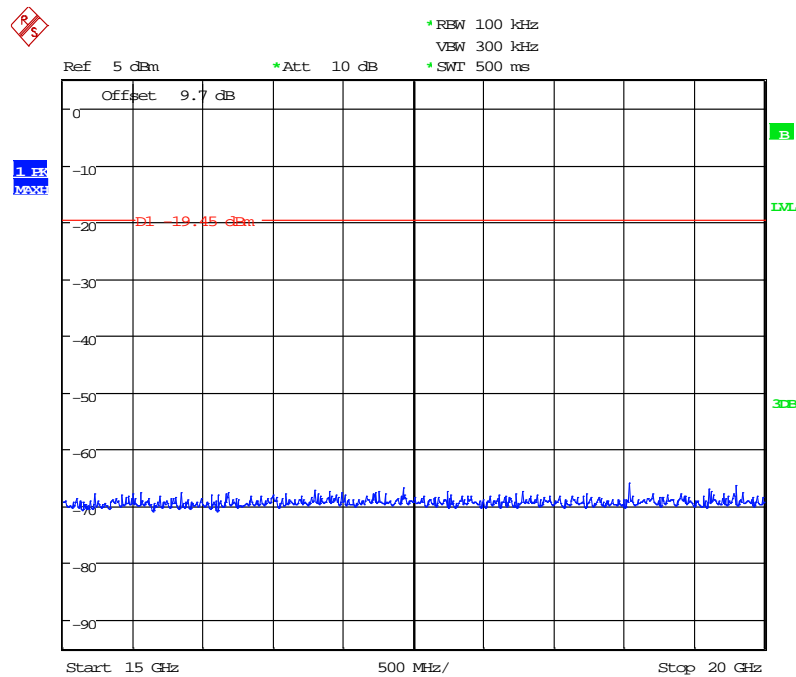
Date: 16.MAY.2014 09:33:16

10-15GHz



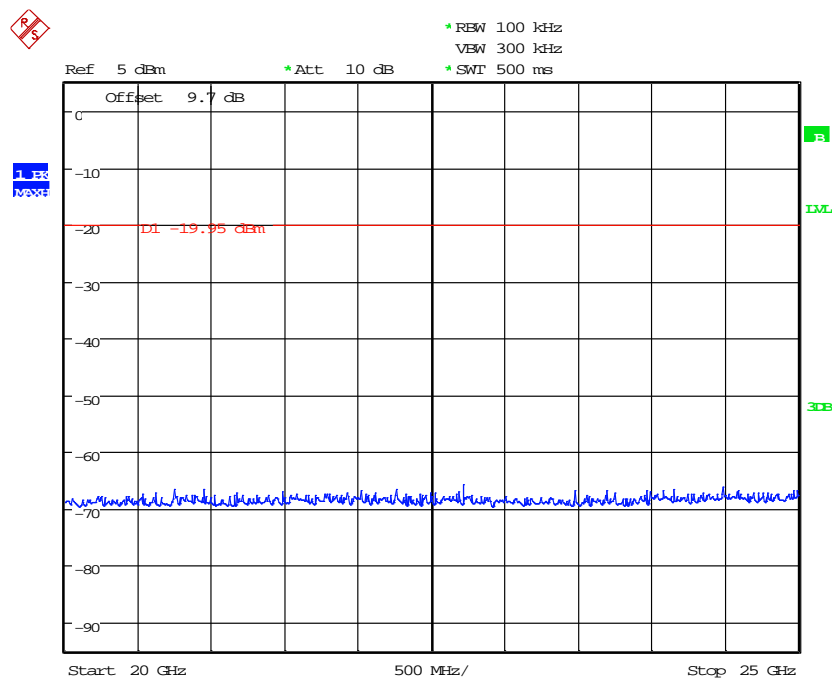
Date: 16.MAY.2014 09:33:38

15-20GHz



Date: 16.MAY.2014 09:33:53

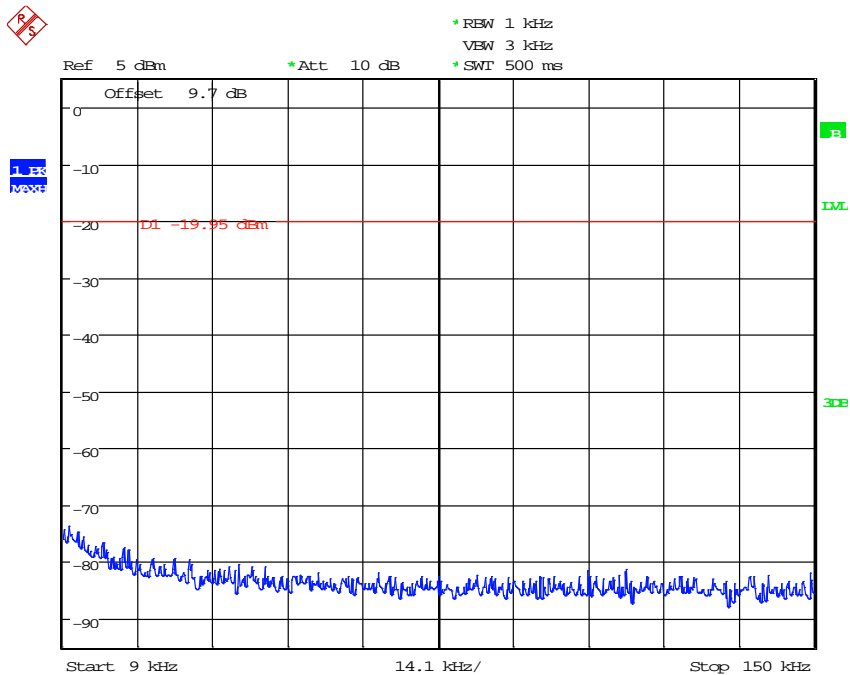
20-25GHz



Date: 16.MAY.2014 09:40:49

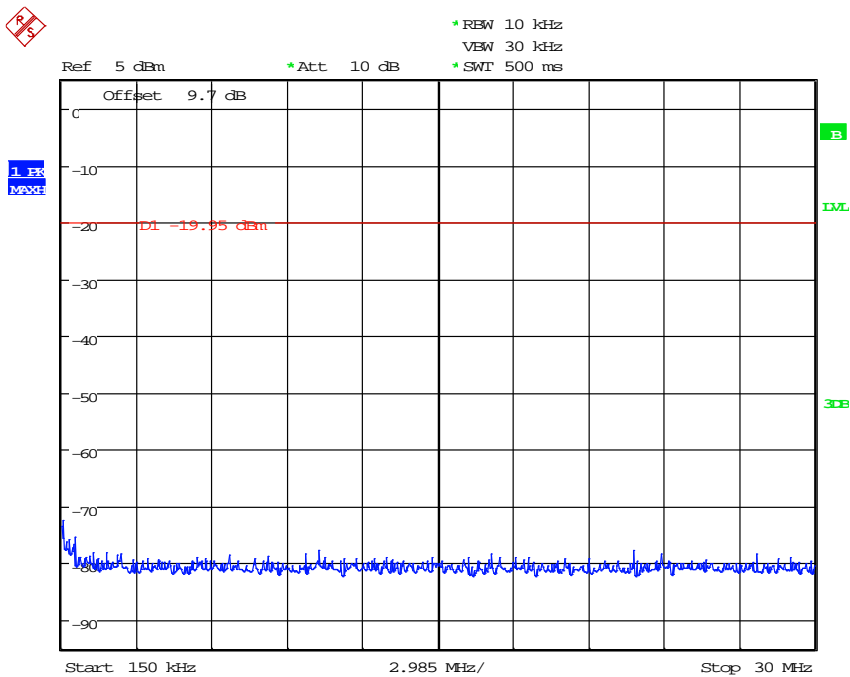
9-150kHz

Conducted Spurious emissions– 2441 MHz



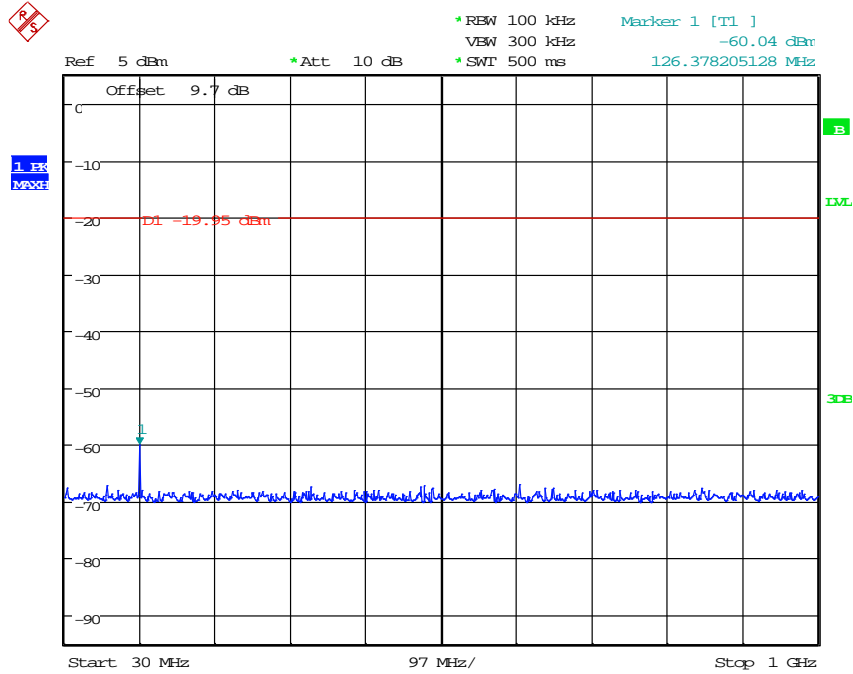
Date: 16.MAY.2014 09:41:23

150kHz-30MHz



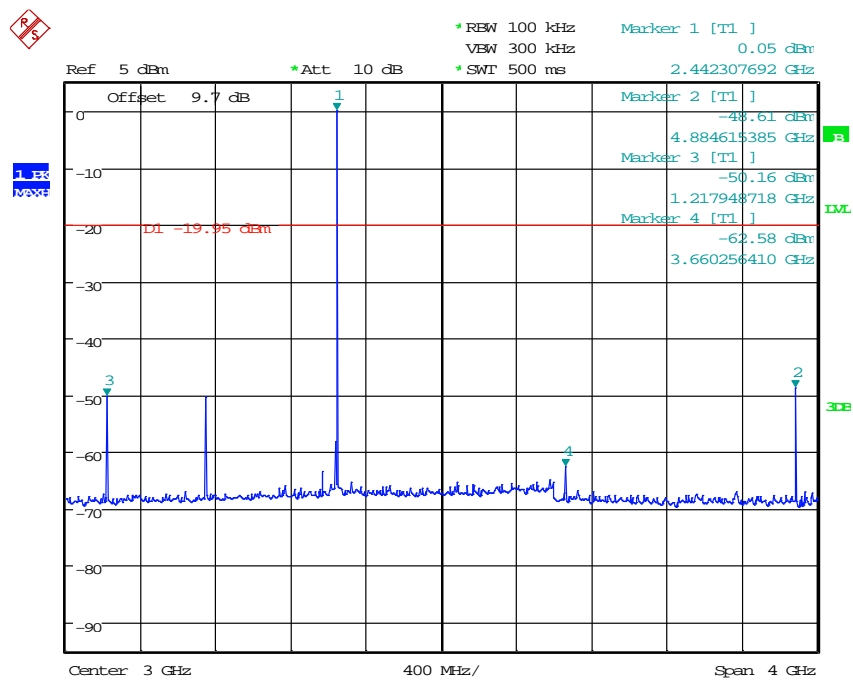
Date: 16.MAY.2014 09:41:53

30MHz-1GHz



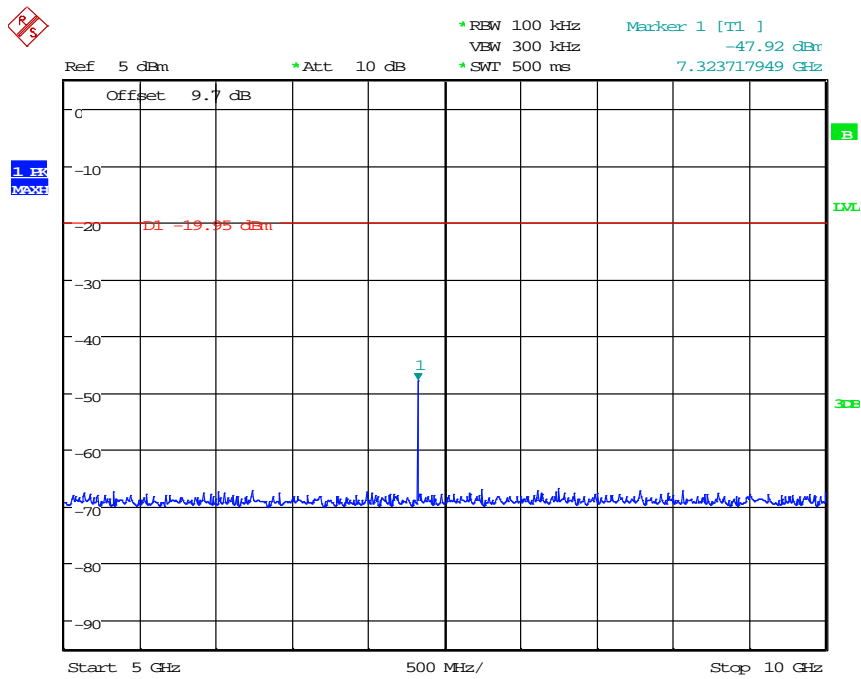
Date: 16.MAY.2014 09:42:23

1-5GHz



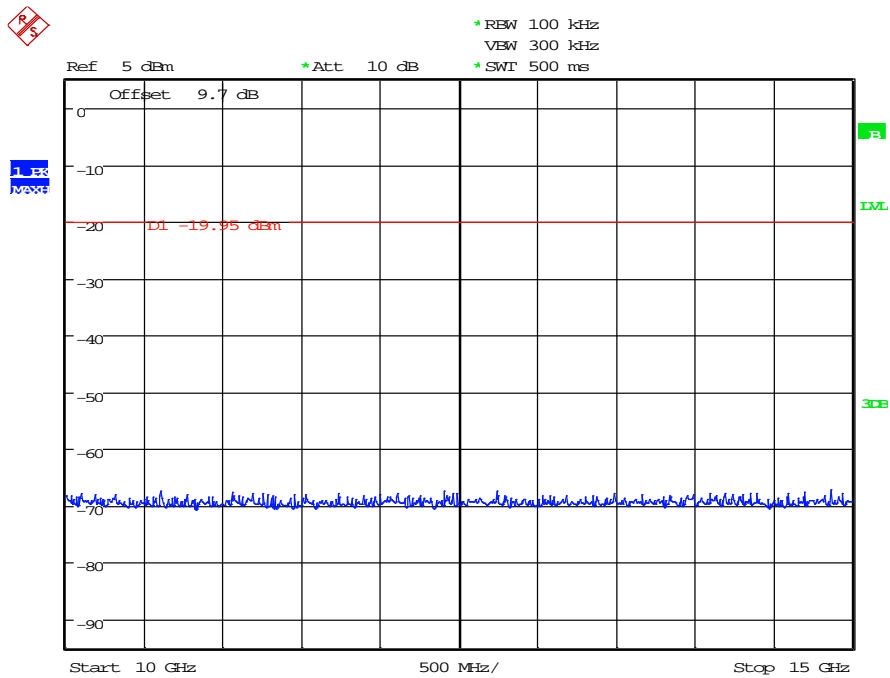
Date: 16.MAY.2014 09:38:58

5-10GHz



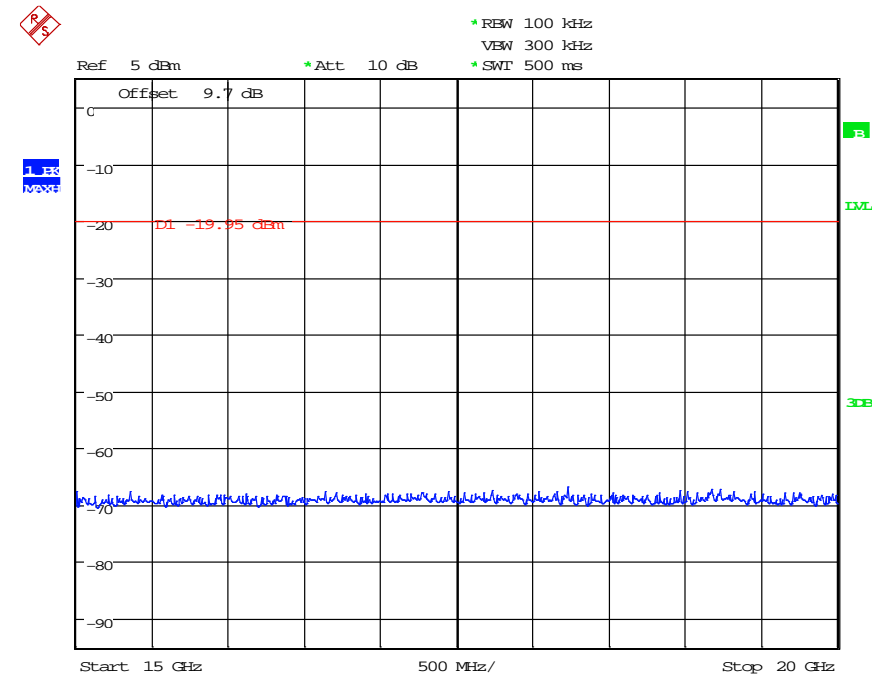
Date: 16.MAY.2014 09:39:29

10-15GHz



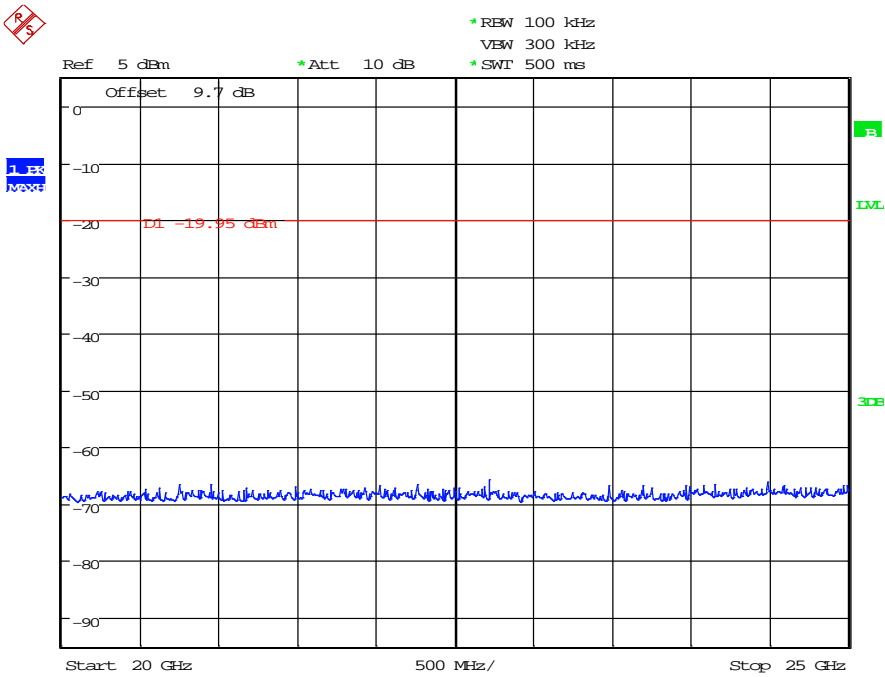
Date: 16.MAY.2014 09:39:52

15-20GHz



Date: 16.MAY.2014 09:40:15

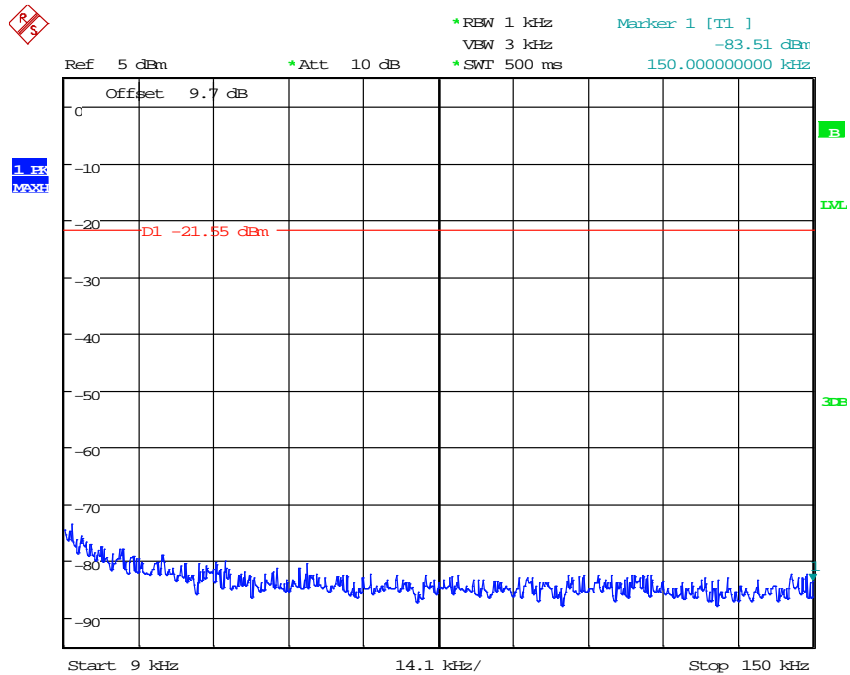
20-25GHz



Date: 16.MAY.2014 09:40:49

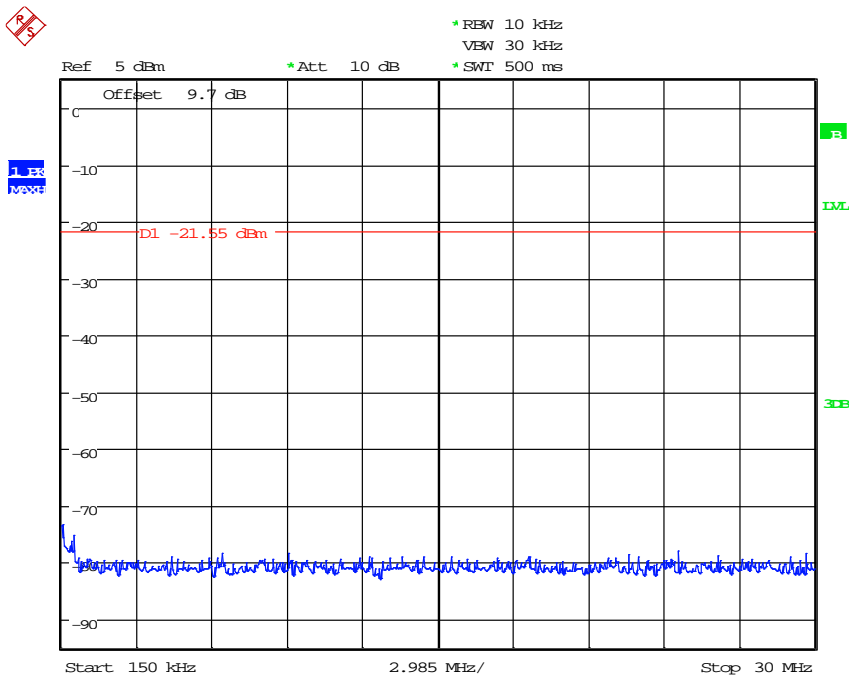
Conducted Spurious emissions– 2480 MHz

9-150kHz



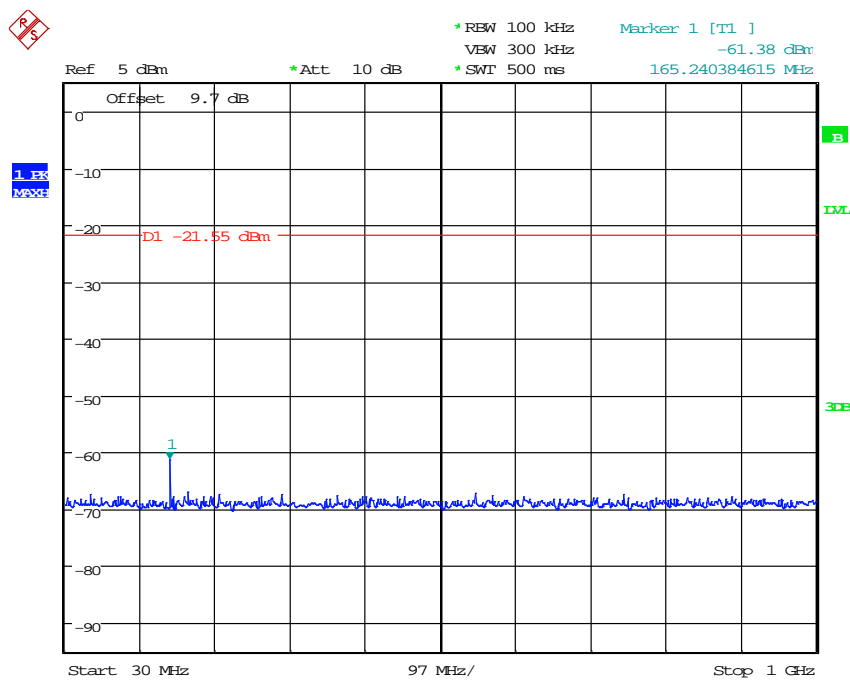
Date: 16.MAY.2014 09:52:07

150kHz-30MHz



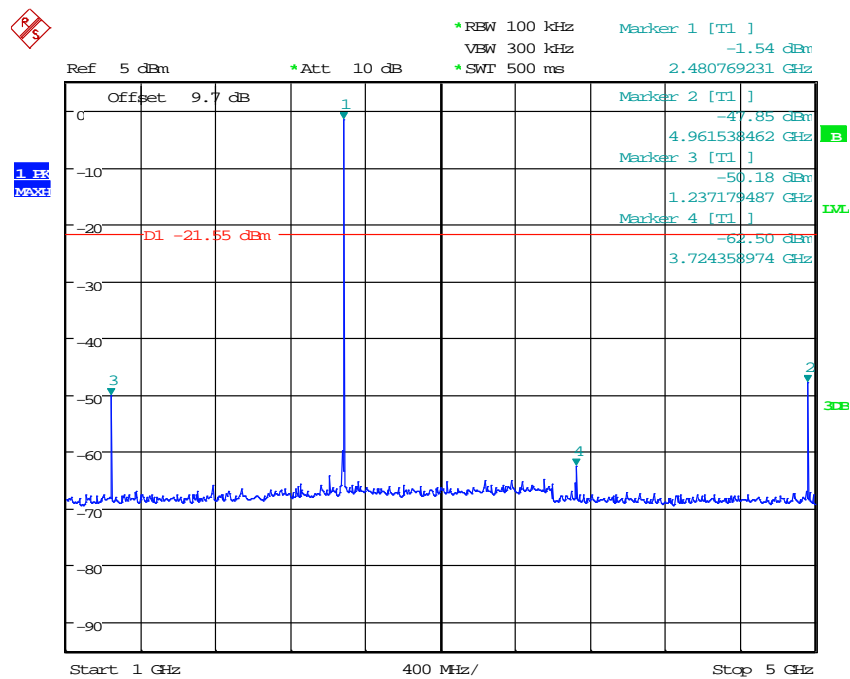
Date: 16.MAY.2014 09:52:32

30MHz-1GHz



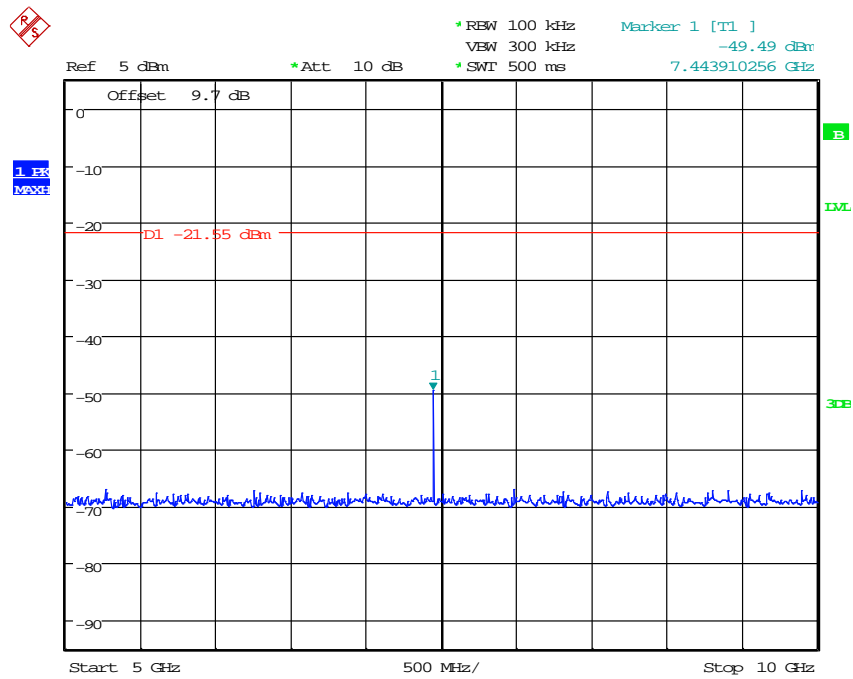
Date: 16.MAY.2014 09:53:09

1-5GHz



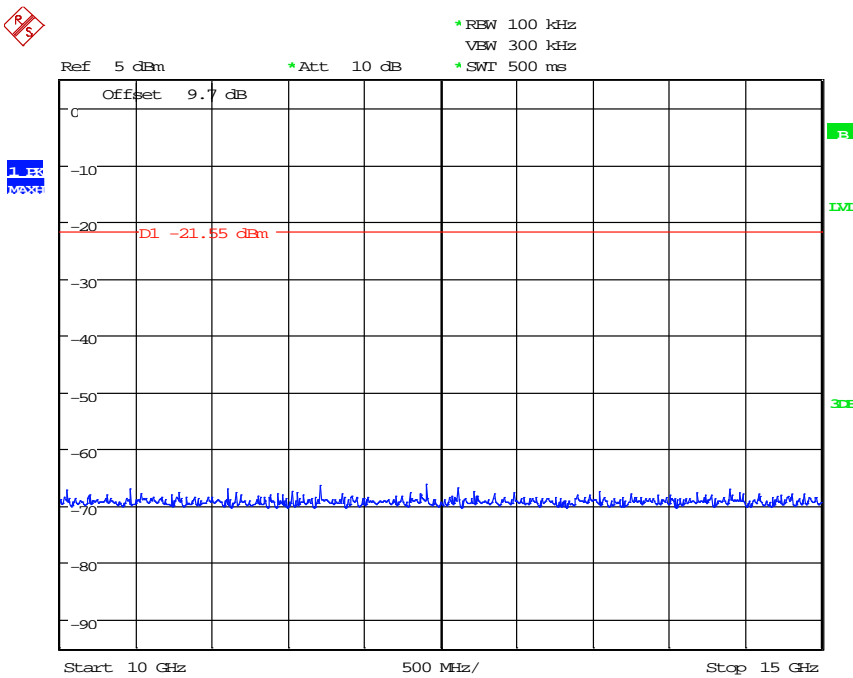
Date: 16.MAY.2014 09:44:47

5-10GHz



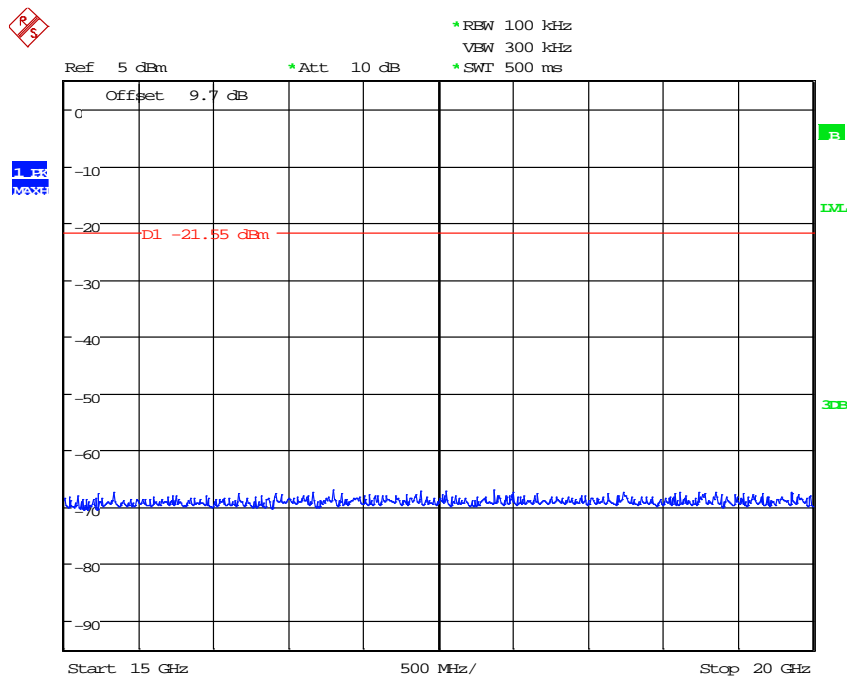
Date: 16.MAY.2014 09:45:15

10-15GHz



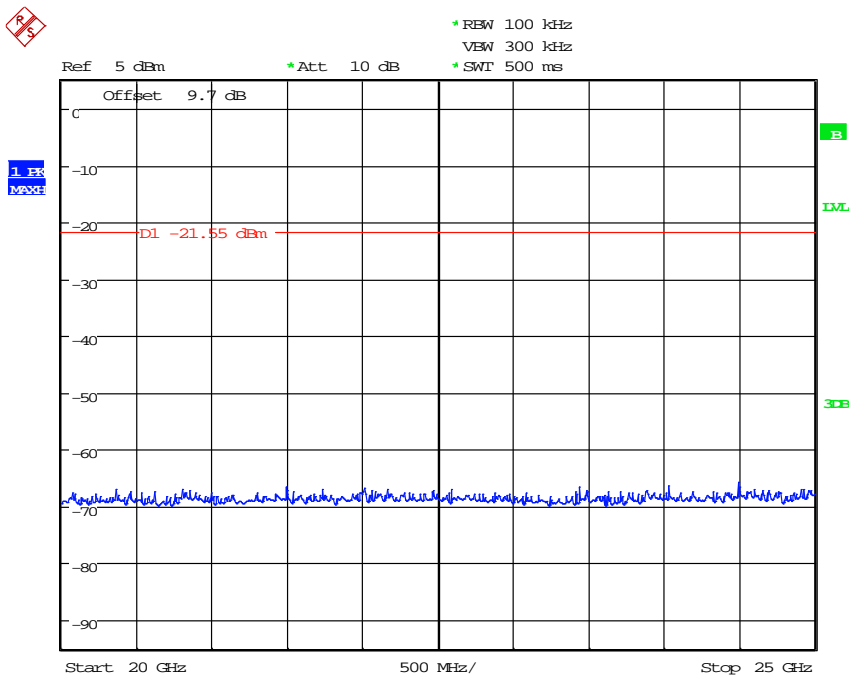
Date: 16.MAY.2014 09:45:56

15-20GHz



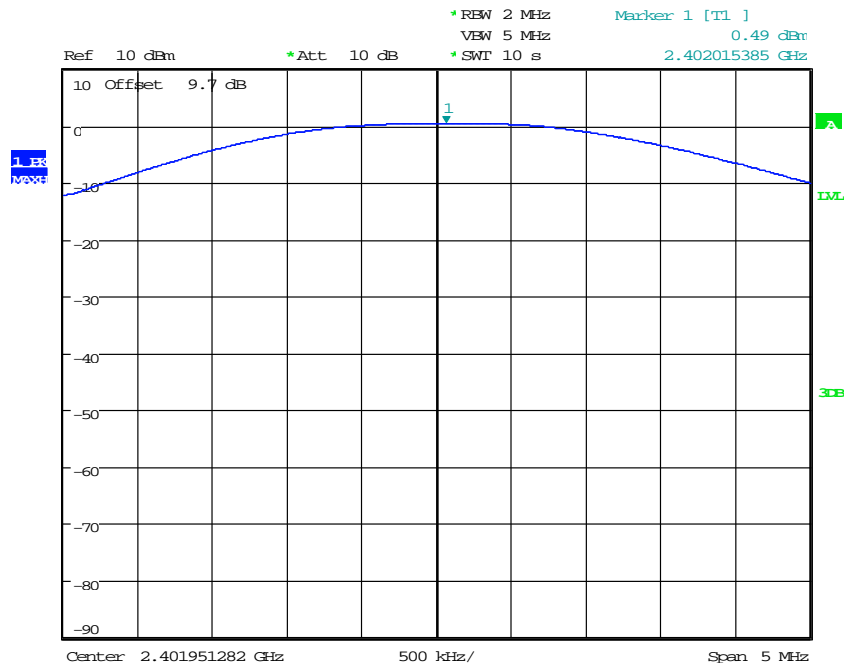
Date: 16.MAY.2014 09:46:20

20-25GHz



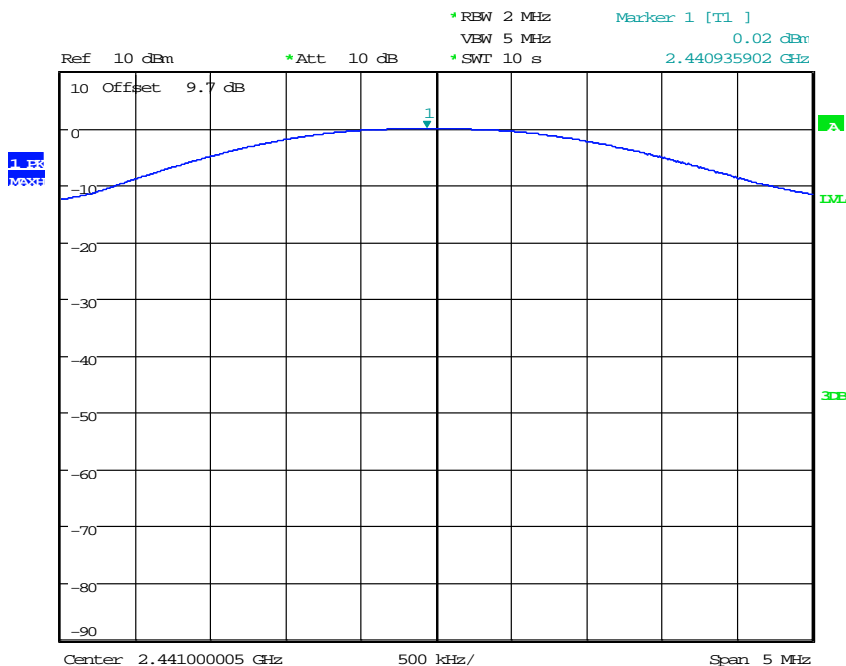
Date: 16.MAY.2014 09:46:45

Conducted carrier power - 2402 MHz



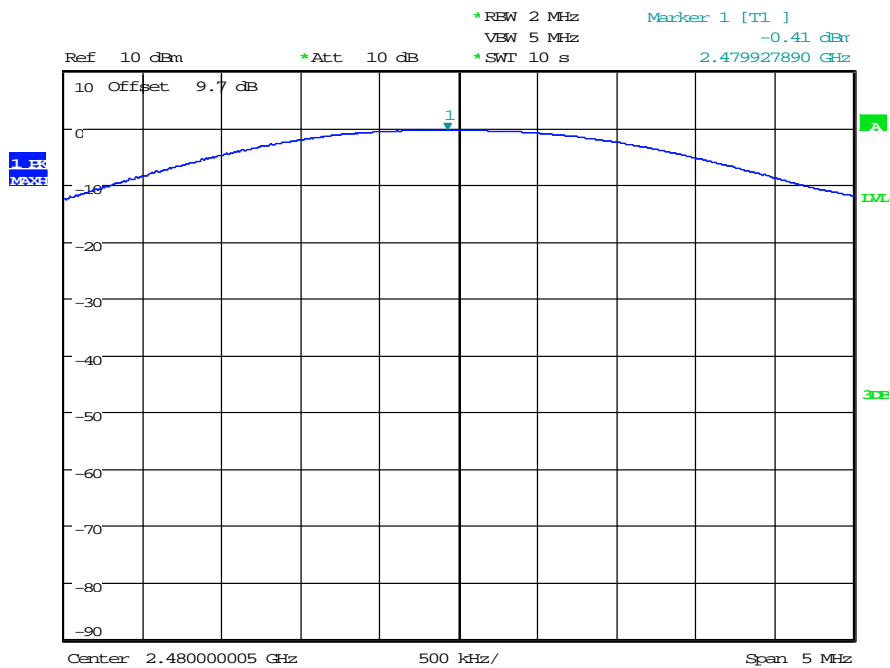
Date: 15.MAY.2014 16:51:17

Conducted carrier power - 2441 MHz



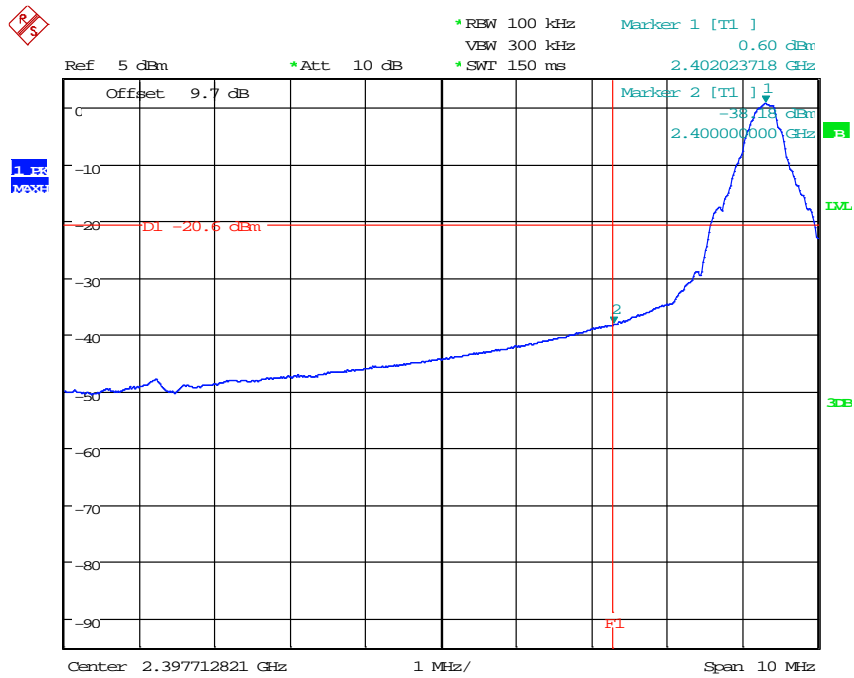
Date: 15.MAY.2014 16:52:21

Conducted carrier power - 2480 MHz

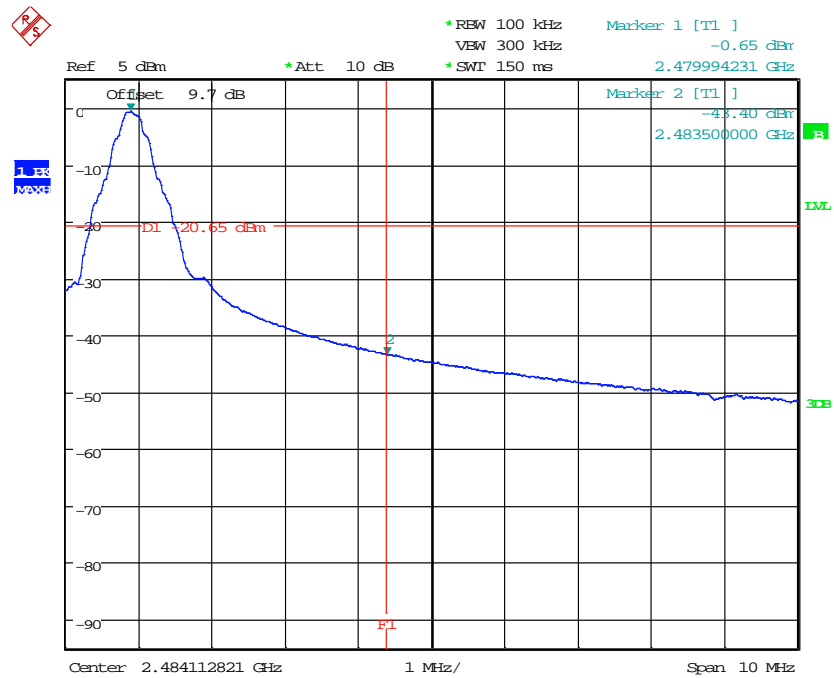


Date: 15.MAY.2014 16:54:59

Conducted Bandedge Compliance

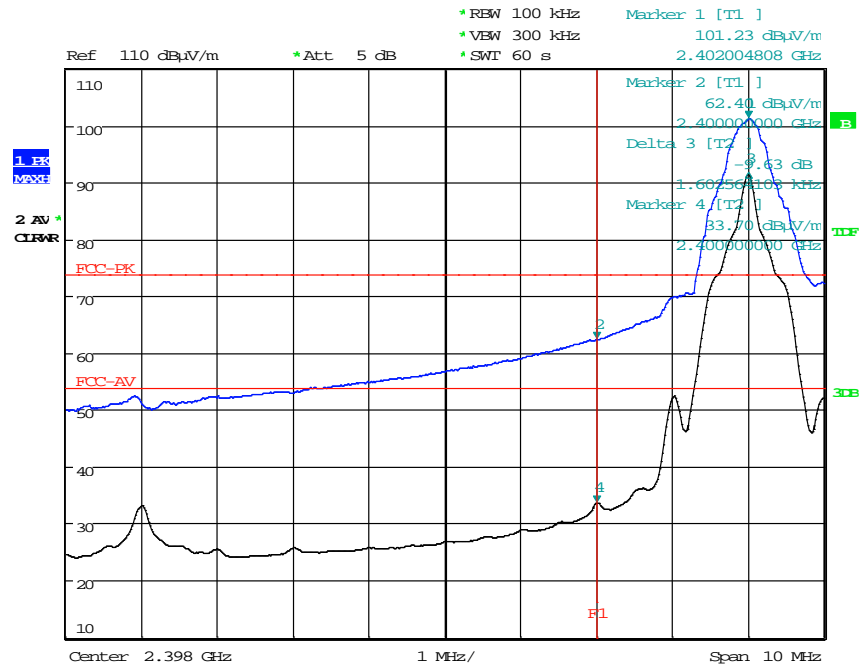


Date: 16.MAY.2014 09:11:57



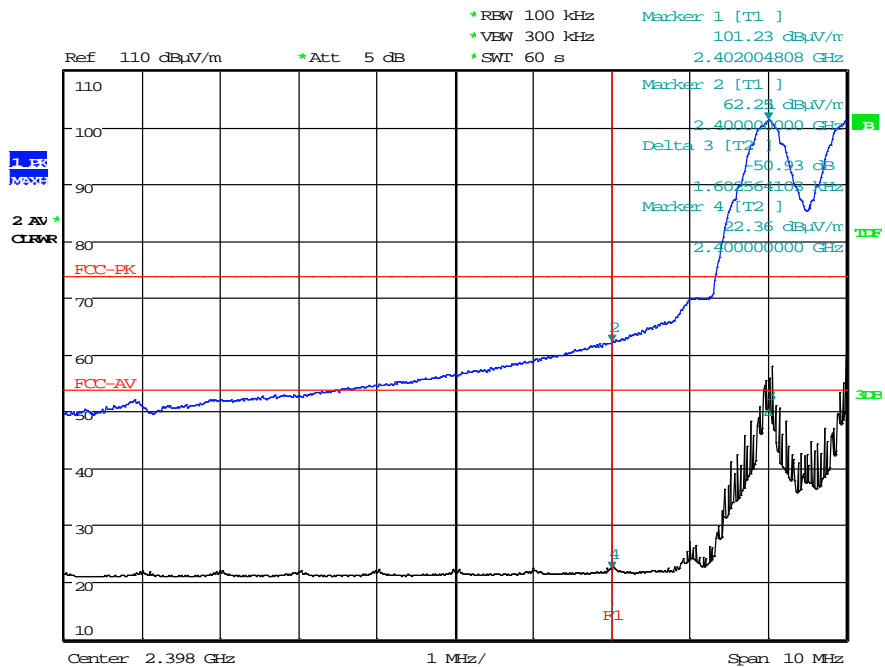
Date: 16.MAY.2014 09:13:52

Radiated Lower Bandedge Compliance



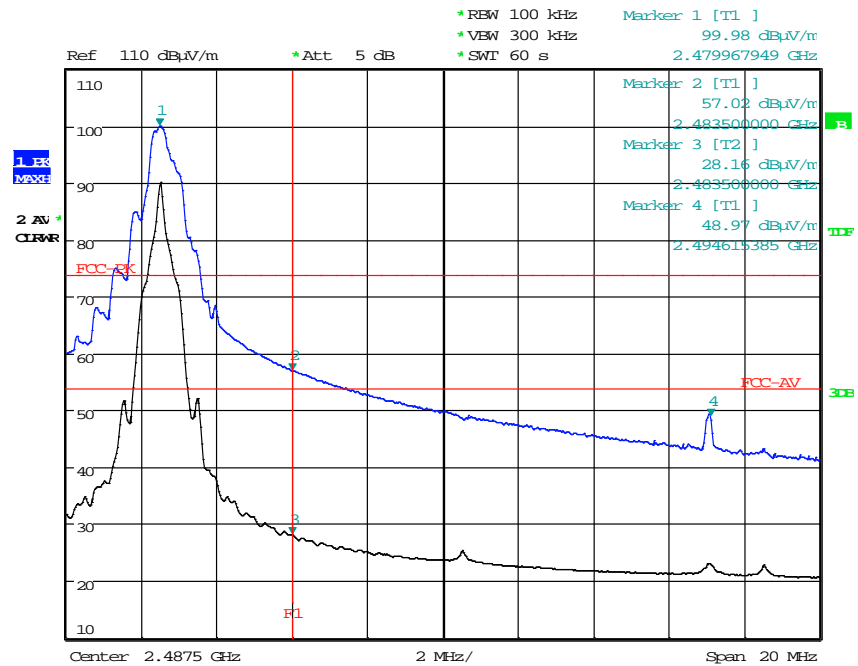
Date: 23.MAY.2014 14:21:32

Hopping

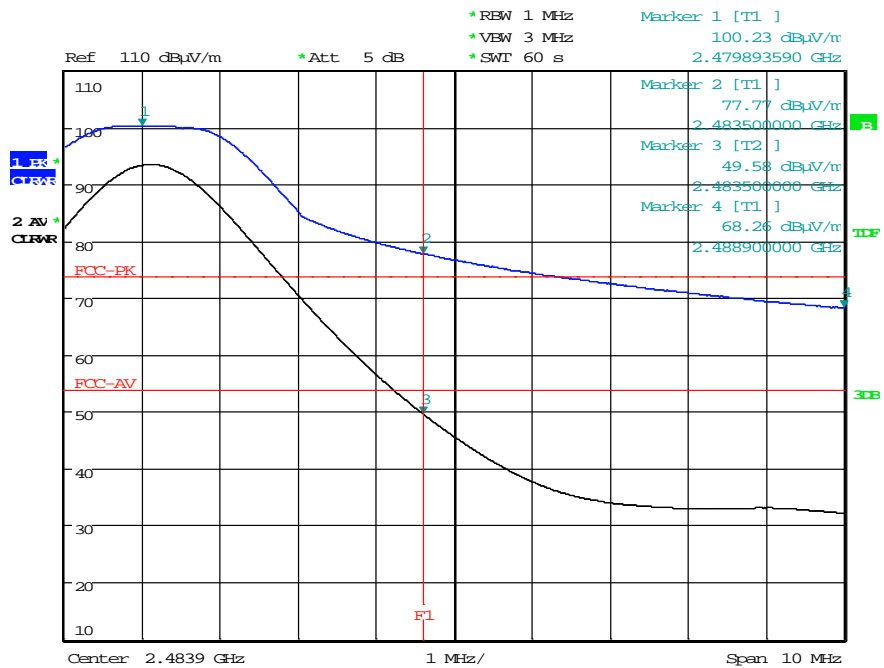


Date: 23.MAY.2014 14:24:43

Radiated Upper Bandedge Compliance



Date: 23.MAY.2014 14:32:29



Date: 23.MAY.2014 14:37:28

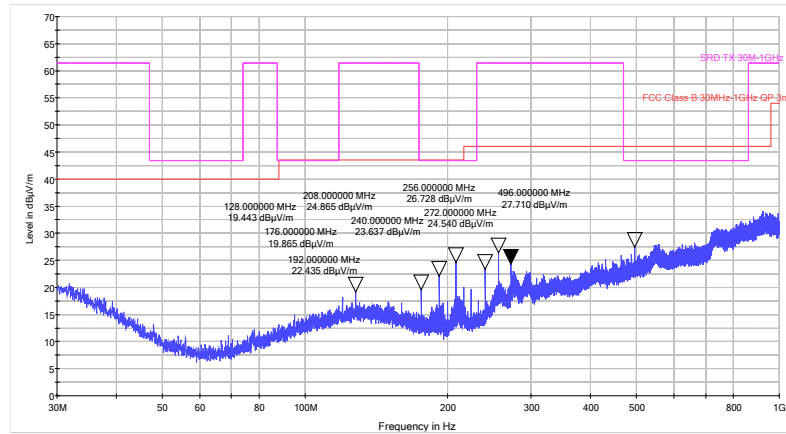
Delta Mkr result for the upper band edge Peak Value

Carrier power (1MHz RBW)	100.23	dBuV/m
dBuV (100kHz RBW)	99.98	dBuV/m
delta in 100kHz	-43.02	dB
Power At Bandedge dBuV/m	57.20	dBuV/m
Limit dBuV/m	74	dBuV/m
Margin	16.80	dB

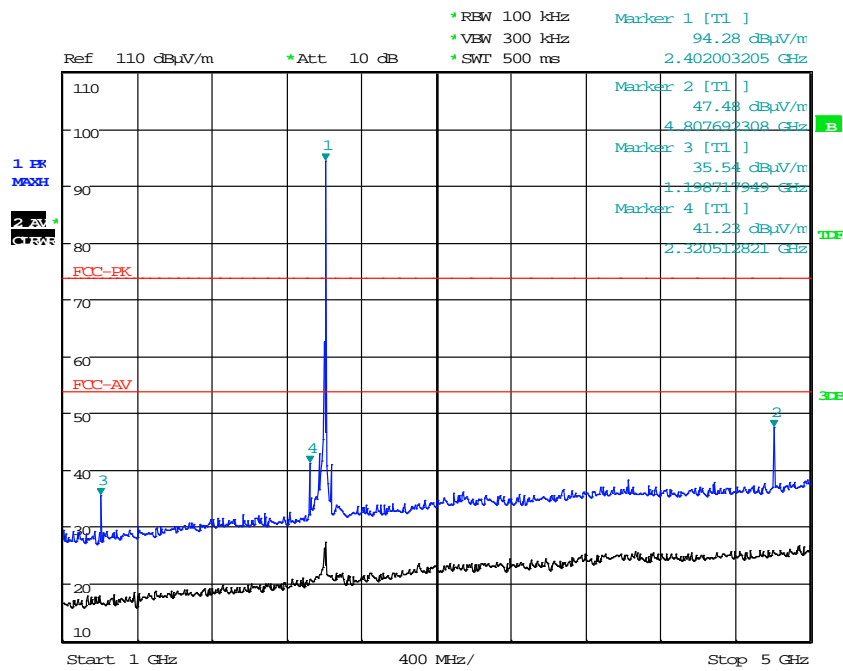
The Average value passed in a 1 MHz RBW

Radiated Spurious Emissions – 2402 MHz

30MHz – 1GHz

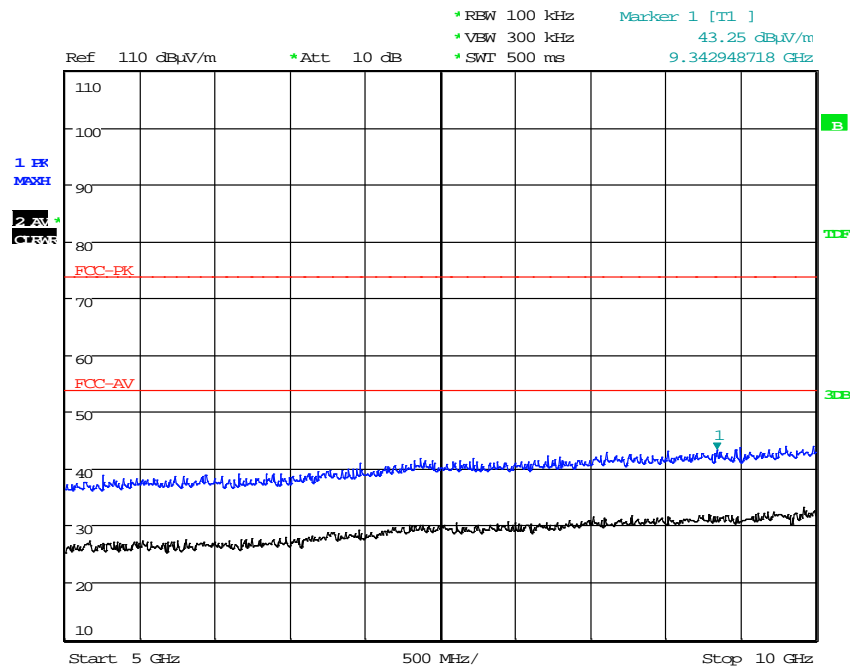


1-5GHz



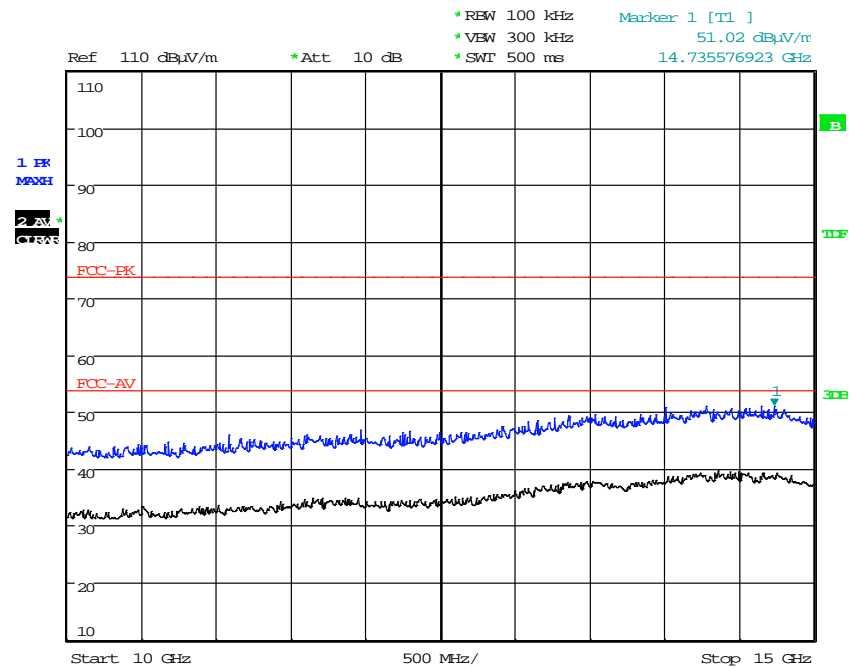
Date: 23.MAY.2014 10:52:26

5-10GHz



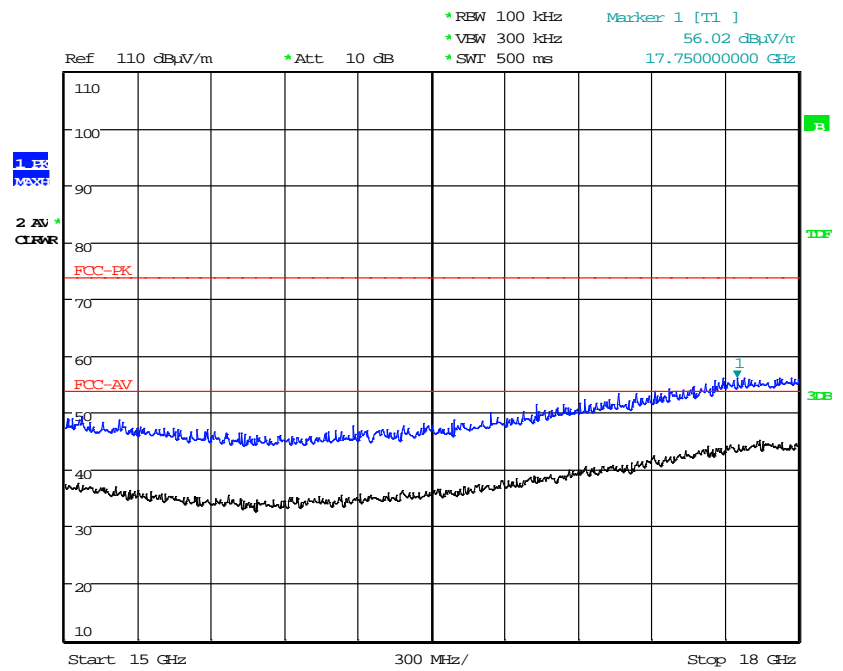
Date: 23.MAY.2014 10:53:03

10-15GHz



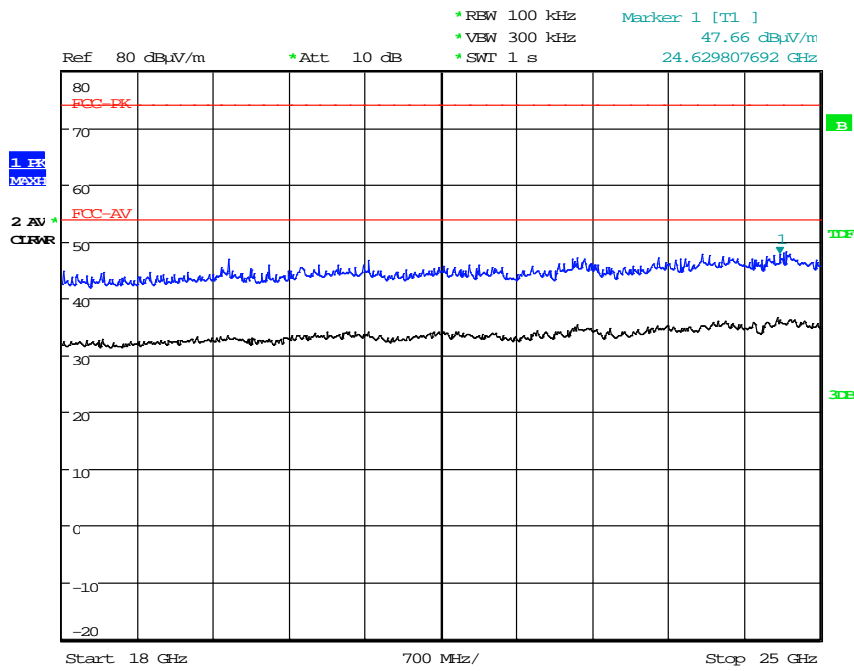
Date: 23.MAY.2014 10:53:42

15-18GHz



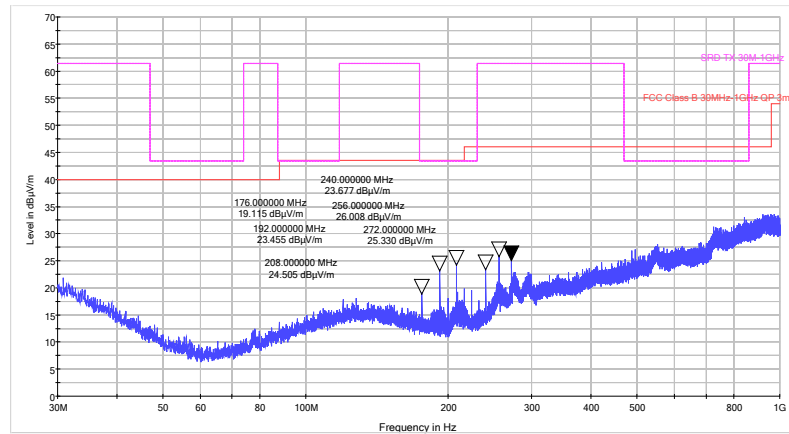
Date: 23.MAY.2014 10:47:51

18GHz-25GHz

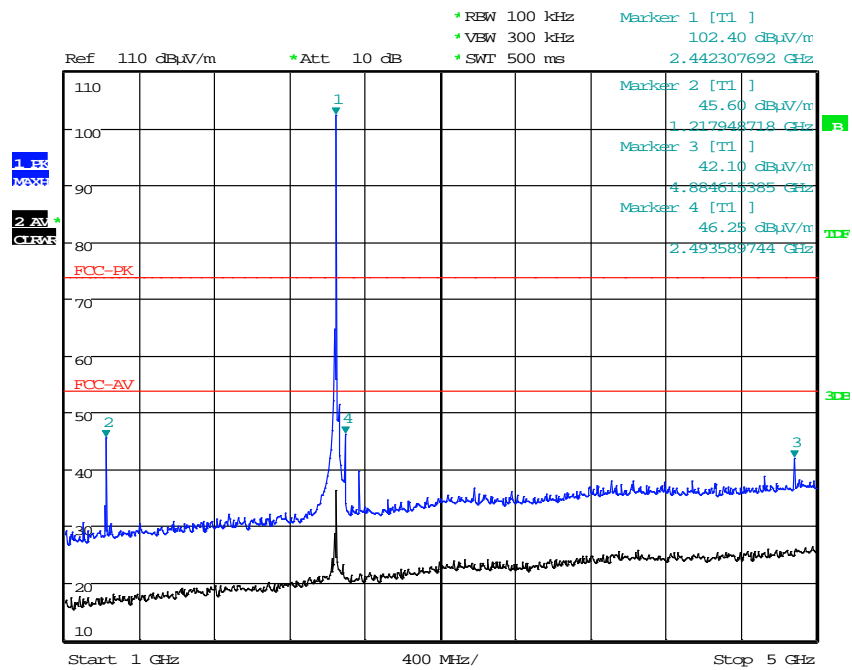


Date: 23.MAY.2014 12:29:17

Radiated Spurious Emissions – 2441 MHz 30MHz – 1GHz

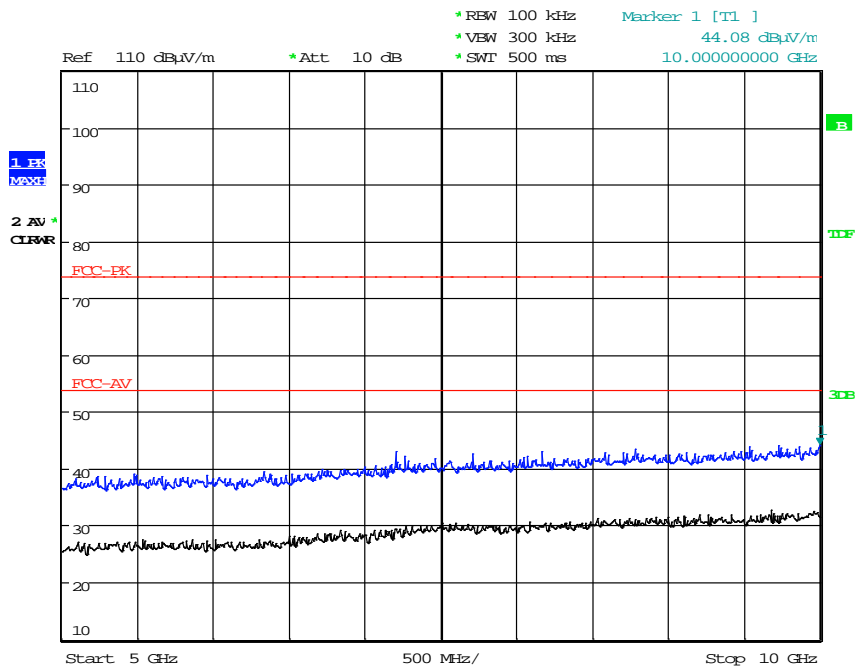


1-5GHz



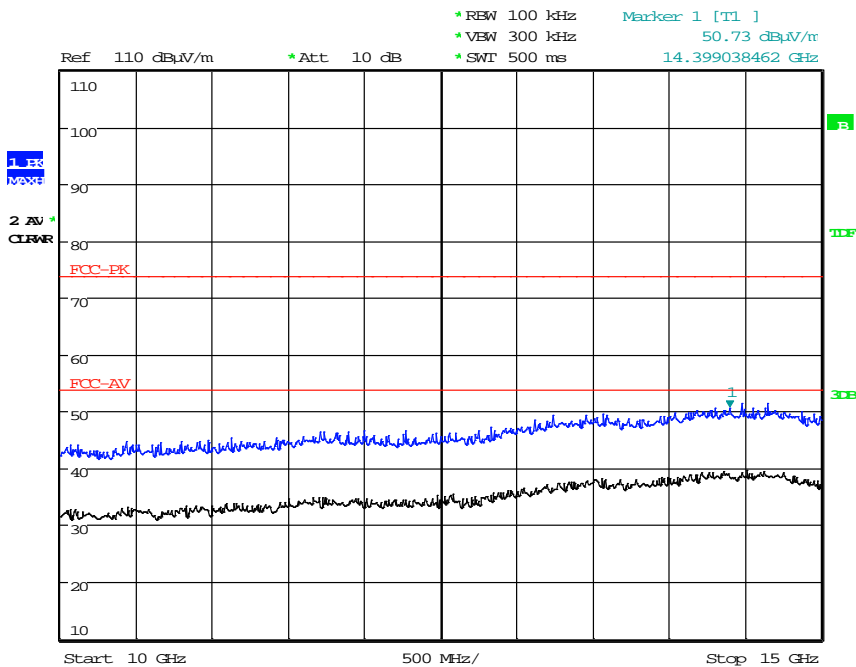
Date: 23.MAY.2014 10:57:05

5-10GHz



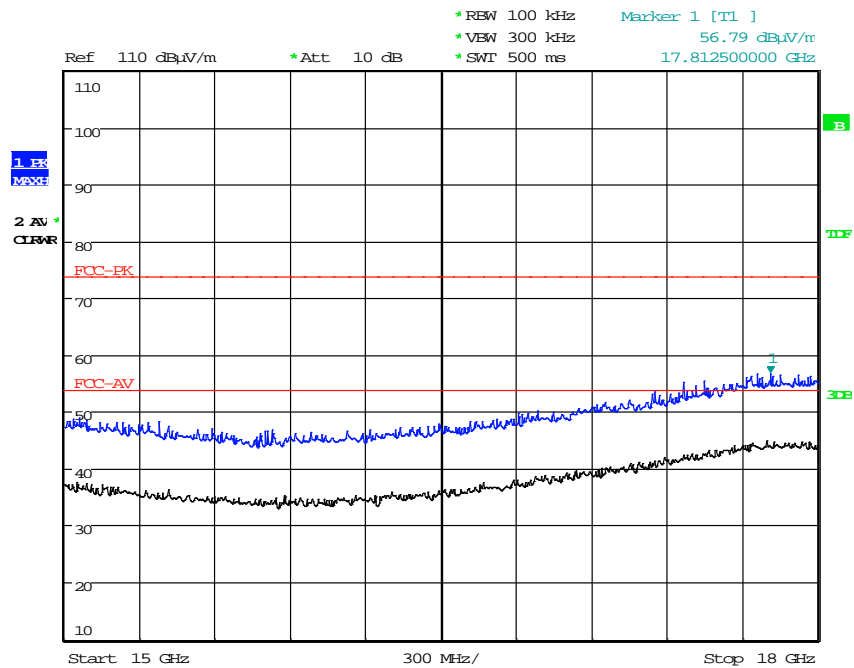
Date: 23.MAY.2014 11:01:07

10-15GHz



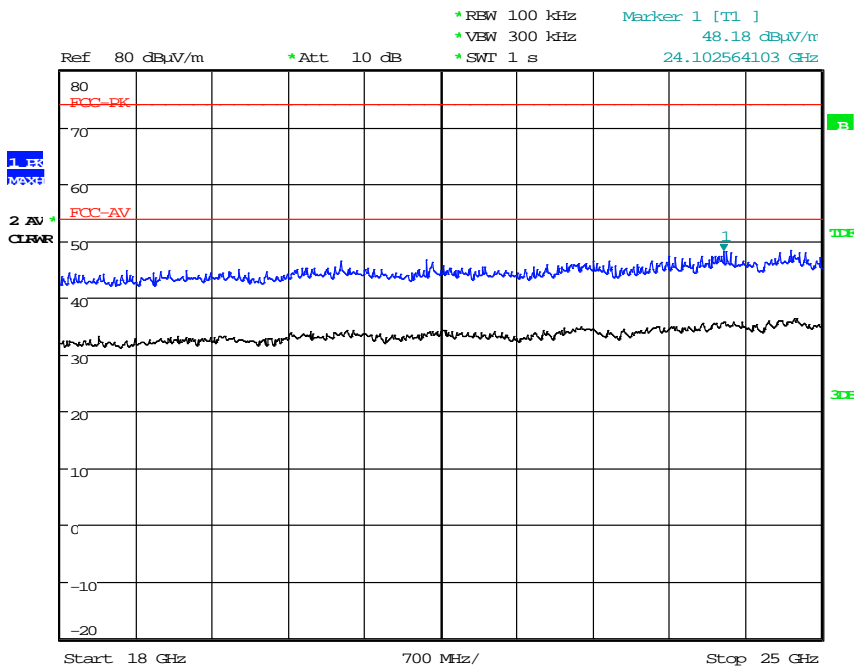
Date: 23.MAY.2014 10:58:58

15-18GHz



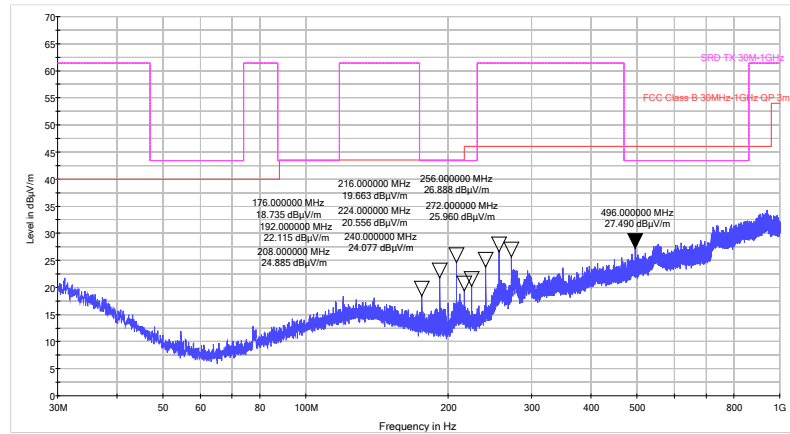
Date: 23.MAY.2014 10:59:29

18-25GHz

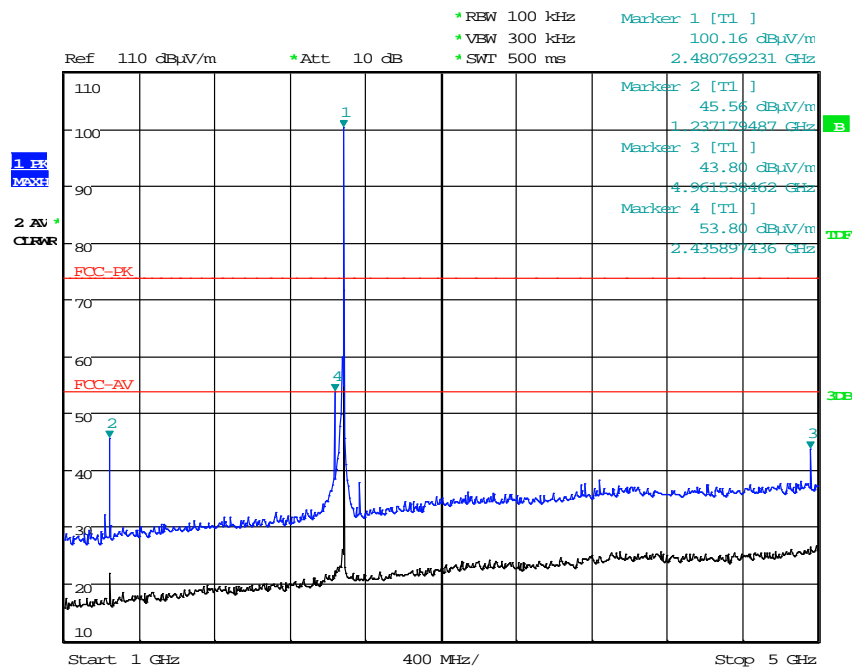


Date: 23.MAY.2014 12:30:27

Radiated Spurious Emissions – 2480MHz 30MHz – 1GHz

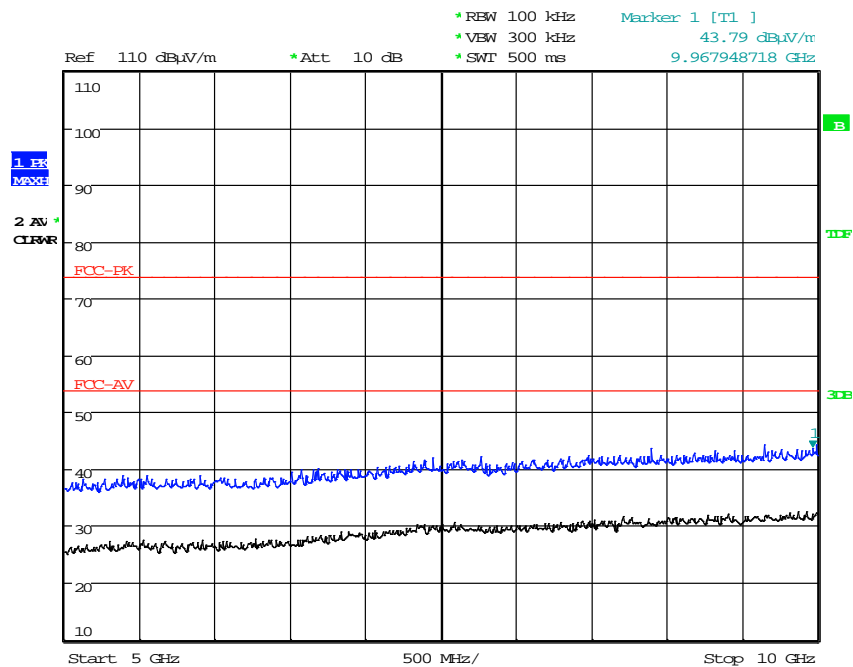


1-5GHz



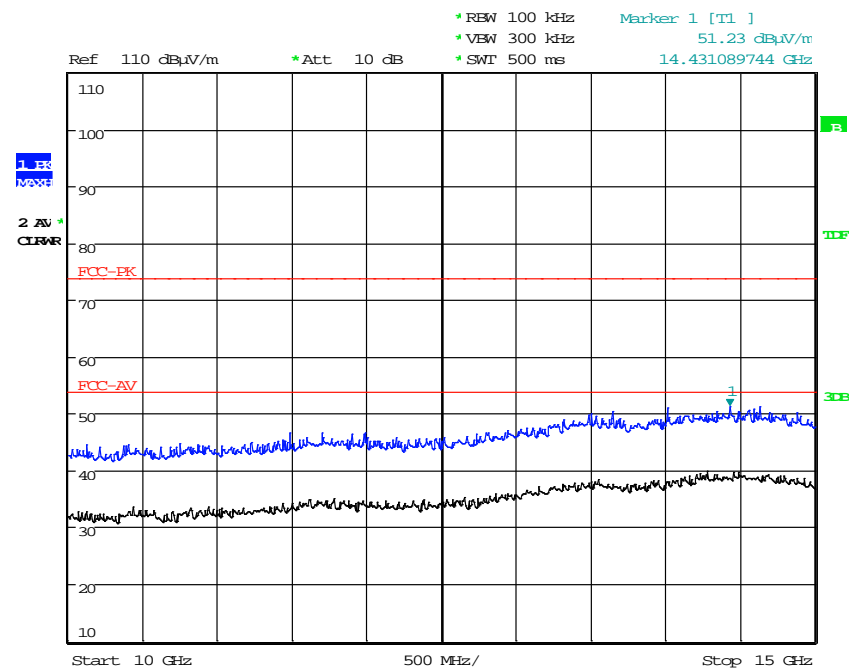
Date: 23.MAY.2014 11:04:42

5-10GHz



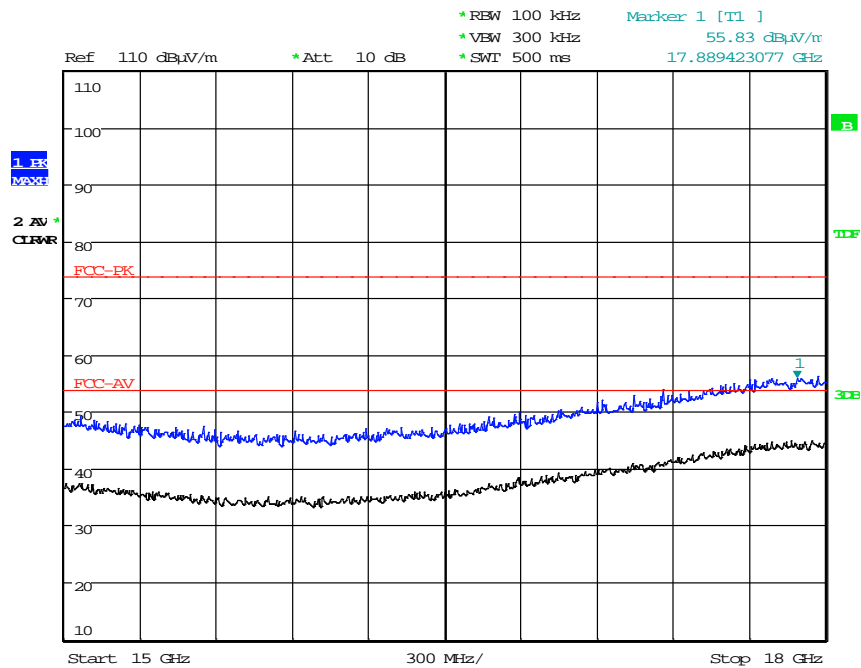
Date: 23.MAY.2014 11:08:20

10-15GHz



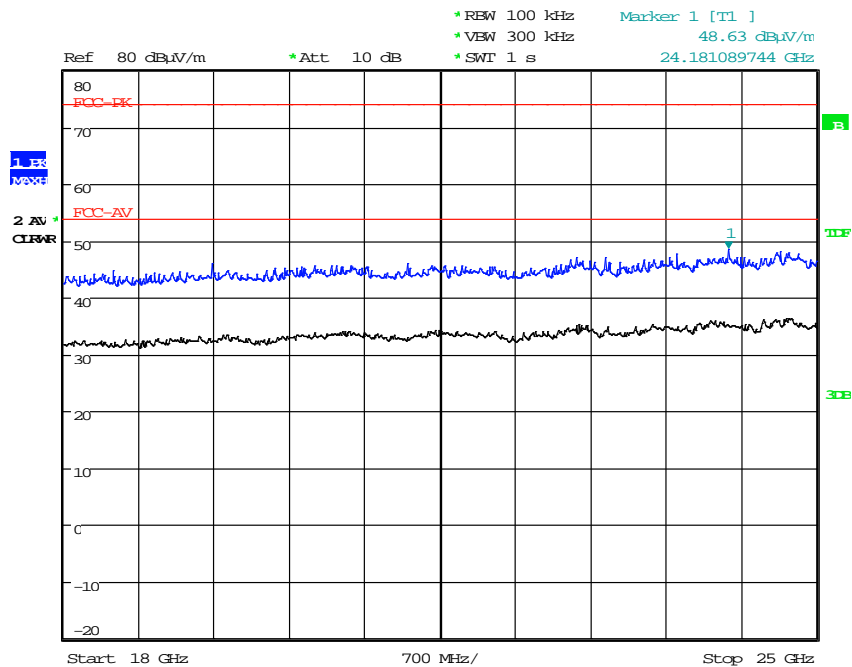
Date: 23.MAY.2014 11:08:50

15-18GHz



Date: 23.MAY.2014 11:06:23

18-25GHz



Date: 23.MAY.2014 12:32:05

Appendix C:**Additional Test and Sample Details**

This appendix contains details of:

1. The samples submitted for testing.
2. Details of EUT operating mode(s)
3. Details of EUT configuration(s) (see below).
4. EUT arrangement (see below).

Throughout testing, the following numbering system is used to identify the sample and it's modification state:

Sample No: Sxx Mod w

where:

xx	= sample number	eg. S01
w	= modification number	eg. Mod 2

The following terminology is used throughout the test report:

Support Equipment (SE) is any additional equipment required to exercise the EUT in the applicable operating mode. Where relevant SE is divided into two categories:

SE in test environment: The SE is positioned in the test environment and is not isolated from the EUT (e.g. on the table top during REFE testing).

SE isolated from the EUT: The SE is isolated via filtering from the EUT. (e.g. equipment placed externally to the ALSR during REFE testing).

EUT configuration refers to the internal set-up of the EUT. It may include for example:

- Positioning of cards in a chassis.
- Setting of any internal switches.
- Circuit board jumper settings.
- Alternative internal power supplies.

Where no change in EUT configuration is **possible**, the configuration is described as "single possible configuration".

EUT arrangement refers to the termination of EUT ports / connection of support equipment, and where relevant, the relative positioning of samples (EUT and SE) in the test environment.

For further details of the test procedures and general test set ups used during testing please refer to the related document "EMC Test Methods - An Overview", which can be supplied by TRaC Global upon request.

C1) Test samples

The following samples of the apparatus were submitted by the client for testing :

Sample No.	Description	Identification
S63	Primo Interface	

C2) EUT Operating Mode During Testing.

During testing, the EUT was exercised as described in the following tables :

Test	Description of Operating Mode : Transmit
All tests detailed in this report	Unless Specified as set to a specific frequency the EUT transmitting on maximum power using FHSS over 79 channels

Test	Description of Operating Mode: Receive
Receiver conducted and radiated (ERP) spurious emissions	EUT active but non-transmitting.

C3) EUT Configuration Information.

The EUT was submitted for testing in one single possible configuration.

C4) List of EUT Ports

EUT is battery powered equipment with no external ports.

C5 Details of Equipment Used

TRAC Ref	Type	Description	Manufacturer	Date Calibrated.
TRL352	ESVS10	Receiver	R&S	21/03/2014
UH191	CBL611/A	Bilog	Chase	13/12/2012
UH405	FSU46	Spectrum Analyser	R&S	16/04/2014
L138	3115	1-18GHz Horn	EMCO	17/10/2013
L572	8449B	Pre Amp	Agilent	12/12/2012
REF940	ATS	Radio Chamber - PP	Rainford EMC	09/07/2013
REF977	SH4141	High Pass Filter	BSC	25/02/2013

Appendix D:**Additional Information**

Renishaw plc
New Mills, Wotton-under-Edge,
Gloucestershire GL12 8JR
United Kingdom

Tel +44 (0) 1453 524524
Fax +44 (0) 1453 524901
Email uk@renishaw.com
www.renishaw.com



15 January 2014

DECLARATIONPrimo system details

The Primo products (Interface, Part Setter and 3D Tool Setter) all use a Nordic Semiconductor nRF24L01+ transceiver. This transceiver provides automatic packet handling with an on-air transmission rate of 1Mbps. In addition to the payload, each transmission consists of 8 bits of preamble, 40 bits of address header, 9 bits of packet control data and finally 16 bits of CRC (covering the entire packet). The data payload can vary in length (depending on mode) from 48 bits to 144 bits for the probes and from 32 bits to 208 bits for the interface. The transceiver has a synthesiser settling time of approximately 130µs before it is ready to send the data over the air. The repetition rate under normal circumstances varies from between 1.024ms and 32.768ms (i.e. 976 transmissions per second to 30 transmissions per second) depending on whether the probe (Part Setter or 3D Tool Setter) receives an acknowledgement from the Primo Interface.

It should be noted that the test modes used within the individual Primo elements use Pseudorandom Noise modulated data (256µs) with a repetition rate of 1.024ms. The actual 'on-air' period starts 57µs before the PN data is transmitted and finishes 18µs after it, therefore giving a total time of 329µs.

Signed by

A handwritten signature in blue ink that reads "John Styles". The signature is written in a cursive, flowing style.

John Styles CEng MIET
Principal Design Engineer

Appendix E:

Photographs and Figures

The following photographs were taken of the test samples:

1. Radiated electric field emissions arrangement: Overview.

Photograph 1



Appendix F:**MPE Calculation****KDB 447498**, RSS-102**47 CFR §§1.1307 and 2.1091**

Radio frequency radiation exposure evaluation: mobile devices.

For purposes of these requirements mobile devices are defined by the FCC and IC as transmitters designed to be used in other than fixed locations and to generally be used in such a way that a separation distance of at least 20 centimetres is normally maintained between radiating structures and the body of the user or nearby persons. These devices are normally evaluated for exposure potential with relation to the MPE limits. As the 20cm separation specified under FCC and IC rules may not be achievable under normal operation of the EUT, an RF exposure calculation is needed to show the minimum distance required to be less than power the density limit, as required.

Prediction of MPE limit at a given distance

Using KDB 447498

$$S = \frac{EIRP}{4\pi R^2} \text{ re - arranged } R = \sqrt{\frac{EIRP}{S 4\pi}}$$

where:

S = power density

R = distance to the centre of radiation of the antenna

EIRP = EUT Maximum power

Note:

The EIRP measurement was calculated from the peak conducted carrier power plus the antenna gain.

Result:

Prediction Frequency (MHz)	Maximum EIRP (mW)	Power density limit (S) (mW/m ²)	Distance (R) required to be less than (S)
2402	7.22	1	0.76

Prediction Frequency (MHz)	Maximum EIRP (W)	Power density limit (S) (W/m ²)	Distance (R) required to be less than (S)
2402	0.00722	10	0.0076

