



SHEET 2 NOTES:

1. PIN 1 ON ALL ROTARY SWITCHES SHOULD LINE UP WITH HOLE 1 ON PC BOARD BEFORE INSERTING.
2. SECURE ALL ROTARY SWITCHES BETWEEN BRACKET (ITEM 4) AND PC BOARD BEFORE SOLDERING THE LEADS TO THE BOARD.
3. TRIM LEADS OF SW2 TO .040 MAX. ABOVE FLUSH PC BOARD.
4. APPLY MYLAR TAPE (ITEM 2), 1.00 +/- .06 TO COVER SW2 TERMINALS ON FAR SIDE OF BOARD AS SHOWN.
5. CUT LENGTH OF ITEM 8 IS .35" +/- .03, INSERT ITEM 8 ONTO LEADS OF BULBS AND SOLDER TO BOARD. DISTANCE FROM FRONT OF PC BOARD TO BACK OF BULB IS TO BE .35" +/- .03.
6. CUT LENGTH OF ITEM 9 IS .62" +/- .03 INSERT ITEM 9 ONTO LEADS OF R77 AND SOLDER TO BOARD. DISTANCE FROM FRONT OF PC BOARD TO THE BACK OF R77 IS TO BE .62" +/- .03
7. ORIENT LEADS OF DS19 AS SHOWN AND INSERT INTO ITEM 7 BEFORE SOLDERING TO ITEM 1.
8. SECURE A .032" +/- .005 GAP X .06 ± .03 DEEP BETWEEN THE BOTTOM OF PHOTO CELL HOUSING AND DS19 AND SECURE WITH 016-01082-0000 SEE VIEW A-A.
9. WITH LAMPS DS1-DS8 PROTRUDING THROUGH SUPPORT BRACKET (ITEM 4), ADD TWO SMALL DROPS (OPPOSITE EACH OTHER) OF 016-01082-0000 TO EACH LAMP SECURING IT TO THE BRACKET.

