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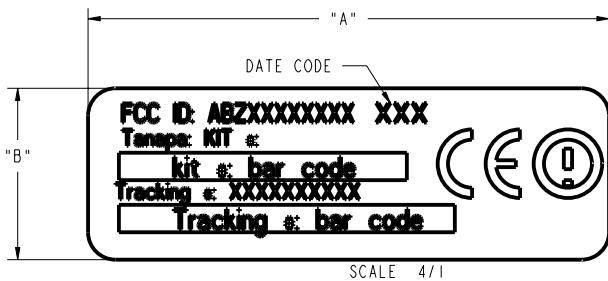
C

D

DRAWING NUMBER

54C85893M

F



1. DESCRIPTION AND APPLICATION: LABEL FOR USE IN PORTABLE COMMUNICATION EQUIPMENT.

2. APPLICABLE DOCUMENTS:

12M05022A33 MOTOROLA QUALIFICATION PROCEDURE
12M80967A78 MOTOROLA VENDOR MATERIAL QUALITY CONTROL
12S10301A MOTOROLA ADHESIVE BONDED MATERIAL
12S10334A MOTOROLA APPEARANCE STANDARD
12S10601A MOTOROLA PACKAGING RULES FOR VENDORS
ANSI Y14.5M-1982 DIMENSIONING AND TOLERANCING FOR ENGRG DWGS

3. REQUIREMENTS:

3.1. GENERAL:

3.1.1. PARTS SHALL BE CLEAN AND FREE OF ALL FOREIGN MATTER.
3.1.2. PARTS SHALL BE FREE OF FRAYED AND RAGGED EDGES.
3.1.3. SAMPLE PARTS SHALL BE SUBMITTED TO MOTOROLA FOR APPROVAL BEFORE PROCEEDING WITH PRODUCTION RUN.

3.1.4. PURCHASING CYCLE SHALL NOT EXCEED (6) MONTHS SUPPLY TO AVOID ADHESIVE CURE IN STORAGE BEFORE USE.

3.1.5. VENDOR SHALL SUPPLY WRITTEN CERTIFICATION (WITH EACH PACKAGE) OF DATE OF PURCHASE OF SHEET STOCK CERTIFICATE DATE SHALL BE NO MORE THAN (6) MONTHS PRIOR TO RECEIPT OF PARTS.

3.1.6. DIMENSIONING AND TOLERANCING PER ANSI Y14.5.

3.1.7. PACKAGING FOR SHIPMENT: 12S10601A AND E1A556-A.
3.1.7.1. PARTS SUPPLIED ON ROLLS 1000-2000 PARTS PER ROLL (MANUAL PLACEMENT). DATE CODE, PART NUMBER AND ISSUE LETTER SHALL BE MARKED ON PACKAGE (HUMAN READABLE AND BAR CODED).

3.1.7.2. SPECIAL PACKAGING REQUIREMENTS PER 12M05041A53 FOR PARTS ORDERED BY A 13 DIGIT PART NUMBER.

3.1.8. LETTERING AND BORDER TO BE BLACK ON WHITE BACKGROUND.
3.1.8.1. LETTERING TO BE 3.2MM TALL X 1.5MM WIDE.

3.2. MATERIALS:

3.2.1. MATERIAL: UARCO 1242 OR EQUIVALENT, RAW MATERIAL FROM P/N 5480948X01, ROLLED WITH CARDBOARD CENTER.

3.2.2. ADHESIVE MATERIAL: PERMANENT SENSITIVE TYPE WITH PEEL OFF BACK PER 12S1031A METHOD 3C.

3.2.2.1. ADHESIVE STRENGTH: TEST PARA. 3E, 3F AND 3G.
(2.0 LBS/IN. MIN.)

3.2.2.2. SHALL NOT ATTACK POLYCARBONATE.

3.2.2.3. MINIMUM SHELF-LIFE BEFORE CURING OCCURS: (1) YEAR FROM DATE OF CERTIFICATION.

3.2.2.4. RATE OF FORCE APPLICATION: 1 LB/SEC MAXIMUM.

3.2.3. BACKING MATERIAL: PAPER, TREATED FOR EASY PEEL-OFF FROM ADHESIVE.

4. VENDOR QUALITY ASSURANCE PROVISIONS: PER 12M80967A78 AND 12M05022A33.

4.1. PART QUALIFICATION: VENDOR SHALL MEASURE DATA ON (5) RANDOMLY SELECTED PIECES, PER CAVITY IF MULTIPLE, FOR ALL DIMENSIONS OR PARAMETERS. DATA SHALL BE SUBMITTED IN PLOTTED DISTRIBUTION FORM TO RADIUS ENGINEERING AND/OR PURCHASING DEPARTMENT.

4.2. PRODUCTION LOTS: VENDOR SHALL MEASURE DIMENSIONS OR PARAMETERS ON A MINIMUM OF (5) RANDOMLY SELECTED PARTS FROM THE LOT FOR DIMENSIONS OR PARAMETERS MARKED AS CRITICAL CHARACTERISTICS. DATA MUST BE INCLUDED AND PARTS MEASURED IDENTIFIED WITH THE LOT SHIPPED TO MOTOROLA.

5. EXCEPTIONS: NO CHANGE SHALL BE ALLOWED ON PRODUCTION MATERIAL, REGARDLESS OF WHETHER SUCH CHANGE AFFECTS REQUIREMENTS SPECIFIED, WITHOUT PRIOR EXPLICIT WRITTEN APPROVAL BY MOTOROLA ENGINEERING AND PURCHASING DEPARTMENTS.)



REV	DESCRIPTION	MEMO
T 1	RELEASED FOR TOOLING	VTR 0232 04/01

PART NUMBERS

SEE TABLE #1

DEVELOPMENT IDENTIFICATION CODE

Prj:accessories

5485893M01-LABLE-SERIAL-NUMBER

APC INPR UNITS

798 N/A MM

DRAWN BY DATE DESIGNED BY DATE

DIAZ A. 04/01 CHMIELEWSKI T. 04/01

APPROVED BY DATE TOOLING ENGINEER

BRONIEL D. 04/01

SCALE SHEET

1/1 1 OF 1

DO NOT SCALE DRAWING

DRAWING DESCRIPTION

LABEL
RSM

DRAWING NUMBER

54C85893M

COMPUTER GENERATED
DO NOT REVISE MANUALLY
JAN 97

TABLE #1						
ITEM	PART NO.	BLANK LABEL P/N	REF. DIM "A"	REF. DIM "B"	KIT *	FCC ID *
1	5485893M01	5480521V01	38.5	13.0	HMN3158A	ABZ99FT7001 "X" INDICATE UNIQUE FOR EACH UNIT

<input checked="" type="checkbox"/> X-BAR-R PROCESS CONTROL CHARTS REQUIRED WITH EACH SHIPMENT	MOTOROLA
<input type="checkbox"/> CRITICAL DIMENSIONS THAT AFFECT FORM, FIT OR FUNCTION	THE DRAWING ON THIS PRINT AND ALL INFORMATION THEREIN ARE PROPRIETARY TO MOTOROLA INC., AND SHALL NOT BE USED IN WHOLE OR IN PART WITHOUT MOTOROLA'S CONSENT.
TOLERANCES UNLESS OTHERWISE SPECIFIED ONE PLACE DECIMAL .X ± 3.2	<input type="checkbox"/> COPYRIGHT, MOTOROLA, INC. 1997 THIS NOTICE DOES NOT IMPLY PUBLICATION.
TWO PLACE DECIMAL .XX ± 1.5	
HOLE DIA. VARIATION .XX ± .08	
ANGULAR DIMENSION (DEG) ± 1°	

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C

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E

A

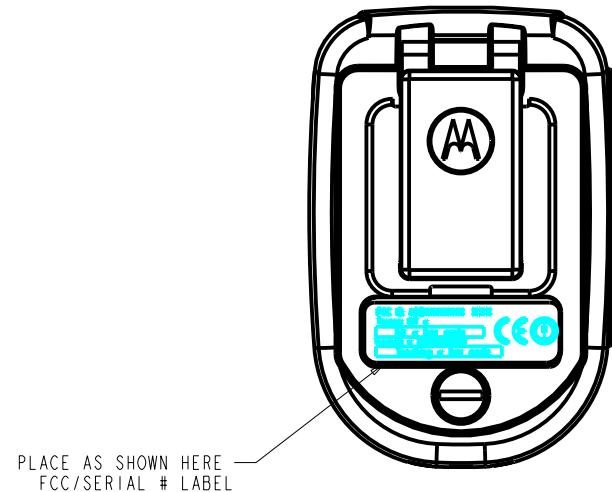
B

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DRAWING NUMBER

F



SCALE 1.500

FCC ID ABZ99FT7001

QUALITY ASSURANCE SAMPLE PLAN PER 12M80967A78	
<input checked="" type="checkbox"/> X-BAR-R PROCESS CONTROL CHARTS <input type="checkbox"/> CRITICAL DIMENSIONS THAT AFFECT FORM, FIT OR FUNCTION <input type="checkbox"/> TOLERANCES UNLESS OTHERWISE SPECIFIED ONE PLACE DECIMAL <input type="checkbox"/> ± TWO PLACE DECIMAL <input type="checkbox"/> ± HOLE DIA. VARIATION <input type="checkbox"/> ± ANGULAR DIMENSION <input type="checkbox"/> (DEG) ± °	
MOTOROLA THE DRAWING ON THIS PRINT AND ALL INFORMATION THEREIN ARE PROPRIETARY TO MOTOROLA INC., AND SHALL NOT BE USED IN WHOLE OR IN PART WITHOUT MOTOROLA'S CONSENT. <input checked="" type="checkbox"/> COPYRIGHT, MOTOROLA, INC. 1997 THIS NOTICE DOES NOT IMPLY PUBLICATION.	



REV DESCRIPTION MEMO

SCALE 1.500