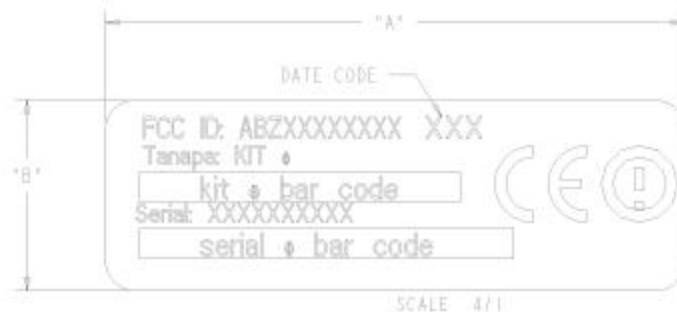


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1. DESCRIPTION AND APPLICATION: LABEL FOR USE IN PORTABLE COMMUNICATION EQUIPMENT.
2. APPLICABLE DOCUMENTS:
 - 12M0502A33 MOTOROLA QUALIFICATION PROCEDURE
 - 12M80967A78 MOTOROLA VENDOR MATERIAL QUALITY CONTROL
 - 12S10301A MOTOROLA ADHESIVE BONDED MATERIAL
 - 12S10334A MOTOROLA APPEARANCE STANDARD
 - 12S10601A MOTOROLA PACKAGING RULES FOR VENDORS
 - ANSI Y14.5M-1982 DIMENSIONING AND TOLERANCING FOR ENGRG DWGS
3. REQUIREMENTS:
 - 3.1. GENERAL:
 - 3.1.1. PARTS SHALL BE CLEAN AND FREE OF ALL FOREIGN MATTER.
 - 3.1.2. PARTS SHALL BE FREE OF FRAVED AND RAGGED EDGES.
 - 3.1.3. SAMPLE PARTS SHALL BE SUBMITTED TO MOTOROLA FOR APPROV. BEFORE PROCEEDING WITH PRODUCTION RUN.
 - 3.1.4. PURCHASING CYCLE SHALL NOT EXCEED 161 MONTHS SUPPLY TO ADHESIVE CURE IN STORAGE BEFORE USE.
 - 3.1.5. VENDOR SHALL SUPPLY WRITTEN CERTIFICATION (WITH EACH P.) OF DATE OF PURCHASE OF SHEET STOCK CERTIFICATE DATE, SH. BE NO MORE THAN 161 MONTHS PRIOR TO RECEIPT OF PARTS.
 - 3.1.6. DIMENSIONING AND TOLERANCING PER ANSI Y14.5.
 - 3.1.7. PACKAGING FOR SHIPMENT: 12S10601A AND 12A558-A
 - 3.1.7.1. PARTS SUPPLIED ON ROLLS 1800-2000 PARTS PER ROLL (MANUAL PLACEMENT). DATE CODE, PART NUMBER AND 1551 LETTER SHALL BE MARKED ON PACKAGE (HUMAN READABLE, BAR CODED).
 - 3.1.7.2. SPECIAL PACKAGING REQUIREMENTS PER 12M05041A33 FOR ORDERED BY A 13-DIGIT PART NUMBER.
 - 3.1.8. LETTERING AND BORDER TO BE BLACK ON WHITE BACKGROUND.
 - 3.1.8.1. LETTERING TO BE 3.2MM TALL X 1.5MM WIDE.
 - 3.2. MATERIALS:
 - 3.2.1. MATERIAL: UARCO 1242 OR EQUIVALENT, RAW MATERIAL FROM 1 5480948X01, ROLLED WITH CARDBOARD CENTER.
 - 3.2.2. ADHESIVE MATERIAL: PERMANENT SENSITIVE TYPE WITH PEEL OFF BACK PER 12S1031A METHOD 3C.
 - 3.2.2.1. ADHESIVE STRENGTH: TEST PARA. 3E, 3F AND 3G. (2.0 LBS/IN. MIN.)
 - 3.2.2.2. SHALL NOT ATTACH POLYCARBONATE.
 - 3.2.2.3. MINIMUM SHELF-LIFE BEFORE CURING OCCURS: (1) YEAR 1 DATE OF CERTIFICATION.
 - 3.2.2.4. RATE OF FORCE APPLICATION: 1 LB/SEC MAXIMUM.
 - 3.2.3. BACKING MATERIAL: PAPER, TREATED FOR EASY PEEL-OFF FROM ADHESIVE.
4. VENDOR QUALITY ASSURANCE PROVISIONS: PER 12M80967A78 AND 12M0502:
 - 4.1. PART QUALIFICATION: VENDOR SHALL MEASURE DATA ON (5) RANDOM SELECTED PIECES, PER CAVITY IF MULTIPLE, FOR ALL DIMENSION PARAMETERS. DATA SHALL BE SUBMITTED IN PLOTTED DISTRIBUTION TO RADIUS ENGINEERING AND/OR PURCHASING DEPARTMENT.
 - 4.2. PRODUCTION LOTS: VENDOR SHALL MEASURE DIMENSIONS OR PARAMETER ON A MINIMUM OF (5) RANDOMLY SELECTED PARTS FROM THE LOT. FI DIMENSIONS OR PARAMETERS MARKED AS CRITICAL CHARACTERISTIC: DATA MUST BE INCLUDED AND PARTS MEASURED IDENTIFIED WITH TI LOT SHIPPED TO MOTOROLA.
5. EXCEPTIONS: NO CHANGE SHALL BE ALLOWED ON PRODUCTION MATERIAL, REGARDLESS OF WHETHER SUCH CHANGE AFFECTS REQUIREMENTS SPECIFIED WITHOUT PRIOR EXPLICIT WRITTEN APPROVAL BY MOTOROLA ENGINEERING, PURCHASING DEPARTMENTS.]

TABLE #1

ITEM	PART NO.	BLANK LABEL P/N	REF. DIM "A"	REF. DIM "B"	KIT *	FCC ID *	SERIAL * WITH DATE CODE
1	5485893M01	5480521V01	38.5	13.0	HMN3158A	AB299FT7001	780XXXXXXXXX "X" INDICATE UNIQUE FOR EACH UNIT

QUALITY ASSURANCE SAMPLE PLAN FOR 12M0502A33			MOTOROLA	
☒	X-BAR-B PROCESS CONTROL CHARTS REQUIRED WITH EACH SHIPMENT			
☐	CRITICAL DIMENSIONS THAT AFFECT FORM, FIT OR FUNCTION	THE DRAWING ON THIS PRINT A INFORMATION THEREIN ARE: PRO TO MOTOROLA INC., AND SHALL USED IN WHOLE OR IN PART AT MOTOROLA'S CONSENT.		
TOLERANCES UNLESS OTHERWISE SPECIFIED				
ONE PLACE DECIMAL				
TWO PLACE DECIMAL				
HOLE DIA. VARIATION				
HUMAN DIMENSION		© COPYRIGHT, MOTOROLA, 1 THIS NOTICE DOES NOT IMPLY PD		