

FCC PART 15B, CLASS B TEST REPORT

For

IMachine (Xiamen) Intelligent Devices Co.,Ltd.

Unit 1502-2, No.3 Jinzhong Road, Huli District, Xiamen, China

FCC ID: 2AUA5-P1

Report Type: Original Report	Product Type: ALL-IN-ONE
Report Number: RXM190916056-00A	
Report Date: 2019-11-07	
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GENERAL INFORMATION

Product Description for Equipment under Test (EUT)

Product	ALL-IN-ONE
Tested Model	iMachine P1
Multiple Model	iMachine Q1, iMachine K1, iMachine L1, iMachine M1, iMachine N1, iMachine R1, iMachine S1, iMachine T1, iMachine U1
Voltage Range	DC 24V from adapter
Highest operating frequency	2480 MHz
Date of Test	2019-10-14 to 2019-11-05
Sample serial number	190916056(Assigned by BACL, Shenzhen)
Received date	2019-09-16
Sample/EUT Status	Good condition
Adapter information	Model: DJ-240250-SA Input: AC 100-240V, 50/60Hz, 0.15A Output: DC 24V, 2.5A

Notes: This series products model: iMachine Q1, iMachine K1, iMachine L1, iMachine M1, iMachine N1, iMachine R1, iMachine S1, iMachine T1, iMachine U1 and iMachine P1 are electrically identical. Model iMachine P1 was selected for fully testing, the detailed information can be referred to the product similarity declaration letter.

Objective

This test report is prepared on behalf of *iMachine (Xiamen) Intelligent Devices Co.,Ltd.* in accordance with Part 2-Subpart J, Part 15-Subparts A, B of the Federal Communication Commissions rules.

The objective of the manufacturer is to determine the compliance of the EUT with FCC Part 15 B.

Related Submittal(s)/Grant(s)

FCC Part 15.247 DSS&DTS submissions with FCC ID: 2AUA5-P1.

Test Methodology

All measurements contained in this report were conducted with ANSI C63.4-2014, American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the range of 9 kHz to 40 GHz.

All emissions measurement was performed at Bay Area Compliance Laboratories Corp. (Shenzhen). The radiated testing was performed at an antenna-to-EUT distance of 3 meters.

Measurement Uncertainty

All measurements involve certain levels of uncertainties, especially in field of EMC. The factors contributing to uncertainties are spectrum analyzer, cable loss, antenna factor calibration, antenna directivity, antenna factor variation with height, antenna phase center variation, antenna factor frequency interpolation, measurement distance variation, site imperfections, mismatch (average), and system repeatability.

Based on CISPR 16-4-2:2011, the expended combined standard uncertainty of test at Bay Area Compliance Laboratories Corp. (Shenzhen) is shown as below. And the uncertainty will be taken into consideration for the test data recorded in the report

Parameter		uncertainty
Conducted Emissions		$\pm 1.95\text{dB}$
Emissions, radiated	Below 1GHz	$\pm 4.75\text{dB}$
	Above 1GHz	$\pm 4.88\text{dB}$

Note: The extended uncertainty given in this report is obtained by combining the standard uncertainty times the coverage factor K with the 95% confidence interval. Otherwise required by the applicant or Product Regulations, Decision Rule in this report did not consider the uncertainty.

Test Facility

The Test site used by Bay Area Compliance Laboratories Corp. (Shenzhen) to collect test data is located on the 6/F., West Wing, Third Phase of Wanli Industrial Building, Shihua Road, Futian Free Trade Zone, Shenzhen, Guangdong, China.

The test site has been approved by the FCC under the KDB 974614 D01 and is listed in the FCC Public Access Link (PAL) database, FCC Registration No.: 342867, the FCC Designation No.: CN1221.

The test site has been registered with ISED Canada under ISED Canada Registration Number 3062B.

SYSTEM TEST CONFIGURATION

Description of Test Configuration

The system was configured for testing in a manufacturer testing fashion.

Test mode: operating (during test EUT was transmitting data with router, playing video in display, and read and write data from U-disk)

EUT Exercise Software

“CMD.exe” software was used.

Special Accessories

No special accessory.

Equipment Modifications

No modification was made to the EUT tested.

Support Equipment List and Details

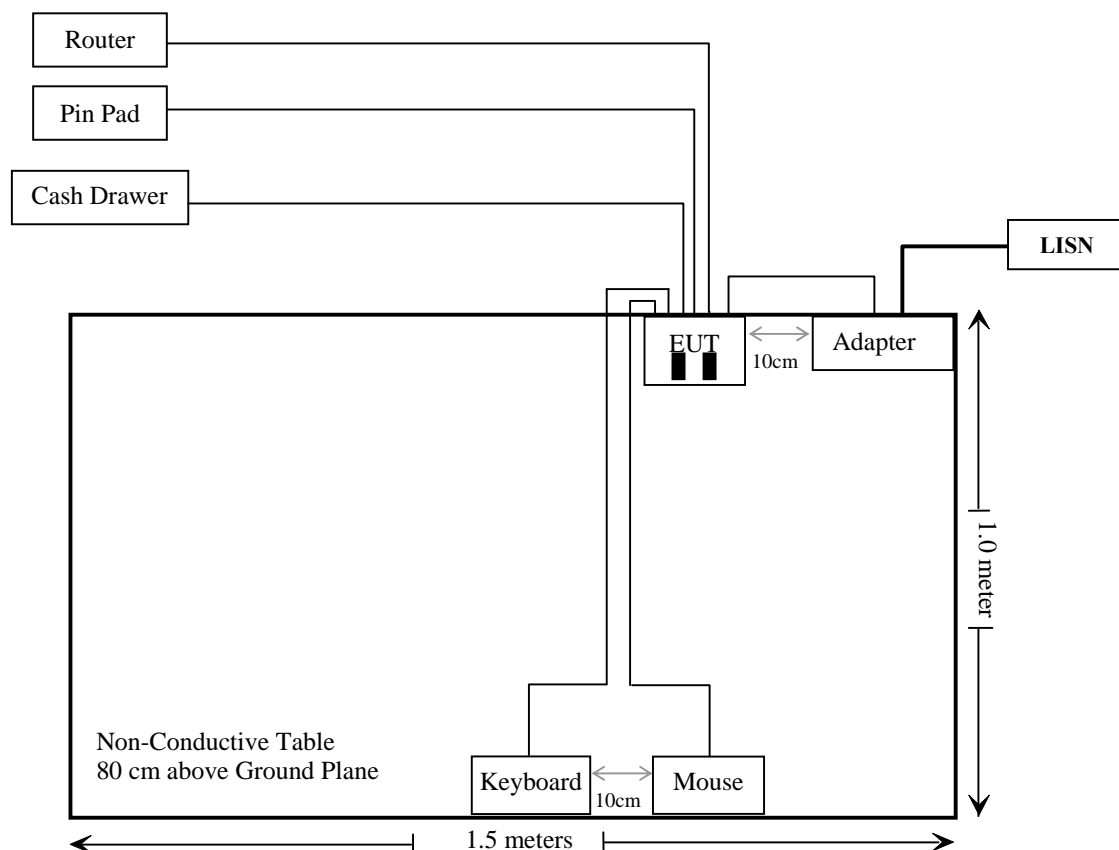
Manufacturer	Description	Model	Serial Number
Microsoft	Keyboard	1406	0200706128743
DELL	Mouse	MOC5UO	G1900NKD
TECLAST	U-disk	Unkown	Unkown
ADATA	U-disk	Unkown	Unkown
SAGEM	Router	SAGEM F@ST TM 2604 White	Unkown
MAKEN	Cash Drawer	MT-350T	Unkown
YD	PIN Pad	YD511DA-RJ	Unkown

External I/O Cable

Cable Description	Length (m)	From/Port	To
Un-Shielding Detachable USB Cable	1.5	EUT	Mouse
Shielding Detachable K/B Cable With Magnet Ring	1.5	EUT	Keyboard
Un-Shielding Detachable AC Cable	1.2	LISN	Adapter
Un-Shielding Detachable DC Cable	1.2	EUT	Adapter
Un-Shielding Detachable RJ45 Cable	10	EUT	Router
Un-Shielding Detachable RJ11 Cable	10	EUT	Cash Drawer
Un-Shielding Detachable RJ9 to RS232 Cable	10	EUT	PIN Pad

Block Diagram of Test Setup

For conducted emission:



Note: ■ mark U-disk

SUMMARY OF TEST RESULTS

FCC Rules	Description of Test	Results
§15.107	AC Line Conducted Emissions	Compliance
§15.109	Radiated Spurious Emissions	Compliance

TEST EQUIPMENT LIST

Manufacturer	Description	Model	Serial Number	Calibration Date	Calibration Due Date
AC Line Conducted Emission Test					
Rohde & Schwarz	EMI Test Receiver	ESCS30	100176	2019-07-11	2020-07-11
Rohde & Schwarz	LISN	ENV216	3560.6650.12-101613-Yb	2019-01-25	2020-01-25
Rohde & Schwarz	Transient Limiter	ESH3Z2	DE25985	2019-03-02	2020-03-01
Rohde & Schwarz	CE Test software	EMC 32	V8.53.0	NCR	NCR
Unknown	Conducted Emission Cable	78652	UF A210B-1-0720-504504	2018-11-12	2019-11-12
Radiated Emission Test					
A.H. System	Horn Antenna	SAS-200/571	135	2018-09-01	2021-08-31
Rohde & Schwarz	Signal Analyzer	FSEM	845987/005	2019-07-22	2020-07-21
Sunol Sciences	Broadband Antenna	JB1	A040904-1	2017-12-22	2020-12-21
COM-POWER	Pre-amplifier	PA-122	181919	2018-11-12	2019-11-12
Sonoma Instrument	Amplifier	310N	186238	2018-11-12	2019-11-12
Rohde & Schwarz	EMI Test Receiver	ESR3	102455	2019-07-09	2020-07-08
UTiFLEX MICRO-COAX	RF Cable	UFA147A-2362-100100	MFR64639 231029-003	2018-11-12	2019-11-12
Ducommun Technologies	RF Cable	104PEA	218124002	2018-11-12	2019-11-12
Ducommun Technologies	RF Cable	RG-214	1	2019-05-21	2019-11-19
Ducommun Technologies	RF Cable	RG-214	2	2018-11-12	2019-11-12
Heatsink Required	Amplifier	QLW-18405536-J0	15964001002	2018-11-12	2019-11-12
Rohde & Schwarz	Auto test software	EMC 32	V9.10	NCR	NCR
Agilent	Spectrum Analyzer	8564E	3943A01781	2019-03-02	2020-03-01
Ducommun Technologies	Horn Antenna	ARH-4223-02	1007726-04	2017-12-29	2020-12-28

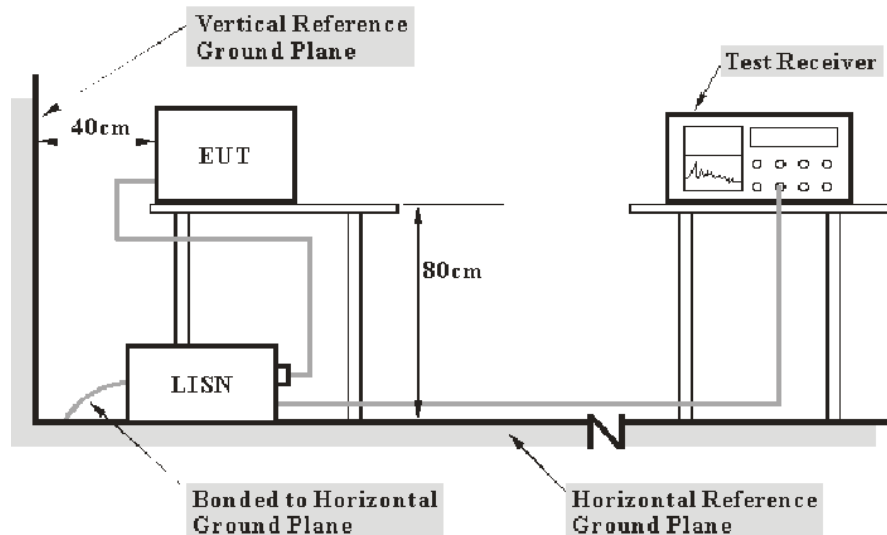
* **Statement of Traceability:** Bay Area Compliance Laboratories Corp. (Shenzhen) attests that all calibrations have been performed in accordance to requirements that traceable to National Primary Standards and International System of Units (SI).

FCC §15.107 – AC LINE CONDUCTED EMISSIONS

Applicable Standard

According to FCC §15.107

EUT Setup



Note: 1. Support units were connected to second LISN.
2. Both of LISNs (AMN) 80 cm from EUT and at the least 80 cm from other units and other metal planes support units.

The measurement procedure of EUT setup is according with per ANSI C63.4-2014. The related limit was specified in FCC Part 15.107 Class B.

The spacing between the peripherals was 10 cm.

EMI Test Receiver Setup

The EMI test receiver was set to investigate the spectrum from 150 kHz to 30 MHz.

During the conducted emission test, the EMI test receiver was set with the following configurations:

Frequency Range	IF B/W
150 kHz – 30 MHz	9 kHz

Test Procedure

During the conducted emission test, the host PC was connected to the first LISN and the other relevant equipments were connected to the second LISN.

Maximizing procedure was performed on the six (6) highest emissions of the EUT.

All data was recorded in the Quasi-peak and average detection mode.

Corrected Factor & Margin Calculation

The Corrected factor is calculated by adding LISN/ISN VDF (Voltage Division Factor), Cable Loss and Transient Limiter Attenuation. The basic equation is as follows:

$$\text{Correction Factor} = \text{LISN VDF} + \text{Cable Loss} + \text{Transient Limiter Attenuation}$$

The “**Margin**” column of the following data tables indicates the degree of compliance with the applicable limit. For example, a margin of 7 dB means the emission is 7 dB below the limit. The equation for margin calculation is as follows:

$$\text{Margin} = \text{Limit} - \text{Corrected Amplitude}$$

Test Results Summary

According to the EUT complied with the FCC Part 15.107,

Test Data

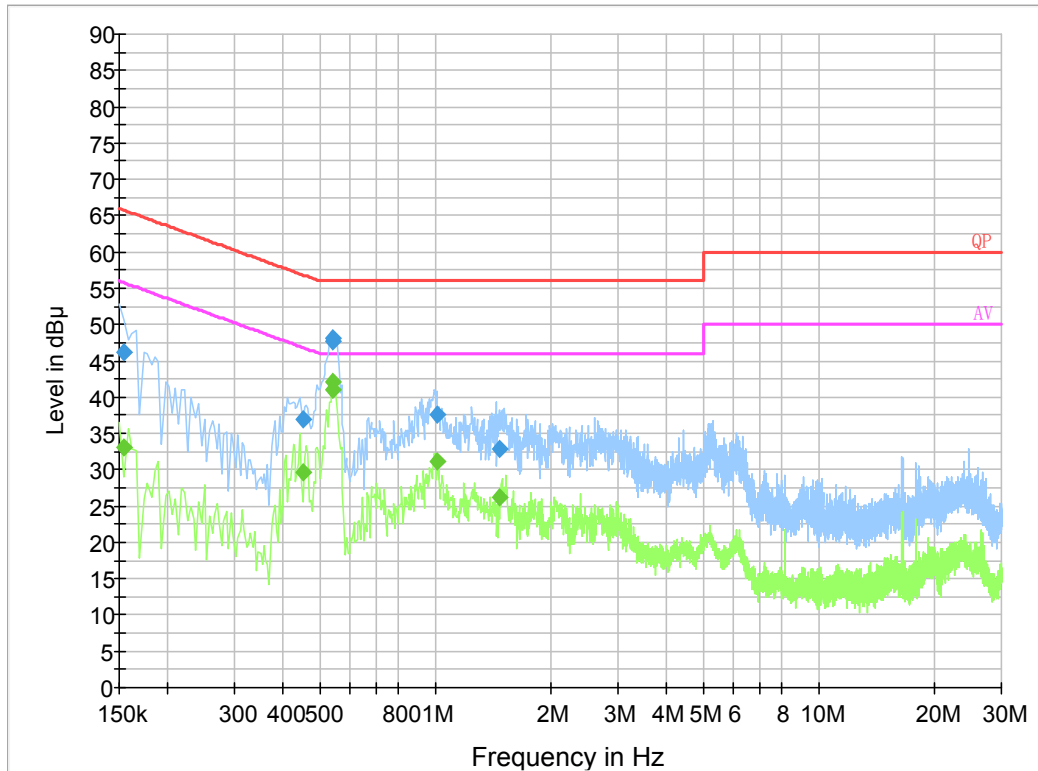
Environmental Conditions

Temperature:	25 °C
Relative Humidity:	50 %
ATM Pressure:	101.0 kPa

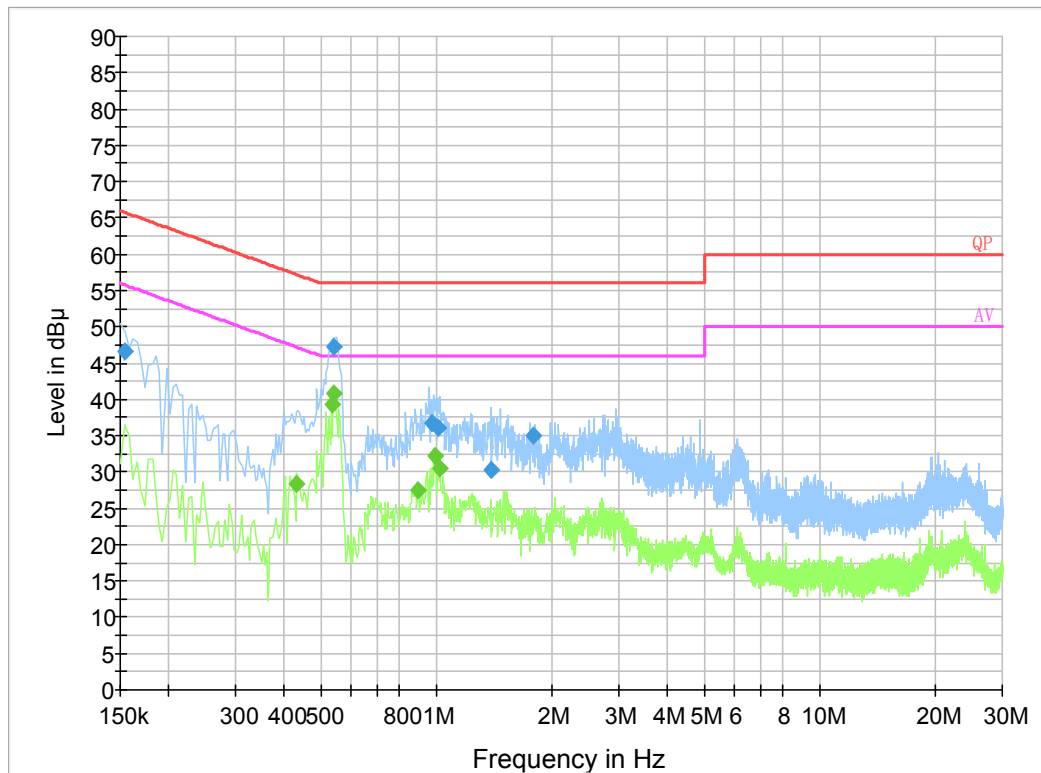
The testing was performed by Kiki Geng on 2019-10-21.

EUT Operation Mode: Operating

AC 120V/60 Hz, Line



Frequency (MHz)	Corrected Amplitude (dBμV)	Correction Factor (dB)	Limit (dBμV)	Margin (dB)	Detector (PK/Ave./QP)
0.154500	46.2	19.8	65.8	19.6	QP
0.451310	36.9	19.8	56.9	20.0	QP
0.541810	48.1	19.8	56.0	7.9	QP
0.542010	47.7	19.8	56.0	8.3	QP
1.012970	37.5	19.9	56.0	18.5	QP
1.467690	32.9	19.8	56.0	23.1	QP
0.154500	33.1	19.8	55.8	22.7	Ave.
0.451310	29.7	19.8	46.9	17.2	Ave.
0.541810	42.2	19.8	46.0	3.8	Ave.
0.542010	41.1	19.8	46.0	4.9	Ave.
1.012970	31.0	19.9	46.0	15.0	Ave.
1.467690	26.3	19.8	46.0	19.7	Ave.

AC 120V/60 Hz, Neutral

Frequency (MHz)	Corrected Amplitude (dBμV)	Correction Factor (dB)	Limit (dBμV)	Margin (dB)	Detector (PK/Ave./QP)
0.154000	46.6	19.8	65.8	19.2	QP
0.541750	47.3	19.8	56.0	8.7	QP
1.794000	35.0	19.8	56.0	21.0	QP
0.972370	36.8	19.8	56.0	19.2	QP
1.014670	36.1	19.8	56.0	19.9	QP
1.389090	30.3	19.8	56.0	25.7	QP
0.434000	28.4	19.8	47.2	18.8	Ave.
0.534000	39.4	19.8	46.0	6.6	Ave.
0.542000	40.9	19.8	46.0	5.1	Ave.
0.898000	27.6	19.7	46.0	18.4	Ave.
0.998000	32.2	19.8	46.0	13.8	Ave.
1.022000	30.4	19.8	46.0	15.6	Ave.

Note:

- 1) Correction Factor = LISN VDF (Voltage Division Factor) + Cable Loss + Transient Limiter Attenuation
- 2) Corrected Amplitude = Reading + Correction Factor
- 3) Margin = Limit – Corrected Amplitude

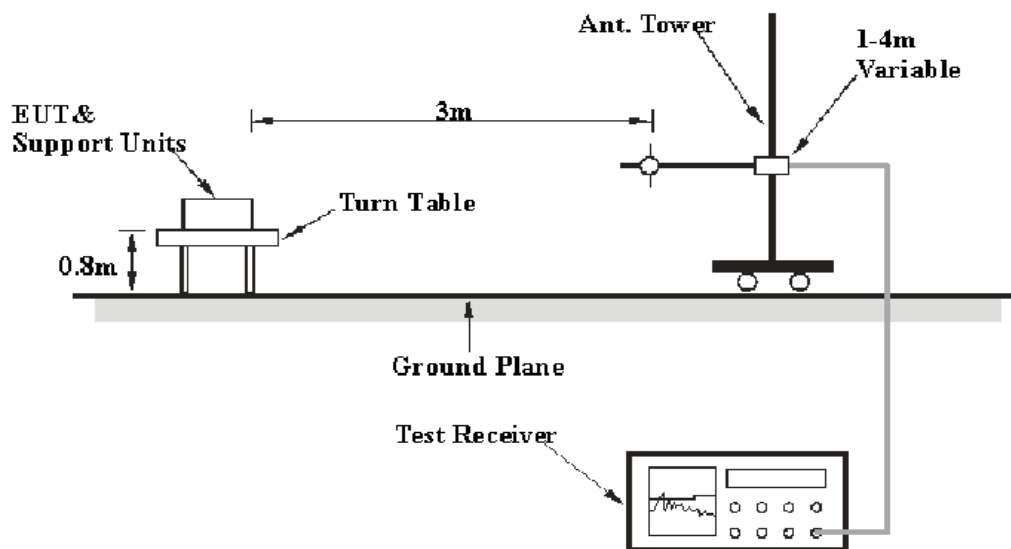
FCC §15.109 - RADIATED SPURIOUS EMISSIONS

Applicable Standard

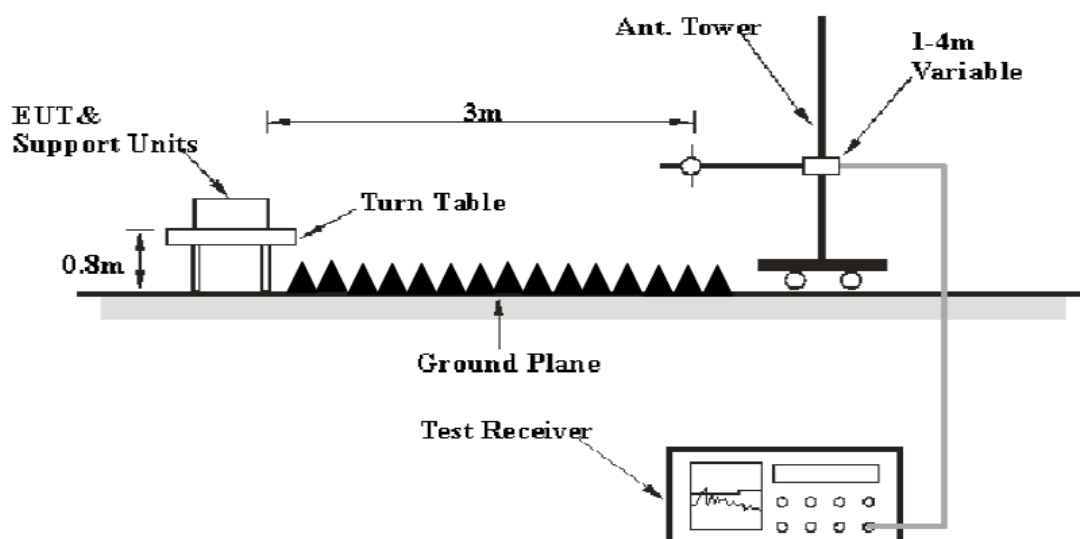
FCC §15.109

EUT Setup

Below 1GHz:



Above 1GHz:



The radiated emission tests were performed in the 3 meters chamber test site, using the setup accordance with the ANSI C63.4-2014. The specification used was the FCC Part 15.109 Class B limits.

The external I/O cables were draped along the test table and formed a bundle 30 to 40 cm long in the middle.

The spacing between the peripherals was 10 cm.

EMI Test Receiver Setup

The system was investigated from 30 MHz to 12.5 GHz.

During the radiated emission test, the EMI test receiver was set with the following configurations:

Frequency Range	RBW	Video B/W	IF B/W	Measurement
30 MHz – 1000 MHz	100 kHz	300 kHz	120 kHz	QP
Above 1 GHz	1MHz	3 MHz	/	PK
	1MHz	10 Hz	/	Ave.

Test Procedure

Maximizing procedure was performed on the highest emissions to ensure that the EUT complied with all installation combinations.

All data was recorded in the Quasi-peak detector mode from 30 MHz to 1 GHz and PK and average detector modes for frequencies above 1 GHz.

Corrected Amplitude & Margin Calculation

The Corrected Amplitude is calculated by adding the Antenna Factor and Cable Loss, and subtracting the Amplifier Gain from the Meter Reading. The basic equation is as follows:

$$\text{Corrected Amplitude} = \text{Meter Reading} + \text{Antenna Factor} + \text{Cable Loss} - \text{Amplifier Gain}$$

The “**Margin**” column of the following data tables indicates the degree of compliance with the applicable limit. For example, a margin of 7 dB means the emission is 7 dB below the limit. The equation for margin calculation is as follows:

$$\text{Margin} = \text{Limit} - \text{Corrected Amplitude}$$

Test Results Summary

According to the EUT complied with the FCC §15.109 Class B.

Test Data

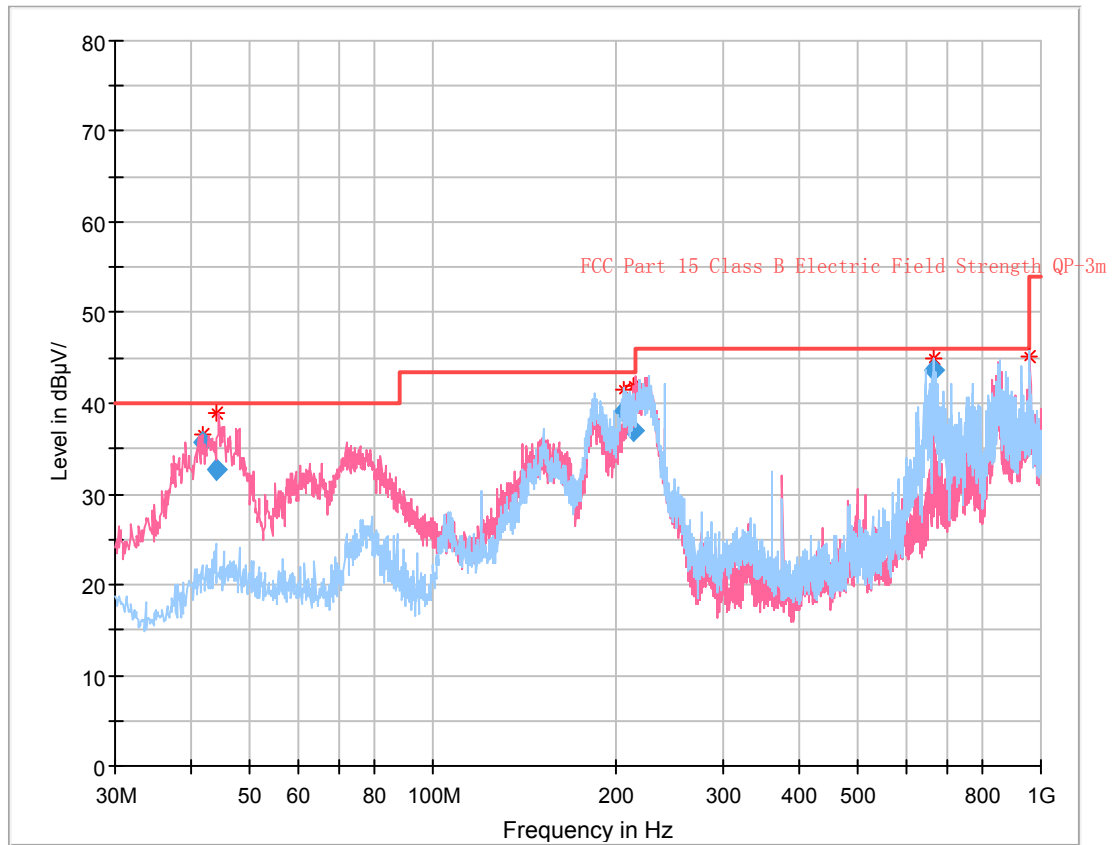
Environmental Conditions

Temperature:	25 °C
Relative Humidity:	52 %
ATM Pressure:	101.0 kPa

The testing was performed by Zero Yan on 2019-10-14 for below 1G and Curry Xiang on 2019-11-05 for above 1G.

EUT Operation Mode: Operating

30 MHz~1 GHz:



Frequency (MHz)	Corrected Amplitude (dBμV/m)	Antenna height (cm)	Antenna Polarity	Turntable position (degree)	Correction Factor (dB/m)	Limit (dBμV/m)	Margin (dB)
41.751375	35.72	102.0	V	31.0	-15.0	40.00	4.28
44.049250	32.77	146.0	V	219.0	-16.6	40.00	7.23
206.051750	39.22	165.0	H	188.0	-13.9	43.50	4.28
214.288625	36.91	258.0	V	0.0	-13.9	43.50	6.59
666.670250	43.66	109.0	H	332.0	-2.8	46.00	2.34
960.147125	35.81	320.0	H	69.0	9.2	53.90	18.09

Above 1 GHz:

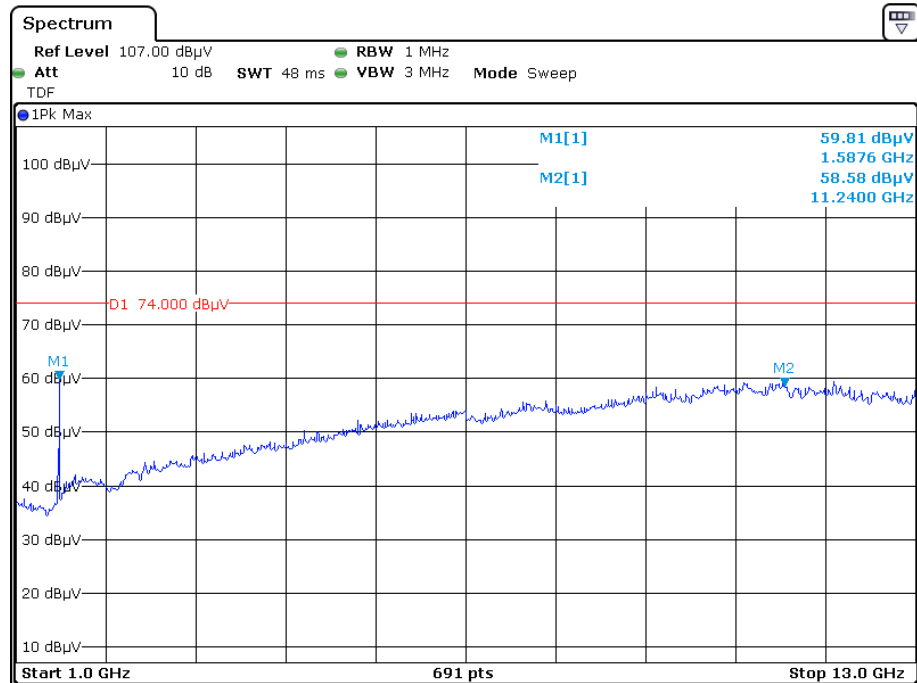
Frequency (MHz)	Receiver		Turntable Degree	Rx Antenna		Corrected Factor (dB/m)	Corrected Amplitude (dBuV/m)	FCC Part 15B	
	Reading (dBμV)	PK/QP/Ave.		Height (m)	Polar (H / V)			Limit (dBuV/m)	Margin (dB)
1587.63	66.43	PK	153	2.1	H	-2.71	63.72	74	10.28
1587.63	36.75	Ave.	153	2.1	H	-2.71	34.04	54	19.96
1587.63	68.39	PK	226	1.1	V	-2.71	65.68	74	8.32
1587.63	37.11	Ave.	226	1.1	V	-2.71	34.40	54	19.60
2671.22	43.87	PK	275	2.1	H	0.32	44.19	74	29.81
2671.22	28.63	Ave.	275	2.1	H	0.32	28.95	54	25.05
2671.22	44.28	PK	332	1.6	V	0.32	44.60	74	29.40
2671.22	29.36	Ave.	332	1.6	V	0.32	29.68	54	24.32

Note:

- 1) Correction Factor=Antenna factor (RX) + cable loss – amplifier factor
- 2) Corrected Amplitude = Correction Factor + Reading
- 3) Margin = Limit - Corrected Amplitude

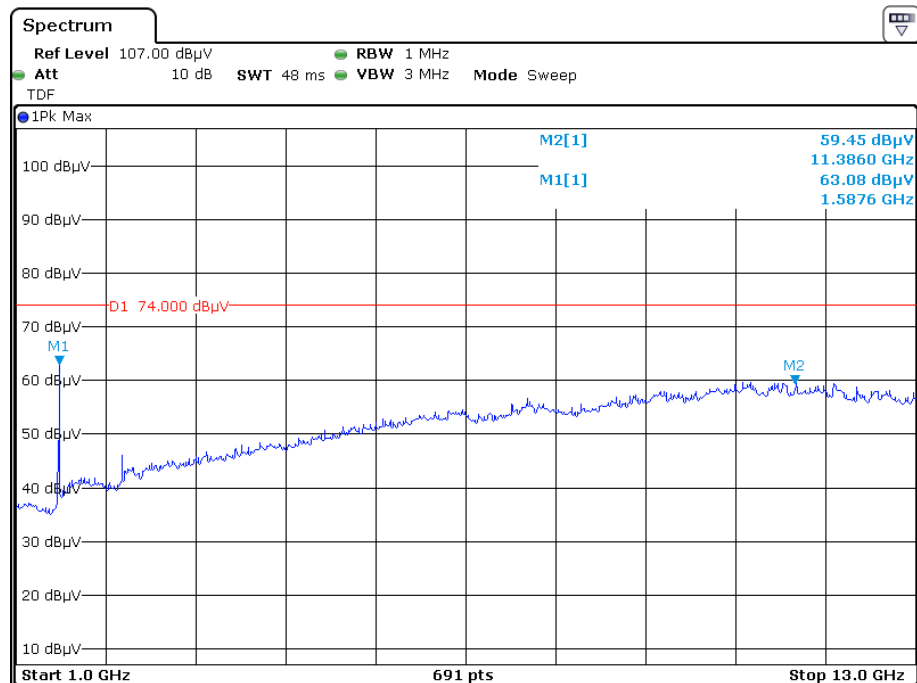
Pre-scan for peak

Horizontal – Peak



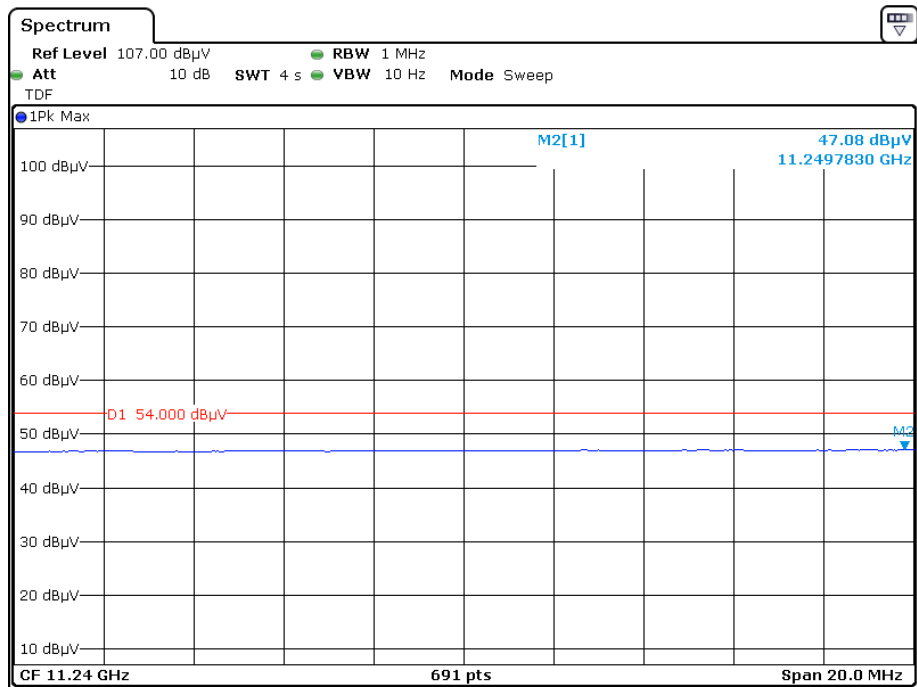
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Vertical - Peak



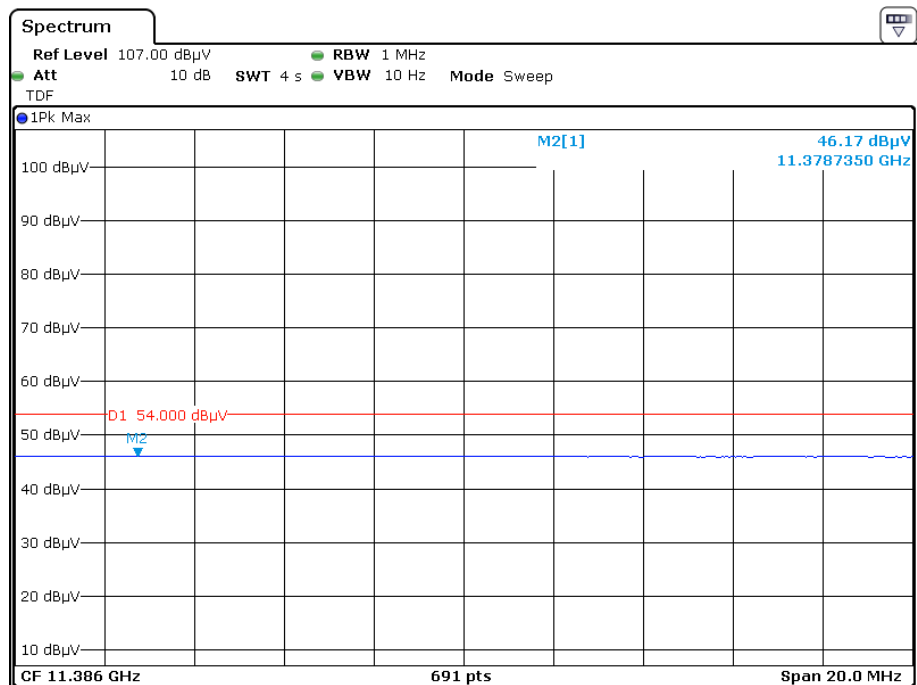
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Horizontal – Average



Date: 5.NOV.2019 21:37:58

Vertical - Average



Date: 5.NOV.2019 21:30:11

***** END OF REPORT *****