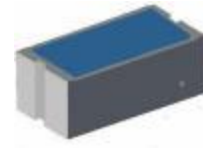


**Application:**

WLAN, 802.11b/g, Bluetooth, etc...



**Features**

SMD, high reliability, ultra Impact, Omni-directional...

**Part number**

HLX 502006 D08 R 245  
 (1) (2) (3) (4) (5)

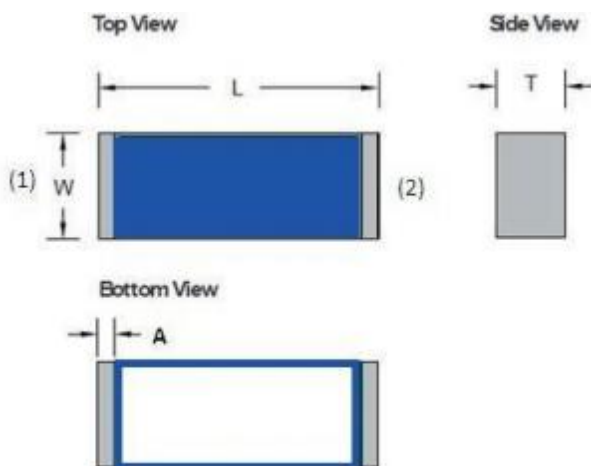
(1)Product Model	SURL
(2) Size Code	5.0x2.0x0.6mm
(3) Type Code	D08
(4) Packing	Tape and reel
(5) Frequency	2.45GHz

**Electrical Specification**

Working Frequency Range	2400 ~2484 MHz
Peak Gain	3.5dBi (Typ.)
Impedance	50 Ohm
Return loss	10 dB ( Min)
Polarization	Linear
Azimuth Beamwidth	Omni-directional
Operation Temperature(°C)	-40 ~85°C

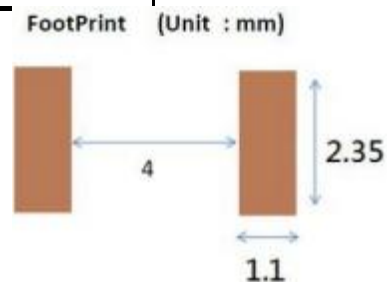
The specification is defined on EVB.

**Dimension and Terminal Configuration**



Dimension (mm)	
L	5.0 +0.20
W	2.0+- 0.20
T	0.60+-0.20
A	0.20+-0.20

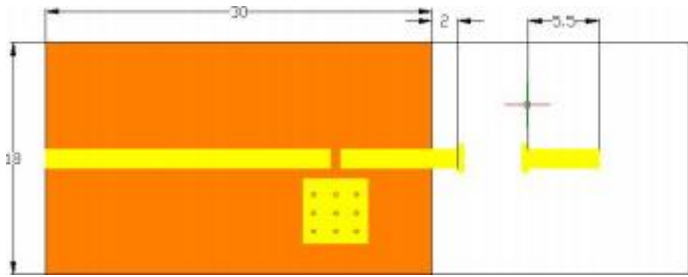
No.	Terminal Name
1	Feeding
2	Soldering



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Evaluation Board Reference

PCB Dimension & Antenna Layout Reference

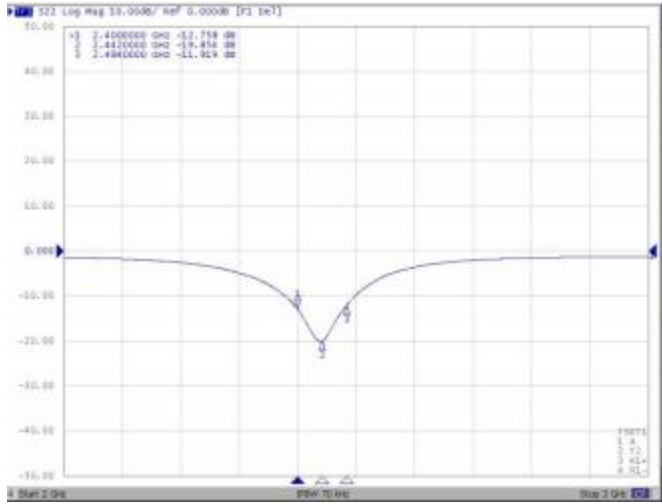


unit :mm

Electrical Characteristics

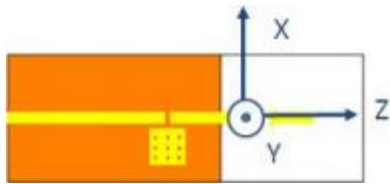
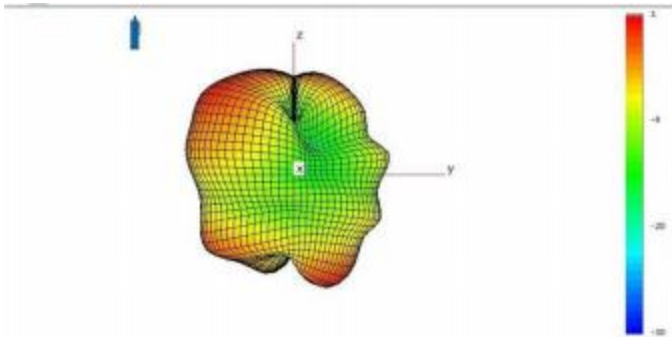
Return Loss & Radiation

Return Loss



Frequency (MHz)	S11 (dB)
2400	-12.8
2442	-19.8
2484	-11.9

Radiation

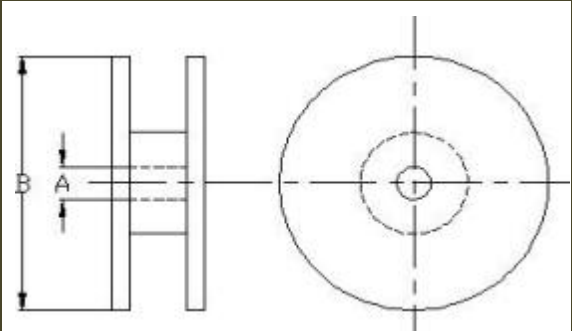
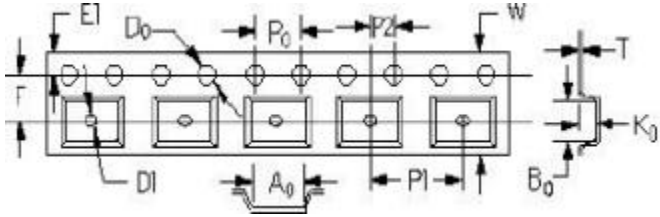


2.45GHz

Frequency	2445MHz
Peak gain	3.5dBi
Efficiency	80.2%

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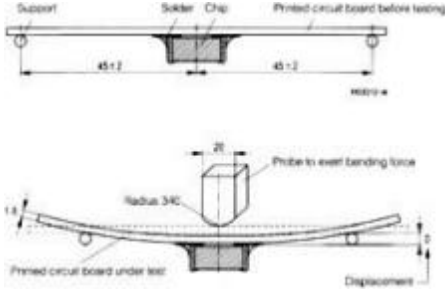
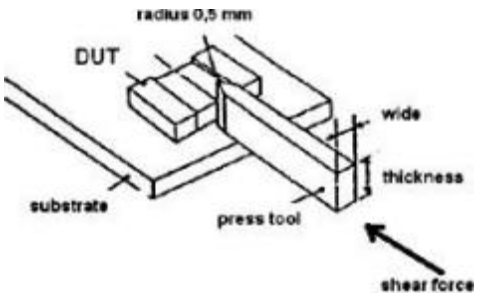
**Taping Specifications**

Reel		Taping Blister Tape		
				
<b>Checking note</b>	<b>Index</b>	<b>Spec (mm)</b>		
Internal diameter of reel	A	60.20 : 0.50		
External diameter of reel	B	178 : 1.00		
Quantity/per reel	3000 pcs			
Tape material	Plastic (embossed)			
<b>Checking note</b>	<b>Index</b>	<b>Spec (mm)</b>		
Sprocket hole	D0	1.50 +0.10/-0.00		
Distance sprocket hole to outside	E1	1.75 : 0.10		
Distance sprocket hole to pocket	F	5.50 : 0.05		
Distance sprocket hole to sprocket hole	P0	4.00 : 0.10		
Distance pocket to pocket	P1	4.00 : 0.10		
Distance sprocket hole to pocket	P2	2.00 : 0.05		
Tape width	W	12.00 +0.30/-0.10		
Pocket width nominal clearance	A0	2.28 : 0.13		
Pocket length nominal clearance	B0	5.70 : 0.13		
Pocket depth minimum clearance	K0	1.58 : 0.10		
Thickness of tape	T	0.23 : 0.02		

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Test Item	Procedure	Requirements Ceramic Type	Remark (Reference)
<b>Electrical Characterization</b>		Fulfill the electrical specification	User Spec.
<b>Thermal Shock</b>	1. Preconditioning: 50 ± 10°C / 1 hr, then keep for 24 ± 1 hrs at room temp. 2. Initial measure: Spec: refer Initialspec. 3. Rapid change of temperature test: -30°C to +85°C; 100cycles; 15 minutes at Lower category temperature; 15 minutes at Upper category temperature.	No Visible Damage. Fulfill the electrical specification.	MIL-STD-202 107
<b>Temperature Cycling</b>	1. Initial measure: Spec: refer Initialspec. 2. 100 Cycles (-30°C to +85°C), Soak Mode=1 (2 Cycle/hours). 3. Measurement at 24 ± 2Hours after test condition.	No Visible Damage. Fulfill the electrical specification.	JESD22 JA104
<b>High Temperature Exposure</b>	1. Initial measure: Spec: refer Initialspec. 2. Unpowered; 500hours @ T=+85°C. 3. Measurement at 24 ± 2 hours after test.	No Visible Damage. Fulfill the electrical specification.	MIL-STD-202 108
<b>Low Temperature Storage</b>	1. Initial measure: Spec: refer Initialspec. 2. Unpowered: 500hours @ T=-30°C. 3. Measurement at 24 ± 2 hours after test.	No Visible Damage. Fulfill the electrical specification.	MIL-STD-202 108
<b>Solderability (SMD Bottom Side)</b>	Dipping method: a. Temperature: 235 ± 5. C b. Dipping time: 3 ± 0.5s	The solder should cover over 95% of the critical area of bottom side.	IEC 60384-21/22 4.10
<b>Soldering Heat Resistance (RSH)</b>	Preheating temperature: 150 ± 10. C. Preheating time: 1~2 min. Solder temperature: 260 ± 5. C. Dipping time: 5 ± 0.5s	No Visible Damage.	IEC 60384-21/22 4.10
<b>Vibration</b>	5g's for 20 min., 12 cycles each of 3 orientations Note: Use 8"X5" PCB .031" thick 7 secure points on, one long side and 2 secure points at corners of opposite sides. Parts mounted within 2" from any secure point. Test from 10-2000 Hz.	No Visible Damage.	MIL-STD-202 Method 204
<b>Mechanical Shock</b>	Three shocks in each direction shall be applied along the three mutually perpendicular axes of the test specimen( 18 shocks) Peak value: 1,500g's Duration: 0.5ms Velocity change:15.4 ft/s Waveform: Half-sine	No Visible Damage.	MIL-STD-202 Method 213
<b>Humidity Bias</b>	1. Humidity: 85% R.H., Temperature: 85 ± 2. C. 2. Time: 500 ± 24 hours. 3. Measurement at 24 ± 2hrs after test condition.	No Visible Damage. Fulfill the electrical specification.	MIL-STD-202 Method 106

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<p><b>Board Flex (SMD)</b></p>	<p>1. Mounting method: IR-Reflow. PCB Size (L:100 × W:40 × T:1.6mm) 2. Apply the load in direction of the arrow until bending reaches 2 mm.</p> 	<p>No Visible Damage.</p>	<p>AEC-Q200 005</p>
<p><b>Adhesion</b></p>	<p>Force of 1.8Kg for 60 seconds.</p> 	<p>No Visible Damage Magnification of 20X or greater maybe employed for inspection of the mechanical integrity of the device body terminals and body/terminal junction.</p>	<p>AEC-Q200 006</p>
<p><b>Physical Dimension</b></p>	<p>Any applicable method using x10 magnification, micrometers, calipers, gauges, contour projectors, or other measuring equipment, capable of determining the actual specimen dimensions.</p>	<p>In accordance with specification.</p>	<p>JESD22 JB100</p>

**Revision History**

Revision	Date	Content
1	2019/7/20	New issue