

FCC Test Report

Applicant : Makeblock Co., Ltd.

Address : 4th Floor, Building C3, Nanshan iPark,
No.1001 Xueyuan Avenue, Nanshan District,
Shenzhen, Guangdong Province, 518000,
China

Product Name : xTool SafetyPro™ AP2

Report Date : Oct. 24, 2024

Shenzhen Anbotech Compliance Laboratory Limited



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TEST REPORT

Applicant : Makeblock Co., Ltd.
Manufacturer : Makeblock Co., Ltd.
Product Name : xTool SafetyPro™ AP2
Model No. : MXA-S300-P01
Trade Mark : xTool
Rating(s) : Input: 100-120V~ 50/60Hz,220W

Test Standard(s) : 47 CFR Part 15.225

Test Method(s) : ANSI C63.10: 2020

The device described above is tested by Shenzhen Anbotek Compliance Laboratory Limited to determine the maximum emission levels emanating from the device and the severe levels of the device can endure and its performance criterion. The measurement results are contained in this test report and Shenzhen Anbotek Compliance Laboratory Limited is assumed full of responsibility for the accuracy and completeness of these measurements. Also, this report shows that the EUT (Equipment Under Test) is technically compliant with the 47 CFR Part 15.225 requirements.

This report applies to above tested sample only and shall not be reproduced in part without written approval of Shenzhen Anbotek Compliance Laboratory Limited.

Date of Receipt : Sept. 13, 2024

Date of Test : Sept. 13, 2024 to Oct. 24, 2024

Prepared By

Nian Xiu Chen

(Nianxiu Chen)

Approved & Authorized Signer

KingKong Jin

(KingKong Jin)



Revision History

Report Version	Description	Issued Date
R00	Original Issue.	Oct. 24, 2024



1. General Information

1.1. Client Information

Applicant	:	Makeblock Co., Ltd.
Address	:	4th Floor, Building C3, Nanshan iPark, No.1001 Xueyuan Avenue, Nanshan District, Shenzhen, Guangdong Province, 518000, China
Manufacturer	:	Makeblock Co., Ltd.
Address	:	4th Floor, Building C3, Nanshan iPark, No.1001 Xueyuan Avenue, Nanshan District, Shenzhen, Guangdong Province, 518000, China
Factory	:	Makeblock Co., Ltd.
Address	:	4th Floor, Building C3, Nanshan iPark, No.1001 Xueyuan Avenue, Nanshan District, Shenzhen, Guangdong Province, 518000, China

1.2. Description of Device (EUT)

Product Name	:	xTool SafetyPro™ AP2
Model No.	:	MXA-S300-P01
Trade Mark	:	xTool
Test Power Supply	:	AC120V/60Hz
Test Sample No.	:	1-2-1(Normal Sample), 1-2-2(Engineering Sample)
Adapter	:	N/A

RF Specification

Operation Frequency	:	13.56MHz
Number of Channel	:	1 Channel
Modulation Type	:	ASK
Antenna Type	:	PCB Antenna

Remark: 1) All of the RF specification are provided by customer. 2) For a more detailed features description, please refer to the manufacturer's specifications or the User's Manual.



1.3. Auxiliary Equipment Used During Test

Title	Manufacturer	Model No.	Serial No.
/	/	/	/

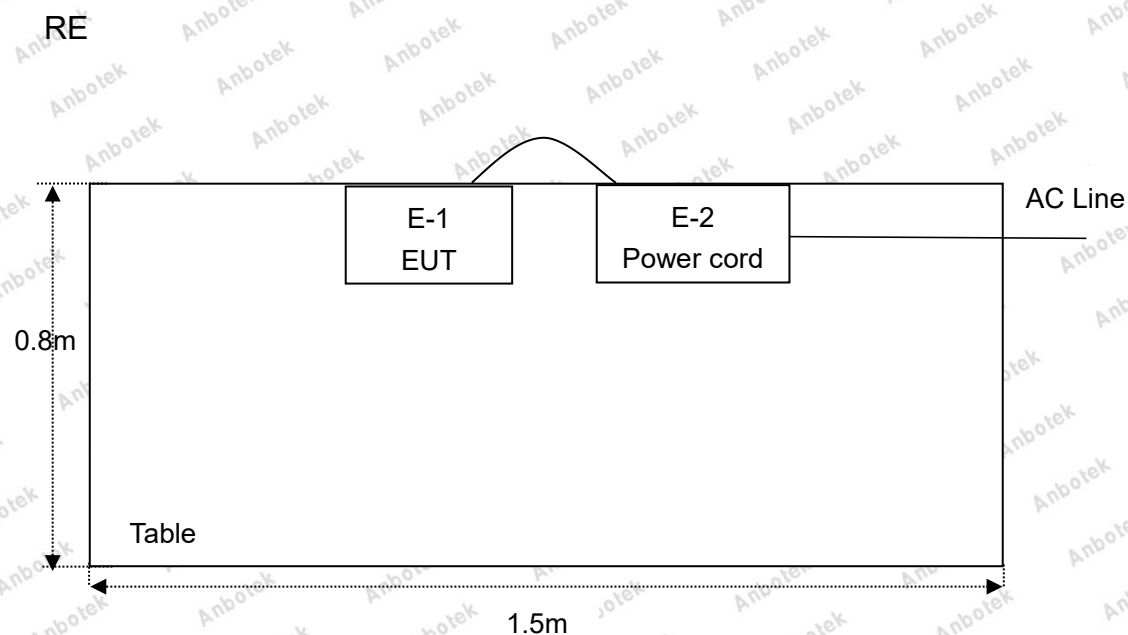
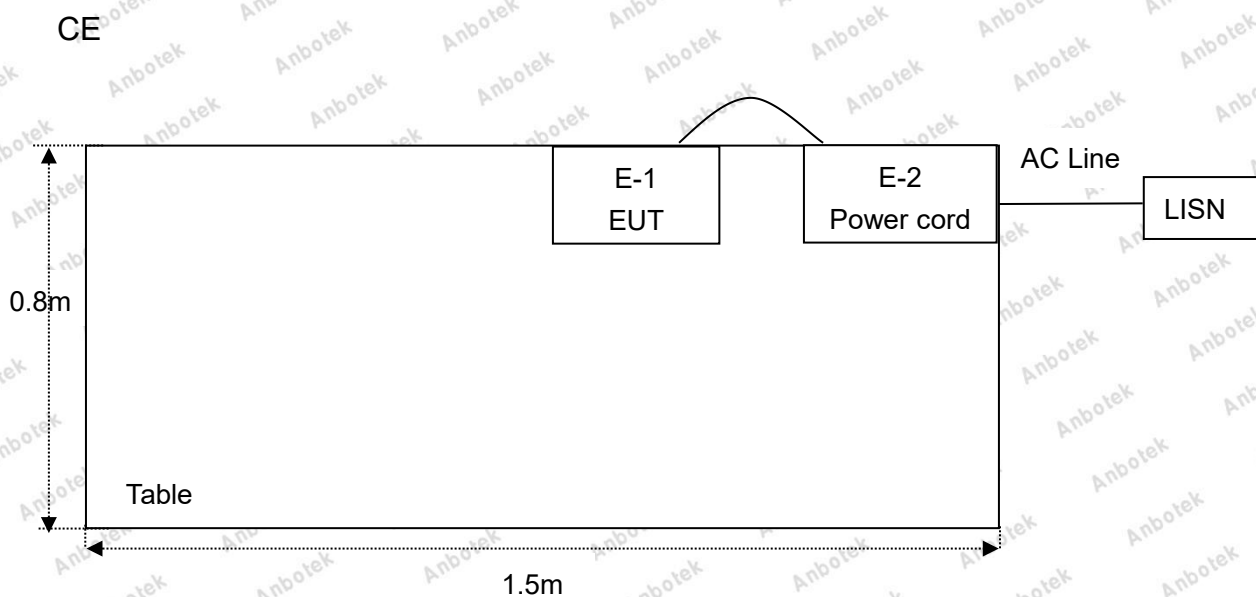
1.4. Description of Test Configuration

The EUT has been tested under its typical operating condition. Pre-defined engineering program for regulator esting used to control the EUT for staying in continuous transmitting.

Channel	Freq.(MHz)
01	13.56



1.5. Description Of Test Setup



1.6. Test Equipment List

Item	Equipment	Manufacturer	Model No.	Serial No.	Last Cal.	Cal. Interval
1.	L.I.S.N. Artificial Mains Network	Rohde & Schwarz	ENV216	100055	Jan. 18, 2024	1 Year
2.	Three Phase V-type Artificial Power Network	CYBERTEK	EM5040DT	E215040DT001	Jan. 18, 2024	1 Year
3.	EMI Test Receiver	Rohde & Schwarz	ESCI	100627	Jan. 17, 2024	1 Year
4.	EMI Test Receiver	Rohde & Schwarz	ESR26	101481	Jan. 23, 2024	1 Year
5.	MXA Spectrum Analysis	Agilent	N9020A	MY51170037	Jan. 17, 2024	1 Year
6.	EMI Preamplifier	SKET Electronic	LNPA-0118G -45	SKET-PA-002	Jan. 17, 2024	1 Year
7.	Double Ridged Horn Antenna	SCHWARZBECK	BBHA 9120D	02555	Oct. 16, 2022	3 Year
8.	Bilog Broadband Antenna	Schwarzbeck	VULB9163	345	Oct. 23, 2022	3 Year
9.	Loop Antenna	Schwarzbeck	FMZB1519B	00053	Jan. 17, 2024	1 Year
10.	Horn Antenna	A-INFO	LB-180400- KF	J211060628	Jan. 17, 2024	1 Year
11.	Pre-amplifier	SONOMA	310N	186860	Jan. 17, 2024	1 Year
12.	EMI Test Software EZ-EMC	SHURPLE	N/A	N/A	N/A	N/A
13.	MXA Spectrum Analysis	KEYSIGHT	N9020A	MY53280032	Jan. 17, 2024	1 Year
14.	MXG RF Vector Signal Generator	Agilent	N5182A	MY48180656	Jan. 17, 2024	1 Year
15.	Signal Generator	Agilent	E4421B	MY41000743	Jan. 17, 2024	1 Year
16.	DC Power Supply	IVYTECH	IV3605	1804D360510	Jan. 17, 2024	1 Year
17.	Constant Temperature Humidity Chamber	ZHONGJIAN	ZJ-KHWS80 B	N/A	Oct. 16, 2023	1 Year
18.	Spectrum Analyzer	Rohde & Schwarz	FSV40-N	102150	May. 06, 2024	1 Year



1.7. Measurement Uncertainty

Parameter	Uncertainty
Conducted emissions (AMN 150kHz~30MHz)	3.8dB
Occupied Bandwidth	925Hz
Conducted Output Power	0.76dB
Frequency tolerance	74.60Hz
Conducted Spurious Emission	1.24dB
Radiated spurious emissions (Below 30MHz)	3.53dB
Radiated spurious emissions (30MHz~1GHz)	Horizontal: 3.92dB; Vertical: 4.52dB
Radiated spurious emissions (above 1GHz)	1G-6GHz: 4.78dB; 6G-18GHz: 4.88dB 18G-40GHz: 5.68dB
The measurement uncertainty and decision risk evaluated according to AB/WI-RF-F-032. This uncertainty represents an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor of k=2.	

1.8. Description of Test Facility

The test facility is recognized, certified, or accredited by the following organizations:

FCC-Registration No.: 434132

Shenzhen Anbotek Compliance Laboratory Limited, EMC Laboratory has been registered and fully described in a report filed with the (FCC) Federal Communications Commission. The acceptance letter from the FCC is maintained in our files. Registration No. 434132.

ISED-Registration No.: 8058A

Shenzhen Anbotek Compliance Laboratory Limited, EMC Laboratory has been registered and fully described in a report filed with the (ISED) Innovation, Science and Economic Development Canada. The acceptance letter from the ISED is maintained in our files. Registration 8058A.

Test Location

Shenzhen Anbotek Compliance Laboratory Limited.

Sogood Industrial Zone Laboratory & 1/F. of Building D, Sogood Science and Technology Park, Sanwei Community, Hangcheng Subdistrict, Bao'an District, Shenzhen, Guangdong, China.



1.9. Disclaimer

1. The test report is invalid if not marked with the signatures of the persons responsible for preparing and approving the test report.
2. The test report is invalid if there is any evidence and/or falsification.
3. The results documented in this report apply only to the tested sample, under the conditions and modes of operation as described herein.
4. This document may not be altered or revised in any way unless done so by Anbotek and all revisions are duly noted in the revisions section.
5. Content of the test report, in part or in full, cannot be used for publicity and/or promotional purposes without prior written approval from the laboratory.
6. The authenticity of the information provided by the customer is the responsibility of the customer and the laboratory is not responsible for its authenticity.

The laboratory is only responsible for the data released by the laboratory, except for the part provided by the applicant.



2. Summary of Test Results

Standard Section	Test Item	Result
15.203	Antenna Requirement	PASS
15.207	Conducted Emission	PASS
15.205/15.209/15.225	Spurious Emission	PASS
15.215(c)	20dB Occupied Bandwidth	PASS
15.225(e)	Frequency Tolerance	PASS
Remark: "N/A" is an abbreviation for Not Applicable.		



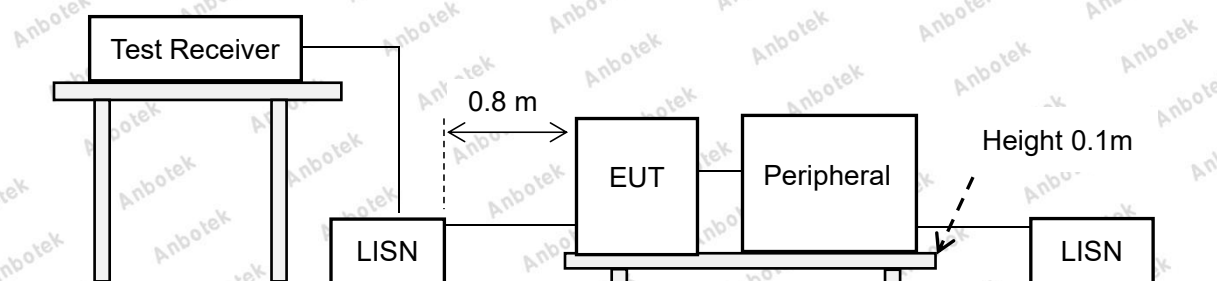
3. Conducted Emission Test

3.1. Test Standard and Limit

Test Standard	FCC Part15 Section 15.207		
Test Limit	Frequency	Maximum RF Line Voltage (dBuV)	
		Quasi-peak Level	Average Level
	150kHz~500kHz	66 ~ 56 *	56 ~ 46 *
	500kHz~5MHz	56	46
	5MHz~30MHz	60	50

Remark: (1) *Decreasing linearly with logarithm of the frequency.
(2) The lower limit shall apply at the transition frequency.

3.2. Test Setup



3.3. Test Procedure

The EUT system is connected to the power mains through a line impedance stabilization network (L.I.S.N.). This provides a 50ohm coupling impedance for the EUT system. Please refer the block diagram of the test setup and photographs. Both sides of AC line are checked to find out the maximum conducted emission. In order to find the maximum emission levels, the relative positions of equipment and all of the interface cables shall be changed according to FCC ANSI C63.10: 2020 on Conducted Emission Measurement.

The bandwidth of test receiver (ESCI) set at 9kHz.

The frequency range from 150kHz to 30MHz is checked.

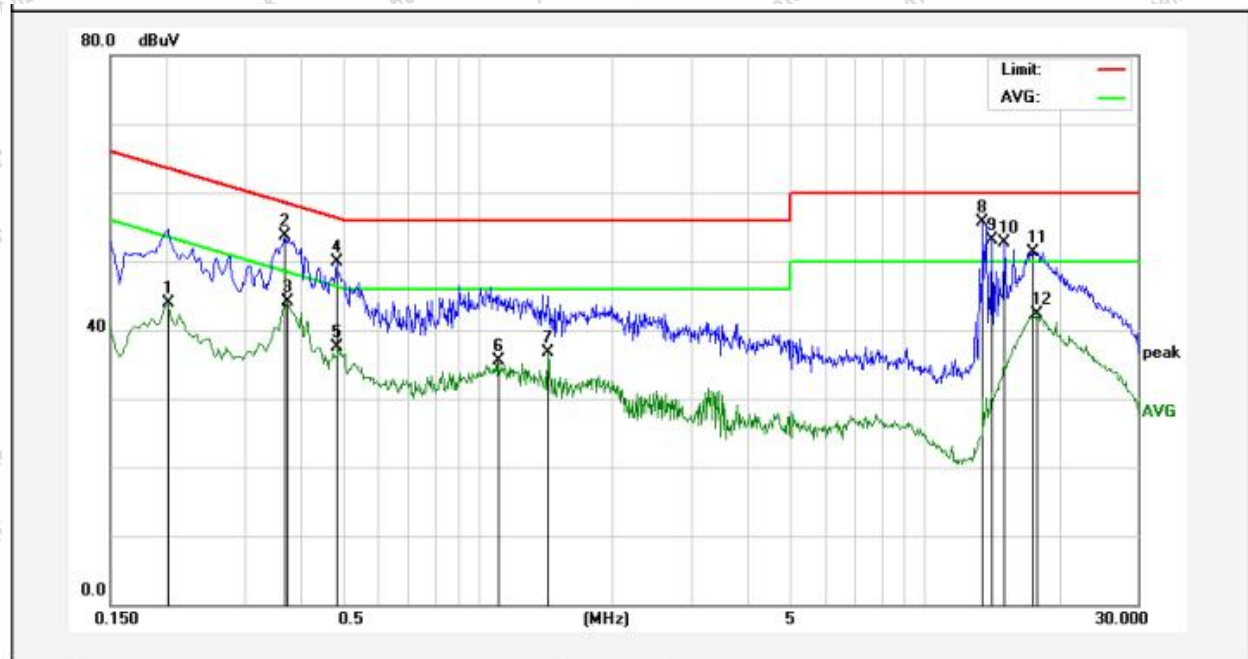
3.4. Test Data

Please to see the following pages.



Conducted Emission Test Data

Test Site: 1# Shielded Room
Operating Condition: 13.56MHz
Test Specification: AC 120V, 60Hz
Comment: Live Line
Temp.(°C)/Hum.(%RH): 23.9°C/50%RH

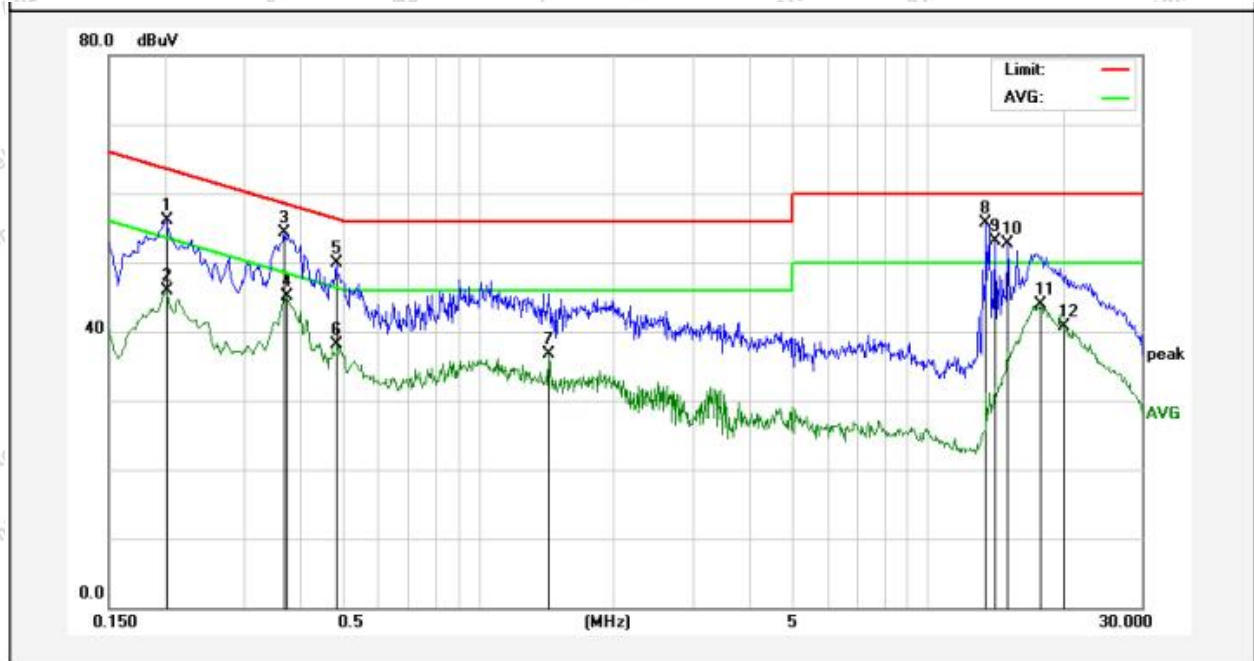


No.	Freq. (MHz)	Reading (dBuV)	Factor (dB)	Result (dBuV)	Limit (dBuV)	Over Limit (dB)	Detector	Remark
1	0.2017	26.15	17.82	43.97	53.54	-9.57	AVG	
2	0.3691	35.90	17.82	53.72	58.52	-4.80	QP	
3	0.3730	26.31	17.82	44.13	48.43	-4.30	AVG	
4	0.4812	31.96	17.85	49.81	56.32	-6.51	QP	
5	0.4837	19.67	17.85	37.52	46.28	-8.76	AVG	
6	1.1055	17.68	17.86	35.54	46.00	-10.46	AVG	
7	1.4333	18.81	17.86	36.67	46.00	-9.33	AVG	
8	13.4792	37.61	18.09	55.70	60.00	-4.30	QP	
9	14.1376	35.04	18.12	53.16	60.00	-6.84	QP	
10	15.0655	34.48	18.15	52.63	60.00	-7.37	QP	
11	17.4750	33.14	18.21	51.35	60.00	-8.65	QP	
12	17.8492	24.15	18.23	42.38	50.00	-7.62	AVG	



Conducted Emission Test Data

Test Site: 1# Shielded Room
Operating Condition: 13.56MHz
Test Specification: AC 120V, 60Hz
Comment: Neutral Line
Temp.(°C)/Hum.(%RH): 23.9°C/50%RH



No.	Freq. (MHz)	Reading (dBuV)	Factor (dB)	Result (dBuV)	Limit (dBuV)	Over Limit (dB)	Detector	Remark
1	0.2017	38.31	17.82	56.13	63.54	-7.41	QP	
2	0.2017	28.15	17.82	45.97	53.54	-7.57	AVG	
3	0.3691	36.40	17.82	54.22	58.52	-4.30	QP	
4	0.3730	27.31	17.82	45.13	48.43	-3.30	AVG	
5	0.4812	31.96	17.85	49.81	56.32	-6.51	QP	
6	0.4837	20.17	17.85	38.02	46.28	-8.26	AVG	
7	1.4333	18.81	17.86	36.67	46.00	-9.33	AVG	
8	13.4792	37.61	18.09	55.70	60.00	-4.30	QP	
9	14.1376	35.04	18.12	53.16	60.00	-6.84	QP	
10	15.0655	34.48	18.15	52.63	60.00	-7.37	QP	
11	17.8492	25.65	18.23	43.88	50.00	-6.12	AVG	
12	20.0559	22.44	18.28	40.72	50.00	-9.28	AVG	



4. Radiation Spurious Emission and Band Edge

4.1. Test Standard and Limit

Test Standard	FCC Part15 C Section 15.205, 15.209 and 15.225				
Test Limit	Frequency (MHz)	Field strength (microvolt/meter)	Limit (dBuV/m)	Remark	Measurement distance (m)
	0.009MHz~0.490MHz	2400/F(kHz)	-	-	300
	0.490MHz-1.705MHz	24000/F(kHz)	-	-	30
	1.705MHz-30MHz	30	-	-	30
	30MHz~88MHz	100	40.0	Quasi-peak	3
	88MHz~216MHz	150	43.5	Quasi-peak	3
	216MHz~960MHz	200	46.0	Quasi-peak	3
	960MHz~1000MHz	500	54.0	Quasi-peak	3
	Above 1000MHz	500	54.0	Average	3
		-	74.0	Peak	3
Remark: (1)The lower limit shall apply at the transition frequency. (2) 15.35(b), Unless otherwise specified, the limit on peak radio frequency emissions is 20dB above the maximum permitted average emission limit applicable to the equipment under test. This peak limit applies to the total peak emission level radiated by the device					

(a) The field strength of any emissions within the band 13.553–13.567 MHz shall not exceed 15,848 microvolts/meter at 30 meters.

(b) Within the bands 13.410–13.553 MHz and 13.567–13.710 MHz, the field strength of any emissions shall not exceed 334 microvolts/meter at 30 meters.

(c) Within the bands 13.110–13.410 MHz and 13.710–14.010 MHz the field strength of any emissions shall not exceed 106 microvolts/meter at 30 meters.

(d) The field strength of any emissions appearing outside of the 13.110–14.010 MHz band shall not exceed the general radiated emission limits in §15.209.

Note:

(1) The tighter limit shall apply at the boundary between two frequency range.

(2) Limitation expressed in dBuV/m is calculated by $20\log$ Emission Level (uV/m).

(3) If measurement is made at 3m distance, then F.S Limitation at 3m distance is adjusted by using the formula of $Ld1 = Ld2 * (d2/d1)^2$.

Example:

F.S Limit at 30m distance is 30uV/m, then F.S Limitation at 3m distance is adjusted as

$Ld1 = L1 = 30uV/m * (10)^2 = 100 * 30 uV/m$



4.2. Test Setup

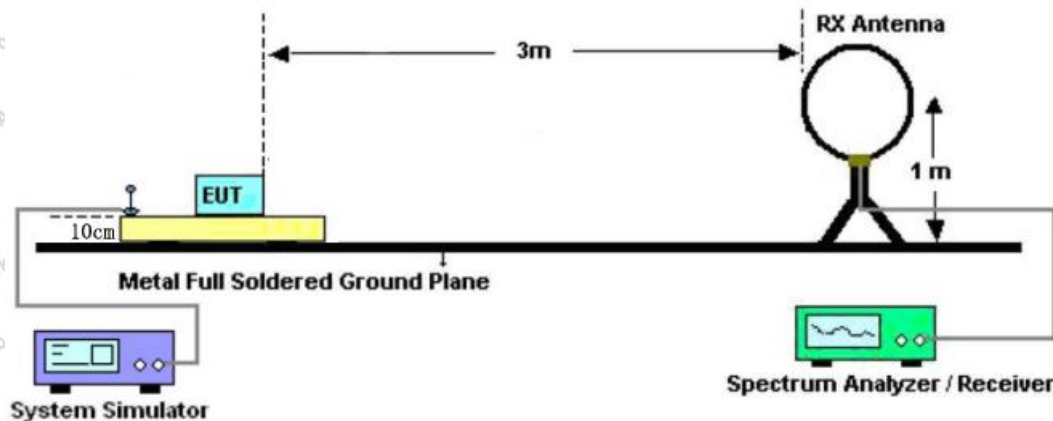


Figure 1. Below 30MHz

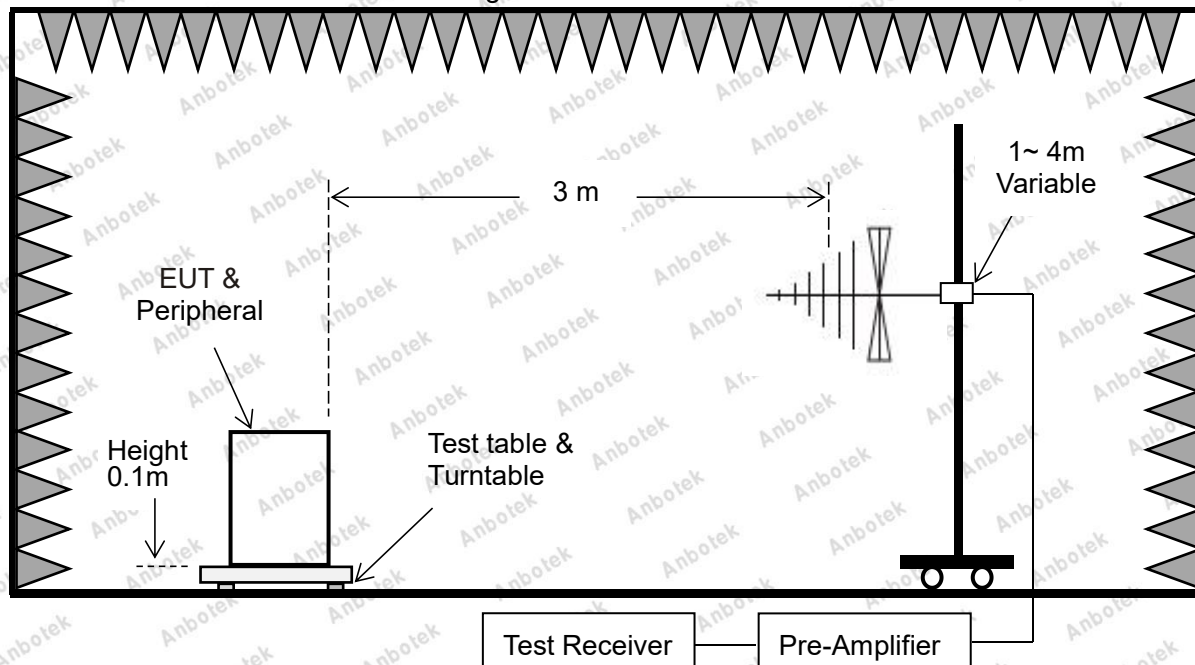


Figure 2. 30MHz to 1GHz

4.3. Test Procedure

For below 1GHz: The EUT is placed on a turntable, which is 0.8m above the ground plane.

The turn table can rotate 360 degrees to determine the position of the maximum emission level. The EUT is set 3 meters away from the receiving antenna which is mounted on a antenna tower. The antenna can be moved up and down from 1 to 4 meters to find out the maximum emission level. Rotated the EUT through three orthogonal axes to determine the maximum emissions, both horizontal and vertical polarization of the antenna are set on test. The EUT is tested in 9*6*6 Chamber. The device is evaluated in xyz orientation.

For 9kHz to 150kHz, Set the spectrum analyzer as:

RBW = 200Hz, VBW = 1kHz, Detector= Quasi-Peak, Trace mode= Max hold, Sweep- auto couple.

For 150kHz to 30MHz, Set the spectrum analyzer as:

RBW = 9KHz, VBW = 30kHz, Detector= Quasi-Peak, Trace mode= Max hold, Sweep- auto couple.



For 30MHz to 1000MHz, Set the spectrum analyzer as:

RBW = 100kHz, VBW = 300kHz, Detector = Quasi-Peak, Trace mode = Max hold, Sweep = auto couple.

4.4. Test Data

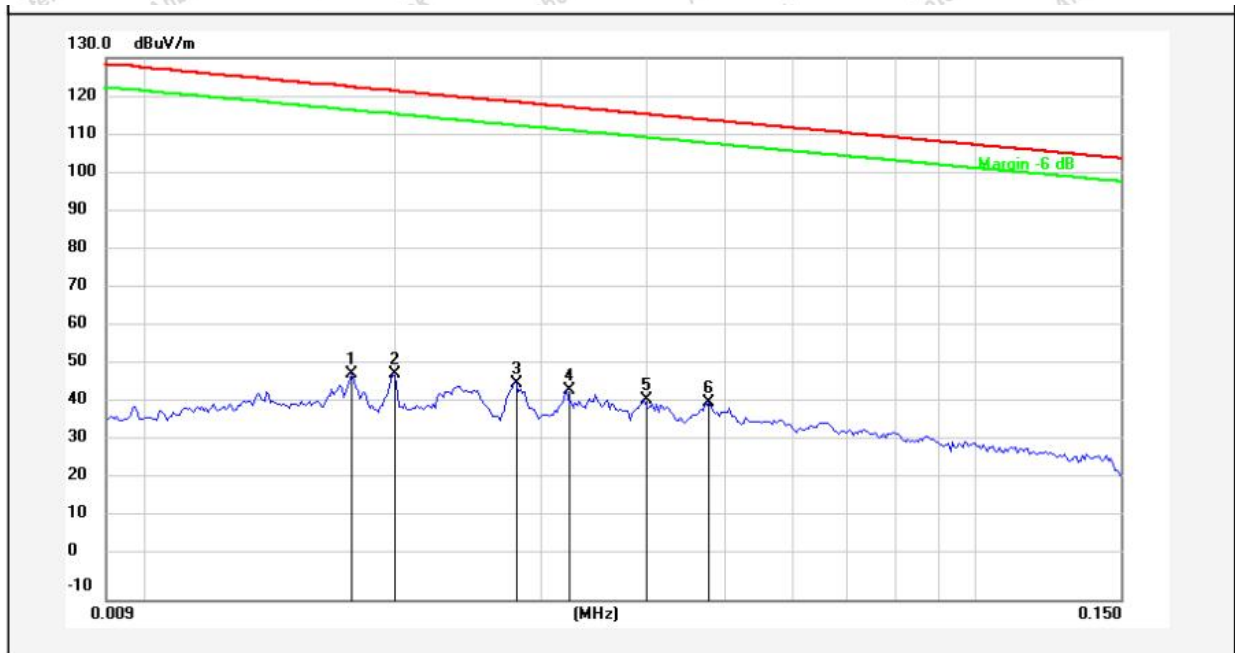
PASS

During the test, Pre-scan all kind of the place mode (coplane, coaxial), and found the coplane is the worst case.



Test Results (9KHz~0.15MHz)

Test Mode: 13.56MHz
Power Source: AC 120V, 60Hz
Polarization: Coplane
Temp.(°C)/Hum.(%RH): 23.5°C/49%RH

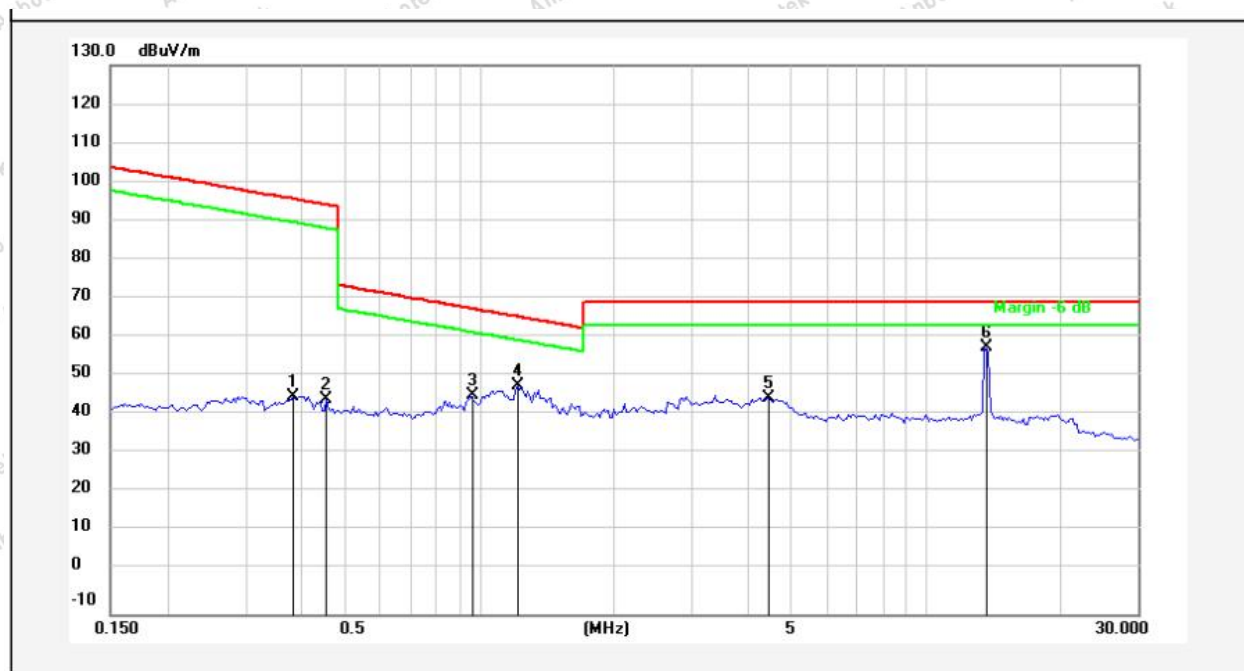


No.	Freq. (MHz)	Reading (dBuV)	Factor ()	Result (dBuV/m)	Limit (dBuV/m)	Over Limit (dB)	Detector	Height (cm)	degree (deg)	Remark
1	0.0177	28.00	20.15	48.15	122.47	-74.32	Peak			
2	0.0200	27.98	20.29	48.27	121.41	-73.14	Peak			
3	0.0280	25.37	20.39	45.76	118.51	-72.75	Peak			
4	0.0323	23.39	20.56	43.95	117.27	-73.32	Peak			
5	0.0400	21.11	20.43	41.54	115.43	-73.89	Peak			
6	0.0478	20.46	20.42	40.88	113.89	-73.01	Peak			



Test Results (0.15MHz~30MHz)

Test Mode: 13.56MHz
Power Source: AC 120V, 60Hz
Polarization: Coplane
Temp.(°C)/Hum.(%RH): 23.5°C/49%RH

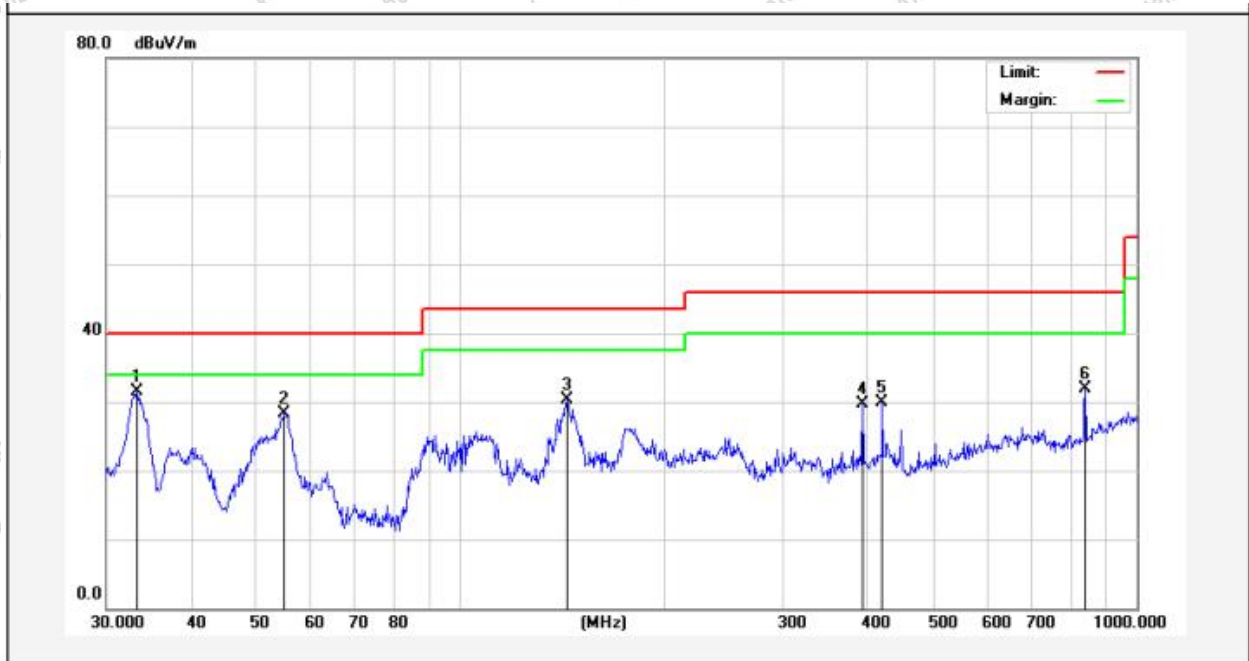


No.	Freq. (MHz)	Reading (dBuV)	Factor ()	Result (dBuV/m)	Limit (dBuV/m)	Over Limit (dB)	Detector	Height (cm)	degree (deg)	Remark
1	0.3850	25.35	20.28	45.63	95.88	-50.25	Peak			
2	0.4561	24.61	20.27	44.88	94.42	-49.54	Peak			
3	0.9582	25.42	20.26	45.68	67.99	-22.31	QP			
4	1.2217	28.09	20.26	48.35	65.89	-17.54	QP			
5	4.4537	24.60	20.39	44.99	69.50	-24.51	QP			
6	13.5509	37.42	20.53	57.95	69.50	-11.55	QP			



Test Results (30~1000MHz)

Test Mode: 13.56MHz
Power Source: AC 120V, 60Hz
Polarization: Horizontal
Temp.(°C)/Hum.(%RH): 24.4°C/47%RH

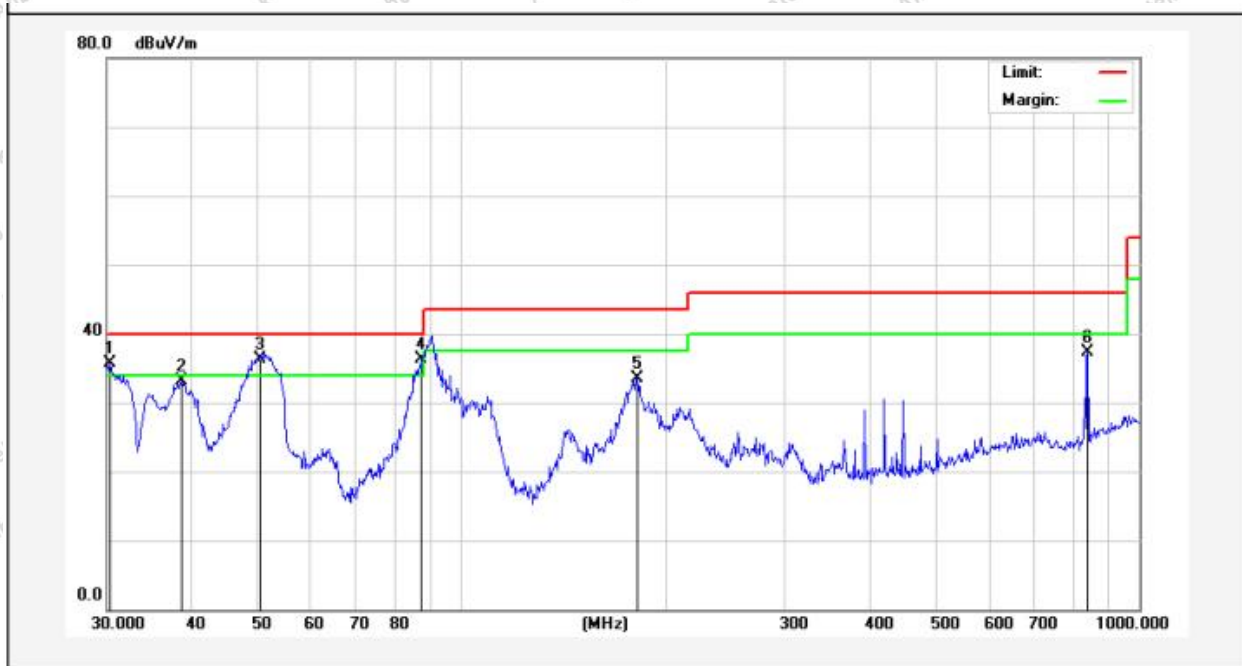


No.	Freq. (MHz)	Reading (dBuV)	Factor (dB/m)	Result (dBuV/m)	Limit (dBuV/m)	Over Limit (dB)	Detector	Height (cm)	degree (deg)	Remark
1	33.3279	49.99	-18.52	31.47	40.00	-8.53	QP			
2	55.0274	45.64	-17.33	28.31	40.00	-11.69	QP			
3	143.8295	52.62	-22.39	30.23	43.50	-13.27	QP			
4	393.4723	43.31	-13.55	29.76	46.00	-16.24	QP			
5	420.5803	42.79	-12.86	29.93	46.00	-16.07	QP			
6	839.1818	39.47	-7.66	31.81	46.00	-14.19	QP			



Test Results (30~1000MHz)

Test Mode: 13.56MHz
Power Source: AC 120V, 60Hz
Polarization: Vertical
Temp.(°C)/Hum.(%RH): 24.4°C/47%RH



No.	Freq. (MHz)	Reading (dBuV)	Factor (dB/m)	Result (dBuV/m)	Limit (dBuV/m)	Over Limit (dB)	Detector	Height (cm)	degree (deg)	Remark
1	30.3173	55.30	-19.55	35.75	40.00	-4.25	QP			
2	38.7518	49.25	-16.12	33.13	40.00	-6.87	QP			
3	50.6015	53.16	-16.93	36.23	40.00	-3.77	QP			
4	87.4177	56.59	-20.29	36.30	40.00	-3.70	QP			
5	181.9202	53.98	-20.50	33.48	43.50	-10.02	QP			
6	839.1818	45.04	-7.66	37.38	46.00	-8.62	QP			

Note: During the test, pre-scan all antennas for test and only show the test data of the worst case (ANT2) in this report.



Test Results (Inband)

Indicated			Table Angle Degree	Antenna Height (m)	Detector	Correction Factor			Corrected Amplitude (dBuV/m) @3m	FCC part 15.225	
Frequency Range (MHz)	Mark Point (MHz)	Corrected Amplitude (dBuV/m) @3m				Ant. Factor (dB)	Cable Loss (dB)	Pre-Amp. Gain (dB)		Limit (dBuV/m) @3m	Result
13.110~13.410	13.385	56.98	0	1.0	QP	20.8	0.2	30.2	47.78	80.5	PASS
13.410~13.553	13.548	59.10	0	1.0	QP	20.9	0.2	30.2	50.00	90.5	PASS
13.553~13.567	13.554	66.48	0	1.0	QP	20.9	0.2	30.2	57.38	124	PASS
13.567~13.710	13.575	58.88	0	1.0	QP	21.1	0.2	30.2	49.98	90.5	PASS
13.710~14.010	13.887	48.17	0	1.0	QP	21.2	0.2	30.2	39.37	80.5	PASS

Note: During the test, pre-scan all antennas for test and only show the test data of the worst case (ANT2) in this report.

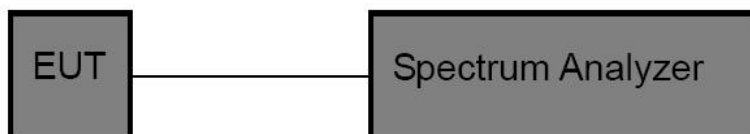


5. Frequency Tolerance

5.1. Test Requirement

Test Standard	FCC Part15 C Section 15.225(e)
Test Limit	±0.01% (100ppm)

5.2. Test Setup



5.3. Test Procedure

Let the EUT works on temperature variation of -20 degrees to + 50 degrees C at normal supply voltage, and for a variation in the primary supply voltage from 85% to 115% of the rated supply voltage at a temperature of 20 degrees C. For battery operated equipment, the equipment tests shall be performed using a new battery.

5.4. Test Data

Temperature:	25.3 °C	Humidity:	48 %	Atmospheric Pressure:	101 kPa
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Voltage (VAC)	Temperature (°C)	Frequency Measured (MHz)	Test data (ppm)	Limit (ppm)	Verdict
120.00	-20	13.560384	28.28	±100	PASS
	+20	13.560355	26.17	±100	PASS
	+50	13.560337	24.83	±100	PASS
102.00	+20	13.560385	28.38	±100	PASS
138.00	+20	13.560365	26.94	±100	PASS

Note: During the test, pre-scan all antennas for test and only show the test data of the worst case (ANT2) in this report.

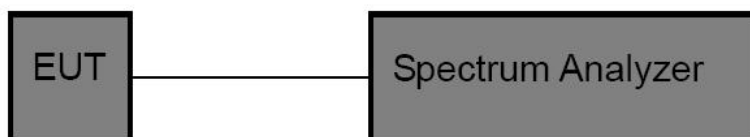


6. 20dB Occupy Bandwidth Test

6.1. Test Standard and Limit

Test Standard	FCC Part15 C Section 15.215(c)
Test Limit	Intentional radiators must be designed to ensure that the 20dB and 99% emission bandwidth in the specific band 13.553~13.567MHz.

6.2. Test Setup



6.3. Test Procedure

1. The spectrum analyzer connected via a receive antenna placed near the EUT in peak Max hold mode.
2. The resolution bandwidth of 300Hz and the video bandwidth of 600Hz were used.
3. Measured the spectrum width with power higher than 20dB below carrier.
4. Measured the 99% OBW.

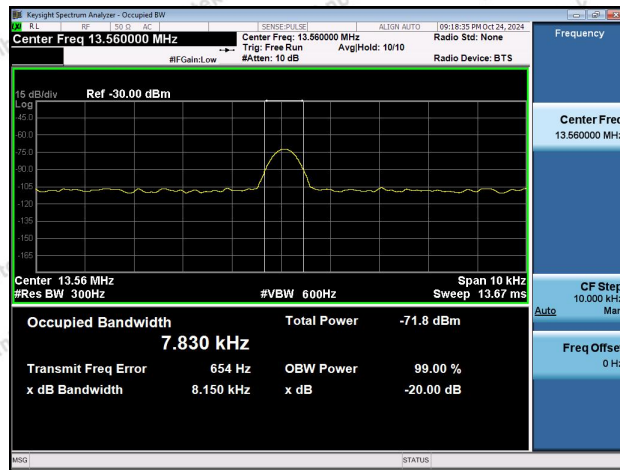


6.4. Test Data

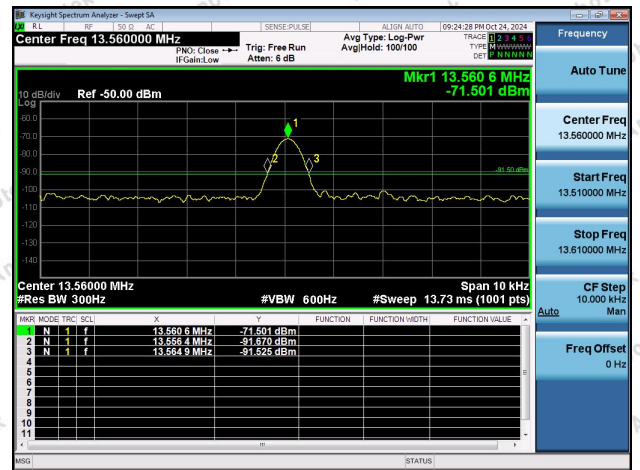
Temperature:	25.3 °C	Humidity:	48 %	Atmospheric Pressure:	101 kPa
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Antenna	99% Bandwidth (kHz)	20dB Bandwidth (kHz)
ANT1	7.830	8.5
ANT2	8.052	8.5
ANT3	7.481	8.3
ANT4	7.620	8.3
ANT5	7.648	8.5

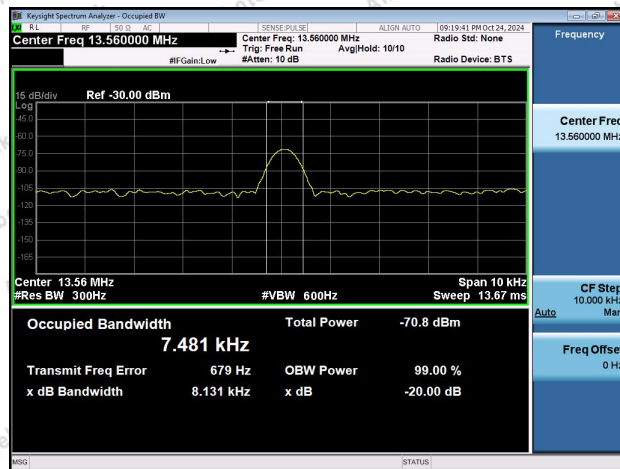
ANT1



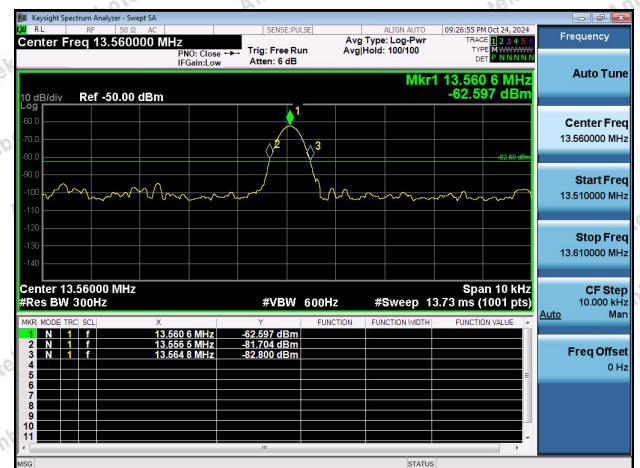
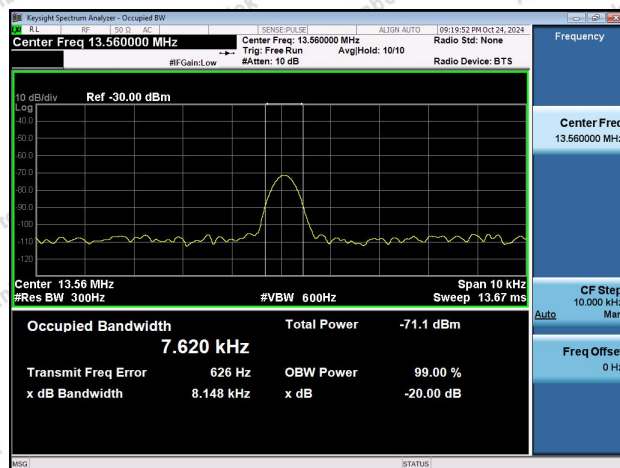
ANT2



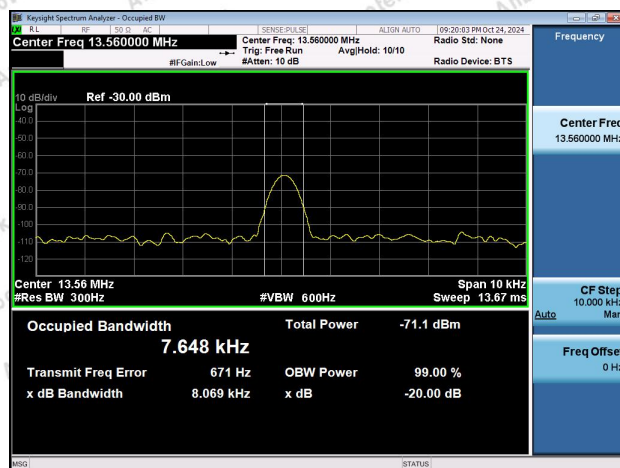
ANT3



ANT4



ANT5



7. Antenna Requirement

7.1. Test Standard and Requirement

Test Standard	FCC Part15 Section 15.203
Requirement	1) 15.203 requirement: An intentional radiator shall be designed to ensure that no antenna other than that furnished by the responsible party shall be used with the device. The use of a permanently attached antenna or of an antenna that uses a unique coupling to the intentional radiator, the manufacturer may design the unit so that a broken antenna can be replaced by the user, but the use of a standard antenna jack or electrical connector is prohibited.

7.2. Antenna Connected Construction

The antenna is a PCB Antenna which permanently attached. It complies with the standard requirement.



APPENDIX I -- TEST SETUP PHOTOGRAPH

Please refer to separated files Appendix I -- Test Setup Photograph_RF

APPENDIX II -- EXTERNAL PHOTOGRAPH

Please refer to separated files Appendix II -- External Photograph

APPENDIX III -- INTERNAL PHOTOGRAPH

Please refer to separated files Appendix III -- Internal Photograph

----- End of Report -----

