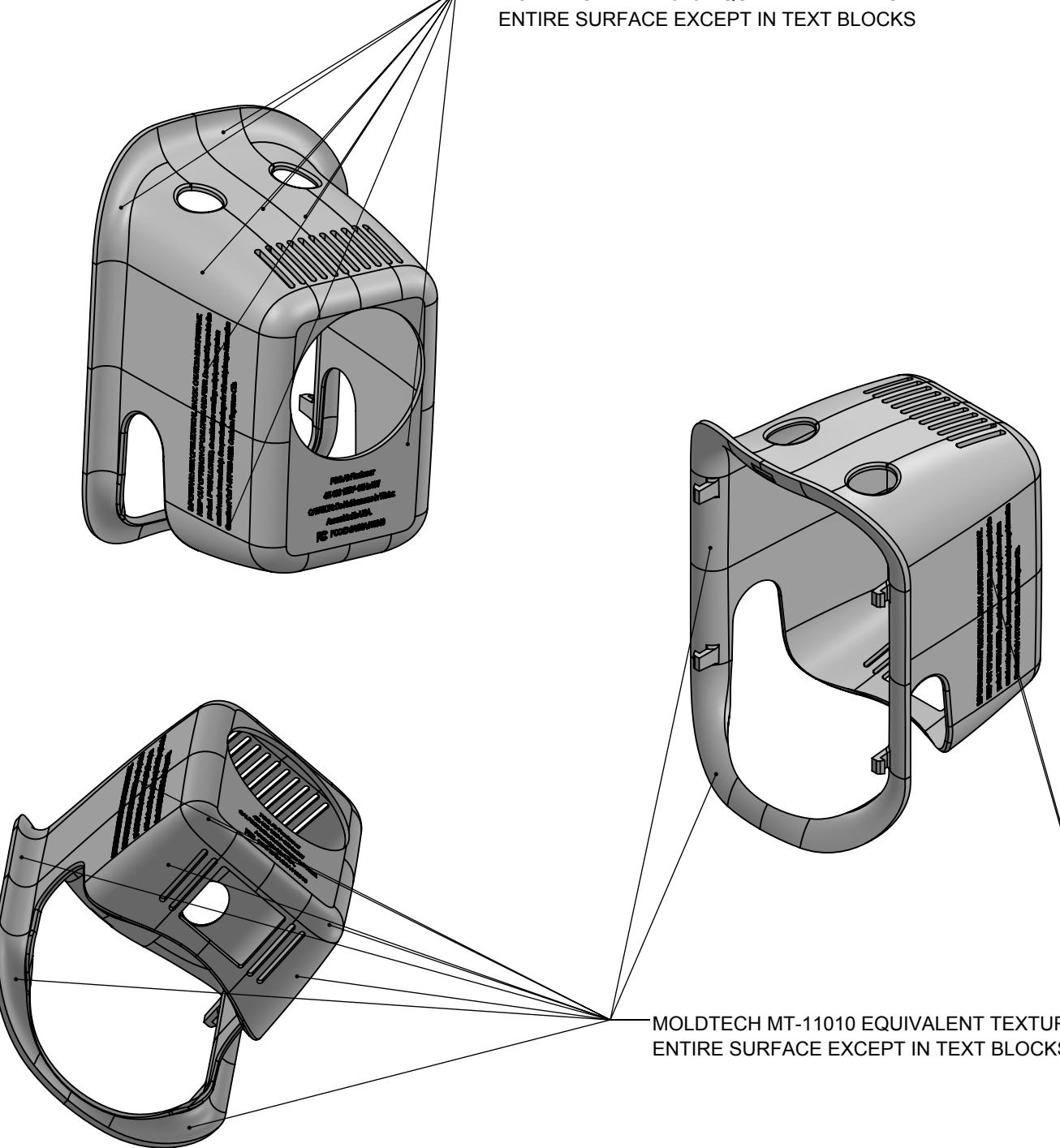


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	RELEASE FOR QUOTE AND REVIEW	3/15/2016	
B	UPDATED TEXT	3/17/2016	D
C	UPDATED RESIN NOTE	3/26/2016	



MOLDTECH MT-11010 EQUIVALENT TEXTURE
ENTIRE SURFACE EXCEPT IN TEXT BLOCKS

MOLDTECH MT-11010 EQUIVALENT TEXTURE
ENTIRE SURFACE EXCEPT IN TEXT BLOCKS

NOTES (UNLESS OTHERWISE SPECIFIED):

1. MATERIAL: POLYPROPYLENE HOMOPOLYMER, SAMSUNG PP FB51
2. MATERIAL AND PROCESSES USED IN THE FABRICATION OF THIS PART TO BE ROHS COMPLIANT; CERTIFICATE(S) OR ROHS COMPLIANCE TO BE MADE AVAILABLE FROM SUPPLIER UPON REQUEST
3. MATERIAL COLOR: WHITE, PANTONE Q610-7-2
4. FINISH:
ENTIRE EXTERIOR FINISH TO BE MOLDTECH MT-11010
MOLD FINISH TO BE SPI B2 OR BETTER ON ALL NON-TEXTURED SURFACES.
5. COSMETIC ACCEPTANCE CRITERIA: PART TO COMPLY WITH GENER8 DOCUMENT WI-00247
6. DIMENSIONS NOT SPECIFIED SHALL BE BASIC PER CAD FILE PAG-4HBCK4-C
7. TOLERANCE:
 $0 < D < 25\text{mm}$: $+\text{-}0.05\text{mm}$
 $25 < D < 50\text{mm}$: $+\text{-}0.10\text{mm}$
 $50 < D < 75\text{mm}$: $+\text{-}0.15\text{mm}$
 $75 < D < 100\text{mm}$: $+\text{-}0.20\text{mm}$
 $D > 100\text{mm}$: $+\text{-}0.05\text{mm}$ per 25mm
8. DIMENSIONS INDICATED INSPECTION ARE CRITICAL TO FUNCTION AND ARE TO BE INSPECTED ACCORDING TO GENER8 IQC POLICY
9. GATE TO BE TRIMMED FLUSH TO SURROUNDING SURFACE WITHIN 0.15 mm
10. EJECTOR PIN, PARTING LINE AND GATE LOCATION MUST BE APPROVED BY GENER8 PRIOR TO MOLD FABRICATION
11. MOLD TO BE PROPERTY OF GENER8 AND SHALL BE MARKED WITH GENER8, PART NUMBER, REVISION AND DATE
12. IF INDICATED, REMOVABLE MOLD INSERT(S) SHALL CONTAIN PART DATA INCLUDING: PART NUMBER; REVISION LEVEL; PLASTIC ID LOGO; DATE OF MOLDING
13. PACKAGE PARTS TO PREVENT DAMAGE; MARK PACKAGING WITH PURCHASE ORDER NUMBER, PART NUMBER AND REVISION
14. PLASTIC VOLUME: $24,521\text{ CUBIC MM}$

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF GENER8. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF GENER8 IS PROHIBITED.

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN **MILLIMETERS**
TOLERANCES:
 $X \pm .2$
 $.X \pm .5$
 $.XX \pm .1$
 $.XXX \pm .02$
ANGULAR: $.X^\circ \pm .5^\circ$

SEE NOTES

ASME Y14.5M-1994
THIRD ANGLE PROJECTION

MATERIAL
PP

FINISH

DRAWN
CHECKED
ENG APPR.
MFG APPR.
Q.A.

TITLE:
HOUSING BACK

SIZE
B

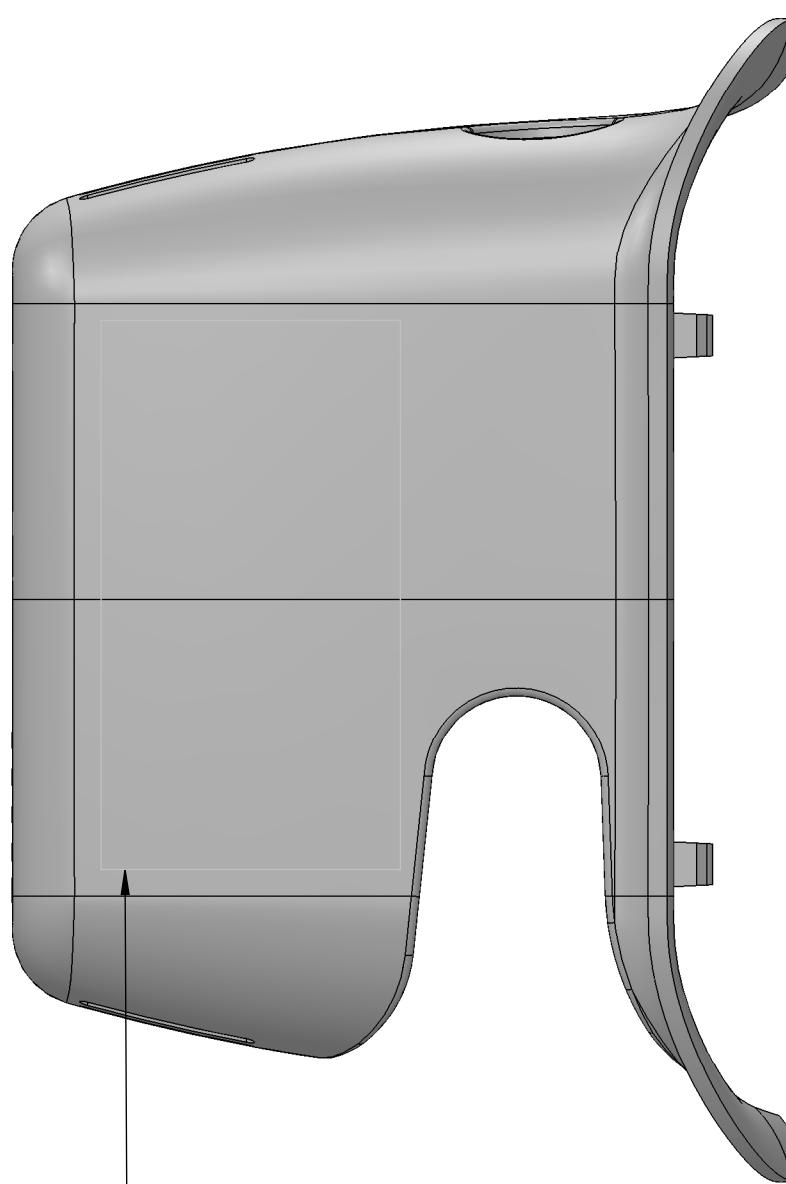
DWG. NO.
PAG-4HBCK4

REV
C

SCALE: 1:1.5

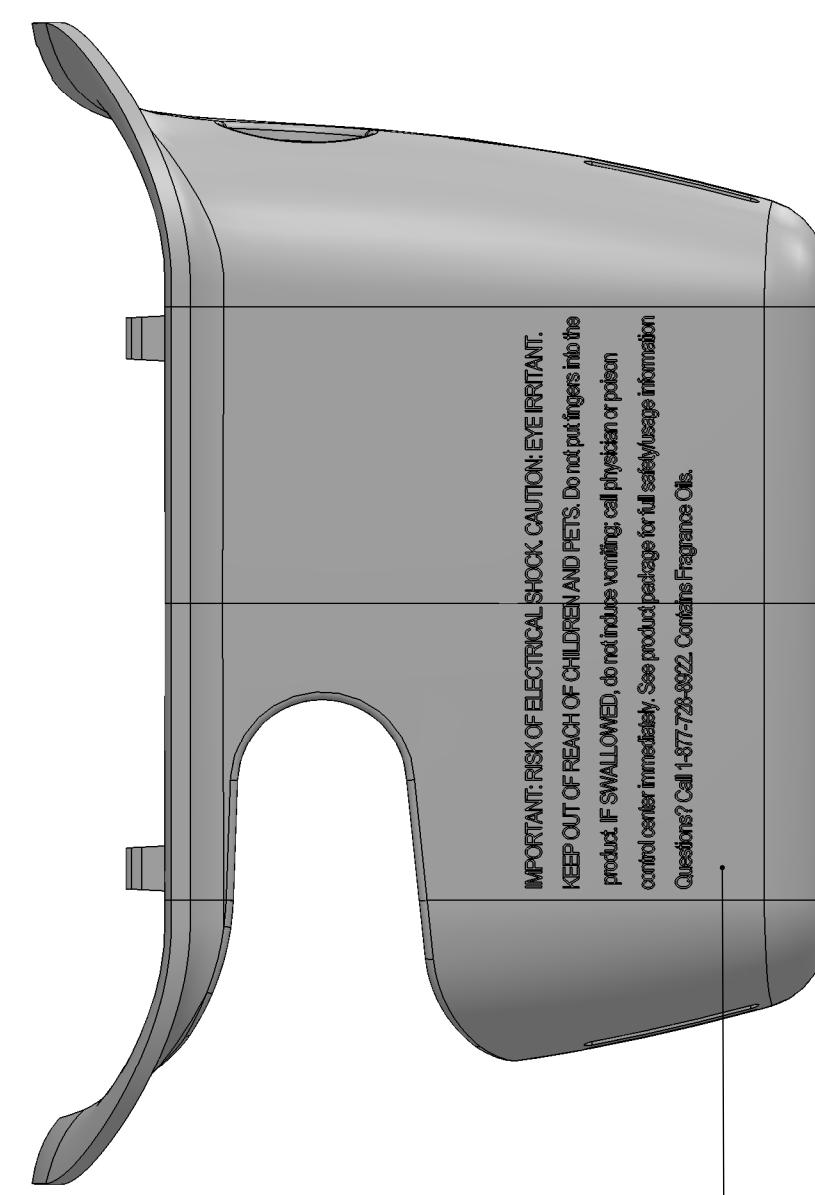
WEIGHT:

SHEET 1 OF 3



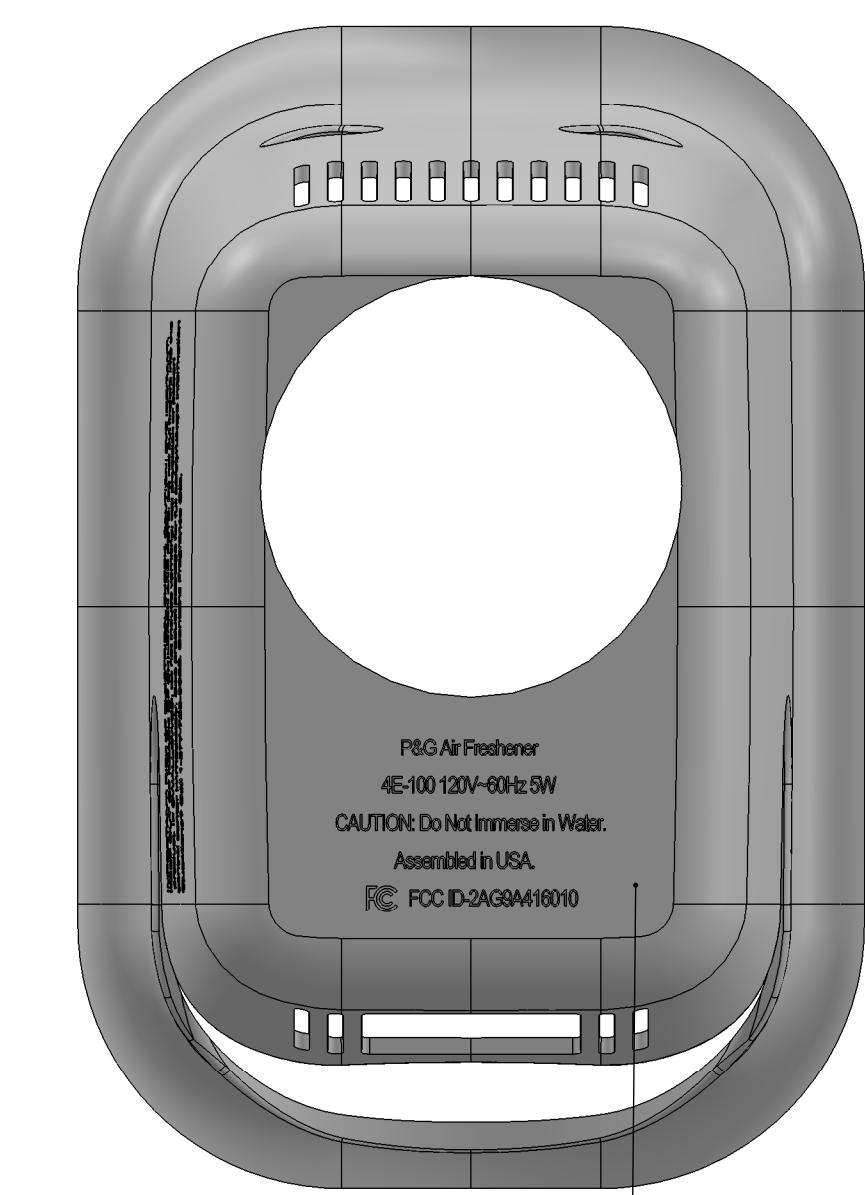
MOLDED TEXT MADE WITH REMOVABLE INSERT
SEE EXAMPLE
.05 TALL
SPI-A3 BACKGROUND FINISH

NO TEXT FOR NOW.



MOLDED TEXT MADE WITH REMOVABLE INSERT
SEE EXAMPLE
.05 TALL
SPI-A3 BACKGROUND FINISH

SEE CAD FILE FOR TEXT



MOLDED TEXT MADE WITH REMOVABLE INSERT
SEE EXAMPLE
.05 TALL
SPI-A3 BACKGROUND FINISH

SEE CAD FILE FOR TEXT

D

C

B

A

D

C

B

A

8

7

6

5

4

3

2

1

PROPRIETARY AND CONFIDENTIAL		UNLESS OTHERWISE SPECIFIED:	ASME Y14.5M-1994 THIRD ANGLE PROJECTION	DRAWN	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF GENER8. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF GENER8 IS PROHIBITED.		DIMENSIONS ARE IN MILLIMETERS		CHECKED	
TOLERANCES:		X $\pm .2$.X $\pm .5$.XX $\pm .1$.XXX $\pm .02$	MATERIAL	ENG APPR.	
DO NOT SCALE DRAWING		ANGULAR: $.X^\circ \pm .5^\circ$	PP	MFG APPR.	
		SEE NOTES	FINISH	Q.A.	
SIZE	DWG. NO.				REV
B	PAG-4HBCK4				C
SCALE: 1:1.8	WEIGHT:				SHEET 2 OF 3