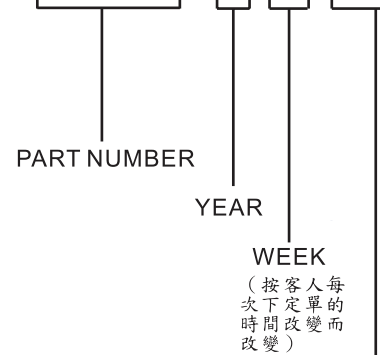


REV.	Description	By	Date	ECN No.
△	初版发行	Necole	2015/9/18	

SERIAL#: 1062378 15 27 0001



19.1mm

91.2mm

Serial Number
(按客人每周下的定單從0001開始)
每个星期从0001开始往下流

- Note:
- Parts shall be approved by Tympany Engineering prior to mass production.
所有零部件都需超声工程师确定后才可生产。
 - indicates design-critical dimension, and ◆ indicates customer-controlled dimension. Supplier must establish quality control plan for these dimensions. Customer-controlled dimension cannot be changed without prior customer approval.
有■标识的尺寸为重要管控尺寸(IOC必检), 有◆标识的尺寸为客户重要管控尺寸(IOC必检)。
 - Comply with Tympany QSI057-1031 "Green Product Chemical Substances Specification".
符合QSI057-1031绿色产品化学物质限用规格。
 - Follow customer's specification as required. 符合客户要求。
 - Follow Halogen-Free requirement: Br<900 ppm, Cl<900 ppm, Br+Cl< 1500 ppm if required.
有要求时需符合无卤要求: Br<900 ppm, Cl<900 ppm, Br+Cl< 1500 ppm。
 - All dimensions and tolerances indicated on the drawing indicate delivered part dimensions;
All dimensions not indicated on the drawing are per 3D model.
来料部件或产品的尺寸及公差需符合图纸标识, 未标识的尺寸请参照3D
 - Material(材质): 合成纸, 过胶膜, 单面背强力胶 Weight(重量 0.4g±5%)
 - Finishing(表面处理): 底色使用PMS black, 字体颜色PMS 876C

T304001791000、T304001821000、T304001850000序列号配套使用

TYPHANY				Tolerance					Cus. Model No.	
				Angular ±0.25°					Klipsch Groove	
Quotation	Version NO.:	Scale: 1:1	Unit: MM		Dimension	F	G	H	J	Tympany Model No.
		1	Sheet: 1/1	Size: A4		0-8	±0.05	±0.1	±0.1	±0.2
	Drawn By	Checked By	Approved By		>8-25	±0.08	±0.15	±0.15	±0.3	Part No.
Sample	Necole.dang 18Sep2015	Tianbao.Xie	Jacky.Tan		>25-80	±0.12	±0.2	±0.25	±0.4	T304001791000
Tooling					>80-250	±0.25	±0.3	±0.4	±0.6	DWG No.
Official Issue					>250-800	±0.5	±0.6	±0.8	±1.0	T304001791000
					>800-2500	±1.0	±1.0	±1.5	±1.7	Part Name.
				>2500~	±2.0	±2.0	±3.0	±3.0	Product Label	

