July., 2020

Datasheet of LTCC Device

Laminated Ceramic Antenna

2450 MHz

P/N: FLT31A2450-8027G

^{*}Contents in this sheet are subject to change without prior notice.



LTCC Antenna 3216 Size

1. Features

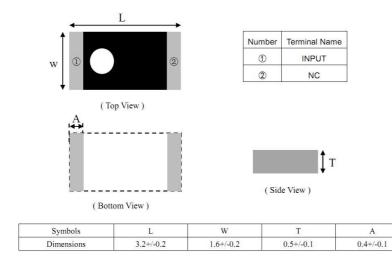
Antenna Frequency for 2450 MHz

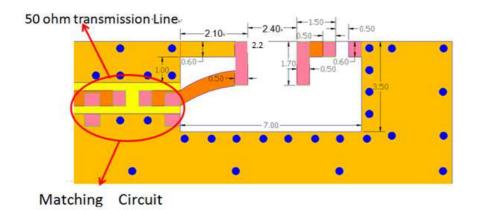
2. Applications

For Miniaturized Bluetooth System

3. Shapes & Dimensions (mm)

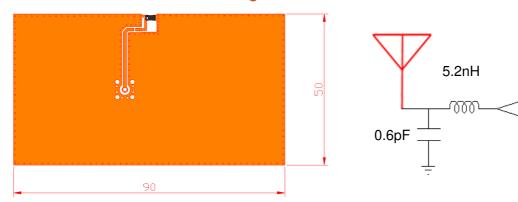
*. 注意事项 : 焊盘与焊盘间距大小,请依照下述尺寸来设计 Layout , 否则容易造成频偏现象。







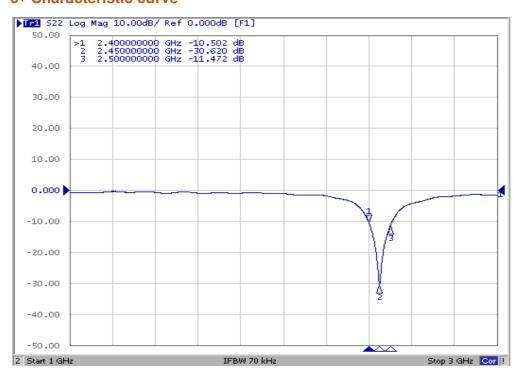
4. Evaluation Board and Matching Circuits



5. Electrical Characteristics

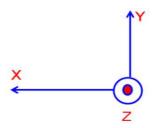
Item	Specifications
Central Frequency	2450 MHz
Band Width	100 MHz typ.
Peak Gain	4.11 dBi
V.S.W.R	≤2.0
Polarization	Linear
Azimuth Beam width	Omni-directional
Impedance	50 Ω

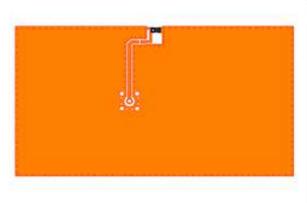
6. Characteristic curve

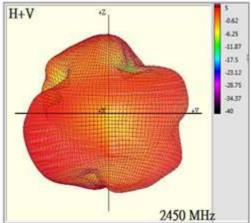




7. Radiation Pattern & Efficiency







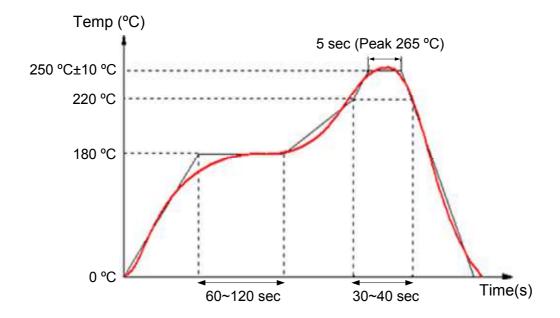
Frequency (MHz)	2400	2450	2500
Avg. Gain (dBi)	-1.89	-1.32	-1.51
Peck Gain (dBi)	1.77	4.11	2.55
Efficiency (%)	71.1	77.9	72.1



8. Post Dependability Tolerance

Item	Post Dependability Tolerance
Central Frequency	± 5 MHz
Band Width	± 5 MHz
Gain	± 0.1 dBi
V.S.W.R (in BW)	± 0.1

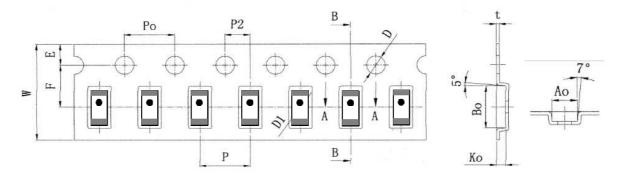
9. Reflow Soldering Standard Condition





10 Packaging and Dimensions 3216

Plastic Tape



公	É	差
D.	10	0
0 .	10	0
0.	1(0
D. (0	ō
D. (0	5
0. 10	200	
0.	1()
0.	10	0
0. 2	20)
0. 10 0. 00 0.	1	1

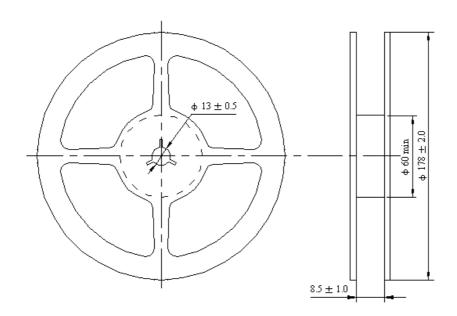
外觀	規格	公差
Ao	1. 85	±0.10
Во	3, 50	±0.10
Ko	0. 73	±0.10
t	0. 23	±0.05



Remarks for Package

Reserve a length of 150~200mm for the trailer of the carrier and 250~300 mm for the leader of the carrier and further 250mm of cover tape at the leading part of the carrier.

Reel (6000 pcs/Reel)



Storage Period

Oxidizable Material, 12 months in vacuum sealed bag, please repack within 168 hours by re-seal the package treatment after using.

Storage Temperature Range: <30 degree C, Humidity: <60%RH



10. Dependability Test

Test item	Test condition / Test method	Specification
Solderability IEC 60068-2-58 GB/T2423.28	*Solder bath temperature : 240±5°C *Immersion time : 2±0.5 sec Solder : Sn96.5 Ag3.0 Gu0.5 for lead-free.	At least 95% of a surface of each terminal electrode must be covered by fresh solder.
Leaching (Resistance to dissolution of metallization) JIS C5101	*Solder bath temperature : $260\pm5^{\circ}$ C *Leaching immersion time : 10 ± 1 sec Solder : Sn96.5 Ag3.0 Gu0.5 for lead-free.	Loss of metallization on the edges of each electrode shall not exceed 25%.
Resistance to soldering heat IEC 60068-2-58 GB/T2423.28	*Preheating temperature: 120~150°C, 1 minute. *Solder temperature: 260±5°C *Immersion time: 10±1 sec Solder: Sn 96.5 Ag 3.0 Gu0.5 for lead-free Measurement to be made after keeping at room temperature for 24±2 hrs.	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics at the room temperature. Loss of metallization on the edges of each electrode shall not exceed 25%.
Drop Test IEC 60068-2-32 GB/T2423.8 Customer's specification.	*Height: 50 cm *Test Surface: Rigid surface of concrete or steel. *Times: 6 surfaces for each units; 2 times for each side.	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics at the room temperature.
Vibration IEC 60068-2-6 GB/T 2423.10	*Frequency: 10Hz~55Hz~10Hz(1min) *Total amplitude: 1.5mm *Test times: 6hrs. (Two hrs each in three mutually perpendicular directions)	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics at the room temperature.
Adhesive Strength of Termination IEC60068-2-21 GB/T 2423.6	*Pressurizing force : 5N(≦0603) ; 10N(>0603) *Test time:10±1 sec	No remarkable damage or removal of the termination.



Bending test IEC 60068-2-21 GB/T 2423.29	The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1 mm/s per second until the deflection becomes 2mm and then pressure shall be maintained for 10±1 sec. Measurement to be made after keeping at room temperature for 24±2 hours.	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics at the room temperature.
Temperature cycle IEC60068-2-14 GB/T 2423.22	30 minutes at -40°C±2°C. 10~15 minutes at room temperature. 30minutes at +85°C±2°C. 10~15 minutes at room temperature. Total 100 continuous cycles Measurement to be made after keeping at room temperature for 24±2 hrs.	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics at the room temperature.
High temperature IEC 60068-2-2 GB/T2423.2	*Temperature: 85°C±2°C. *Test duration: 500+24/-0 hours. Measurement to be made after keeping at room temperature for 24±2 hrs.	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics.
Humidity (steady conditions) IEC60068-2-3 GB/T 2423.3	*Humidity: 85±5%R.H. *Temperature: 85±2°C *Time: 500+24/-0 hrs. Measurement to be made after keeping at room temperature for 24±2 hrs * 200hrs measuring the first data then 300hrs data.	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics at the room temperature.
Low temperature IEC 60068-2-1 GB/T2423.1	*Temperature : -40°C±2°C *Test duration : 500+24/-0 hours Measurement to be made after keeping at room temperature for 24±2 hrs.	No mechanical damage. Electrical specification shall satisfy the descriptions in electrical characteristics at the room temperature.